

Reg. A/D



Date: 24.11.2022

HZL/RDC/EC-CR/2022-23/H1

To,

The Deputy Director (S) /Scientist -C
Ministry of Environment, Forest & Climate Change,
Integrated Regional Office, A-209&218, Aranya Bhawan,
Jhalana Institutional Area Jaipur-302004

File no: IV/ENV/R/IND-115/758/2009

Sub: Six Monthly Environmental compliance report for the Integrated Project at Dariba, HZL (Zinc Smelter (5,00,000 TPA), Lead Smelter (1,25,000 TPA), Captive Power Plant (255 MW) and expansion of Rajpura Dariba Mine (9,00,000 to 1,08,000 TPA) along with Beneficiation Plant (9,00,000 to 12,00,000 TPA) at Village Dariba, Tehsil -Railmagra, Dis. Rajsamand from April'22 to September'22.

Ref:

- 1. EC Letter No. J-11011/380/2008-IA II (I) dated 4.11 2009
- 2. Amendment in EC No. J-11011/380/2008-IA II (I) dated 20.12.2011.
- Expansion EC Letter No. J-11015/380/2008-IA II (I) dated 26.7.2018 (RD Mine 0.9 MTPA to 1.08 MTPA)

Sir.

With reference to aforesaid subject and cited references, it is to inform that we are herewith submitting six monthly Compliance report for the conditions stipulated in the Environment Clearances of Integrated Project at Dariba, HZL (Zinc Smelter (5,00,000 TPA), Lead Smelter (1,25,000 TPA), Captive Power Plant (255 MW) and expansion of Rajpura Dariba Mine (9,00,000 to 1,08,000 TPA) along with Beneficiation Plant (9,00,000 to 12,00,000 TPA) for the period from April'22 to September'22 along with monitoring data report for your kind consideration.

The copy of above compliance report is also being sent in soft format through email
to (<u>rocz.lko-mef@gov.in</u>; m_env@rediffmail.com) for your kind perusal. Also copy
of Dariba Smelting complex EC Compliance has been uploaded on company
website https://www.hzlindia.com/sustainability/environment-compliance/



We trust that the measures taken towards environmental safeguards comply with the stipulated environmental conditions. We look forward to your further guidance which shall certainly help us in our endeavor for further improve upon our Environmental Management Practices.

Hope the above are in line with statutory requirements.

Thanking you,

For Hindustan Zinc Limited

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Yours faithfully,

(Rajendra Agrawal)

Head Smelter

Dariba Smelter Complex

Enclosures: Six monthly EC compliance report with Annexure:

Annexure I	3	Stack Monitoring Report
Annexure II	3	Average Ambient Air Quality Monitoring Results (RDM)
Annexure III	8	Ambient Air Quality Monitoring Results (DSC)
Annexure IV		Ambient Air Quality Monitoring Report (Outside Plant)
Annexure V	:	Continuous Ambient Air Quality Monitoring Results
Annexure VI	:	Work Zone Environment Monitoring Results
Annexure VII	*	Fugitive Emission Monitoring Results
Annexure VIII		Treated Effluent (ETP Outlet) Quality Report
Annexure IX	1	Average Ground Water Monitoring Results (Around Tailing Dam Area)
Annexure X	•	Average Surface & Ground Water Monitoring Results (Around RD Mine & Tailing Dam Area)
Annexure XI		Ambient Noise Monitoring Report
Annexure XII	8	Average Sulphur and ash content in coal
Annexure XIII		Expenditures made in Environmental control measure
Annexure XIV	3	Funds earmarked towards Environmental control measure
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Cc:

- The Member Secretary, Rajasthan State Pollution Control Board, 4th Institutional Area, Jhalana Doongari, Jaipur-302004
- In-charge (Zonal officer)
 Central Pollution Control Board
 Vithal Market, Paryavaran Parisar, E-5, Arera Colony, Bhopal, – 462 016 (MP)
- Group Incharge (Mines)
 Rajasthan State Pollution Control Board,
 4th, Institutional Area, Jhalana Doongari, Jaipur-302004
- The Regional office Rajasthan State Pollution Control Board, Old Excise building, Kalalwati, Rajnagar Rajsamand- 313324
- 5) Office Copy



Six Monthly Compliance Report to Environmental Clearance Conditions

of



Dariba Integrated Project,
M/s Hindustan Zinc Limited,
Dariba – 313 211, Rajsamand,
Rajasthan

For the period: April-2022 to September-2022

(1. EC Letter No. J-11011/380/2008-IA II (I) dated 4.11.2009;

- 2. Amendment in EC No. J-11011/380/2008-IA II (I) dated 20.12.2011;
- 3. Expansion EC Letter No. J-11015/380/2008-IA II (I) dated 26.7.2018 (RD Mine 0.9 MTPA to 1.08 MTPA)

November, 2022



Introduction:

S. No	Particulars	Details
1	Name of Project	 M/s Hindustan Zinc Limited, Dariba Integrated Project
2	Address of Project	 M/s Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil- Railmagra, District- Rajsamand, Rajasthan, 313211
3	Environment Clearance Letter no & Date	 EC Letter No. J-11011/380/2008-IA II (I) dated 4.11.2009 Amendment in EC No. J-11011/380/2008-IA II (I) dated 20.12.2011;
		 Expansion EC Letter No. J-11015/380/2008-IA II (I) dated 26.7.2018 (RD Mine 0.9 MTPA to 1.08 MTPA)
4	Regional Office File No.	 IV/ENV/R/Ind-115/758/2009 IV/ENV/R/Ind-115/994/2019
5	Status of Project	Operational

Rajpura Dariba Complex of Hindustan Zinc Limited, located in Railmagra Tehsil of District Rajsamand in Rajasthan, includes Rajpura Lead Zinc Dariba Mine and Dariba Lead Zinc Smelter Complex. Rajpura Dariba deposit extends over a lease area of 1142.21 ha with estimated in-situ ore Resources & Reserves stands at 60 million tons approx. Rajpura Dariba Mine consists of mining of Lead-Zinc ore and its beneficiation to produce Lead & Zinc Concentrate which are being sent to Smelters where metals are extracted. Dariba Smelter Complex is Zinc and Lead Smelting complex consisting of two different smelting streams viz., hydrometallurgical (Roast-Leach Electrowinning) Zinc Smelter and Lead Smelter based on Pyro-route for smelting & electro refining. The power requirements of the plants are met through 170 MW (2x85MW) coal based captive power plants.

S. No.	Unit	Capacity	Year of Commissioning	Production in FY 2021-22
1	Lead & Zinc Ore mining	1.08 Million MT	1983	638763 MT
2	Lead & Zinc Ore Beneficiation	1.2 Million MT	1983	404317 MT
3	Zinc Smelter	Zn: 2,50,000 MT	March 2010	248444 MT
4	Lead Smelter	Pb: 1,25,000 MT	July 2011	95222.2 MT
5	СРР	CPP: 170 MW	Unit 1- Feb'10 Unit 2- June'10	Unit 1- 663 MU Unit 2- 649 MU

Details of Consents to Operate & Hazardous Waste Authorization (HWA) granted to units are given below:



Unit Name	CTO/HWA Ref. No.	Status	Application No. & Date
	CTO Details		
Lead & Zinc Ore mining	F(Mines)/Rajsamand(Railmagra)/1724(1)/2018- 2019/ 6523-6527 dated 4.2.2019	Valid till 28/2/2023	
Lead & Zinc Ore Beneficiation	- (*		,
Zinc Smelter F(HDF)/Rajsamand(Railmagra)/6461(1)/2020- 2021/4691-4693		Valid till 31/10/2023	
Lead Smelter	Lead Smelter F(HDF)/Rajsamand(Railmagra)/6461(1)/2020- 2021/4945-4947		
CPP	F(HDF)/Rajsamand(Railmagra)/6461(1)/2020- 2021/5140-5142	Valid till 31/10/2023	
Ş.	HWA Details		
Dariba Smelter Complex F(HSW)/Rajsamand(Railmagra)/3(1)/201 2016/5475-5477		Valid till 31/03/2025	
RD Mine & F(HSW)/Rajsamand(Railmagra)/5(1)/2016- Beneficiation Plant F(HSW)/Rajsamand(Railmagra)/5(1)/2016-		Valid till 17.11.2026	



COMPLIANCE STATUS

- Environment Clearance Letter No. J-11011/380/2008-IA II (I) dated 4.11.2009
- Amendment in EC No. J-11011/380/2008-IA II (I) dated 20.12.2011.
- Expansion EC Letter No. J-11015/380/2008-IA II (I) dated 26.7.2018 (RD Mine 0.9 MTPA to 1.08 MTPA)
- Period of Compliance: April 2022 to September 2022

A.	EC Specific Conditions	Status of Compliance
i)	No construction work related to expansion at the proposed project site shall be started without obtaining prior clearances / approvals for the linked mining component from the Indian Bureau of Mines (IBM) and State Govt. of Rajasthan. A copy of the mining lease approval from the Indian Bureau of Mines (IBM) and State Govt. of Rajasthan shall be submitted to the Ministry and its Regional Office at Lucknow before initiating any construction work at site related to mining.	 Noted for compliance Project is under operational stage and as of now no construction work related to expansion is under progress.
ii)	The project proponent shall obtain 'Consent to Establish' and 'Consent to Operate' from the Rajasthan State Pollution Control Board (RSPCB) and effectively implement all the conditions stipulated therein.	 Complied, 'Consent to Establish' and 'Consent to operate' have been obtained from the Rajasthan State Pollution Control Board (RSPCB) vide letter no. F(Tech)/Rajsamand (Railmagra)/2/1/2009- 2010/3666 dated 12/11/2009 and all the conditions stipulated therein are being implemented.
iii)	The environmental clearance is subject to approval of the State Land use Department, Government of Rajasthan for diversion of agricultural land for non-agricultural use.	 Complied, Approval of the State Land Use department, GoR was already obtained and submitted to RO, MOEF&CC with Six monthly compliance report. Letter Attached in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022.
iv)	The project proponent shall develop fodder plots in the non-mineralized area in lieu of use of grazing land.	 Complied, the monitoring of land use using satellite imagery was done for the Mine Lease Area in August 2018. Final report is



V)

vi)

Six Monthly EC Compliance Report (April 2022- September 2022, Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Railmagra, Dist. - Rajsamand, Rajasthan

Monitoring of land use pattern shall be carried out once in three years by digital processing of the area using multi-data computer compatible tape.	
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submitted along with reply letter vide. HZL/DSC/ENV/ EC/2018/01 Date: 04.12.2018. Report enclosed in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022. Satellite imagery LULC is to be carried out once in 5 years.

The gaseous emissions from various process units shall confirm to the standards prescribed by the concerned authorities from time to time. The State Board may specify more stringent standards for the relevant parameters keeping in view the nature of the industry and its size and location. At no time the emissions level shall go beyond the prescribed standards. In the event of failure of any pollution control system adopted by the unit, the respective unit should not be restarted until the control measures are rectified to achieve the desired efficiency.

Complied.

- Various mechanisms adopted for controlling of all gaseous emissions coming from the plants.
- Gaseous Emissions Monitoring is being done on regular basis and results are well within standards prescribed by the concerned authorities. The same is also evidenced from the various third-party (NABET Approved) analytical reports which are enclosed as Annexure No. I

High efficiency electrostatic precipitators (ESPs) of not less than 99.87 % efficiency shall be provided to captive power plant to limit particulate matter within 50 mg/Nm3. The height of the stacks shall be as per the standards prescribed under the Environment (Protection) Act, 1986. Low NOx burners shall be provided to control NOx emissions. NOx emissions shall be restricted to 750 mg/Nm3 by using low NOx burners. On-line stack emission monitoring equipments for continuous monitoring of SO2, NOx, SPM and O2 shall be provided to the stacks of captive power plant and sulphuric acid plant and all the pollution control measures shall be inter-locked. The company shall install fume extractors and bag filters to control the emissions from all melting and casting units. Off gas from the Sulphuric acid plant, blast and fuming furnace plant, copper recovery plant shall be treated in the calcine based

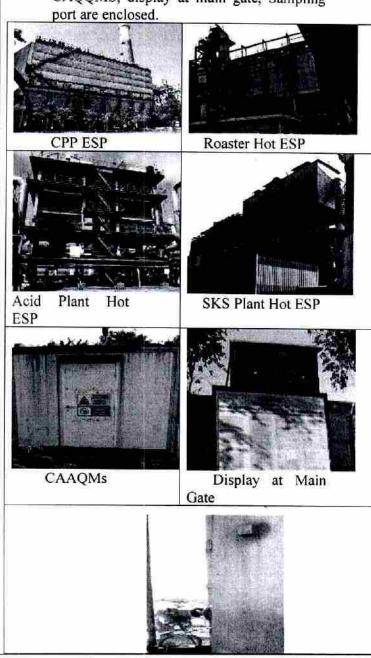
Complied.

- High Efficiency ESPs, (99.95%) provided to Captive Power Plant (CPP) are designed for particulate matter concentration less than 50 mg/Nm3 at outlet.
- The height of the stacks is as per the standards prescribed under the Environment (Protection) Act, 1986. The height of the Acid Plant, CPP and TGT plant stack is 100 m, 165 m, and 105 m respectively.
- Continuous on-line stack emission monitoring equipment for SO2, NOx and SPM has been provided to the stack of captive power plant and for SO2 to the Sulphuric acid plants respectively in Zinc and Lead Smelter
- Off gas from the Sulphuric acid plant, blast and fuming furnace plant, copper recovery plant of lead plant are treated in the calcine based scrubbing plant where the SO2 is recovered before letting out to the atmosphere.
- · Opacity meters have being installed for



scrubbing plant where the SO2 shall be removed before letting out to the atmosphere. Adequate stack height shall be provided for proper dispersion of pollutants like SO2, NOx etc.

- continuous monitoring of particulate matter (PM) at stack of CPP, Zinc dust and Zinc dross Stack.
- Adequate numbers of air pollution control devices have been installed at all the material transfer points & silos.
- Calibration of all instruments are being done on regular basis.
- Photographs of ESP, Stacks, CEMS, CAQQMS, display at main gate, Sampling port are enclosed.



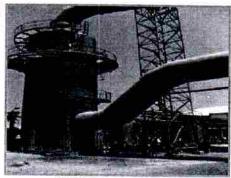


Port hole in stack 8 Field ESP with 165 mt Stack height Existing SO2 SO2 ppm Reading in Analyzer HMI CO., does thank the kin Online Server Reading vii) As reflected in the EIA/EMP, Double Complied. Conversion Double Adsorption Double Conversion Double Adsorption (DCDA) plant for Sulphuric acid (DCDA) plant for Sulphuric acid recovery recovery from SO2 shall be provided. from SO2 has been provided. The company shall ensure that SO2 emissions from the Zinc and lead SO2 emissions from the Zinc and Lead Plant smelter plant are taken to existing Smelter is taken to respective Sulphuric acid Sulphuric acid plant properly and plant properly and converted to Sulphuric converted to Sulphuric acid. The stack acid. from the Sulphuric acid plant shall be The stack from the Sulphuric acid plant provided with on-line stack emission provided with on-line stack emission monitoring equipment for continuous monitoring equipment for continuous monitoring of SO2. monitoring of SO2.





DCDA Gas Conditioning Plant (GCP) with 100 mt Stack Height



TGT Plant Scrubber

viii) SO2 emissions shall be controlled less than 1.5 kg/ton of Sulphuric acid (H2SO4) produced. Acid mist emissions from the stack shall conform to the statutory limit of 50 mg/Nm3 by providing candle filter system and reports submitted to the Ministry including its Regional Office at Lucknow, CPCB and RSPCB.

- Complied, SO2 Emission levels are well within the prescribed limit.
- SO2 Emission level from stack are maintained below 1.5 kg/Ton of 100 percent concentrated acid produced from acid plant. Table is incorporated in the point below.

