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HZL/CLZS/ENV/25/2018-19/17062

10.05.2019

SHRI V.K. SINGH, IFS

Addl. Principal Chief Conservator of Forests (C),

Ministry of Env., Forest and Climate Change,

Regional Office (CZ). Kendriya Bhawan,

5th Floor, Sector "II" Aliganj, Lucknow - 226020

Sub : Six monthly Environmental compliance report.

Environmental Clearance Letter No. J-11013/29/92-EI, DATED 03.06.83 Environmental Clearance Letter No. 3/29/79//HCT/ENV. DATED 25.08.80

Environmental Clearance Letter No. J-11011/158/2003-IAII(I) DATED, 31.03.2004

Environmental Clearance Letter No. J-11011/17//2005-IAII(I) DATED, 03.05.2005

Environmental Clearance Letter No. J-11011/279//2006-IA.II(I) DATED, 06.12.2006

Environment Clearance letter No – J -11011/279/2006-1A II (I) DATED 5 OCT 2015

Please find enclosed herewith the six monthly compliance report with reference to above Environmental Clearances for CLZS location including Fumer Project (01.10, 2018 to 31.03.2019) with all the enclosures.

Thanking you,

Yours faithfully,

Manager (Environ

Istan Zinc Limited

riya Lead Zinc Smelter P.O. Putholi, Chittorgarh [Rajasthan] - 312 021 72 254 017 F+91-1472 253 016 www.hzlindia.com

id Office : Yashad Bhawan, Udaipur (Rajasthan) - 313 004 204RJ1966PLC001208

# MINISTRY OF ENVIRONMENT & FORESTS REGIONAL OFFICE: LUCKNOW MONOTRING REPORT

#### PART - I

#### DATA-SHEET

S.NO.		
1	Project type: River- valley /Ministry/ Industry	Industry (Non-ferrous metal manufacturing)
	thermal/Nuclear/Other (Specify)	
2	Name of the Project	Chanderiya Lead Zinc Smelter
3	Clearance letters/OM .No. & Date	Environmental Clearance Letter No. 3/29/79//HCT/ENV. DATED 25.08.80
		Environmental Clearance Letter No. J-11013/29/92-EI, DATED 03.06.83
		Environmental Clearance Letter No. J-11011/158/2003-IAII(I) DATED, 31.03.2004
		Environmental Clearance Letter No. J-11011/17//2005-IAII(I) DATED, 03.05.2005
		Environmental Clearance Letter No. J-11011/279//2006-IA.II(I) DATED, 06.12.2006
		Environment Clearance letter No – J -11011/279/2006-1A II (I) DATED 5 OCT 2015
4	Location: a) District (s)	CHITTORGARH
7	b) State (s)	Rajasthan
	c) Latitudes/Longitudes	Lat 24° 50' Long 74° 40' E
5	Address for Correspondence	Location Head
	Tradicis for correspondence	Chanderiya Lead Zinc Smelter
		Hindustan Zinc Limited, Putholi
		CHITTORGARH – 312021
		01472-254017
a)	Address of concerned project Chief Engineer (with project & telephone/Telex/fax numbers)	Project status over.
b)	Address of Executive Project Engineer (with pin code & telephone/telex/fax numbers.	Project status over.
6	Salient features	Not applicable
	a) of the project	
	b) of the environmental management plans	
7	Breakup of the project area	
	a) Submergence area	Not applicable
0	b) Others	
8	Breakup of the project affected population with enumeration of those lo	
	sing houses/dwelling unit only, Agriculture land only, both	
	dwelling unit & agriculture land less labourers/artisans	Not applicable
	a) SC/ST/Addivasis	Two applicable
	b) Others	
	c) Number of villages affected	
	d) Name & other particulars of Identified are settlement	
	e) Compensation	
	f) Budget	
	g) Status	
	h) Please indicate whether these figures are based on any	

	scientific & systematic survey carried out only provisional figures. If a survey is carried out give	
	details & year of survey.	
9	Financial Details	
	a) Project cost as originally planned subsequent revised	Capital Cost of various Project completed are as
	estimates & the years of price reference.	under:
	b) Allocation made for environmental management plane.	Pyro Plant -→837.62 Crores
	With item wise & year wise break up. c) Benefit cost ratio/internal rate of return and the year of	Hydro I & 154 MW CPP →1341.99 Crores Ausmelt Lead Plant -→167.13 Crores
	assessment.	Hydro II & 100 MW CPP →1305.33 Crores
	d) Whether © includes the cost of environmental	Trydro if & 100 MW CIT 7 1303.33 Croics
	management as shown in (b) above.	
	e) Actual expenditure incurred on the project so far.	
	f) Actual expenditure incurred on the environmental	
	management plane so far.	
		Not applicable
		Two applicable
10	Forest land requirement:	
	<ul> <li>a) The status of approval for a diversion of forest land for forest use.</li> </ul>	Nil
	b) The status of compensatory about A forestation. If any	
	c) The status of clear felling.	Not applicable
	d) Comment on the viability & sustainability of	Tvot applicable
	compensatory a forestation programme in the light of	Nil
	actual field experience so far.	
		88 % survival in case of new plantation.
11		N
11	The status of clear felling in non forest area.  Status of construction	Not applicable
12	a) Date of commencement (actual &/of planned)	1989,1991, 2005.2006,2007
	b) Date of completion (actual &/of planned)	Sept. 1991 first plant
13	Reason for the delay if the project is yet to start.	Project completed within stipulated period.
13 A	Date of site visits:-	<b>Last inspection = 27.06.2017</b> Inspection carried
	a) Dates on which project was monitored by the regional	out by ,Dy. Director MOEF, Lukhnow before
	office on previous occasion.	last year
	b) Date of site visit for this monitoring report.	
14	Environmental clearance condition wise compliance	Attached

## SIX MONTHLY POINT WISE COMPLIANCE REPORT FOR GOSUNDA DAM ENVIRONMENTAL CLEARANCE LETTER No. 3/29/79/HTC/ENV DATED 25.08.80

- 1 Majority of labours engaged by the contractor during the construction phase of dam were locals with residential dwellings in nearby villages, hence there was no requirement of fuel wood supply to villages. No trees were felling in the area.
- The excavated mud of the main dam has been utilized in the construction of rock fill dam at the left flank. The soil for the construction of earthen dam has been taken form various borrow area to a maximum depth of uniformly consequently, there are no holes, irregular surface left in the borrow areas. Due to the almost level surface left, no restoration is required.
- 3 General health condition of the persons in the rehabilitation colonies are very good.
- 4 No deforestation or clear felling was resort to for any construction activity associated with the dam construction.
- 5&6 Environmental plantation of Gosunda dam area has been taken up in right earnest. Plantation of 10,000 numbers of saplings has been done and its subsequent maintenance in all respect. The species chosen are all locally endemic species and are known to register fast growth and good canopy cover.

Note:-The height of Gosunda Dam has been raised from 420 MRL to 422.5 MRL.

- a. Forest clearance for storage of water up to 422.5 MRL
- b. Plantation coming under submergence between 420 to 422.5 MRL shall be replaced by Forest Department.
- c. No village is coming under submergence.

### Pyro plant

Environment Compliance Report of Chanderiya Lead Zinc Smelter, Chittorgarh with reference to Environmental Clearance letter No.:- J-11013\29\92-EI dated 3.6.83.

S.N.	CONDITION	COMPLIANCE
1	Transportation of concentrates from mine to the Smelter site should be done in containers or closed trucks to minimize/avoid the entry of metal into environment through spillage, carry over , pilferage etc. trucks used should be washed & cleaned at the centralized place HZL should looks in this aspect make proper arrangements. This washing should be properly treated & disposed.	Transportation of concentrate from mine is done in covered dampers to minimize any spillage, carry over pilferage etc. The concentrate contains 8% to 10% moisture. After unloading, the trucks are washed at the truck washing facility. The wash water is treated in ETP followed by RO & solids in slurry form are recycled to the sinter plant and ETP cake in SLF.
2	Spillage & fugitive dust emission at loading and unloading points should be kept to minimum & for this purpose water spray should be adopted.	Moisture in concentrate received at site is maintained minimum at approximately 8% level. This minimizes fugitive emission at unloading point & also at the concentrate handling area in RMH. Water sprinkler and vacuum road sweeper are also help to reduce fugitive dust emission.
3	The levels of lead, zinc, and cadmium in the working environment should always be kept within stipulated/well below the standards laid dawn. If the standards in our country are not available. Standards laid dawn in US/Canada should be adopted.	Levels of lead in the working Environment are always kept with in the stipulated limits.  Cadmium levels in the working environment have always been found below detection limits  See – Annexure I
4	The local ventilation in all workplaces should designed in such a way to have a suitable draft circulation.	The stipulated conditions have been taken care of in designing and adequate ventilation system has been provided in work place. See Annexure II
5	The height & design of the stacks should be such that ground level concentration of the gaseous pollutant should be within the stipulated standards of state board.	The heights for different stacks are designed as per norms.  See Annexure III
6	Location & height of the stack on buildings should be such that the turbulence will be on beside of the building. The total meteorological condition should be taken into consideration for this purpose.	In designing the location & height of stack, CPCB guidelines have been followed.
7	The HZL authorities should make arrangement for regular monitoring of combustion gases, particulate matter & concentration of heavy metals in the particulate size, distribution & deposition of particles on similar type of plants (e.g. Visakhapatnam) in consultation with expert in this field to have an idea & base information. Based on this suitable measures can be adopted & reports should be sent to State/Central Board/ Deptt Of Environment.	Regular monitoring of stacks as well as ambient air is done & the results are conveyed to RPCB, Jaipur, See – Stack Monitoring – Annexure IV Ambient Air Monitoring – Annexure V & V A
8	The liquid effluent emanating from various process operations should be recycled to the maximum possible extent. The effluent should be subjected to rigorous physico-chemical or other suitable treatment method to bring down the pollutant concentration below the standards laid dawn by State/Central Board.	The daily Average water consumption is approx. 5000 M³./day Zero discharge is maintaining from our plant
9	The waste treatment plant operation should be watched at Senior Management level & regular reports on its performance and effluents quality should be submitted to state/central authorities.	Regular reports of the analysis of final treated water are submitted to RPCB, Jaipur Regular operation is being monitored by Senior or Management officials.  Annexure - VII
10	The two sludge lagoon should be made imperious to avoid	Three nos. of concrete lagoons with lining have been

pollution of ground water.	constructed.
Water quality of river and ground water should be collected at regular intervals to form as the base line data wells in the near by area should be monitored from now onwards & later also.	Water quality of upstream & dawn stream of Berach river & the sample of wells water from near by village area regularly monitored.  Annexure - VIII
The effluent should be used on land to the maximum extent for social forestry purpose & should be a model for others in that area. HZL authorities should explore the possibility of adding treated wastes from town ship to factory wastes to enhance their utility.	Treated water is recycled in the process Every year new plantation work is taken up, as a result well grown up trees comprise the green belt on both side of the plant.
State authorities be requested to plant trees in the vicinity & surrounding the monuments to enhance the protection & to reduce the wind / sand erosion of monuments.	Free plant saplings are distributed in nearby villages every year and also planted sapling under our CSR activity like Punchfal scheme.
Rigorous & stringent measure for maintaining the various process & control equipment in the plant at highest possible standards should be adopted by HZL. If there is a failure of any control equipment these units should not be operated except emergencies.	Stringent measures are taken to keep all the pollution control equipment in good condition. In monthly & annual shutdowns, through checking of pollution control system is down.
An Environmental Management plan stipulating various condition & requirement of operation, maintenance & monitoring should be drawn up. Various levels in the Organisation(s) should be trained to adopt the plans.	EIA study & EMP for CLZS have been prepared. A full fledge Environment Lab exist to meet the process and statuary norms. Environmental training is also imparted.
Contingency & disaster plans should be drafted for adoption.	Disaster management plan being updated suitably in consultation with Inspector of Factories & Boilers, Jaipur, for the entire location.
Suitable Environmental management & monitoring cell should be created a Sr. Environmental Manager with suitably qualified personnel of various disciplines to undertake the various functions. They should be directly reporting to the head of the Organization.	A full fledged Environment deptt. exists at CLZS AGM(ENV) is the head of Deptt for all functional purpose & is reporting to the Location HeadManagers (Env.) & Manager (Hort) looks after day to day jobs & technical auditing. He is well supported by team of qualified Engineers and Technical staff like Analysts, Horticultural Assistant.
Suitable programs should be organized within the Organization to apprise workers, staff and people in the surroundings regarding value and necessity of good housekeeping and proper environmental management for the welfare of all.	Regular training program are conducted for employees, These program highlight the importance of clean environment and related issues of strict maintaining of process parameters, equipment condition etc.  World Environment Day & Van Mahotsav are celebrated every year to create awareness about clean environment & various competitions are also organized.  (A) Slogans & poster competition (for both Employees & Contractor workers).
	Water quality of river and ground water should be collected at regular intervals to form as the base line data wells in the near by area should be monitored from now onwards & later also.  The effluent should be used on land to the maximum extent for social forestry purpose & should be a model for others in that area. HZL authorities should explore the possibility of adding treated wastes from town ship to factory wastes to enhance their utility.  State authorities be requested to plant trees in the vicinity & surrounding the monuments to enhance the protection & to reduce the wind / sand erosion of monuments.  Rigorous & stringent measure for maintaining the various process & control equipment in the plant at highest possible standards should be adopted by HZL. If there is a failure of any control equipment these units should not be operated except emergencies.  An Environmental Management plan stipulating various condition & requirement of operation, maintenance & monitoring should be drawn up. Various levels in the Organisation(s) should be trained to adopt the plans.  Contingency & disaster plans should be drafted for adoption.  Suitable Environmental management & monitoring cell should be created a Sr. Environmental Manager with suitably qualified personnel of various disciplines to undertake the various functions. They should be directly reporting to the head of the Organization.