Months	Acid Plant (Zn Smelter) Roaster-1	Acid Plant (Zn Smelter) Roaster-2	TGT Stack (Pb Stack)
	SO ₂ (Kg	/T of H2SO4 P	roduction)
April'22	0.81	0.96	0.29
May'22	0.75	1.01	0.25
June'22	0.60	0.97	0.32
July'22	0.77	0.95	0.22
Aug'22	0.77	1.07	0.29
Sept'22	0.79	1.08	0.32

 All Monitoring Reports are enclosed as Annexure I



ix)

Six Monthly EC Compliance Report (April 2022- September 2022, Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Railmagra, Dist. - Rajsamand, Rajasthan

The critical parameters such as SPM, RSPM, NOx, SO2 and acid mist in the ambient air within the impact zone, peak particle velocity at 300 m distance or within the nearest habitation. whichever is closer shall be monitored periodically. Further. quality discharged water shall also monitored [(TDS, DO, pH and Total Suspended Solids (TSS)]. monitored data shall be uploaded on the website of the company as well as displayed on a display board at the project site at a suitable location near the main gate of the Company in public domain. Analysis reports for the ambient, stack and fugitive emission shall be submitted to the Ministry's Regional Office at Lucknow, CPCB and RSPCB.

Complied

- Third Party Periodical monitoring of various parameters i.e. PM10, PM2.5, NOx and SO2 is being done in the ambient air within the impact zone.
- Four nos. of Continuous Ambient Air Quality Monitoring Stations (CAAQMS) have been established
- Third party monitoring of Ambient air quality carried out by M/s Eko Pro Engineers, which is NABL and MoEF&CC accredited laboratory.

	Observed Value					
Parameters (μg/ m3)	Near Main Gate	Near Storm Water Pond	Near CPP Area	Near SLF Area		
PM10	75.30	78.80	81.55	87.60		
PM2.5	46.95	48.85	50.75	51.95		
SO2	28.75	29.55	22.55	20.05		
NO2	30.80	46.10	35.05	37.50		
CO	1.16	1.18	1.25	1.23		
Pb	<0.1	< 0.1	<0.1	<0.1		
Ni	<15	<15	<15	<15		
As	<5	<5	<5	<5		

- Average Ambient Air Quality Monitoring results for mine are enclosed herewith as Annexure II and for DSC as Annexure III.
- Eight nos. of AAQMS have been established at buffer zone for ambient air quality monitoring are enclosed as Annexure IV.
- Zero liquid discharge is being maintained by ETP of capacity of 9000 KLD, RO of 8850 KLD and MEE of 600 KLD capacity.
- The monitored data have been displayed on display board at the project site and also on Company website along with Six Monthly Environment Compliance report. Link of the report is

https://www.hzlindia.com/sustainability/environment-compliance/

 Six Monthly Environment Compliance report along with all Analysis reports for the ambient,



	-		stack and submitted Lucknow	d to th	he Reg	gional (
x)	Ash content in the coal shall not exceed 35 %. Sulphur content in coal shall be restricted to 1.5% to contain SO2 emissions.	being analyzed on regular basis and				nd are ectively	are well vely.		
xi)	The company shall install continuous air quality monitoring stations. Data monitored shall be submitted to the Ministry and CPCB/SPCB once in six	•	Four no Monitori installed	ng St		(CAA	.QMS)		Quality been
	months.	Locati	Paramet		-	Mo	nths		
	months.	ons	ers (μg/ m3)	April '22	May' 22	June' 22	July' 22	Aug' 22	Sept' 22
		Near	PM	58.88	56.66	56.74	55.51	54.32	45.31
		to Main Gate (South West) Near to	SO2	22.71	24.18	24.72	16.98	12.32	13.02
			NOX	19.5	18.33	17.74	7.92	8.14	8.25
			co	0.83	0.82	0.83	0.83	0.69	0.66
			PM	69.29	69.78	72.92	54.85	46.39	59.01
			SO2	20.76	20.89	20.6	12.17	16.68	13.17
		SWP	NOX	14.81	15.78	15.37	10.73	11.83	5.89
		(North West)	co	0.95	0.94	0.95	0.38	0.16	0.33
		Near	PM	67.05	62.87	64.38	55.29	45.48	50.36
		to	SO2	18.07	19.15	19.45	15.13	8.17	5.21
		CPP	NOX	24.09	23.54	23.48	28.56	30.32	32.15
	1	(North	CO	0.86	0.84	0.87	0.24	0.21	0.25
		East)	PM	42.58	44.45	43.23	55.56	48.07	51
		(South	SO2	9.76	10.61	9.68	13.42	10.33	11.98
		East)	NOX	28.04	31.1	29.74	30.91	26.41	29.01
		51	CO	0.74	0.75		0.71	0.52	0.87
		•	Six Mo along w different and bei MOEF&	vith all locations	CAA ons are omitted	QMS enclos to th	monitor ed as . e Regi	ring da Annex ı onal (ita in



xii)

Fugitive dust emissions in the Zinc, Lead and Copper concentrate handling area and at various transfer points shall be minimized by provision of dust suppression system. The trucks carrying concentrate shall be fully covered. The Company shall improve overall housekeeping by asphalting the internal roads and to reduce the generation of fugitive dust from vehicle movements.

Complied.

- Fugitive dust emissions in the Zinc and Lead concentrate handling area and at various transfer points is mitigated by provision of dust suppression system and bag filters.
- Water Sprinkling System already installed in the Raw Material Handling of the Zinc Plant, Captive Power Plant and Lead Plant.
- Mechanized road sweepers are deployed for regular cleaning on the roads to reduce fugitive dust from vehicle movement.
- The trucks carrying concentrate are covered with tarpaulin before dispatched to Smelter from Mines.
- All roads in the plant and up to the connection to public road are concreted or black topped.



Water Sprinkling on road



Mechanized Road sweeper



Water Sprinkling System



Dust Suppression System

xiii)

Fugitive emissions, acid mist vapours, fumes and SO2 shall be controlled and work environment monitored for prevailing contaminants regularly. Bag filters shall be provided to calcine

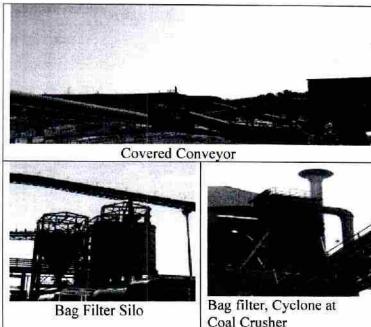
Complied.

 To minimize fugitive emissions, 8-10% moisture is provided in the Zn & Pb Concentrate coming from the mines.



handling plant, zinc dust plant, melting plant, dross milling plant, each coal transfer point, crushers and fly ash silos to control dust emissions. Bag filters shall be provided in fume extraction and melting and casting operations of smelter. SPM emissions from crusher house in beneficiation plant shall be controlled. Covered coal conveyors with water sprinkling system using wastewater to avoid dust emissions. Coal storage area shall be provided with water sprinkling system to arrest dust. Dust extraction system shall be provided to mineral handling area, loading and unloading areas including all the transfer points. Black top paved roads shall be made within the mine boundary. The trucks carrying concentrate shall be fully covered. Asphalting/concreting of roads and water spray all around the critical areas prone to air pollution and having high levels of SPM and RPM shall be ensured.

- Bag Filters have been provided to calcine handling system, zinc dust plant, coal transfer points, crusher and fly ash silos to control dust emissions.
- Details of the bag filters have been provided along with six monthly compliance report vide letter no. HZL/DSC/Env/2011/2/2 dated 23.11.2011 and again attached in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022.
- Covered Coal Conveyors with water sprinkling system have been installed at CPP to avoid dust emissions. Coal storage area is provided with water sprinkling system to arrest dust.
- All Internal roads and up to the public road are concreted/asphalted to reduce the dust emission.
 The trucks carrying concentrate are covered with tarpaulin and water is sprayed regularly on roads.
- Average Work Zone Environment Monitoring Results are furnished herewith as Annexure VI.
- SPM emissions from crusher house in beneficiation plant are controlled by the wet scrubbing system.
- Dust extraction system provided to mineral handling area, loading and unloading areas including all the mineral transfer points.





xiv)	The project proponent shall carry out		Tarpaulin Covered truck
	conditioning of the ore with water to mitigate fugitive dust emission, without affecting flow of ore in the ore processing and handling areas. Water sprinkling shall be done to minimize the dust during transportation.	10% moisture as a mitiga	g on fine ore stock points of conveyors
xv)	Secondary fugitive emissions (particularly below 5 micron) from all the sources including Roaster plant shall be controlled, regularly monitored along with ambient dust in dry day and still air condition on 24 hour basis and data submitted to the Regional Office of the Ministry at Lucknow, RSPCB and CPCB. It shall be ensured that the	Complied, Fugitive en results is furnished her VII.	mission monitoring ewith as Annexure
		Locations	Parameters (μg/ m3)
		to the Regional Office of the Raw Material Handling	TSPM 334.44
		(RMH)- Zinc Plant Roaster Plant	290.99
	ambient air quality parameters conform	Calcine Handling	299.91
	to the norms prescribed by the Central	Coal Handling Plant (CPP)	299.80
	Pollution Control Board in this regard.	Fly Ash Handling	319.04
		Raw Material Handling- Lead Plant	301.54
		Near SKS Primary	338.68
sxvi)	Vehicular emissions shall be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operation and in transportation of mineral. The vehicles carrying the mineral shall be covered with a tarpaulin and shall not be overloaded.	 Mining equipment's and vehicle emissions are kept under control by regular preventive maintenance and condition monitoring at the in-house workshop. 	
xvii)	Total water requirement for the proposed smelter complex including the mining and beneficiation plants from Matrikundia dam, Gosunda dam and	 Closed circuit cooling s towers has been provide plant. Cooling tower blow blow down from CPP i 	ed to captive power ow down and boiler



Mansiwakal dam shall not exceed 42,050 m 3 /day as per the agreements signed with Govt. of Rajasthan. As proposed, water requirement shall not exceed 184 liter/ton of Sulphuric acid produced. No ground water shall be used. Closed circuit cooling system with cooling towers shall be provided to captive power plant. All the effluent generated from gas cleaning plant, sulphuric acid plant, anode and cathode washing, lead smelter, DM plant, cooling towers and power plant shall be neutralized and metallic elements present shall be precipitated and removed. Effluents from the proposed smelters, acid plant and other associated services shall be treated in effluent treatment plant (ETP). Zinc sulphate solution from the scrubbing process shall be treated in the leaching section of the Zinc smelter. Cooling tower blow down and boiler blow down from CPP shall be neutralized and reused in dust suppression, green belt development etc. The treated effluent shall confirm to the prescribed standards and recycled in the process i.e. in gas cleaning plant, preparation of lime milk. suppression and green belt development. The effluents from sulphuric acid plant, scrubber, and general floor washings of electro-refinery plant shall also be sent to ETP for further treatment followed by two-stage Reverse Osmosis (RO) Plant. Sewage shall be treated in septic tank followed by soak pit. The rejects from the RO plant shall be evaporated in a solar evaporation pond to be constructed smelter premises. within discharge shall be maintained and no effluent shall be discharged outside the premises. Sewage generated shall be treated in septic tank followed by soak pit.

- ETP and recycled water again used in process.
- Effluents generated from the smelter, acid plant and other associated services are treated in Effluent Treatment Plant (ETP) followed by two-stage Reverse Osmosis (RO) Plant. The treated effluents conform to the prescribed standards and recycled in the process. Domestic Sewage is treated in STP and recycled water used in green belt development and process. Multiple Effect Evaporator (MEE).
- Third party analysis of the treated effluent is being conducted by M/s Eko Pro Engineers which is NABL and MOEF&CC accredited laboratory.
- Values of all parameters are well within limit of prescribed standard. Analysis reports are enclosed herewith as Annexure VIII.

Parameters (in mg/L)	ETP Outlet
рН	7.27
TSS	44.00
Oil & Grease	<4.00
COD	91.55
BOD (3 days at 270C)	19.50
Sulphide (as S)	<1.00
Chloride (as cl)	508.35
Sulphates (as SO4)	170.40
Fluoride (as F)	1.27
Copper (as Cu)	0.03
Zinc (as Zn)	0.66
Cadmium (as Cd)	< 0.001
Chromium (as Cr+6)	< 0.05
Chromium (total)	< 0.005
Lead (as Pb)	0.02
Cyanide (as CN)	Absent
Nickel (as Ni)	< 0.005
Iron (as Fe)	0.36
Phosphate (as P)	0.76
Free available chlorine	<0.2



xviii)	The mine seepage water shall be collected in underground sumps and reused/recycled in mining and beneficiation process to minimize the fresh water consumption. Decanted water from the tailings dam shall be recycled in the beneficiation plant to ensure 'zero' discharge. Tailings from beneficiation plant after recovery of Lead and Zinc concentrates shall be sent to tailing thickener for dewatering. Water recovered from tailing thickener shall be recycled to beneficiation plant for use in the process. Tailing thickener underflow shall be partly used as backfill for mines and remaining part shall be disposed to tailing dam. Water in the tailing dam shall be allowed to settle out and pumped to the water reservoir for reuse in the process.	 Underground water from the mine is pumped to beneficiation plant for reuse and tailing dam water is also recycled to beneficiation plant for reuse. Zero discharge is being maintained.
xix)	Acid mine water, if any, has to be treated and use in plantation and existing mining activity after conforming to the standard prescribed by the competent authority.	 Not applicable as, no acid mine water is generated from mining activity.
xx)	Sewage treatment plant shall be installed for the colony. ETP shall also be provided for the mine workshop for the wastewater generated.	 Sewage treatment plant of 500KLD capacity is installed for the colony and the treated water is being used for horticulture purpose. Wastewater from the workshop is collected in the settling pit after passing through oil and grease trap system and water is regularly recycled.
xxi)	The effluent from the ore beneficiation plant shall be treated to conform to the prescribed standards and the tailings slurry shall be transported through a closed pipeline to the tailing dam. The decanted water from the tailing dam shall be re-circulated and there shall be 'zero' discharge from the tailing dam. Acid mine water, if any, shall be neutralized and reused within the plant.	 Complied The tailing slurry is pumped through pipeline to tailing dam and decanted water is pumped back to beneficiation plant for reuse in the process. Zero discharge is maintained. No acid mine water is generated through mines.



xxii)	Detailed hydrological study shall be carried out and implementation of recommendations of the detailed hydrological study shall be ensured.	Taling dam pipeline Complied. Detailed hydrological and hydro-geological study has been carried out by M/s Hydro-Geosurvey Consultants Private Limited, Jodhpur and the recommendations have been implemented. Report is attached in Six monthly compliance
xxiii)	The project proponent shall ensure that no natural water course and/or water resources shall be obstructed due to any mining operations.	report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022. Complied, Due to underground mining activity no water course has been obstructed.
xxiv)	The project authority shall implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.	 Suitable rainwater harvesting structures have been constructed to harvest rainwater and recharge the ground water in CPP, residential colonies, school & in mine premises. Copy of the compliance report submitted to CGWA has been submitted along with six monthly compliance report vide letter no. HZL/DSC/Env/2011/2/2 dated 23.11.2011. Report is again in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022.
xxv)	Regular monitoring of ground water	Complied, Six no's of Piezometer have been



level and quality shall be carried out in and around the project area (mine lease, beneficiation plant and tailing dam) by establishing a network of existing wells and installing new piezometers during the operation. The periodic monitoring [(at least four times in a year- premonsoon (April-May), monsoon (August), post-monsoon (November) and winter (January); once in each season)] shall be carried out in consultation with the State Ground Water Board/Central Ground Water Authority and the data thus collected may be sent regularly to the Ministry of Environment and Forests and its Regional Office Lucknow, the Central Ground Water Authority and the Regional Director, Central Ground Water Board. If at any stage, it is observed that the groundwater table is getting depleted due to the mining activity; necessary corrective measures shall be carried out.

installed for monitoring of ground water level and quality around the tailing dam and monthly monitoring is being carried out.

 Average Ground Water Monitoring Results for April'22 to September'22 are furnished herewith as Annexure IX.

Parameters	PW1	PW2	PW3	PW4	PW5	PW6
		All f	igures in p	pm excer	ot pH	
pH	7.62	7.31	7.21	7.26	7.51	7.61
Suspended Solids	12	29.5	10	18	9	15.5
Lead	BDL	BDL	BDL	BDL	BDL	BDL
Zinc	0.025	0.02	0.02	0.02	0.06	BDL
Copper	BDL	BDL	BDL	BDL	BDL	BDL
Iron	0.09	BDL	0.08	BDL	BDL	BDL
Cadmium	BDL	BDL	BDL	BDL	BDL	BDL
Nickel	BDL	BDL	BDL	BDL	BDL	BDL
Cobalt	BDL	BDL	BDL	BDL	BDL	BDL
Depth of well from surface (ft.)	145	145	150	140	145	150
Water level in. well from surface (ft.)	4.23	4.85	7.03	9.43	2.89	20.73

xxvi)

Groundwater and surface water in and around the mine shall be regularly monitored at strategic locations for heavy metals such as Ni, Co, Cu, Pb, Zn and Cd. Data should be reviewed and analyzed time to time to detect changes in the quality of ground water and surface water, if any. The monitoring stations shall be established in consultation with the Regional Director, Central Ground Water Board and the Rajasthan Pollution Control Board.

- Complied, Ground water and surface water monitoring is being carried out on monthly basis for analysis of heavy metals.
- Average Surface & Ground Water Monitoring Results (around RD Mine & Tailing Dam Area) for April'22 to September'22 is furnished herewith as Annexure X.

Parameters	Mine Water	Tailing Dam	Garland Drain	Sumer Singh Well	Nahar Singh Well
	All figu	res in ppm ex	cept pH		
pН	7.23	7.33	7.16	7.80	7.67
Suspended Solids	24.50	21.67	22.50	17.67	12.50
Lead	BDL	BDL	BDL	BDL	BDL
Zinc	3.99	0.75	0.60	BDL	BDL
Copper	0.043	0.043	0.057	BDL	BDL
Iron	0.092	0.07	0.07	BDL	BDL
Cadmium	BDL	BDL	BDL	BDL	BDL
Nickle	BDL	BDL	BDL	BDL.	BDL
Cobalt	BDL	BDL	BDL	BDL	BDL



xxvii) The project proponent shall obtain necessary prior permission of the competent authorities for draw of requisite quantity of water required for the project.

- Complied, Groundwater intersection Permission have been obtained from CGWA vide letter No. CGWA/NOC/MIN/ORIG/2022/14264 Dated 07/01/2022
- xxviii) Suitable rainwater harvesting measures on long term basis shall be planned and implemented in consultation with the Regional Director, Central Ground Water Board.
- Complied, Suitable rain water harvesting structures have been constructed in consultation with CGWB to harvest rain water and recharge the underground water on long term basis.

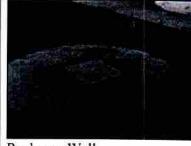
Photos of GWH Structure



Pond Deepening – Mahenduriya Pond



Mahenduriya Pond after Pond Deepening



Recharge Well



Storm Water Ponds # 3 & # 4

appropriate size shall be constructed around the mineral and over burden dumps to prevent run off of water and flow of sediments directly into the Banas River and other water bodies. The water so collected shall be utilized for watering the mine area, roads, green belt

development etc. The drains shall be regularly desilted particularly after the monsoon and maintained properly.

Catch drains and siltation ponds of

Complied

- Garland drains have been constructed around the waste dump area along with a collection sump to prevent run off of water and flow of sediments directly into the Banas River and other water bodies.
- Collected water is being utilized for watering the mine area, roads, green belt development etc.
- The drains are regularly desilted particularly after the monsoon and maintained properly.

xxix)



xxx)	Garland drains, settling tanks and check dams of appropriate size, gradient and length shall be constructed around the mineral and over burden dumps to prevent run off of water and flow of sediments directly into the Banas River and other water bodies and sump capacity shall be designed keeping 50% safety margin over and above peak sudden rainfall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity shall also provide adequate retention period to allow proper settling of silt material. Sedimentation pits shall be constructed at the corners of the garland
	drains and desilted at regular intervals.

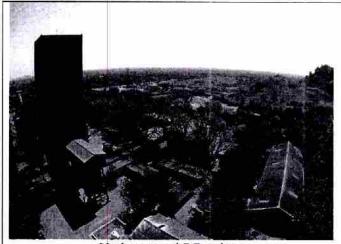
Complied.

- Garland drains have been constructed around the waste dump area along with a collection sump to prevent run off of water and flow of sediments directly into the Banas River and other water bodies.
- Collection sump capacity was designed keeping all safety measures and adequate retention period to allow proper settling of silt material.
- The drains are regularly desilted particularly after the monsoon and maintained properly.

Underground mining shall be carried out using Vertical Retreat Mining (VRM) and Blast Hot Stopping (BHS) with back filling. Concentration and separation of Lead and Zinc minerals shall be carried out in the beneficiation plant.

Complied

- Underground mining is being carried out by using Vertical Retreat Mining (VRM) and Blast Hot Stopping (BHS) with backfilling.
- Lead Zinc mineral is being concentrated and separated in the Beneficiation Plant.



Underground RD mines

xxxii)

Controlled blasting practice shall be adopted. The mitigative measures for control of ground vibrations and to

Complied

Controlled blasting is adopted. Same practice will



7		
	arrest fly rocks and boulders shall be implemented.	 Various mitigative measures for control of ground vibrations have being adopted. Being Underground mine there is no fly rocks and boulders generation. Photos of Ground Vibrations control and monitoring
xxxiii)	Wet drilling blasting method and provision for the control air emissions during blasting using dust collectors etc. shall be used.	Complied, Wet drilling Controlled blasting is being adopted to control air emissions and same practice will be regularly followed. Wet Drilling
xxxiv)	Blast vibration shall be assessed from	Complied



	proposed operation. Ground subsidence and mine stability shall also be monitored on regular basis.	 Wet drilling Controlled blasting is being adopted in mining and the same practice will be regularly followed. Blast vibrations, Ground subsidence and mine stability are being continuously observed.
xxxv)	Regular monitoring of subsidence movement on the surface over working area and impact on water bodies/vegetation/ structures/surrounding shall be continued till movement ceases completely. In case of observation of any high rate of subsidence movement, appropriate measures shall be taken to avoid loss of life and material. Cracks shall be effectively plugged with ballast and clayey soil/suitable material.	 Regular subsidence-monitoring is carried out on surface on top of mining area, till date no subsidence is recorded. Measurements show negligible disturbance of less than 1 mm. All underground voids are promptly filled with cemented fill material.
xxxvi)	All the mine entries shall be above the highest flood level to avoid any anticipated flooding of mine from the surface water during the rainy season.	 Presently all the mine entries are above the highest flood level. HFL is 488.4 mRL. Main shaft collar & Auxiliary shaft collar are at 501 mRL and 496 mRL respectively.
xxxvii)	In areas where subsidence is anticipated in shallow mineral occurrence, such areas be identified and provided with garland drains to ensure draining of water and avoid ingress of the same in to the underground mine.	Complied, In area where any subsidence is anticipated, the areas are fenced along with garland drains to ensure draining of water and avoid ingress of the water in underground mine.
xxxviii)	The project authorities shall check the possibility of existence of fault(s) before deciding about the thickness of safe barrier required to be maintained between the working face and the water bodies, if any, in consultation with the Director General Mines & Safety (DGMS). De-pillaring shall also be carried out after taking prior approval of the DGMS.	 Complied The stipulation is being complied with as per the DGMS guidelines. De pillaring, if required, is done with due approval from DGMS.
xxxix)	All the fly ash shall be utilized as per Fly Ash Notification, 1999 subsequently amended in 2003. Fly ash shall be	Complied • All the Fly Ash is utilized as per the Fly ash



Six Monthly EC Compliance Report (April 2022- September 2022, Hindustan Zinc

ma ma	rovided to cement / brick anufacturing units for further use in aking Pozollona Portland Cement PPC).	 Notification and is being provided to cemen manufacture for formation of PPC cement. Fly Ash return for financial year 2021-22 has been submitted in vide letter No. HZL/DSC/ENV/FLY ASH Return/2021-22 Dated -13.04.2022.
vo ex de du in tai ex	fine waste shall be dumped in mine bids. Overburden due to mine spansion shall be dumped at a esignated place. Waste rocks generated to mining activity shall be utilized construction and enhancement of iling dam. In beneficiation plant, sisting tailing dam shall be used for sposal of tailings.	 Mine waste is used for height rising of the tailing dam and construction of roads. Tailings generated from Beneficiation plant being disposed of in tailing dam.
Jar dis ins co- cal sha (SI	ne solid waste generated in the form rosite shall be stabilized as Jarofix and sposed off in Jarofix disposal yard side the plant premises. Cobalt cake, coler cake, anode mud, enrichment ke, ETP sludge and spent catalyst etc. all be disposed off in secured landfill LF). Waste/used oil shall be sold to gistered recyclers.	 Major waste Jarosite is being generated during extraction of zinc ore concentrate by hydrometallurgy operations (hydro plant). Jarosite is mixed with 2% lime and 12-14% cement which results stable material called Jarofix which is being disposed in HDPE lined Jarofix Disposa Yard in systematic way. The above technology supplied by M/s CEZ Canada. Advantage of Jarofix is having much improved density and physic-mechanical properties and reduce reachability of the heavy metals. The design of HDPE lined Jarofix Disposal yard is approved by RSPCB. Anode mud is being recycled back into the process and surplus, if any is sold to registered recycler. Fly Ash generated from Power plant is being provided to cement manufacture. Bottom ash is being provided to bricks manufacturer.

Secured land fill and Jarofix.

Piezometers are provided at down/up stream of

Regular third-party monitoring of the ground water

Page | 22



		reports are enclosed a	edited laboratory. Monitoring as Annexure XIV ng sold to registered recyclers. Organic Waste Converter Jarofix Yard
	ETP Sludge in the form of cake shall be disposed to the captive SLF. Jarosite shall be treated by mixing lime and sement to produce Jarofix, a stable product. After stabilization, Jarofix shall be disposed in dedicated disposal yard. Cooler cake and part of lead silver residue shall be neutralized and stabilized before disposal in SLF. Anode mud, cobalt cake and purification cake shall be recycled back in the process and, if surplus, shall be sold to authorized recyclers or disposed in SLF after neutralization. Spent catalyst shall be disposed in SLF after neutralization. Lead smelter slag after fuming shall be stored in designated area and alternatives shall be explored for usage in road construction and cement manufacturing.	 are disposed to the ca Jarosite after stabilizate being disposed in H Yard. Other hazardous 	orm of cake and Cooler Cake ptive SLF after stabilization. ation with lime and cement is IDPE Lined Jarofix Disposal
1.622	Column Leachate Studies of the stock biles of Run-of the-mine (ROM) ore,	Complied.	



crushed	ore,	ta	ilings,	Ja	rofix	shall	be
carried	out	to	ascerta	ain	the	pollut	ion
potentia	l as p	er	details	giv	en be	low:	

Temperature fluctuation and sunlight exposure under confined and unconfined conditions.

Buried conditions

Air circulation

Dry – wet conditions in both confined and unconfined situations

Temperature episodes and leachate release conditions

Leachate environmental residence study

The leachate shall be measured for heavy metals for cations viz. As, St, Ni, Cu, Sb, Cr, Hg, Fe, Al, Pb, Zn, Au and Ag and anions viz. Sulfate, Chloride, Fluorine, Carbonate, Bicarbonate, Phosphate. The primary and secondary organics (Poly Aromatic Hydrocarbons) shall also be monitored in Jarofix and fresh tailings. Reports prepared shall be submitted to the Ministry within 6 months of operation of the plant.

- Report on Column Leachate Studies of the stockpiles of Run-of the-mine (ROM) ore, crushed ore, tailings, Jarofix, carried out by IIT Kharagpur is submitted along with EC compliance report for Apr'12 to Sep'12 period vide letter HZL /DSC/ENV/2012/8/24.11.2012. (Report is again attached in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022.)
- Monitoring of Primary and Secondary organics (Poly Aromatic Hydrocarbons) and various anions and cations in Jarofix/Jarosite and Fresh tailings. Report is again attached in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022.

xliv) The tailing dam shall be provided with HDPE lining. Tailing dam stability, risk assessment and disaster risk mitigation & planning studies shall be conducted in the likely affected zone.

Complied.

- HDPE lining is being provided in tailing dam.
- Tailing Dam and SLF stability, risk assessment and disaster risk mitigation & planning studies are conducted, and report is again attached in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022

A complete hazards and risk assessment, and mitigation studies of the areas where hazardous substances are stored shall be carried out by approved agencies having qualified personnel. All plants identifiable hazardous areas like Sulfuric acid plants shall be color coded in "Red" and shall be made safe from any eventual spill or leakage. Regular inspection of the site shall be carried out.

Complied.

- HAZOP study has been carried out by M/s Safety Consultancy Services, Mumbai.
- Recommendations of the report are implemented.
- Sulphuric Acid Plant has been color coded in "Red" and made safe from any eventual spill or leakage.
- Regular site inspection is being carried out for all sites.

xlv)



		Hazard and risk assessment are being carried out regularly and report is attached in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022
xlvi)	In the mine sites, proper delineation of the confined and unconfined aquifers, permanent surface water bodies (having more than 1 ft standing water for at least 240 days in a year) within the lease hold area and within 3 kms radius of any potential mine site have to be shown in a map. Action plan shall be prepared for the protection of aquifers in the mine area during process of mining and submitted to the Ministry and its Regional Office at Lucknow.	having more than 1 ft standing water for at least 240 days in a year within the lease hold area and
xlvii)	The top soil, if any, shall temporarily be stored at earmarked site(s) only and it shall not be kept unutilized for long. The topsoil shall be used for land reclamation and plantation.	Not applicable as mine is underground, therefore, no topsoil is not generated.
xlviii)	The over burden generated during the mining operation shall be stacked at earmarked dump site(s) only and it shall not be kept active for a long period of time and its phase-wise stabilization shall be carried out. There shall be one external over burden dump. Proper terracing of the OB dump shall be carried out so that the overall slope of the dump shall be maintained to 28°. The over burden dump shall be scientifically vegetated with suitable native species to prevent erosion and surface run off. Monitoring and management of rehabilitated areas shall continue until the vegetation becomes self-sustaining. Compliance status shall be submitted to the Ministry of Environment & Forests and its Regional Office located at Lucknow on six monthly basis.	 One external overburden dump at mine site with 10-meter height and overall slope of 28° is maintained. Two nos. of inactive dumps are rehabilitated with plantation. Strengthening of Green cover on the inactive dump is being ensure.
xlix)	Pre-placement medical examination and periodical medical examination of the workers engaged in the project shall be carried out and records maintained. For	Medical examination of all the workers engaged is carried out and records are maintained as per the



the

purpose,

1,500 plants per ha.

Six Monthly EC Compliance Report (April 2022- September 2022, Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Railmagra, Dist. - Rajsamand, Rajasthan

tv	As assumed all the desired at the second
1)	As proposed, plantation shall be raised
	in an area of 33 % ha. Including a 7.5 m
	wide green belt in the safety zone
	around the mining lease, over burden
	dump, around beneficiation plant,
	around tailing dam, roads etc. as per
	Central Pollution Control Board
	guidelines by planting the native species
	around the periphery of plant and
	township, canopy based green belt shall
	be developed in consultation with the
	local DFO/Agriculture Department. The

density of the trees shall be around

drawn and followed accordingly.

schedule

examination of the workers shall be

of

health

rules.