#### PHASE I

## STATUS OF ENV CLEARANCE FOR Zn SMELTER & CPP 154 MW (No. J-11011/158/2003-IAII(I) dtd. 31/03/04)

CONDITION	STATUS
A. SPECIFIC CONDITIONS	
The gaseous emissions from various process units should confirm to the standards prescribed by the concerned authorities from time to time. The state board may specify more stringent standards for the relevant parameters keeping in view the nature of the industry and its size and location. At no time the emissions level should go beyond the prescribed standards. In the event of failure of any pollution control system adopted by the unit, the respective unit should not be restarted until the control measures are rectified to achieve the desired efficiency.	
ii As reflected in the EIA/EMP, Double Contact Double adsorption (DCDA) plant for sulphuric acid recovery from SO2 should be set up. The stack from the sulphuric acid plant should be provided with online stack emission monitoring equipment for continuous monitoring of SO2. As per the recommendations made in charts for corporate responsibility for environment protection, SO <sub>2</sub> emission limit should be controlled less than 2 kg/tonne of H <sub>2</sub> SO <sub>4</sub> produced and acid mist limit of 50 mg/m3 should be achieved by December 2006. Continuous monitoring of SO <sub>2</sub> should be carried out.	The Double conversion Double absorption Sulphuric Acid Plant has commissioned and meeting Sulphur di-oxide norm of 2 Kg/ T of Product Acid and acid mist 50 mg/m³.  Continuous monitoring system for SO2 monitoring has already been installed and is being operational.
iii Fugitive emissions, acid mist vapours, fumes and SO2 should be controlled and work environment monitored for prevailing contaminants regularly. Fugitive dust emissions in the zinc concentrate handling area and at various transfer points should be minimized by provision of water sprinkling system. The company should improve overall house keeping by asphalting the internal roads and to reduce the generation of fugitive dust from vehicle movements.	In order to minimize fugitive emissions Zn Concentrate containing 8-10% moisture is being handled.  Provision of water sprinkling at Zn concentrate stock yard has been provided and working satisfactorily.  Dust control system has been provided at material transfer points.
	Mobile Vacuum dust sweeping

system on industrial roads and vacuum dust cleaning system for plant area are exist at smelter to control airborne dust due to the vehicles movement. Regular road washing is being done industrial roads. Truck & truck tyre washing system has been provided and working satisfactorily. The company should install fume extractors and bag Bag filters have been provided in iν filters to control the emissions from all melting and order to meet out the prescribed casting units. The emissions shall conform to the norms. prescribed standards of 50 mg/Nm3. The particulate emissions from the captive power plant should be High efficiency ESP and low NOx controlled by installation of ESP and controlled within burners have been provided at the stipulated limits of 50 mg/Nm3. The low NOx Power Plant to control emissions burners should be installed to control the NOx from plant and meeting the emissions. stipulated limits. As reflected in the EIA /Environmental Management Process effluents are kept with in plan, discharge of process effluent shall not exceed prescribed limits both qualitatively 139 m3/hr. The treated effluent should confirm the and quantitatively, Zero discharge prescribed standards and recycled to maintain the is being maintained from the zero discharge. Reverse Osmosis plant should be premises of the industry. installed for treatment of surplus effluent for reuse in Existing RO plant is being the process to achieve zero discharge. The rejects operational in order to maximize from the RO plant should be evaporated in a solar recycling of treated effluents. New evaporation pond to be constructed within smelter RO 1250 M3/day commissioned premises. in Sept.2015.RO reject is being evaporated in solar evaporation The solid/hazardous waste/sludge generated from the Jarosite is stabilized with lime and νi process units should be disposed off in a secured Cement into Jarofix and disposed double lined landfill with leachate collection and leak to lined Jarofix disposal yard in detection system. As reflected in EIA /EMP report, the systematic way. Design is Jarosite should be stabilized to jarofix by application approved from RSPCB and CPCB of technology obtained from M/s Canadian Electrolyte guidelines. Zinc Limited. The landfill should be constructed at a safe height from the highest water table; The design Anode mud is being recycled back of the land should be approved by SPCB as per in to the process. Surplus, if any is Hazardous Wastes (Management and handling) being disposed into SLF after Rules, 2003. Ground water quality in the vicinity of the stabilization. landfill should be regularly monitored by construction of Piezometers. The efforts should be made to self Ash generated from Power Plant is spent to the authorized reprocesses. The anode mud being given to Cement plants, should be recycled in the leaching plant. The ash bottom ash is being stored in generated from the captive power plant should be HDPE lined Ash mound. provided to the cement manufacturing unit. The surplus quantity if any, should be disposed off in the Piezometers have been installed ash disposal area by dry disposal method. The at down/ up stream of Secured Piezometers should be constructed around the ash land Fill, Jarofix and Ash pond. disposal area to monitor the ground water quality. Monitoring of the Piezometer water is being done regularly.

vii	Green belt of adequate width and density in and around the captive power plant should be developed	Particulars	CLZS	Zinc colony	Total
	in consultation with the DFO in 61.12 ha. of area in addition to the existing area already brought under green belt. Around the periphery of plant and township, canopy based green belt should be	Total Area (in hectares)	335.84	61	396.84
	developed.	Area under plantation (in hectares)	112.48	25.84	138.32 + 7.0 (secondary growth)
		% Green Belt	33.60	42.36	36.62
I	The project authorities must strictly adhere to the stipulation made by the Rajasthan State Pollution Control Board and the State Government.	by RSPC			orescribed et.
li	No expansion or modification in the plant should be carried out without prior approval of the Ministry of Environment and Forests.	Noted			
lii	Adequate number of ambient air quality monitoring stations should be established in the downward direction as well as where maximum ground level concentration of SPM, SO2, and NOx are anticipated in consultation with the Rajasthan State Pollution Control Board. Data on ambient air quality and stack emission should be regularly submitted to this Ministry including its Regional Office at Lucknow and the State Pollution Control Board/Central Pollution Control Board once in six months.	AAQ Mobeen relo Pollution being mo	cated in control	consu Board	ıltation Raj. and are
iv	Industrial waste water should be properly collected treated so as to conform to the standard prescribed under GSR 422 (E) dated 19 <sup>th</sup> May 1993 and 31 <sup>st</sup> December 1993 or as amended form time to time. The treated waste water should be recycled in the plant as well as utilization for plantation purposes.	treated in	n ETP/F ribed no to to	RO to	
V	The project authorities must strictly comply with the rules and regulation with regard to handling and disposal of hazardous wastes in accordance with the Hazardous Wastes (Management and Handling) Rules, 2003. Authorization from the State Pollution Control Board must be obtained for collection, storage, treatment and disposal of hazardous wastes.	Wastes	ce with and nent a	the othe and H	andling &
vi	The overall noise levels in and around the plant area should be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz 75 dBA (daytime) and 70 dBA (nighttime)		ne and		nitoring is measures wherever,
vii	Occupational Health Surveillance of the workers should be done on a regular basis and records maintained as per the Factories Act.	Being dor maintaine	d.		
viii	The project proponent shall also comply with all the	We are co	omplying	g all the	Э