 The main tests include in PME are Audiometry, Lung function & X- Ray.

Complied

- 33% of acquired area has been covered under plantation and the same is being maintained.
- Native plant species with long life are being planted as per CPCB guidelines and consultation with DFO.
- SO2 resistant plant species are being selected for plantation.
- The density of the trees is around 1500 plants per ha.
- Gap filling plantation is being carried out yearly to maintain the >95% survival rate of the plantation.



Panoramic View of Industrial Area with Green Belt



Plantation Near Main Gate



Plantation CPP Boundary Wall



		Plantation near Community Centre Plantation opposite Residential Colony
		Plantation – In front of CDSS Residential Colony Plantation – Parking Area
li)	Action plan for the mining, management of over burden (removal, storage, disposal etc.), reclamation of the minedout area etc. shall be submitted to the Ministry and its Regional Office at Lucknow. A final mine closure plan along with details of Corpus Fund shall be submitted to the Ministry of Environment & Forests 5 years in advance of final mine closure for approval.	 Noted for Compliance. Presently, Mining is in operational stage and have sufficient Reserves and Resources for the long term mine life. Progressive Mine Closure Plan is part of Approved Mine Plan and all the measures are under implementation as per approved plan. Approved Final Mine closure along with sufficient corpus fund will be submitted to Regional Office, MOEF&CC, Lucknow, 5 years in advance of mine closure.
lii)	Conservation Plan for Schedule-I animals as per Wildlife Protection Act, 1972, if found in the study area shall be prepared and implemented on priority before commission the project for the conservation of wild fauna in consultation with the State Forest & Wildlife Department.	No schedule-I animals are found in the core and buffer zone. Being responsible company, various conservation measures for flora and fauna are being implemented in and around the project area.
liii)	Regular medical examination and health monitoring of all the employees for Lead (Pb) and Cadmium (Cd) shall be carried out and if cases of presence of	Complied. • A full-fledged occupation health center with qualified doctor is established in the project site.



	· ·	
	Lead (Pb) and Cadmium (Cd) are detected, necessary compensation shall be arranged under the existing laws. A competent occupational health physician shall be appointed to carry out medical surveillance. Occupational health of all the workers shall be monitored for relevant parameters and records maintained for at least 40 years from the beginning of the employment or 15 years after the retirement or cessation of employment whichever is later.	test for Lead and Cadmium in Blood, to ensure early detection and rehabilitation if required. • The records are being maintained as stipulated.
liv)	All the recommendations made in Charter for Corporate Responsibility for Environment Protection (CREP) for Zinc smelters shall be implemented.	. 603 levels
lv)	Overall proper housekeeping shall be ensured in all the plant areas viz. Zinc and Lead smelter, Beneficiation plant, Captive power plant and other processing plant areas. The Company shall improve overall housekeeping by asphalting the internal roads and to reduce the generation of fugitive dust from vehicle movements.	Internal roads have been concreted/ asphalted to reduce the dust emission. The roads are being swept through road sweepers and cleaned with water.
lvi)	Adequate funds shall be earmarked towards capital cost and recurring expenditure per annum and a break up shall be submitted to the Ministry covering all aspects of the environment pollution control measures including extensive tree plantation on the mine and plant sites with an objective to achieve 33 % green cover within 3 years of project completion and recurring expenditure/annum for adequate pollution control measures with on-line motoring systems, ETPs, SWTPs, sound	 Adequate funds are allocated for capital and revenue expenditures and no fund is diverted to other jobs/places. Environmental control measure expenditure breakup for FY2021-22 and Funds earmarked towards environmental control measures for FY2022-23 has been attached as Annexure XIII and Annexure XIV.



	and vibration control, social forestry, rain water harvesting, occupational health, employment of environmental cadre personnel for continuous improvement etc.	S.No	Description (Funds earmarked towards environmental control measures for FY 2022-23)	Total Amount (Rs. In Lakhs)
		1	Green Belt Development, Maintenance of old plantation & landscaping	398 119
		2	Environment Monitoring	
		3	Storm water ponds operations and maintenance & Monsoon management	28
		4	Environmental training, awareness and publicity	20
		5	Hazardous Waste Management	3429
		6	O&M of Organic waste Convertor	5
		7	Environmental Audit & IMS	2
		8	Returns, Fees for Award & CTO	30
		9	Pollution control measures	22
			Grand Total	4055
	State Govt. of Rajasthan shall be implemented. Compensation paid in any case shall not be less than the norms prescribed under the National Resettlement and Rehabilitation Policy, 2007.		-	
lviii)	All the safety norms stipulated by the Director General, Mine & Safety (DGMS) shall be implemented.	•	Compliance of all safety norms stipu DGMS is being implemented.	lated by
lix)	All the recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for the Smelters, thermal power plants and mining shall be implemented.	● L 90	SO2 levels are ensured below the limit of I Sulphuric acid produced and acid mist lo 50 mg/Nm3. Compliance of recommendations made in	



		_ b;
lx)	The company shall comply with the commitments made during public hearing / consultation meeting held.	
lxi)	No change in mining technology and scope of working shall be carried out without prior approval of the Ministry.	
Ixii)	The company shall provide housing for construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	going on the site. However, various labors are residing on the colony area. Basic facilities are provided.
В.	EC General Conditions	Status of Compliance
i)	The project authorities must strictly adhere to the stipulations made by the Rajasthan State Pollution Control Board (RSPCB) and the State Government.	 Complied, Consent to operates have been obtained from the Rajasthan State Pollution Control Board (RSPCB) and all the conditions stipulated therein are being implemented.
ii)	No expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.	 Noted for Compliance, No further expansion or modification of the plant and change in mining technology will be carried out without prior approval of the Ministry.
iii)	Adequate number of ambient air quality-monitoring stations shall be established in the downward direction as well as where maximum ground level concentration of SPM, SO2 and NOx are anticipated in consultation with the Rajasthan State Pollution Control Board. Data on ambient air quality and stack emission shall be regularly submitted to this Ministry including its Regional Office at Lucknow and the State Pollution Control Board/Central Pollution Control Board once in six	 Complied. Third Party Periodical monitoring of various parameters i.e. PM10, PM2.5, NOx and SO2 are being done in the ambient air within the impact zone. Ambient Air Quality Monitoring Stations (AAQMS) have been established. Third party monitoring of Ambient air quality carried out by M/s Eko Pro Engineers, which is NABL and MoEF&CC accredited laboratory.



	months.			Observed '	Value		
		Parameters (µg/ m3)	Near Main Gate	Near Storm Water pond	Near CPP Area	Near SLF Area	
		PM10	75.30	78.80	81.55	87.60	t
		PM2.5	46.95	48.85	50.75	51.95	Ť
		SO2	28.75	29.55	22.55	20.05	İ
		NO2	30.80	46.10	35.05	37.50	Ť
		co	1.16	1.18	1.25	1.23	T
		Pb	<0.10	< 0.10	< 0.10	< 0.10	
		Ni	<15.00	<15.00	<15.00	<15.00	
	- L	As	<5.00	<5.00	<5.00	<5.00	
iv)	Industrial wastewater shall be properly	for D Eight buffer enclo Zero The n board websi Comp https: nt-cor Six along stack submi Luckr	nos. of A r zone for a sed as Anne discharge is nonitored da at the profite along pliance repoliance repoliance/ Monthly E with all A and fugitive itted to the now, CPCB	AQMS have ambient air q	e been establication of the relationstation of the relationstation of the compliance of the relationstation of the compliance of the relationstation of the rela	olished at toring are on display Company vironment eport is avironme	
iv)	Industrial wastewater shall be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended form time to time. The treated wastewater should be recycled in the plant as well as utilization for plantation purposes.	• Industing the double of the following the	trial waste waste was ETP (content to the ETP	water is propapacity 9000 (capacity 8 ity so as to the present the plant asses.	OKLD) follo (850 KLD) a confirm treat ribed standa s well as ut	owed by and MEE ted water ards and ilized for	

six monthly compliance report vide letter no.



	× .	HZL/DSC/Env/2011/2/2 dated 23.11.2011.
		 Zero Discharge is being maintained.
v)	The project authorities must strictly comply with the rules and regulations with regard to handling and disposal of hazardous wastes in accordance with the Hazardous Wastes (Management and Handling) Rules, 2003. Authorization from the State Pollution Control Board must be obtained for collection, storage, treatment and disposal of hazardous wastes.	 Hazardous waste Authorization under Hazardous Waste and other Waste (Management and Handling & Transboundary) Rules, 2016 has been obtained from RSPCB. Hazardous Wastes are properly collected and stored in dedicated area before handed over to authorized vendor. Jarosite is mixed with 4% lime and 12-14% cement which results stable material called Jarofix which is being disposed in HDPE lined Jarofix Disposal Yard in systematic way. Anod mud is being reuse/ sold to registered recycler. Fly Ash generated from Power plant is being provided to cement manufacture. Bottom ash is being provided to bricks manufacture Cooler Cake and ETP sludge after stabilization is being disposed into SLF. Waste/used oil is being sold to registered recycler.
vi)	The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (nighttime).	 Noise control measures including acoustic hoods, silencers, enclosures etc. have been provided on all sources of noise generation. Noise levels in and around the plant area are being monitored regularly and utmost care is taken to ensure that noise level remains below the norms. Average noise monitoring report is furnished herewith as Annexure XI.
vii)	Occupational Health Surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	 Complied A full-fledged occupation health center with qualified doctor is established in the project site. All personnel working in the Lead plant undergotest for Lead and Cadmium in Blood, to ensure early detection and rehabilitation if required.



		The records are being maintained as stipulated.			
viii)	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP/risk analysis and DMP report.	Environmental protection measures and safeguards			
ix)	As proposed, Rs. 230.00 Crores and Rs. 1.20 Crores shall be earmarked towards total capital cost and recurring cost/annum for environmental pollution control measures to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so provided should not be diverted for any other purposes.	expenditures and no fund is diverted to other jobs/places. Environmental control measure expenditure breakup for FY2021-22 and Funds earmarked towards environmental control measures for FY2022-23 has already been submitted as Annexure- XIII & XIV.			
		S. Description Total No. (Expenditure towards environmental control measures for FY 2022-23) (Rs. In Lakhs)			
		1 Green Belt Development, Maintenance 398			
		of old plantation & landscaping Environment Monitoring 119			
		3 Storm water ponds operations and maintenance & Monsoon management			
		4 Environmental training, awareness, and publicity 20			
		5 Hazardous Waste Management 3429			
		6 O&M of Organic waste Convertor 5			
		6 O&M of Organic waste Convertor 5 7 Environmental Audit & IMS 2			
		6 O&M of Organic waste Convertor 5 7 Environmental Audit & IMS 2 8 Returns, Fees for Award & CTO 30			
		6 O&M of Organic waste Convertor 5 7 Environmental Audit & IMS 2			



Six Monthly EC Compliance Report (April 2022- September 2022, Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Railmagra, Dist. - Rajsamand, Rajasthan

x)	A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parishad/ Municipal Corporation, Urban Local Body and the local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal. The clearance letter shall also be put on the web site of the company by the proponent.	 Complied and communicated to Regional Office, MoEF vide letter no: HZL/RDM/Env/2009/898 dated 20.11.2009.
xi)	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the MOEF at Lucknow, the respective Zonal Office of CPCB and the RSPCB. The criteria pollutant levels namely; SPM, RSPM, SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.	 Status of compliance of the stipulated environment clearance conditions, including results of monitored data are being furnished regularly to the Regional Office, MOEF&CC, CPCB and RSPCB. Critical environmental parameters are being displayed near the main gate and company website along with six monthly compliance reports. Link of the report is https://www.hzlindia.com/sustainability/environment-compliance/
xii)	The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Office of MOEF, the respective Zonal Office of CPCB and the RSPCB. The Regional Office of this Ministry at Lucknow / CPCB / RSPCB shall monitor the stipulated conditions.	 The monitored data have been displayed on display board at the project site and also on Company website along with Six Monthly Environment Compliance report. Link of the report is https://www.hzlindia.com/sustainability/environment-compliance/ Six Monthly Environment Compliance report along with all Analysis reports for the ambient, stack and fugitive emission are enclosed and being submitted to the Regional Office, MOEF&CC Lucknow, CPCB and RSPCB.
xiii)	The environmental statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board	 Environmental Statement (Form-V) of Financial Year 2020-21 is submitted on date 20.09.2021 via letter number: HZL/DSC/ENV/ES/2022/1 for Zinc, HZL/DSC/ENV/ES/2022/2 for Lead, &



Six Monthly EC Compliance Report (April 2022- September 2022, Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Railmagra, Dist. - Rajsamand, Rajasthan

	as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental conditions and shall also be sent to the respective Regional Offices of the MOEF by e-mail.	 HZL/DSC/ENV/ES/2022/3 for CPP. Environmental Statement (Form-V) or Year 2021-22 is displayed in Comparalong with Six Monthly Environment Creport. Link of the Form https://www.hzlindia.com/sustainability/nt-compliance/ 	y website Compliance V is
xiv)	The Project Proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the RSPCB and may also be seen at Website of the Ministry of Environment and Forests at http://envfor.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same should be forwarded to the Regional office.	Complied, Press advertisement published newspapers (hindi) i.e. Rajasthan Patrika Bhasker (Rajsamand edition) on 08.11.1 been communicated to Regional Official vide letter no: HZL/RDM/Env/2009/20.11.2009.	& Dainik 9 and has ce, MoEF
xv)	Project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work.	Complied.	
Environ producti	ment Clearance Letter no.: J-11015/380/200 on from 0.9 MTPA to 1.08 MTPA	3-IA II (I) dated 26.7.2018 for Expansion of Le	ad Zinc Ore
1.	The environmental clearance will not be operational till such time the project proponent complies with all the statutory requirements and Judgement of Hon'ble Supreme Court dated 2nd August 2017 in Writ Petition (Civil) No: 114 of 2014 in the matter of Common Cause versus Union of India and Ors, if any, applicable to this project.	Noted and Complied.	
2.	The Department of Mines and Geology, Government of Rajasthan shall ensure	Noted and Complied.	



Six Monthly EC Compliance Report (April 2022- September 2022, Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Railmagra, Dist. - Rajsamand, Rajasthan

	that mining operations shall not commence till the entire compensation levied, if any, for illegal mining paid by the Project Proponent through their respective department of Mines and Geology in strict compliance of Judgement of Hon'ble Supreme Court dated 2nd August 2017 in Writ Petition (Civil) No: 114 of 2014 in the matter of Common Cause versus Union of India and Ors.	
3.	All other specific and general conditions mentioned in the Ministry's EC Letter No: J-11015/380/2008-1A-II(M) dated 4.11.2009 shall remain the same.	Noted and Complied.

Annexure I

Hindustan Zinc Limited Dariba Smelter Complex Dariba, Dist. Rajsamand, Rajasthan.

SO₂ Continuous Monitoring Report (April'22-September'22)

Month Location	Parameters	Prescribed Limits	April'22	May'22	June'22	July'22	Aug'22	Sept'22
Acid Plant* (Zinc Smelter) Roaster-1	SO ₂ (Kg/T of H ₂ SO ₄ Production)	1.5	0.81	0.75	0.60	0.77	0.77	0.79
Acid Plant* (Zinc Smelter) Roaster-2	SO ₂ (Kg/T of H ₂ SO ₄ Production)	1.5	0.96	1.01	0.97	0.95	1.07	1.08
TGT Stack (Lead Plant)	SO2 (Kg/T of H2SO4 Production)	1.5	0.29	0.25	0.32	0.22	0.29	0.32

(Vivek Kumar)

Head Environment

Dariba Smelter Complex



Test Report No.: EKO/148/190922

eko pro engineers pvt.

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TEST REPORT Stack Emission Analysis

Issued To	Issue Date : 23/09/2022 : HINDUSTAN ZINC LIMITED Dariba Smelter Complex Post - Dariba, District - Rajsamand (Rajasthan)
Sample Description Sample Drawn on Sample Drawn by Sample Received on Time of Sampling (minutes) Sampling Location Sampling Plan & Procedure Analysis Duration Source of Emission Capacity Operating Load Normal Operation Schedule	: Stack Emission : 16/09/2022 : EPEPL (Mr. Monu Yadav) : 19/09/2022 : 30.0 : NA : SOP-SE/09 : 19/09/2022 To 23/09/2022 : Stack Attached To Zinc Smelter Roaster (R-4)** : — : Normal
Type of Stack Diameter of Stack (meter)	: As per requirement : MS : 2.5

Height of Stack from Ground Level (meter) 100.0 Height of Stack from Roof Level (meter) Height of Sampling Location (meter) Type of Fuel Used Fuel Consumed per hour Ambient Temperature (°C) : 32.0 Stack Temperature (°C) : 54.0

Average Velocity of Fuel Emission (m/sec) : 6.3 Average Flow Rate (Ipm) : 28.1 Control Measures (if any) : Nil Remark (if any)

** Acid Plant Attached with DCDA

RESULTS

10.0		MASSEL C			
S.No.	Parameters	Test Methods	Results	Units	Limits as per
. 1	Sulphur Dioxide (as SO ₂)	IS: 11255 (P-2)	410.3	-	Consent
2	Acid Mist (as H2SO4)		419.2	mg/Nm ³	950.0
Notes :		USEPA Method 8	32.8	mg/Nm ³	50.0

The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.

This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory. The test report will not be used for any publicity/legal purpose.

The test samples will be disposed off after 15 days from the date of issue of test report, unless until specified by the customer.

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Control Measures (if any)

Remark (if any)



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TEST REPORT

Stack Emission Analysis Test Report No. : EKO/158/190922 Issue Date: 23/09/2022 Issued To : HINDUSTAN ZINC LIMITED Dariba Smelter Complex Post - Dariba, District - Rajsamand (Rajasthan) Sample Description Stack Emission Sample Drawn on 16/09/2022 Sample Drawn by EPEPL (Mr. Monu Yadav) Sample Received on : 19/09/2022 Time of Sampling (minutes) 30.0 Sampling Location NA Sampling Plan & Procedure : SOP-SE/09 Analysis Duration 19/09/2022 To 23/09/2022 Source of Emission Stack Attached To Zinc Smelter Roaster (R-5)** Capacity Operating Load : Normal Normal Operation Schedule As per requirement Type of Stack MS . Diameter of Stack (meter) 2.5 Height of Stack from Ground Level (meter) 100.0 Height of Stack from Roof Level (meter) Height of Sampling Location (meter) Type of Fuel Used Fuel Consumed per hour Ambient Temperature (°C) : 32.0 Stack Temperature (°C) : 86.0 Average Velocity of Fuel Emission (m/sec) : 6.8 Average Flow Rate (Ipm)

** Acid Plant Attached with DCDA RESULTS

. 78		KLOOLIS			
S.No.	Parameters ·	Test Methods	Results	Units	Limits as per
1	Sulphur Dioxide (as SO ₂)	IS: 11255 (P-2)		ļ	Consent
	Acid Mist (as H2SO4)		390.5	mg/Nm ³	950.0
lotes :	[1012 milet (25 (12004)	USEPA Method 8	34.2	mg/Nm ³	50.0

1. The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.

: 19.8

: Nil

2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory. 3. The test report will not be used for any publicity/legal purpose.

4. The test samples will be disposed off after 15 days from the date of Issue of test report, unless until specified by the customer.

5. Responsibility of the Laboratory is limited to the invoiced amount only.





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TEST REPORT

	Stack Emission Analysis	
Test Report No. : EKO/157/190922 Issued To	: HINDUSTAN ZINC LIMITED Dariba Smelter Complex Post - Dariba, District - Rajsamand (Rajasthan)	Issue Date : 23/09/2022
Sample Description Sample Drawn on Sample Drawn by Sample Received on Time of Sampling (minutes) Sampling Location Sampling Plan & Procedure Analysis Duration Source of Emission Capacity Operating Load Normal Operation Schedule Type of Stack Diameter of Stack (meter) Height of Stack from Ground Level (meter) Height of Stack from Roof Level (meter) Height of Sampling Location (meter) Type of Fuel Used Fuel Consumed per hour Ambient Temperature (°C) Stack Temperature (°C) Average Velocity of Fuel Emission (m/sec) Average Flow Rate (lpm) Control Measures (if any) Remark (if any)	: Stack Emission : 16/09/2022 : EPEPL (Mr. Monu Yadav) : 19/09/2022 : 30.0 : NA : SOP-SE/09 : 19/09/2022 To 23/09/2022 : Stack Attached To Zinc Dust Plant with Bag House : — : Normal : As per requirement : MS : 0.5 : 30.0 : — : — : — : — : — : 1 — : — : 1 — : 1 — : 1 — : 20.5 : Nill : NA	

RESULTS

S.No.	Parameters	Test Methods	Results	Units	Limits as per Consent
. 1	Particulate Matter (as PM)	IS: 11255 (P-1)	36.9	0.3	
:lotes :		, e	30.8	mg/Nm ³	50.0

The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.

This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory.

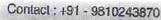
The test report will not be used for any publicity/legal purpose.

The test samples will be disposed off after 15 days from the date of issue of test report, unless until specified by the customer.

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** End of Report **







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TEST REPORT

	Stack Emission Application	and the second second
Test Report No. : EKO/156/190922	Stack Emission Analysis	
Issued To	: HINDUSTAN ZINC LIMITED Dariba Smelter Complex Post - Dariba, District - Rajsamand (Rajasthan)	Issue Date : 23/09/2022
Sample Description Sample Drawn on Sample Drawn by Sample Received on Time of Sampling (minutes) Sampling Location Sampling Plan & Procedure Analysis Duration Source of Emission Capacity Operating Load Normal Operation Schedule Type of Stack Diameter of Stack (meter) Teight of Stack from Ground Level (meter) Teight of Stack from Roof Level (meter) Type of Fuel Used Tuel Consumed per hour Ambient Temperature (*C) Stack Temperature (*C) Verage Velocity of Fuel Emission (m/sec) Verage Flow Rate (lpm) Control Measures (if any) Cemark (if any)	: Stack Emission : 16/09/2022 : EPEPL (Mr. Monu Yadav) : 19/09/2022 : 30.0 : NA : SOP-SE/09 : 19/09/2022 To 23/09/2022 : Stack Attached To Zinc Dross : — : Normal : As per requirement : MS : 1.0 : 30.0 : — : — : — : — : — : — : — : — : — : —	

R	ES	U	L.	TS

A	Parameters	Test Methods	Results	Units	Limits as per
	Particulate Matter (as PM)	IS: 11255 (P-1)	200 0		Consent
Notes:		1	26.8	mg/Nm ³	50.0

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory. The test report will not be used for any publicity/legal purpose.

The test samples will be disposed off after 15 days from the date of issue of test report, unless until specified by the customer.

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** End of Report **

FOR EKO PRO ENG PURNIMAZOHANI TECHNICAL MANA (Authorised SHASH

Test Report No.: EKO/154/190922

Issue Date: 23/09/2022

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TEST REPORT Stack Emission Analysis

: HINDUSTAN ZINC LIMITED Dariba Smelter Complex Post - Dariba, District - Rajsamand (Rajasthan) Sample Description Stack Emission Sample Drawn on 15/09/2022 Sample Drawn by EPEPL (Mr. Monu Yadav) Sample Received on 19/09/2022 Time of Sampling (minutes) 30.0 Sampling Location NA Sampling Plan & Procedure SOP-SE/09 Analysis Duration Source of Emission

Capacity Operating Load

Issued To

Normal Operation Schedule

Type of Stack Diameter of Stack (meter)

Height of Stack from Ground Level (meter) Height of Stack from Roof Level (meter)

Height of Sampling Location (meter) Type of Fuel Used

Fuel Consumed per hour Ambient Temperature (°C) Stack Temperature (°C)

Average Velocity of Fuel Emission (m/sec) Average Flow Rate (ipm) Control Measures (if any)

Remark (if any)

19/09/2022 To 23/09/2022

Stack Attached To TGT Lead Plant**

Normal

As per requirement MS

2.0

100.0

32 0 78.0

7.4 19.0

NII

** Attached to Blast Furnace, Aid Plant, CDT Input

1 .	A DE LIGHT REPORT OF THE RESERVE	RESULTS		15 100	WEIGHT THE
3.No.	Parameters	Test Methods	Results	Units	Limits as per
1	Sulphur Dioxide (as SO ₂)	IS: 11255 (P-2)			Consent
2	Acid Mist (as H2SO4)	CHI ST. MA.	230.5	mg/Nm ³	950.0
Notes :	1 (401,12004)	USEPA Method 8	31.4	mg/Nm ³	50.0

- The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.
- This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory. The test report will not be used for any publicity/legal purpose.

The test samples will be disposed off after 15 days from the date of issue of test report, unless until specified by the customer.

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Issue Date : 23/09/2022



Test Report No.: EKO/153/190922

Issued To

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TEST REPORT Stack Emission Analysis

Sample Description	: HINDUSTAN ZINC LIMITED Dariba Smelter Complex Post - Dariba, District - Rajsamand (Rajasthan)
Sample Drawn on	: Stack Emission : 15/09/2022

Sample Drawn by 15/09/2022 Sample Received on EPEPL (Mr. Monu Yadav) Time of Sampling (minutes) 19/09/2022 Sampling Location : 30.0

Sampling Plan & Procedure : NA

Analysis Duration SOP-SE/09 Source of Emission 19/09/2022 To 23/09/2022

Stack Attached To Lead Primary Plant with Bag House (SKS Furnace) Capacity Operating Load

Normal Operation Schedule : Normal

Type of Stack As per requirement : MS

Diameter of Stack (meter) Height of Stack from Ground Level (meter) 2.0 Height of Stack from Roof Level (meter) 75.0 Height of Sampling Location (meter) Type of Fuel Used Fuel Consumed per hour

Ambient Temperature (°C) Stack Temperature (°C) 32.0 Average Velocity of Fuel Emission (m/sec) 64.0 Average Flow Rate (lpm) 7.5 21.4

Control Measures (if any) Remark (if any) Nil NA

K	E	S	U	L.	ГS

C 11-		RESULTS			
S.NO.	Parameters	Test Methods	Results		Limite
1	Particulate Matter (as PM)		Kesuits	Units	Limits as per Consent
	Lead (as Pb)	IS: 11255 (P-1)	42,6	mg/Nm ³	50.0
otes:	esults given above are related to the	USEPA (P-12)	4.29	mg/Nm ³	10.0

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory. The test report will not be used for any publicity/legal purpose.
- 4. The test samples will be disposed off after 15 days from the date of issue of test report, unless until

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TEST REPORT

	TEST REPORT	CATALON DE DES DE LA CONTRACTOR DE LA CO
Test Report No. : EKO/155/190922	Stack Emission Analysis	
Issued To		
5 .	: HINDUSTAN ZINC LIMITED	Issue Date: 23/09/2022
*	Dariba Smelter Complex	
	rust - Dariba, District - Poisson	
Sample Description	(Rajasthan)	
Sample Drawn on	: Stack Emission	
Sample Drawn by	: 15/09/2022	
Sample Received on	: EPEPL (Mr. Monu Yadav)	
Time of Sampling (minutes)	: 19/09/2022	
Campling Location	: 30.0	
Sampling Plan & Procedure	: NA	
Analysis Duration	: SOP-SE/09	
Source of Emission	: 19/09/2022 To 23/00/2020	
Capacity	: Stack Attached To Lead Second	
Operating Load	: Stack Attached To Lead Secondary Plant	with Bag House (Blast Furness)
Normal Operation Schedule	: Normal	(= (and i dillace)
Type of Stack	: As per requirement	
Diameter of Stack (meter)	: MS	
meight of Stack from Ground I	: 2.2	
Height of Stack from Roof Level (meter)	: 75.0	
Height of Sampling Location (meter)		
Type of Fuel Used (meter)	: =	
Fuel Consumed per hour		
Ambient Temperature (*C)	114 - 50	
Stack Temperature (°C)	: 32.0	
Average Velocity of Fuel Emission (m/sec)	: 65.0	
Average Flow Rate (lpm)	: 8.0	

Average Flow Rate (lpm)		8.0
Control Measures (if any)	:	21.4
Remark (if any)		Nil
		NA

S No E	Passan	RESULTS			
-	Parameters Particulate Matter (as PM)	Test Methods	Results	Units	Limits as per
	Lead (as Pb)	IS: 11255 (P-1)	37.2		Consent
otes:	1-0-3 (d3 F b)	USEPA (P-12)	1 2 2 2	mg/Nm ³	50.0
	results given above are soluted to	(-12)	4.11	mg/Nm ³	10.0

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory. The test report will not be used for any publicity/legal purpose.

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TEST REPORT

Stack Emission Analysis Test Report No. : EKO/151/190922 Issued To : HINDUSTAN ZINC LIMITED Issue Date : 23/09/2022 Dariba Smelter Complex Post - Dariba, District - Rajsamand (Rajasthan) Sample Description Sample Drawn on Stack Emission Sample Drawn by 14/09/2022 EPEPL (Mr. Monu Yadav) Sample Received on

Time of Sampling (minutes) : 19/09/2022 Sampling Location : 30.0 Sampling Plan & Procedure : NA

Analysis Duration : SOP-SE/09

Source of Emission 19/09/2022 To 23/09/2022 Stack Attached To Lead Electro Refinery Plant (Pyro)** Capacity

Operating Load Normal Operation Schedule Normal

Type of Stack As per requirement Diameter of Stack (meter) MS

Height of Stack from Ground Level (meter) 1.2 Height of Stack from Roof Level (meter) 40.0 Height of Sampling Location (meter)

Type of Fuel Used Fuel Consumed per hour Ambient Temperature (°C) Stack Temperature (°C) 32.0 Average Velocity of Fuel Emission (m/sec) 140.0 Average Flow Rate (Ipm) : 6.2 Control Measures (if any) : 19.4 Remark (if any) : Nil

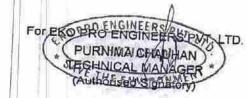
**North Lead Plant Attached to Bag Filter

SNo		RESULTS	old to day Fill	er	
-	Parameters Particulate Matter (as PM)	Test Methods	Results	Units	Limits as per
		IS: 11255 (P-1)	41.2		Consent
2 Lead (as Pb)		USEPA (P-12)		mg/Nm ³	50.0
	esults given above are related to the te		2.89	mg/Nm ³	10.0

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of
- This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory. The test report will not be used for any publicity/legal purpose.

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Issue Date: 23/09/2022

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TEST REPORT

Stack Emission Analysis

Test Report No.: EKO/150/190922 Issued To

: HINDUSTAN ZINC LIMITED Dariba Smelter Complex

Post - Dariba, District - Rajsamand

(Rajasthan)

Sample Description Stack Emission Sample Drawn on Sample Drawn by 13/09/2022

EPEPL (Mr. Monu Yadav) Sample Received on

Time of Sampling (minutes) : 19/09/2022 Sampling Location 30.0 : NA

Sampling Plan & Procedure SOP-SE/09 Analysis Duration

Source of Emission 19/09/2022 To 23/09/2022 Stack Attached To Lead Electro Refinery Plant (Pyro)** Capacity

Operating Load

: Normal Normal Operation Schedule

: As per requirement Type of Stack

Diameter of Stack (meter) MS Height of Stack from Ground Level (meter) 1.2 Height of Stack from Roof Level (meter) 40.0 Height of Sampling Location (meter)

Type of Fuel Used Fuel Consumed per hour Ambient Temperature (°C) 32.0 Stack Temperature (°C)

Average Velocity of Fuel Emission (m/sec) 120.0 Average Flow Rate (Ipm) 5.2 Control Measures (if any) : 21.7 : Nil

Remark (if any) **South Lead Plant Attached to Bag Filter

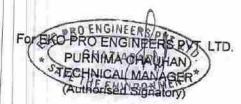
RESULTS

S.No.	Parameters	Test Methods		1	
1	Particulate Matter (as PM)		Results	Units	Limits as per Consent
7 A	Lead (as Pb)	IS: 11255 (P-1)	34.9	mg/Nm ³	50.0
lotes :		USEPA (P-12)	3.18	mg/Nm ³	10.0

- 1: The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory. The test report will not be used for any publicity/legal purpose.