	environmental protection measures and safeguards recommended in the EIA/EMP/risk analysis and DMP report.	recommendations of EIA/EMP/Risk/DMP.
ix	The project authorities will provide adequate funds both recurring and non-recurring to implement the conditions stipulated by the Ministry of Environment and forests as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so provided should not be diverted for any other purposes.	Funds are allocated for capital and revenue expenditures and no fund is diverted to other jobs
X	The Regional Office of this Ministry at Luck now/Central Pollution Control Board/State Pollution Control Board will monitor the stipulated conditions. A six monthly compliance report and the monitored data along with statistical interpretation should be submitted to them regularly.	Last report submitted in the month of 27.06.2017.
xi	The Project Proponent should inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the State Pollution Control Board/Committee and may also be seen at Website of the Ministry of Environment and Forests at http://envfor.nic.in This should be advertised within seven days from the date of issue of the clearance letter at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same should be forwarded to the Regional Office.	Accordance of EC advertised in two local widely circulated in leading news paper ,copy of same is sent to your good office.

# STATUS OF ENV CLEARANCE FOR AUSMELT LEAD PLANT (No. J-11011/17/2005-IAII(I) dtd. 03/08/05)

CONDITION		STATUS	
A. SPE	CCIFIC CONDITIONS		
i.	The gaseous emission from various process units shall confirm to the standard prescribed by the concerned authority from time to time. The state Board may specify more stringent standards for the relevant parameters keeping in view the nature of the industry and its size and location. At no time the emission level should go beyond the prescribed standard in the event of failure of any pollution control system adopted by the unit, the respective unit should not be restarted until the control measures are rectified to achive the desire efficiency,	Complying all	
ii.	As reflected in the EIA /EMP, exiting DCDA plant for sulphuric acid plant recovery from SO2 shall be upgraded by use of high active catalyst and high efficiency plate heat exchangers. The company shall ensure that SO2 emission from the lead smelter plant are taken to existing sulphuric acid plant properly amd coverted to H2SO4. The stack from the sulphuric acid plant shall be provided with online stack emission monitoring equipment for continuous monitoring of S02.As per recommendation made in CREP for environment protection SO2 emission limit shall be controlled less than 2 kg/t of H2SO4 produced and Acid mist limit of 50 mg/NM3 shall be achived by 31 Dec.2006.	The SO2 from Ausmelt going to pyro acid plant mainly. Sometimes it goes to hydro acid plant Pyro Plant:  1. Complying.  2. TGT work was completed .SO2 & Mist below norms.  Analyzer is working properly	
	The company shall install continuous air quality monitoring station.one CAAQM shall be set up at Chittorgarh Fort to assess the impact of the lead smelter on the Fort .Data monitored shall be submitted to MOEF and CPCB/RPCB once in six month.	Three stations commissioned.     The report is being submitted regularly.	
iv.	Fugitive emissions, acid mist vapours, fumes and SO2 shall be controlled and work environment monitored for prevailing contaminants regularly. Fugitive dust emissions in the lead concentrate handling area and at various transfer points shall	Work zone monitoring regularly done.     Dust suppression system is working properly.	