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TEST REPORT

Test Report No. : EKO/159/190922	Stack Emission Analysis	
Issued To	: HINDUSTAN ZINC LIMITED	Issue Date : 23/09/2022

Dariba Smelter Complex Post - Dariba, District - Rajsamand

(Rajasthan)

Sample Description Stack Emission Sample Drawn on 17/09/2022 Sample Drawn by EPEPL (Mr. Monu Yadav) Sample Received on Time of Sampling (minutes) 19/09/2022 Sampling Location : 30.0

Sampling Plan & Procedure NA SOP-SE/09 Analysis Duration

19/09/2022 To 23/09/2022 Source of Emission

Stack Attached To Lead Electro Refinery Plant (M&C)** Capacity Operating Load

Normal Operation Schedule Normal As per requirement

Type of Stack Diameter of Stack (meter) MS Height of Stack from Ground Level (meter) : 1.2

Height of Stack from Roof Level (meter) 40.0 Height of Sampling Location (meter)

Type of Fuel Used Fuel Consumed per hour Ambient Temperature (°C) Stack Temperature (°C) 32.0 Average Velocity of Fuel Emission (m/sec) 140.0 : 6.2 Average Flow Rate (Ipm) Control Measures (if any) 19.5

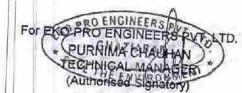
Remark (if any) : NII **North Lead Plant Attached to Bag Filter

f :		RESULTS	- oned to Bag Fill	er	
	Parameters	Test Methods	Results	Units	Limits as per
1	Particulate Matter (as PM)	IS: 11255 (P-1)	20.7	Office	Consent
2	Lead (as Pb)	USEPA (P-12)	32.5	mg/Nm ³	50.0
otes :	aculte about	1 00EFA (F-12)	3.64	mg/Nm ³	10.0

- The results given above are related to the tested sample, for various parameters, as observed at the time of
- This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory. The test report will not be used for any publicity/legal purpose.

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Issue Date: 23/09/2022

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TEST REPORT

Stack Emission Analysis Test Report No.: EKO/160/190922 Issued To : HINDUSTAN ZINC LIMITED Dariba Smelter Complex

Post - Dariba, District - Rajsamand

(Rajasthan)

Sample Description Stack Emission : Sample Drawn on 17/09/2022 Sample Drawn by

EPEPL (Mr. Monu Yadav) Sample Received on

19/09/2022 Time of Sampling (minutes) 30.0 : Sampling Location Sampling Plan & Procedure : NA

SOP-SE/09 Analysis Duration

19/09/2022 To 23/09/2022 Source of Emission Stack Attached To Lead Electro Refinery Plant (M&C)** Capacity

Operating Load Normal

Normal Operation Schedule As per requirement Type of Stack

MS Diameter of Stack (meter) Height of Stack from Ground Level (meter) 1.2 40.0 Height of Stack from Roof Level (meter)

Height of Sampling Location (meter) Type of Fuel Used Fuel Consumed per hour

Ambient Temperature (°C) 32.0 Stack Temperature (°C)

Average Velocity of Fuel Emission (m/sec) 115.0 6.8 Average Flow Rate (Ipm) 204 : Control Measures (if any) Nil

Remark (if any) **South Lead Plant Attached to Bag Filter

		RESULTS			
	Parameters	Test Methods	Results	Units	Limits as per
1	Particulate Matter (as PM)	IS: 11255 (P-1)	 	- 100	Consent
2	Lead (as Pb)		43.1	mg/Nm ³	50.0
otes:		USEPA (P-12)	4.98	mg/Nm ³	10.0

The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.

2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory. 3. The test report will not be used for any publicity/legal purpose.

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** End of Report **

PURNIMA CHA ECHNICAL MANAGE uthorised/Signator



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TEST REPORT

	TEST REPORT	
Test Report No. : EKO/149/190922	Stack Emission Analysis	
Issued To Sample Description	 HINDUSTAN ZINC LIMIT Dariba Smelter Complex Post - Dariba, District - Re (Rajasthan) 	
Sample Drawn on Sample Drawn by Sample Received on Time of Sampling (minutes) Sampling Location Sampling Plan & Procedure Analysis Duration Source of Emission Capacity Operating Load Normal Operation Schedule Type of Stack Diameter of Stack (meter) Height of Stack from Ground Level (meter) Height of Stack from Roof Level (meter) Height of Sampling Location (meter) Type of Fuel Used Fuel Consumed per hour Ambient Temperature (°C) track Temperature (°C) verage Velocity of Fuel Emission (m/sec) verage Flow Rate (lpm) ontrol Measures (if any) emark (if any)	: Stack Emission : 16/09/2022 : EPEPL (Mr. Monu Yadav) : 19/09/2022 : 30.0 : NA : SOP-SE/09 : 19/09/2022 To 23/09/2022 : Stack Attached To Common : — : Normal : As per requirement : MS : 4.0 : 165.0 : — : — : — : — : — : — : — : — : — : —	

RESULTS

S.No	Parameters	Paramet			
	rarameters	Test Methods			
, 1	Particulate Matter (as PM)		Results	Units	
2	Sulphur Dioxide (as SO ₂)	IS: 11255 (P-1)	32.8	mg/Nm ³	
	Oxide of Nitrogen (as Nox)	IS: 11255 (P-2)	1460.0		
4	Hg and its Compounds	IS: 11255 (P-7)	270.5	mg/Nm³	
votes :	3 and its compounds	APHA Method 822	<0.005	mg/Nm ³	
The	Aguite divor -h		0.005	rng/Nm ³	

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Issue Date : 23/09/2022

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TEST REPORT Stack Emission Analysis

Test Report No. : EKO/152/190922 Issued To : HINDUSTAN ZINC LIMITED Dariba Smelter Complex

Post - Dariba, District - Rajsamand

(Rajasthan)

Sample Description Sample Drawn on Stack Emission Sample Drawn by 14/09/2022 Sample Received on EPEPL (Mr. Monu Yadav)

Time of Sampling (minutes) 19/09/2022 Sampling Location 30.0 :

Sampling Plan & Procedure : NA Analysis Duration : SOP-SE/09

Source of Emission 19/09/2022 To 23/09/2022 Stack Attached To Coal Crusher Capacity

Operating Load ! =

Normal Operation Schedule Normal Type of Stack As per requirement MS

Diameter of Stack (meter) Height of Stack from Ground Level (meter) Height of Stack from Roof Level (meter) Height of Sampling Location (meter)

Type of Fuel Used Fuel Consumed per hour Ambient Temperature (°C) Stack Temperature (°C) 32.0 Average Velocity of Fuel Emission (m/sec) 84.0 7.2

Average Flow Rate (Ipm) Control Measures (if any) : 21.5 Remark (if any) : Nil NA

RESULTS

S.No. Parameters	RESULTS		Cartin III	
1 Particulate Matter (as PM)	Test Methods	Results	Units	Limits as per
Notes:	IS: 11255 (P-1)	25.0		Consent
1. The results given above are related to the te	stad same to d	35.9	mg/Nm³	50.0

- The results given above are related to the tested sample, for various parameters, as observed at the time of
- This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory. The test report will not be used for any publicity/legal purpose.

The test samples will be disposed off after 15 days from the date of issue of test report, unless until

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TEST REPORT

	IEST KEPUKT	
	Stack Emission Analysis	
Test Report No. : EKO/110/180622 Issued To	: HINDUSTAN ZINC LIMITED Dariba Smelter Complex Post - Dariba, District - Rajsamand (Rajasthan)	Issue Date : 22/06/2022
Sample Description	: Stack Emission : 17/06/2022	
Sample Drawn on	: EPEPL (Mr. Monu Yadav)	8
Sample Drawn by Sample Received on	: 18/06/2022	
Time of Sampling (minutes)	: 30.0	
mpling Location	: NA	
Sampling Plan & Procedure	: SOP-SE/09	
Analysis Duration	: 18/06/2022 To 22/06/2022	
Source of Emission	: Stack Attached To Zinc Smelter Roaster (R-4)**	i e
Capacity	: -	
Operating Load	Normal	
Normal Operation Schedule	: As per requirement	
Type of Stack	: MS	
Diameter of Stack (meter)	: 2.5	
Height of Stack from Ground Level (meter)	: 100.0	
Height of Stack from Roof Level (meter)	: 👳	
Height of Sampling Location (meter)	# H	
Type of Fuel Used	: -	
Fuel Consumed per hour	: -	
Ambient Temperature (°C)	38.0	96
Stack Temperature (°C)	: 56.0	
Average Velocity of Fuel Emission (m/sec)	: 6.1	
Average Flow Rate (lpm)	: 28.9	16.
Control Measures (if any)	: Nil	
emark (if any)	: ** Acid Plant Attached with DCDA	

RESULTS

S.No.	Parameters	Test Methods	Results	Units	Limits as per Consent
1	Sulphur Dioxide (as SO ₂)	IS: 11255 (P-2)	410.8	mg/Nm³	950.0
2	Acid Mist (as H2SO4)	USEPA Method 8	34.9	mg/Nm ³	50.0

Notes:

- The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.
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PURRIMAZCHANHAN

TESHNICAL MANAGER

(Authorisan signatur)

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	TEST REPORT	
	Stack Emission Analysis	
Test Report No. : EKO/111/180622 Issued To	: HINDUSTAN ZINC LIMITED Dariba Smelter Complex Post - Dariba, District - Rajsamand (Rajasthan)	Issue Date : 22/06/2022
Sample Description Sample Drawn on Sample Drawn by Sample Received on Time of Sampling (minutes) Impling Location Sampling Plan & Procedure Analysis Duration Source of Emission Capacity Operating Load Normal Operation Schedule Type of Stack Diameter of Stack (meter) Height of Stack from Ground Level (meter) Height of Stack from Roof Level (meter) Height of Sampling Location (meter) Type of Fuel Used Fuel Consumed per hour Ambient Temperature (°C) Stack Temperature (°C) Average Velocity of Fuel Emission (m/sec)	: Stack Emission : 17/06/2022 : EPEPL (Mr. Monu Yadav) : 18/06/2022 : 30.0 : NA : SOP-SE/09 : 18/06/2022 To 22/06/2022 : Stack Attached To Zinc Smelter Roaster (R-5)** : — : Normal : As per requirement : MS : 2.5 : 100.0 : — : — : — : — : 38.0 : 84.0 : 6.7	
Average Flow Rate (lpm) Control Measures (if any)	: 6.7 : 19.9 : Nil	76
1 2 1 2 2 2 3 1 1 1 1 1 2 3 3 4 1 4 1 4 1 3 3 3 3 3 3 3 4 3 3 3 3		

** Acid Plant Attached with DCDA

S.No.	Parameters	Test Methods	Results	Units	Limits as per Consent
1	Sulphur Dioxide (as SO ₂)	IS: 11255 (P-2)	394.6	mg/Nm³	950.0
2	Acid Mist (as H2SO4)	USEPA Method 8	35.5	mg/Nm ³	50.0

emark (if any)

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TEST REPORT

	Stack Emission Analysis	
Test Report No.: EKO/108/180622 Issued To	: HINDUSTAN ZINC LIMITED Dariba Smelter Complex Post - Dariba, District - Rajsamand (Rajasthan)	Issue Date : 22/06/2022
Sample Description Sample Drawn on Sample Drawn by Sample Received on Time of Sampling (minutes) mpling Location Sampling Plan & Procedure Analysis Duration Source of Emission Capacity Operating Load Normal Operation Schedule Type of Stack Diameter of Stack (meter) Height of Stack from Ground Level (meter) Height of Stack from Roof Level (meter) Height of Sampling Location (meter) Type of Fuel Used Fuel Consumed per hour Ambient Temperature (°C) Stack Temperature (°C) Average Velocity of Fuel Emission (m/sec) Average Flow Rate (lpm) Control Measures (if any) emark (if any)	Stack Emission 16/06/2022 EPEPL (Mr. Monu Yadav) 18/06/2022 30.0 NA SOP-SE/09 18/06/2022 To 22/06/2022 Stack Attached To Zinc Dross - Normal As per requirement MS 1.0 30.0	

RESULTS

S.No.	Parameters	Test Methods	Results	Units	Limits as per Consent
1	Particulate Matter (as PM)	IS: 11255 (P-1)	28.3		
Notes .	THE COURT OF MANY AND AND PROGRAMMENT	.5. 11200 (1-1)	20.3	mg/Nm ³	50.0

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory.

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		TEST REPORT	
	Sta	ick Emission Analysis	
Test Report No. : EKO/109/180622 Issued To	:	HINDUSTAN ZINC LIMITED	Issue Date : 22/06/2022
5		Dariba Smelter Complex Post - Dariba, District - Rajsamand (Rajasthan)	12 N
Sample Description	:	Stack Emission	
Sample Drawn on		16/06/2022	
Sample Drawn by		EPEPL (Mr. Monu Yadav)	
Sample Received on		18/06/2022	
Time of Sampling (minutes)	8	30.0	
mpling Location	:	NA	
Sampling Plan & Procedure	- 3	SOP-SE/09	
Analysis Duration	-	18/06/2022 To 22/06/2022	224
Source of Emission	:	Stack Attached To Zinc Dust Plant with Bag House	se ~
Capacity	:	-	
Operating Load	•	Normal	
Normal Operation Schedule	4	As per requirement	
Type of Stack		MS	
Diameter of Stack (meter)	:	0.5	
Height of Stack from Ground Level (meter)		30.0	
Height of Stack from Roof Level (meter)		-	
Height of Sampling Location (meter)	:	-	
Type of Fuel Used	:	-	
Fuel Consumed per hour	;	-	
Ambient Temperature (°C)	•	38.0	
Stack Temperature (°C)	:	74.0	
Average Velocity of Fuel Emission (m/sec)	:	7.1	
Average Flow Rate (Ipm)	:	20.9	te
Control Measures (if any)	:	Nil	
CONTRACTOR OF THE STATE OF THE	1200	TAY W.	

-	-	-			
ĸ	н.	51	01	m	rs

S.No. Parameters	Test Methods	Results	Units	Limits as per Consent	
- 2	Destinates Mottor (on PM)	IS: 11255 (P-1)	37.4	mg/Nm ³	50.0
1	Particulate Matter (as PM)	10. 11200 (1 1)		11.3	

Notes:

emark (if any)

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- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory.

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TEST REPORT

	TEST REPORT
· · · · · · · · · · · · · · · · · · ·	Stack Emission Analysis
Test Report No. : EKO/106/180622 Issued To	: HINDUSTAN ZINC LIMITED Dariba Smelter Complex Post - Dariba, District - Rajsamand (Rajasthan)
Sample Description	: Stack Emission
Sample Drawn on	: 15/06/2022
Sample Drawn by	: EPEPL (Mr. Monu Yadav)
Sample Received on	: 18/06/2022
Time of Sampling (minutes)	: 30.0
mpling Location	: NA
Sampling Plan & Procedure	: SOP-SE/09
Analysis Duration	: 18/06/2022 To 22/06/2022
Source of Emission	: Stack Attached To TGT Lead Plant**
Capacity	: -
Operating Load	: Normal
Normal Operation Schedule	: As per requirement
Type of Stack	: MS
Diameter of Stack (meter)	: 2.0
Height of Stack from Ground Level (meter)	: 100.0
Height of Stack from Roof Level (meter)	
Height of Sampling Location (meter)	
Type of Fuel Used	
Fuel Consumed per hour	
Ambient Temperature (°C)	: 38.0
Stack Temperature (°C)	: 74.0
Average Velocity of Fuel Emission (m/sec)	: 7.3
Average Flow Rate (Ipm)	: 19.8
Antrol Measures (if any)	: Nil
mark (if any)	: ** Attached to Blast Furnace, Aid Plant, CDT Input

RESULTS

S.No.	Parameters	Test Methods	Results	Units	Limits as per Consent
1	Sulphur Dioxide (as SO ₂)	IS: 11255 (P-2)	234.6	mg/Nm ³	950.0
2	Acid Mist (as H2SO4)	USEPA Method 8	30.4	mg/Nm ³	50.0

Notes:

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TEST REPORT

Tool Day of N. S.	Stack Emission Analysis	
Test Report No. : EKO/105/180622 Issued To	: HINDUSTAN ZINC LIMITED	Issue Date : 22/06/2022

Dariba Smelter Complex

Post - Dariba, District - Rajsamand

(Rajasthan)

Sample Description Stack Emission Sample Drawn on 15/06/2022

Sample Drawn by EPEPL (Mr. Monu Yadav)

Sample Received on 18/06/2022 Time of Sampling (minutes) 30.0

mpling Location NA

Sampling Plan & Procedure SOP-SE/09

Analysis Duration 18/06/2022 To 22/06/2022 Source of Emission Stack Attached To Lead Primary Plant with Bag House (SKS Furnace)

Capacity

Operating Load Normal

Normal Operation Schedule As per requirement

Type of Stack MS Diameter of Stack (meter) 2.0 Height of Stack from Ground Level (meter) 75.0 Height of Stack from Roof Level (meter)

Height of Sampling Location (meter) Type of Fuel Used Fuel Consumed per hour Ambient Temperature (°C) 38.0

Stack Temperature (°C) 62.0 Average Velocity of Fuel Emission (m/sec) 7.4 Average Flow Rate (lpm) 20.3 mntrol Measures (if any) : Nil

.Imark (if any) : NA

RESULTS

	Parameters	Test Methods	Results	Units	Limits as per Consent
1	Particulate Matter (as PM)	IS: 11255 (P-1)	40.8	mg/Nm ³	50.0
2	Lead (as Pb)	USEPA (P-12)			
otes :	THE RESTRICTION OF THE PARTY OF	OOL 7 (F-12)	4.06	mg/Nm ³	10.0

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory.

The test report will not be used for any publicity/legal purpose.

4. The test samples will be disposed off after 15 days from the date of issue of test report, unless until specified by the customer.

5. Responsibility of the Laboratory is limited to the invoiced amount only.

** End of Report **

PRO ENGINEERS PI PURITING CHAPRAN CHUGAL MANAGER Tuthorised Signatory

Issue Date : 22/06/2022



Test Report No. : EKO/107/180622

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Environmental Consultants and Analytical Laboratory (An ISO 9001:2015 Certified Company)

Office & Laboratory: 32/41, South Side of G. T. Road, UPSIDC Industrial Area, Ghaziabad - 201 009 (Delhi-NCR) INDIA. Contact No.: 9711159210, 9810240837, 9810240678 E-mail: email@ekopro.in, ekoproengineers@gmail.com, website: www.ekopro.in

TEST REPORT Stack Emission Analysis

Issued To	: HINDUSTAN ZINC LIMITED	
	Dariba Smelter Complex	
	Post - Dariba, District - Rajsamand	
ert .	(Rajasthan)	
Sample Description	: Stack Emission	

Cample Description	: Stack Emission
Sample Drawn on	: 16/06/2022
Sample Drawn by	: EPEPL (Mr. Monu Yadav)
Sample Received on	: 18/06/2022
Time of Sampling (minutes)	: 30.0
mpling Location	: NA
Sampling Plan & Procedure	: SOP-SE/09
Analysis Duration	: 18/06/2022 To 22/06/2022
Course of Emissies	

: Stack Attached To Lead Secondary Plant with Bag House (Blast Furnace)** Source of Emission

Capacity	1 -
Operating Load	: Normal
Normal Operation Schedule	: As per requirement
Type of Stack	: MS
Diameter of Stack (meter)	: 2.2
Height of Stack from Ground Level (meter)	: 75.0
Height of Stack from Roof Level (meter)	
Height of Sampling Location (meter)	_
Type of Fuel Used	

Fuel Consumed per hour Ambient Temperature (°C) 38.0 Stack Temperature (°C) 64.0 Average Velocity of Fuel Emission (m/sec) 8.3 Average Flow Rate (Ipm) 20.5 mntrol Measures (if any) Nil ... mark (if any)

RESULTS

S.No.	Parameters	Test Methods	Results	Units	Limits as per Consent
1	Particulate Matter (as PM)	IS: 11255 (P-1)	38.6	mg/Nm ³	50.0
2	Lead (as Pb)	USEPA (P-12)	4.18	mg/Nm ³	10.0

Notes:

1. The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.

NA

- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory.
- The test report will not be used for any publicity/legal purpose.
- 4. The test samples will be disposed off after 15 days from the date of issue of test report, unless until specified by the customer.
- 5. Responsibility of the Laboratory is limited to the invoiced amount only.

** End of Report **





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TEST REPORT

TESTINEFORT
Stack Emission Analysis
Issue Date : 22/06/2022 : HINDUSTAN ZINC LIMITED Dariba Smelter Complex Post - Dariba, District - Rajsamand (Rajasthan)
: Stack Emission : 17/06/2022 : EPEPL (Mr. Monu Yadav) : 18/06/2022 : 30.0 : NA : SOP-SE/09 : 18/06/2022 To 22/06/2022 : Stack Attached To Lead Electro Refinery Plant (M&C)** : — : Normal : As per requirement : MS : 1.2 : 40.0 : — : — : — : 38.0

RESULTS

**North Lead Plant Attached to Bag Filter

S.No.	Parameters	Test Methods	Results	Units	Limits as per Consent
1	Particulate Matter (as PM)	IS: 11255 (P-1)	35.9	mg/Nm ³	50.0
2	Lead (as Pb)	USEPA (P-12)	3.41	mg/Nm ³	10.0

entrol Measures (if any)

nemark (if any)

1. The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.

: Nil

2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory.

3. The test report will not be used for any publicity/legal purpose.

The test samples will be disposed off after 15 days from the date of issue of test report, unless until specified by the customer.

5. Responsibility of the Laboratory is limited to the invoiced amount only.

** End of Report **

ECHNICAL MANAGE (Authorised Signatory



PRO ENGINEERS PVT.

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TEST REPORT

	Stack Emission Analysis
Test Report No. : EKO/101/180622 Issued To	: HINDUSTAN ZINC LIMITED Dariba Smelter Complex Post - Dariba, District - Rajsamand (Rajasthan)
Sample Description Sample Drawn on Sample Drawn by Sample Received on Time of Sampling (minutes) Impling Location Sampling Plan & Procedure Analysis Duration Source of Emission Capacity Operating Load Normal Operation Schedule Type of Stack Diameter of Stack (meter) Height of Stack from Ground Level (meter) Height of Sampling Location (meter)	: Stack Emission : 13/06/2022 : EPEPL (Mr. Monu Yadav) : 18/06/2022 : 30.0 : NA : SOP-SE/09 : 18/06/2022 To 22/06/2022 : Stack Attached To Lead Electro Refinery Plant (Pyro)** : - : Normal : As per requirement : MS : 1.2 : 40.0

38.0

118.0

5.3

20.3

Nil

**South Lead Plant Attached to Bag Filter RESULTS

		INLOUL IO			
S.No.	Parameters	Test Methods	Results	Units	Limits as per Consent
1 -	Particulate Matter (as PM)	IS: 11255 (P-1)	35.2	mg/Nm ³	50.0
2	Lead (as Pb)	USEPA (P-12)	3.11		
1-4			9.11	mg/Nm ³	10.0

Type of Fuel Used Fuel Consumed per hour Ambient Temperature (°C)

Stack Temperature (°C)

Average Flow Rate (Ipm)

cemark (if any)

entrol Measures (if anv)

Average Velocity of Fuel Emission (m/sec)

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory.

The test report will not be used for any publicity/legal purpose.

4. The test samples will be disposed off after 15 days from the date of issue of test report, unless until specified by the customer.

Responsibility of the Laboratory is limited to the invoiced amount only.

** End of Report **





Test Report No.: EKO/102/180622

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TEST REPORT Stack Emission Analysis

Issue Date: 22/06/2022 Issued To : HINDUSTAN ZINC LIMITED Dariba Smelter Complex Post - Dariba, District - Rajsamand (Rajasthan) Sample Description Stack Emission Sample Drawn on 13/06/2022 Sample Drawn by EPEPL (Mr. Monu Yadav) Sample Received on 18/06/2022 Time of Sampling (minutes) 30.0 npling Location NA

Sampling Plan & Procedure SOP-SE/09 Analysis Duration

18/06/2022 To 22/06/2022 Source of Emission Stack Attached To Lead Electro Refinery Plant (Pyro)**

Capacity Operating Load Normal

Normal Operation Schedule As per requirement Type of Stack

MS Diameter of Stack (meter) 1.2 Height of Stack from Ground Level (meter) 40.0 Height of Stack from Roof Level (meter)

Height of Sampling Location (meter) Type of Fuel Used Fuel Consumed per hour Ambient Temperature (°C) 38.0 Stack Temperature (°C) 142.0 Average Velocity of Fuel Emission (m/sec) 6.3 Average Flow Rate (lpm) 19.9

Antrol Measures (if any) Nil ...mark (if any)

**North Lead Plant Attached to Bag Filter

RESULTS

	Parameters	Test Methods	Results	Units	Limits as per Consent
1	Particulate Matter (as PM)	IS: 11255 (P-1)	40.5	3	W man
2	Lead (as Pb)		40.3	mg/Nm ³	50.0
lotes :	(40 : 0)	USEPA (P-12)	2.86	mg/Nm ³	10.0

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory.
- The test report will not be used for any publicity/legal purpose.
- 4. The test samples will be disposed off after 15 days from the date of issue of test report, unless until specified by the customer.
- 5. Responsibility of the Laboratory is limited to the invoiced amount only.





Contact: +91 - 9810243870

Issue Date: 22/06/2022

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TEST REPORT

Stack Emiss	ion /	Anal	ysi	s
-------------	-------	------	-----	---

Test Report No.: EKO/113/180622

Issued To

: HINDUSTAN ZINC LIMITED

Post - Dariba, District - Rajsamand

Sample Description

Sample Drawn on Sample Drawn by

Sample Received on

Time of Sampling (minutes) Inpling Location

Sampling Plan & Procedure

Analysis Duration Source of Emission

Capacity

Operating Load

Normal Operation Schedule

Type of Stack

Diameter of Stack (meter) Height of Stack from Ground Level (meter)

Height of Stack from Roof Level (meter) Height of Sampling Location (meter)

Type of Fuel Used

Fuel Consumed per hour Ambient Temperature (°C)

Stack Temperature (°C)

Average Velocity of Fuel Emission (m/sec) Average Flow Rate (Ipm)

mntrol Measures (if any)

icemark (if any)

Dariba Smelter Complex

(Rajasthan)

Stack Emission

17/06/2022

EPEPL (Mr. Monu Yadav)

18/06/2022

30.0 : NA

SOP-SE/09

18/06/2022 To 22/06/2022

Stack Attached To Lead Electro Refinery Plant (M&C)**

Normal

As per requirement

MS

1.2

40.0

38.0

118.0 6.4

20.5

Nil

**South Lead Plant Attached to Bag Filter

RESULTS

	The state of the s				
S.No.	Parameters	Test Methods	Results	Units	Limits as per Consent
. 1.	Particulate Matter (as PM)	IS: 11255 (P-1)	40.6	mg/Nm ³	50.0
2	Lead (as Pb)	USEPA (P-12)	4.18		
			4.10	mg/Nm ³	10.0

Notes:

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory.

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- Responsibility of the Laboratory is limited to the invoiced amount only.

** End of Report **





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Issue Date: 22/06/2022

Office & Laboratory: 32/41, South Side of G. T. Road, UPSIDC Industrial Area, Ghaziabad - 201 009 (Delhi-NCR) INDIA. Contact No.: 9711159210, 9810240837, 9810240678 E-mail: email@ekopro.in, ekoproengineers@gmail.com, website: www.ekopro.in

TEST REPORT

Test Report No.: EKO/103/180622

Issued To

: HINDUSTAN ZINC LIMITED

Dariba Smelter Complex

Post - Dariba, District - Rajsamand

Sample Description

Sample Drawn on

Sample Drawn by

Sample Received on

Time of Sampling (minutes)

npling Location

Sampling Plan & Procedure

Analysis Duration

Source of Emission

Capacity Operating Load

Normal Operation Schedule

Type of Stack

Diameter of Stack (meter)

Height of Stack from Ground Level (meter) Height of Stack from Roof Level (meter)

Height of Sampling Location (meter)

Type of Fuel Used

Fuel Consumed per hour

Ambient Temperature (°C)

Stack Temperature (°C)

Average Velocity of Fuel Emission (m/sec)

Average Flow Rate (lpm)

mntrol Measures (if any)

nemark (if any)

Stack Emission Analysis

(Rajasthan)

Stack Emission

14/06/2022

EPEPL (Mr. Monu Yadav)

18/06/2022

30.0

NA

SOP-SE/09

18/06/2022 To 22/06/2022 Stack Attached To Common Stack of CPP 2 x 85 MW**

Normal

As per requirement

MS

4.0

165.0

38.0

135.0

12.5

20.1

Nil

**(At Dust Opening Point) attached with ESP

RESULTS

	Parameters	Test Methods	Results	Units	Limits as per Consent
-1	Particulate Matter (as PM)	IS: 11255 (P-1)	31.5	mg/Nm ³	
2	Sulphur Dioxide (as SO ₂)	IS: 11255 (P-2)	480.8		50.0
3	Oxide of Nitrogen (as Nox)	IS: 11255 (P-7)		mg/Nm ³	600.0
	Hg and its Compounds		209.2	mg/Nm ³	300.0
latan i		APHA Method 822	< 0.005	mg/Nm ³	0.03

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory

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- 4. The test samples will be disposed off after 15 days from the date of issue of test report, unless until specified by the customer.
- 5. Responsibility of the Laboratory is limited to the invoiced amount only.

** End of Report **

PURMMAZOHAUBAN



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Environmental Consultants and Analytical Laboratory (An ISO 9001:2015 Certified Company)

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TEST REPORT

Stack Emission Analysis Test Report No. : EKO/210/180622 Issue Date : 22/06/2022 Issued To : HINDUSTAN ZINC LIMITED Dariba Smelter Complex Post - Dariba, District - Rajsamand (Rajasthan) Sample Description Stack Emission Sample Drawn on 14/06/2022 Sample Drawn by EPEPL (Mr. Monu Yadav) Sample Received on 18/06/2022 Time of Sampling (minutes) : 30.0 hpling Location : NA Sampling Plan & Procedure SOP-SE/09 Analysis Duration 18/06/2022 To 22/06/2022 Source of Emission Stack Attached To Common Stack of CPP 2 x 85 MW** Capacity

Operating Load Normal

Normal Operation Schedule

As per requirement Type of Stack MS

Diameter of Stack (meter) : 4.0 Height of Stack from Ground Level (meter) : 165.0

Height of Stack from Roof Level (meter) Height of Sampling Location (meter)

Type of Fuel Used Fuel Consumed per hour Ambient Temperature (°C) : 38.0 Stack Temperature (°C) : 132.0

Average Velocity of Fuel Emission (m/sec) : 12.4 Average Flow Rate (lpm) : 20.9 Amptrol Measures (if any)

: Nil ...mark (if any)

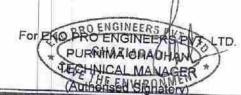
**(At Dust Opening Point) attached with ESP

RESULTS

S.No.	Parameters	Test Methods	Results	Units
1	Particulate Matter (as PM)	IS: 11255 (P-1)		
2	Sulphur Dioxide (as SO ₂)	IS: 11255 (P-2)	31.2	mg/Nm ³
3	Oxide of Nitrogen (as Nox)	IS: 11255 (P-7)	1480.0	mg/Nm ³
	Hg and its Compounds		210.5	mg/Nm ³
otes:		APHA Method 822	<0.005	mg/Nm ³

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory. 3. The test report will not be used for any publicity/legal purpose.