	1 ''' 11 '' C1 /	
	be minimized by provision of dust suppression system. The trucks carrying concentrate shall be	
	fully covered. The Company shall improve overall	
	house keeping by asphalting the internal roads and	
	to reduce the generation of fugitive dust from	
	vehicle movements.	
V.	The company shall install fume extractors and bag	All pollution control equipment installed properly
	filters to control the emission from all melting and	and operated regularly . Monitoring of stacks are
	casting units. The emission shall confirm to the	regularly carried out.by our team.
	prescribed standards of 50 mg/Nm3. The particulate	
	emission from captive power plant should be	
	controlled by installation of ESP and controlled with	
	in the stipulated limits of 50 mg/NM3. The low NOX	
	burners shall be installed to control the NOX	
	emission	
	As reflected in the EIA /Environment Management	Process effluents are kept with in
	Plan, discharge of process effluent shall not exceed	prescribed limits both qualitatively and
	19 m3/hr. The treated effluent shall conform to the	quantitatively, Zero discharge is being
	prescribed standard and recycled to maintain zero	maintained from the premises of the
	discharge ,Reveres Osmosis plant shall be installed	•
	for desalination and reuse to effluent to achieve zero	industry.
	discharge .The rejects from RO Plant shall be	Existing RO plant is being operational in
	evaporated in a solar evaporation pond to be	order to maximize recycling of treated
	constructed with in smelter premises.	effluents. New RO 1250 M3/day
		commissioned in Sept.2015.RO reject is
		being evaporated in solar evaporation
		pond.
	The solid waste generated in the form of Slag shall	The slag generated is granulated and disposed at
	be granulated and sold to cement manufacturing and	the specific location in the slag storage yard.
	also for use in road construction.	
vi.	1	Agreed
	around the captive power plant shall be developed as	
	per Central pollution Control Board guidelines in	
	61.12 ha of area in addition to 106ha of existing area	
	already brought under green belt. Around the	
	periphery of plant and township canopy based green	
	belt should be developed.	
B. GE	NERAL CONDITIONS:	
i.	The project authorities must strictly adhere to the	Agreed
	stipulations made by the Rajasthan State Pollution	
1	_ ^ ·	
	Control Board and the State Government.	
ii.	Control Board and the State Government.  No expansion or modifications in the plant shall be	Agreed
ii.	Control Board and the State Government.  No expansion or modifications in the plant shall be carried out without prior approval of the Ministry of	Agreed
	Control Board and the State Government.  No expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.	-
ii.	Control Board and the State Government.  No expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.  Adequate number of ambient air quality-monitoring	Agreed Agreed and complied
	Control Board and the State Government.  No expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.  Adequate number of ambient air quality-monitoring stations shall be established in the downward	-
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	Control Board and the State Government.  No expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.  Adequate number of ambient air quality-monitoring stations shall be established in the downward direction as well as where maximum ground level concentration of SPM, SO2 and NOx are anticipated in consultation with the Rajasthan State Pollution Control Board. Data on ambient air quality and stack emission should be regularly submitted to this Ministry including its Regional Office at Lucknow	
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iii.	Control Board and the State Government.  No expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.  Adequate number of ambient air quality-monitoring stations shall be established in the downward direction as well as where maximum ground level concentration of SPM, SO2 and NOx are anticipated in consultation with the Rajasthan State Pollution Control Board. Data on ambient air quality and stack emission should be regularly submitted to this Ministry including its Regional Office at Lucknow and the State Pollution Control Board/Central Pollution Control Board once in six months.	Agreed and complied
	Control Board and the State Government.  No expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.  Adequate number of ambient air quality-monitoring stations shall be established in the downward direction as well as where maximum ground level concentration of SPM, SO2 and NOx are anticipated in consultation with the Rajasthan State Pollution Control Board. Data on ambient air quality and stack emission should be regularly submitted to this Ministry including its Regional Office at Lucknow and the State Pollution Control Board/Central Pollution Control Board once in six months.  Industrial waste water should be properly collected	-
iii.	Control Board and the State Government.  No expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.  Adequate number of ambient air quality-monitoring stations shall be established in the downward direction as well as where maximum ground level concentration of SPM, SO2 and NOx are anticipated in consultation with the Rajasthan State Pollution Control Board. Data on ambient air quality and stack emission should be regularly submitted to this Ministry including its Regional Office at Lucknow and the State Pollution Control Board/Central Pollution Control Board once in six months.  Industrial waste water should be properly collected treated so as to conform to the standards prescribed	Agreed and complied
iii.	Control Board and the State Government.  No expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.  Adequate number of ambient air quality-monitoring stations shall be established in the downward direction as well as where maximum ground level concentration of SPM, SO2 and NOx are anticipated in consultation with the Rajasthan State Pollution Control Board. Data on ambient air quality and stack emission should be regularly submitted to this Ministry including its Regional Office at Lucknow and the State Pollution Control Board/Central Pollution Control Board once in six months.  Industrial waste water should be properly collected treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May 1993 and 31st	Agreed and complied
iii.	Control Board and the State Government.  No expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.  Adequate number of ambient air quality-monitoring stations shall be established in the downward direction as well as where maximum ground level concentration of SPM, SO2 and NOx are anticipated in consultation with the Rajasthan State Pollution Control Board. Data on ambient air quality and stack emission should be regularly submitted to this Ministry including its Regional Office at Lucknow and the State Pollution Control Board/Central Pollution Control Board once in six months.  Industrial waste water should be properly collected treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May 1993 and 31st December, 1993 or as amended form time to time.	Agreed and complied
iii.	Control Board and the State Government.  No expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.  Adequate number of ambient air quality-monitoring stations shall be established in the downward direction as well as where maximum ground level concentration of SPM, SO2 and NOx are anticipated in consultation with the Rajasthan State Pollution Control Board. Data on ambient air quality and stack emission should be regularly submitted to this Ministry including its Regional Office at Lucknow and the State Pollution Control Board/Central Pollution Control Board once in six months.  Industrial waste water should be properly collected treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May 1993 and 31st	Agreed and complied

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V.	The project authorities must strictly comply with the	Complied
	rules and regulations with regard to handling and	
	disposal of hazardous wastes in accordance with the	
	Hazardous Wastes (Management and Handling)	
	Rules 2003. Authorization from the State Pollution	
	Control Board must be obtained for collection,	
	storage, treatment and disposal of hazardous wastes.	
vi.	<b>.</b>	Complied
	shall be kept well within the standards (85 dBA) by	
	providing noise control measures including	
	Silencers, enclosures etc on all sources of noise	
	generation. The ambient noise levels should conform	
	to the standards prescribed under EPA Rules, 1989	
	viz. 75 dBA (day time) and 70 dBA (nighttime).	
vii	Occupational Health Surveillance of the workers	Complied
	Shall be done on a regular basis and records	
	maintained as per the Factories Act.	
vii		All the safety measures are in place along with the
	environmental protection measures and safeguards	proper enforcement of PPEs
	recommended in the EIA/EMP/risk analysis and	
	DMP report.	
ix.	The project authorities will provide adequate funds	Complied
	both recurring and non-recurring to implement the	
	conditions stipulated by the Ministry of Environment	
	and Forests as well as the State Government along	
	with the implementation schedule for all the	
	conditions stipulated herein. The funds so provided	
	should not be directed for any other purposes.	
X.	The Regional Office of this Ministry at	Complied
	Lucknow/Central Pollution Control Board/State	
	Pollution control Board will monitor the stipulated	
	conditions. A six monthly compliance report and the	
	monitored data along with statistical interpretation	
	should be submitted to them regularly.	
xi.	The Project Proponent shall inform the public that	It has already been published in 2 leading
	the project has been accorded environmental	newspaper within the stipulated time of 7 days.
	clearance by the Ministry and copies of the clearance	
	letter are available with the State Pollution Control	
	Board/Committee and may also be seen at Website	
	of the Ministry of Environment and Forests at	
	http:/envfor.nic.in. This should be advertised within	
	seven days from the date of issue of the clearance	
	letter at least in two local newspapers that are widely	
	circulated in the region of which one shall be in the	
	vernacular language of the locality concerned and a	
	copy of the same should be forwarded to the	
	Regional Office.	
xii	The project Authority shall inform the RO as well as	
	MOEF the date of financial closures and final	
	approval of the project by the concerned authority	
	and the date of commencing and land development	
	work.	

# Environment Compliance Report of Chanderiya Lead Zinc Smelter, Chittorgarh with reference to Environmental Clearance Letter No. J-11011/279//2006-IA.II(I) DATED, 06.12.2006

No	Condition	Compliance Status
1.0	This has reference to your letter No. HZL/CLZS/ENV/MoEF/06/9586 dated 24th July, 2006 along with application, EIA/EMP and related project documents and subsequent clarifications furnished by you vide your letters dated 7 <sup>th</sup> August, 2006 and 4th September, 2006 for seeking environmental clearance of the above mentioned project under the EIA Notification, 1994.	Noted
2.0	The Ministry of Environment and Forests has examin ed your application. It is noted that the proposal involves expansion of Zinc smelter 2,50,000 TPA (2,10,000 TPA Zinc smelter and 40,000 TPA by debottlenecking of existing 1,70,000 TPA Zinc smelter) and Captive Power Plant (100 MW) at Putholi, Gangrar, Chittorgarh, Rajasthan. No additional land will be required since the expansion project will be set up in 26.5 ha out of existing 335.85 ha. land available. Zinc concentrates will be sourced from the captive mines of HZL viz. RampuraAgucha Mines, RajpuraDariba Mines, Zawar Mine, SindesarKhurd Mines. Calcine will be sourced from other zinc smelters (captive/imported).	Agreed
3.0	Bag filters and ESP will be installed to control dust and air emissions. Total water requirement from Gosunda Dam will be 11,000 m3/d and permission accorded by the Govt. of Rajasthan. The effluent will be treated in the ETP followed by Reverse Osmosis. The waste water generated from CPP will be recycled and used for dust suppression in coal and ash handling areas. The RO rejects, ETP sludge, Cobalt cake, cooler cake, anode mud, enrichment cake, and spent catalyst etc. will be sent to existing secured landfill. Waste / used oil will be sold to registered recyclers. Ash will be given to cement / brick manufacturers.	Agreed and complied during operation. Process effluents being treated in a separate ETP (175m3/hr) followed by reverse osmosis plant (160m3/hr) and 3 <sup>rd</sup> stage RO (42 m3/hr) Zero discharge is being maintained. For better management of RO reject and further water reclamation a new 3 <sup>rd</sup> stage RO plant commissioned.  The effluent generation from the CPP is being recycled and used for dust suppression in coal and ash handling areas. The hazardous wastes generated from the process are stabilized and disposed in the existing secured landfill. Ash is being disposed to cement/brick manufacturers. Waste and used oil is being sold to registered recyclers.

4.0	Public hearing panel has recommended the project in	Noted
	the meeting held on 29 <sup>th</sup> June, 2006. 'No Objection Certificate' has been accorded by the Rajasthan State Pollution Control Board vide letter No.12	
	(CII-78) RPCB/G.III/1432 dated 3 <sup>rd</sup> August, 2006. Total cost of the project isRs. 970.00 Crores.	
5.0	The Ministry of Environment & Forests hereby accords environmental clearance to the above project under the provisions of EIA Notification	Noted
	dated 14 September, 2006 subject to strict compliance of the following specific and general conditions.	
A. SP	ECIFIC CONDITIONS:	
i	The gaseous emissions from various process units shall conform to the standards prescribed by the concerned authorities from time to time. The Rajasthan State Pollution Control Board (RSPCB) may specify more stringent standards for the relevant parameters keeping in view the nature of the industry and its size and location. At no time, the emissions level shall go beyond the prescribed standards. In the event of failure of any pollution control system adopted by the unit, the respective unit shall not be restarted until the control measures are rectified to achieve the desired efficiency.	Being complied for all relevant standards. Pollution control systems are interlocked with process and it is being ensured that emission levels are well below prescribed limit at any time. In the event of failure of any pollution control system adopted by the unit, the respective unit is being shutdown until the control measures are rectified to achieve the desired efficiency.
ii	The company shall install on-line stack emission monitoring equipments for continuous monitoring of SO <sub>2</sub> , NO <sub>X</sub> , SPM and O <sub>2</sub> and all the pollution control measures shall be interlocked. The company shall install fume extractors and bag filters to control the emissions from all melting & casting units. Electrostatic precipitators (ESP) in Captive Power Plant (CPP), Gas Cleaning Plant (GCP) and Sulphuric acid plant shall be installed to control dust and SO <sub>2</sub> emissions within the stipulated limits of 50 mg/Nm <sup>3</sup> . The low NO <sub>X</sub> burners shall be installed to control the NO <sub>X</sub> emissions.	Being complied with all the conditions. Online SO2 analyzer installed at Sulphuric Acid plant stack. Online analyzers installed in the CPP stack to measure SO2, NOX, PM In CPP, low NOx burners installed to control the NOX emissions.
iii	Impact of SO <sub>2</sub> emissions from H <sub>2</sub> SO <sub>4</sub> plant and CPP in ambient air shall be assessed by the project proponent and a detailed report submitted to the Ministry including its Regional Office at Lucknow, CPCB and RSPCB	SO2 is measured in Ambient air through manual monitoring & continuous ambient air monitoring analyzers and report is submitted to MOEF, CPCB & RSPCB.
iv	All the recommendations made in Charter for Corporate Responsibility for Environment Protection (CREP) shall be strictly followed and	CREP is strictly followed . SO <sub>2</sub> emission from acid plant kept within limit of 2 kg/ton of

	SO <sub>2</sub> emission limit shall be controlled less than 2 kg/ton of H <sub>2</sub> SO <sub>4</sub> produced and acid mist limit of 50 mg/Nm <sup>3</sup> shall be achieved by December, 2006.	H2SO4 produced and acid mist limit of 50 mg/Nm3.
V	Fugitive emissions, acid mist vapours, fumes and SO <sub>2</sub> shall be controlled and work environment monitored for prevailing contaminants regularly. Fugitive dust emissions in the handling area and at various transfer points shall be minimized by provision of dust suppression system. Bag filters shall be installed in the Roaster, Calcine handling & storage section, Zinc atomizing unit, Dross milling section to control fugitive emissions. The Company shall improve overall house keeping by asphalting the internal roads and to reduce the generation of fugitive dust from vehicle movements	In order to minimize fugitive emissions, Zn concentrate containing 8-10% moisture being used.  Provision of water sprinkling Zn concentrate stock yard is being provided.  Dust control system is being provided at material transfipoints.  All the internal roads a concreted to reduce the duemission.  Mobile vacuum dust sweeping system on roads and vacuum due cleaning system for plant area being provided at smelter control airborne dust due to the vehicle movements. Regular roads washing will be done on roads.
vi	Total water requirement from Gosunda dam shall not exceed 34,000 m³/d as allocated by the Energy Department, Govt. of Rajasthan and water shall also be released from the Gosunda Dam for the use by the public as per the agreement signed. It shall be ensured that irrigation in the surrounding areas is not affected due to non-release of water by HZL. No ground water will be used. As reflected in the EIA/EMP, all the effluent generated shall be treated in the ETP followed by feeding to Reverse Osmosis (RO) plant. The water treated in RO Plant shall be recycled in the process and rejects of RO plant shall be evaporated in solar evaporation pond. The RO rejects and ETP sludge shall be sent to existing secured landfill. The wastewater generated from CPP shall be recycled and used for dust suppression in coal and ash handling areas. The treated effluent shall conform to the prescribed standards and recycled to maintain the zero discharge.	Total water requirement is nexceeding 34000 m³/day for the operation of CLZS location Process effluents being treated a separate ETP (175m3/h followed by reverse osmosis plath (160m3/hr) and 3rd stage RO (2m3/hr) The quality of the treate water is withinthe prescribed limits. Zero discharge is being maintained.  RO reject is being evaporated solar evaporation pond and also used for spraying on was disposal areas.  For better management of R reject and further water reclamation a new 3rd stage R plant at location water commissioned. The efflue generated from the CPP is usefor dust suppression in coal and ash handling areas and treated RO plant.
vii	The solid waste generated in the form of Jarosite shall be stabilized as Jarofix and disposed off in	Jarosite is being stabilized Jarofix and then disposed in lin

	Cobalt cake, cooler cake, anode mud, enrichment cake, ETP sludge and spent catalyst etc. shall be disposed off in secured landfill (SLF). Waste/used oil shall be sold to registered recyclers. Ash shall be given to cement / brick manufacturing units.	Cobalt cake, cooler cake, enrichment cake, ETP sludge and spent catalyst etc. is disposed off in captive secured landfill (SLF) after stabilization.  Anode mud is being recycled back in to the process. Surplus, if any, disposed in SLF after stabilization.  Ash generated from Power Plant is given to Cement plants/brick manufacturing.	
viii	Canopy based green belt of adequate width and density in and around the around the periphery of plant, township and captive power plant in 142 ha. shall be developed as per CPCB guidelines.	Particul ars CLZS Zinc colony Total Total Area (in hectares) 61 396.84	
		Area under plantatio n (in hectares)  112.48  25.84  138.32  + 7.0 (second ary growth)	
		% 33.60 42.36 36.62 Green Belt	
B. GE	NERAL CONDITIONS:		
i	The project authorities must strictly adhere to the stipulations made by the Rajasthan State Pollution Control Board and the State Government.	All the conditions stipulated by RSPCB and state Govt is strictly complied	
ii	No expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.	No modifications has been done. For Fumer we have applied to MoEF and EC & CTE granted.	
iii	Adequate number of ambient air quality-Monitoring stations shall be established in the downward direction as well as where maximum ground level concentration of SPM, SO <sub>2</sub> and NO <sub>x</sub> are anticipated in consultation with the Rajasthan State Pollution Control Board. Data on ambient air quality and stack emission shall be regularly submitted to this Ministry including its Regional Office at Lucknow and the CPCB / RSPCB once in six months.	RSPCB. State pollution control board also monitored the same periodically.	
iv	Industrial waste water shall be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19 <sup>th</sup> May, 1993 and 31 <sup>st</sup> December, 1993 or as amended form time to time. The treated wastewater shall be	Industrial waste water properly treated to confirm all the prescribed norms and recycled back in to process plants. Continue to maintain Zero discharge.	

	recycled in the plant as well as utilization for	
V	plantation purposes.  The project authorities must strictly comply with the rules and regulations with regard to handling and disposal of hazardous wastes in accordance with the Hazardous Wastes (Management and Handling) Rules, 2003. Authorization from the State Pollution Control Board must be obtained for collection, storage, treatment and disposal of hazardous wastes.	All the conditions of Hazardous waste (management and handling) rules 2003, 2008 are followed. Hazardous waste authorization is obtained from RSPCB and is valid till 2019.
vi	The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).	Regular monitoring is being done and control measures are being taken.
vii	Occupational Health Surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Occupational health monitoring is regularly carried out.
viii	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA / EMP /risk analysis and DMP report.	As per EMP For air emission control- we have installed ESP, bag house, Venturi, cyclone and gas wash tower for emission control For Effluent management we have integrated water management system in place with ETP, RO and 3 <sup>rd</sup> stage RO. For Hazardous waste management we have adopted best available technology and have captive secured landfill.
ix	The project authorities shall provide Rs. 111.50 Crores and Rs. 12.00 Crores towards capital cost and recurring cost/annum for environmental pollution control measures to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government and submit an implementation schedule for all the conditions stipulated herein to this Ministry and its Regional Office at Lucknow. The funds so provided shall not be diverted for any other purposes.	All pollution control measures has been installed and checked by RSPCB.  Recurring cost of CLZS for the year 2018-19 was approx Rs 25 Cores to maintain ETP, RO,ESP, Venturi, Gas cleaning system, Bag houses, and online analyzers etc.
X	The Regional Office of this Ministry at Lucknow, CPCB / RSPCB shall monitor the stipulated conditions. A six monthly compliance report and the monitored data along with statistical interpretation should be submitted to them regularly.	Six monthly Environment clearance compliance report submitted on regular basis to MOEF.
xi	The Project Proponent shall inform the public	Accordance of Environment

	that the project has been accorded environmental	clearance advertised in two local
	clearance by the Ministry and copies of the	newspapers that are widely
	clearance letter are available with the State	circulated and a copy of the same
	Pollution Control Board/ Committee and may	is sent to your good office.
	also be seen at Website of the Ministry of	is sent to your good office.
	Environment and Forests at http://envfor.nic.in.	
	This shall be advertised within seven days from the	
	date of issue of the clearance letter at least in two	
	local newspaper that are widely circulated in the	
	region of which one shall be in the vernacular	
	language of the locality concerned and a copy of the	
	same shall be forwarded to the Regional office.	
xii	The Project Authorities shall inform the Regional	In case of closure, closure plan
	Office as well as the Ministry, the date of	will be submitted to Ro MOEF
	financial closure and final approval of the project	
	by the concerned authorities and the date of	
	commencing the land development work.	
6	The Ministry may revoke or suspend the	Noted
	clearance, if implementation of any of the above	
	conditions is not satisfactory.	
7	The Ministry reserves the right to	
	stipulate additional conditions if found necessary.	Noted
	The company in a time bound manner will	
	implement these conditions.	
8	The above conditions will be enforced, inter-alia	Noted
	under the provisions of the Water (Prevention &	
	Control of Pollution) Act, 1974, the Air	
	(Prevention & Control of Pollution) Act, 1981,	
	the Environment (Protection) Act, 1986, the	
	Hazardous Wastes (Management and Handling)	
	Rules, 2003 and the Public Liability Insurance Act,	
	1991 along with their amendments and rules.	

#### <u>Status of Environment Clearance Compliance for 250,000 TPA Zinc & 100 MW CPP</u> <u>Establishment of Fumer Plant –Environmental Improvement Project</u>

Inclusion of Fumer Plant (Pyro metallurgical Process) within the existing Zinc Smelter (2,50,000 TPA) and CPP (100MW) plant to convert Jarosite to slag by M/s Hindustan Zinc Ltd. At Village- Putholi, District, Chittorgarh, Rajasthan Environmental Clearance

The Ministry of Environment, Forest and Climate Change (MoEF & CC) on recommendations of the EAC (I), decided to grant Environmental Clearance to Include Fumer Plant to convert Jarosite to slag under provisions of EIA Notification dated 14<sup>th</sup> September 2006, subject to strict compliance of the following Specific and General conditions:

	the following Specific and General conditions:				
A.	<b>Specific Conditions</b>	Status			
i	The project proponent should install 24x7 air monitoring devices to monitor air emission as provided by CPCB and submit report to Ministry and its Regional Office.	We have total 07 Nos Ambient Air Monitoring station, Four are installed in plant area in all four direction, whereas three are CAAQM station installed at up wind and down wind direction of plant and one at archaeological important location Chittorgarh Fort. Operation of all instrument are as per CPCB Guidelines. Reports are regularly sent to statutory authority.			
ii	The Committee observed that the piezometer samples have shown very high sulphate content upto 3158 mg/l. this indicate seepage of leachate from the jarofix in the landfill. This needs to be investigated and an action plan for remedial action needs to be submitted to the ministry within 6 months.	M/s Vimta Lab Hyderabad was engage to carry out the study for identification and causes and remedial action report was submitted.			
iii	All the slag from the Fumer plant should be utilized in the cement plant.	Agreed, agreement between cement plant and HZL for Fumer plant slag, dully sign by both parties.			
iv	All the existing jarofix landfill site should be scientifically capped as per CPCB guideline	We have already covered exhausted Jarofix disposal yard with HDPE liner Current and active site will be covered with HDPE liner partly in this financial year and remaining will covered once the site capacity get exhausted. As is excluded from the Hazardous and Other Wastes (Management and Trans boundary Movement) Rules, 2016.Dated 04.04.2016.			
V	The PP should install piezometer on the northern side of the new landfill site.	Complied, installed as per guidelines.			
В.	General Conditions	Status			
i	The project authorities must strictly adhere to	Agreed			

i	The project authorities must strictly adhere to	Agreed
	the stipulations made by the RSPCB and GoR	
ii	No further expansion or modifications in the	Agreed
	plant shall be carried out without prior	
	approval of the Ministry of Environment,	
	Forests and Climate Change (MoEF & CC)	
iii	At least four ambient air quality monitoring stations should be established in the downward direction as well as here maximum ground level concentration of PM <sub>10</sub> , PM <sub>2.5</sub> , SO <sub>2</sub> and NOx are anticipated in consultation	Six monthly report regularly submitted to CPCB/RSPCB/ MoEF & CC. All stack are attached with online monitoring system and on line data transmitted to CPCB/RSPCB servers.
	with the SPCB. Data on ambient air quality and stack emission shall be regularly submitted to this Ministry including its Regional Office at Luck now and the SPCB/CPCB once in six months.	
iv	Industrial wastewater shall be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19 <sup>th</sup> May, 1993 and 31 <sup>st</sup> December, 1993 or as amended from time to time. The treated wastewater shall be utilized for plantation purpose.	Industrial wastewater is properly collected, treated at ETP followed by RO. The treated wastewater is utilized for Process purpose.
V	The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA	<ol> <li>The overall noise levels in and around the plant area kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc.</li> <li>The ambient noise levels always within the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and</li> </ol>
	(daytime) and 70 dBA (night time).	70 dBA (night time).
vi	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	Occupational health surveillance of the workers are carried out on a regular basis and records maintained as per the Factories Act.
vii	The company shall develop rain water harvesting structures to harvest the rain water for utilization in the lean season besides recharging the ground water table.	<ol> <li>The company has developed rain water harvesting system in colony (Zinc Nagar) with Cost around 16.0 lac</li> <li>No. of Anicut developed through our CSR activity for the recharging of ground water and also recharged the abandoned well in the near by villages</li> </ol>
viii	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP report. Further, the company must undertake socio-economic development activities in the surrounding villages like community	<ol> <li>Complied, all the environmental protection measures and safeguards recommended in the EIA/EMP report.</li> <li>We have also under taken socioeconomic development activities in the surrounding villages like community</li> </ol>

	development programmes, educational programmes, drinking water supply and	development programmes, educational programmes, drinking water supply and
ix	health care etc.  Requisite funds shall be earmarked towards capital cost and recurring cost/annum for environment pollution control measures to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change (MoEFCC) as well as the State Government. An implementation schedule for implementing all the conditions stipulated herein shall be submitted to the Regional Office of the Ministry at Lucknow. The funds so provided shall not be diverted for any other purpose.	health care etc.  (1) Requisite funds allotted towards capital cost and recurring cost/annum for environment pollution control measures to comply the stipulated conditions. Ministry of Environment, Forest and Climate Change (MoEFCC) as well as the State Government.  (2) An implementation schedule for implementing all the conditions stipulated will be submitted to the Regional Office of the Ministry at Lucknow as per requirement The funds so provided shall not be diverted for
x	A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parishad/Municipal Corporation, Urban Local Body and the Local NGO, if any, from whom suggestions/representations, if any, were received while processing the proposal. The clearance letter shall also be put on the web site of the company by the proponent	any other purpose.  (1) Complied, EC letter already sent to concerned Panchayat, Zila Parishad /Municipal Corporation, Urban Local Body etc.  (2) EC letter will be put on Web site.
xi	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the MoEFCC at Lucknow. The respective Zonal Off of CPCB and the SPCB. The criteria pollutant levels namely; PM <sub>10</sub> , SO <sub>2</sub> , NOx, (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain	Shall be complied after commissioning of the Fumer plant.
xii	The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Office of MOEFCC, the respective Zonal Office of CPCB and the SPCB. The regional Office of this Ministry at Lucknow / CPCB/SPCB shall monitor the stipulated conditions.	Six monthly compliance reports regularly sent to all the concerned regulatory authorities for existing operations, we will send as per requirement for Fumer plant also after commissioning.
xiii	The environmental statement for each	The environmental statement for each

	financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental conditions and shall also be sent to the respective Regional Office of the MOEFCC at Lucknow by e-mail.	financial year ending 31st March in Form-V Regularly submitted to RSPCB Jaipur and RO office chittorgarh. New requirement for the Fumer plant will be complied after commissioning of the plant.
xiv	The Project Proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at Website fo the Ministry of Environment, Forests and Climate Change (MoEFCC) as http://envfor.nic.in. this shall be advertised within seven days form the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same should be forwarded to the Regional office at Lucknow	(1) Informed to all concerned. (2) Already, Advertised in two local newspapers that are widely circulated in the region of which one was in the vernacular language of the locality concerned.
XV	Project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work.	Shall be complied
8	The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Noted
9	The Ministry reserves the right to stipulate additional conditions if found necessary. The company in a time bound manner shall implement these conditions.	Noted
10	The above conditions shall be enforced, interalia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous Waste (Management, Handling and Trans boundary Movement) Rules, 2008 and the Public (Insurance) Liability Act, 1991 along with their amendments and rules.	Noted and shall be complied.