- 4. The test samples will be disposed off after 15 days from the date of issue of test report, unless until specified by the customer.
- 5. Responsibility of the Laboratory is limited to the invoiced amount only.



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Issued To

Contact: +91 - 9810243870

Issue Date: 22/06/2022

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TEST REPORT

Stack Emission Analysis Test Report No.: EKO/104/180622

: HINDUSTAN ZINC LIMITED

Dariba Smelter Complex

Stack Attached To Coal Crusher

Post - Dariba, District - Rajsamand

(Rajasthan)

Sample Description Stack Emission Sample Drawn on 14/06/2022

Sample Drawn by EPEPL (Mr. Monu Yadav)

Sample Received on 18/06/2022

Time of Sampling (minutes) 30.0 npling Location : NA Sampling Plan & Procedure

: SOP-SE/09 Analysis Duration

18/06/2022 To 22/06/2022 Source of Emission

Capacity

Operating Load Normal

Normal Operation Schedule As per requirement

Type of Stack MS

Diameter of Stack (meter) Height of Stack from Ground Level (meter) Height of Stack from Roof Level (meter)

Height of Sampling Location (meter)

Type of Fuel Used Fuel Consumed per hour Ambient Temperature (°C) 38.0

Stack Temperature (°C) 86.0 Average Velocity of Fuel Emission (m/sec) 7.7 Average Flow Rate (lpm) 20.3

ntrol Measures (if any) Nil ...emark (if any) NA

RESULT
10 CONT. 10

		RESULTS		40 0 0	
S.No.	Parameters	Test Methods	Results	Units	Limits as per Consent
1	Particulate Matter (as PM)	IS: 44055 /B 43			
lotes:		IS: 11255 (P-1)	36.4	mg/Nm ³	50.0

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of Sampling. The customer asked for the above tests only.
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory.

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- 4. The test samples will be disposed off after 15 days from the date of issue of test report, unless until specified by the customer.
- 5. Responsibility of the Laboratory is limited to the invoiced amount only.

** End of Report **

RO ENGINEERS P ENGINEERS P PURNIMA CHABARN FECHINICAL MANAG (Authorised Signato

HINDUSTAN ZINC LIMITED RAJPURA DARIBA MINE

Average Ambient Air Quality Monitoring Results

Apr - 22

Name of Monitoring Station	PM 10 (μg/m3)	PM 2.5 (μg/m3)	NO2 (μg/m3)	SO2 (μg/m3)	CO (μg/m3)
Near Laboratory	75,70	37.52	12.20	4.36	290
Near DG Set	72.81	41.61	12.61	4.18	320
Near AB - Type Quarter	66.83	33.84	12.08	2.02	360

May - 22

Name of Monitoring Station	PM 10 (μg/m3)	PM 2.5 (μg/m3)	NO2 (μg/m3)	SO2 (μg/m3)	CO (μg/m3)
Near Laboratory	78.13	41.28	13.56	4.23	
Near DG Set	78.24	33.82	12.30	4.25	310 350
Near AB - Type Quarter	70.28	35.07	14.47	4.34	280

Jun - 22

Name of Monitoring Station	PM 10 (μg/m3)	PM 2.5 (μg/m3)	NO2 (μg/m3)	SO2 (μg/m3)	CO (μg/m3)
Near Laboratory	69.24	30.39	12.52	3.42	260
Near DG Set	74.31	32.21	12.60	3.43	260
Near AB - Type Quarter	75.65	39.86	12.41	3.65	270

Jul - 22

Name of Monitoring Station	PM 10 (μg/m3)	PM 2.5 (μg/m3)	NO2 (μg/m3)	SO2 (μg/m3)	CO (μg/m3)
Near Laboratory	44.56	22.26	12.47	3.85	190
Near DG Set	50.87	22.63	12.13	3.17	240
Near AB - Type Quarter	43.96	19	12.32	3.94	210

Aug - 22

Name of Monitoring Station	PM 10 (μg/m3)	PM 2.5 (μg/m3)	NO2 (μg/m3)	SO2 (μg/m3)	CO (μg/m3)
Near Laboratory	43.29	23.66	14.18	3.26	210
Near DG Set	50.96	21.21	10.89	3.78	180
Near AB - Type Quarter	45.05	24.92	12.59	2.19	250

Sep - 22

Name of Monitoring Station	PM 10 (μg/m3)	PM 2.5 (μg/m3)	NO2 (μg/m3)	SO2 (μg/m3)	CO (μg/m3)
Near Laboratory	72.45	36.6	12.94	3.33	320
Near DG Set	73.86	41.05	13.75	4.63	370
Near AB - Type Quarter	63.43	31.86	12.88	3.26	310

(Apurv Gautam)

Team Member - Environment Rajpura Dariba Mines

Issue Date: 22/06/2022



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TEST REPORT

Ambient Air Quality Moni	onitorina
--------------------------	-----------

Test Report No. : EKO/117/180622

Issued To

: HINDUSTAN ZINC LIMITED

Dariba Smelter Complex

Post - Dariba, District - Rajsamand

(Rajasthan)

Sample Description

Sample Drawn on Sample Drawn by

Sample Received on Sampling Location Sampling Time

Sampling Plan & Procedure

Analysis Duration Ambient Temperature (°C)

Average Flow Rate of SPM (m³/min.) Average Flow Rate of Gases (Ipm) Weather Conditions

Remark (if any)

Ambient Air

16/06/2022 To 17/06/2022 EPEPL (Mr. Monu Yadav)

18/06/2022 Near CPP Area (North East) : 24.0 Hrs.

: SOP-AAQ/15

: 18/06/2022 To 22/06/2022

38.0 : 1.15 : 1.0

: Clear : NA

DECLU TO

_		RESULTS			
S. No.	Parameters Parameters	Test Methods	Results	Units	Limits as per CPCB Notification, 18th Nov 2009
	Particulate Matter (PM10)	IS: 5182 (P-23)	82.6	μg/m³	100.0
2	Particulate Matter (PM2.5)	EK0/CHEM/SOP/AAQ-01	51.3	µg/m³	60.0
3	Sulphur Dioxide (as SO ₂)	IS: 5182 (P-2)	23.4	µg/m³	
4	Nitrogen Dioxide (as NO ₂)	IS: 5182 (P-6)	35.9	The state of the s	80.0
5	Carbon Monoxide (as CO)	IS: 5182 (P-10)	1.24	µg/m³	80.0
6	Lead (as Pb)	IS: 5182 (P-22)		mg/m ³	4.0
7	Nickel (as Ni)	EK0/CHEM/SOP/AAQ-02	<0.1	μg/m³	1.0
8	Arsenic (as As)		<15.0	ng/m³	20.0
	Ozone (as O ₃)	EK0/CHEM/SOP/AAQ-02	<5.0	ng/m³	6.0
		IS: 5182 (P-9)	<10.0	µg/m³	180.0
	Ammonia (as NH ₃)	APHA Method 401	<20.0	µg/m³	400.0
	Benzene (as C ₆ H ₆)	IS: 5182 (P-11)	<1.0		
12 otes :	Benzo(alpha) Pyrine-Particulate Phase Only	IS: 5182 (P-12)	<1.0	μg/m³ ng/m³	1.0

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of at the time of Sampling. The customer asked for the above tests only.
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory.

The test report will not be used for any publicity/legal purpose.

4. The test samples will be disposed off after 15 days from the date of issue of test report, unless until specified by the customer. Sample received for biological tests will be destroyed after 7 days from the date of issue of test report.

5. Responsibility of the Laboratory is limited to the invoiced amount only.

** End of Report **

FOR EKO PRO ENGINEERS PA RURNIMARCHAUHAN ECHNICAL MANAGE (Authorised Sidnatal

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TEST REPORT

Test Report No. : EKO/115/180622	Ambient Air Quality Monitoring	
Issued To	: HINDUSTAN ZINC LIMITED Dariba Smelter Complex Post - Dariba, District - Rajsamand (Rajasthan)	Issue Date : 22/06/2022
Sample Description Sample Drawn on Sample Drawn by Sample Received on	: Ambient Air : 16/06/2022 To 17/06/2022 : EPEPL (Mr. Monu Yadav) : 18/06/2022	

Near Main Gate (South)

Sampling Time

Sampling Location

Remark (if any)

Sampling Plan & Procedure Analysis Duration

Ambient Temperature (°C)

Average Flow Rate of SPM (m3/min.) Average Flow Rate of Gases (Ipm) Weather Conditions

SOP-AAQ/15 18/06/2022 To 22/06/2022 : 1.12

24.0 Hrs.

: 1.0 : Clear NA

DECLU TO

Parameters	Test Methods	Results	Units	Limits as per CPCB Notification, 18th Nov
Particulate Matter (PM10)	IS: 5182 (P-23)	70.4	. 9	2009
Particulate Matter (PM2.5)	EKNICHEMISORIAAO 04			100.0
Sulphur Dioxide (as SO ₂)				60.0
Nitrogen Dioxide (as NO.)		29.6	hg/m ³	80.0
		31.4	µg/m³	80.0
	IS: 5182 (P-10)	1.16	ma/m ³	
	IS: 5182 (P-22)			4.0
Nickel (as Ni)				1.0
Arsenic (as As)				20.0
				6.0
		<10.0	µg/m°	180.0
		<20.0	μg/m³	400.0
	IS: 5182 (P-11)	<1.0	µg/m³	
Phase Only	IS: 5182 (P-12)	<1.0		1.0
	Particulate Matter (PM10) Particulate Matter (PM2.5) Sulphur Dioxide (as SO ₂) Nitrogen Dioxide (as NO ₂) Carbon Monoxide (as CO) Lead (as Pb) Nickel (as Ni) Arsenic (as As) Ozone (as O ₃) Ammonia (as NH ₃) Benzene (as C ₆ H ₆) Benzo(alpha) Pyrine-Particulate	Particulate Matter (PM10) IS: 5182 (P-23) Particulate Matter (PM2.5) EK0/CHEM/SOP/AAQ-01 Sulphur Dioxide (as SO ₂) IS: 5182 (P-2) Nitrogen Dioxide (as NO ₂) IS: 5182 (P-6) Carbon Monoxide (as CO) IS: 5182 (P-10) Lead (as Pb) IS: 5182 (P-22) Nickel (as Ni) EK0/CHEM/SOP/AAQ-02 Arsenic (as As) EK0/CHEM/SOP/AAQ-02 Ozone (as O ₃) IS: 5182 (P-9) Ammonia (as NH ₃) APHA Method 401 Benzene (as C ₆ H ₆) IS: 5182 (P-11)	Particulate Matter (PM10) IS: 5182 (P-23) 79.4 Particulate Matter (PM2.5) EK0/CHEM/SOP/AAQ-01 48.7 Sulphur Dioxide (as SO ₂) IS: 5182 (P-2) 29.6 Nitrogen Dioxide (as NO ₂) IS: 5182 (P-6) 31.4 Carbon Monoxide (as CO) IS: 5182 (P-10) 1.16 Lead (as Pb) IS: 5182 (P-22) <0.1 Nickel (as Ni) EK0/CHEM/SOP/AAQ-02 <15.0 Arsenic (as As) EK0/CHEM/SOP/AAQ-02 <5.0 Ozone (as O ₃) IS: 5182 (P-9) <10.0 Ammonia (as NH ₃) APHA Method 401 <20.0 Benzene (as C ₀ H ₆) IS: 5182 (P-11) <1.0 Benzo(alpha) Pyrine-Particulate Carbon Method (April 10 April 10	Particulate Matter (PM10) IS: 5182 (P-23) 79.4 μg/m³

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of at the time of Sampling. The customer asked for the above tests only.
- This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory. The test report will not be used for any publicity/legal purpose.

The test samples will be disposed off after 15 days from the date of issue of test report, unless until specified by the customer. Sample received for biological tests will be destroyed after 7 days from the date of issue of test report.

5. Responsibility of the Laboratory is limited to the invoiced amount only.

Issue Date: 22/06/2022



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TEST REPORT

Ambient Air Quality Monitoring

Test Report No.: EKO/116/180622

Issued To

: HINDUSTAN ZINC LIMITED

Dariba Smelter Complex

Post - Dariba, District - Rajsamand

(Rajasthan)

Sample Description

Sample Drawn on Sample Drawn by Sample Received on

Sampling Location Sampling Time

Sampling Plan & Procedure

Analysis Duration

Ambient Temperature (°C) Average Flow Rate of SPM (m3/min.) Average Flow Rate of Gases (lpm)

Weather Conditions Remark (if any)

Ambient Air

16/06/2022 To 17/06/2022 EPEPL (Mr. Monu Yadav)

18/06/2022 Near SLF Area

: 24.0 Hrs. : SOP-AAQ/15

: 18/06/2022 To 22/06/2022

38.0 : 1.14

: 1.0 : Clear NA

DECLII TO

S. No.	Parameters	Test Methods	Results	Units	Limits as per CPCB Notification, 18th Nov 2009
1	Particulate Matter (PM10)	IS: 5182 (P-23)	89.4	µg/m³	100.0
2	Particulate Matter (PM2.5)	EK0/CHEM/SOP/AAQ-01	52.6	µg/m³	60.0
3	Sulphur Dioxide (as SO ₂)	IS: 5182 (P-2)	19.3	µg/m³	80.0
4	Nitrogen Dioxide (as NO ₂)	IS: 5182 (P-6)	36.9	µg/m³	80.0
5	Carbon Monoxide (as CO)	IS: 5182 (P-10)	1.22	mg/m ³	4.0
6	Lead (as Pb)	IS: 5182 (P-22)	<0.1	µg/m³	1.0
7	Nickel (as Ni)	EK0/CHEM/SOP/AAQ-02	<15.0	ng/m³	20.0
8	Arsenic (as As)	EK0/CHEM/SOP/AAQ-02	<5.0	ng/m³	6.0
9	Ozone (as O ₃)	IS: 5182 (P-9)	<10.0	µg/m³	180.0
10	Ammonia (as NH ₃)	APHA Method 401	<20.0	µg/m³	400.0
11	Benzene (as C ₆ H ₆)	IS: 5182 (P-11)	<1.0	µg/m³	5.0
12	Benzo(alpha) Pyrine-Particulate Phase Only	IS: 5182 (P-12)	<1.0	ng/m³	1.0

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of at the time of Sampling. The customer asked for the above tests only.
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Issue Date: 22/06/2022

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TEST REPORT

Ambient Air Quality Monitoring

Test Report No.: EKO/114/180622

Issued To

: HINDUSTAN ZINC LIMITED

Dariba Smelter Complex

Post - Dariba, District - Rajsamand

(Rajasthan)

Sample Description

Sample Drawn on

Sample Drawn by Sample Received on

Sampling Location Sampling Time

Sampling Plan & Procedure

Analysis Duration Ambient Temperature (°C)

Average Flow Rate of SPM (m³/min.) Average Flow Rate of Gases (Ipm) Weather Conditions

Remark (if any)

Ambient Air

16/06/2022 To 17/06/2022 EPEPL (Mr. Monu Yadav)

18/06/2022

: Near Storm Water Pond (North West)

: 24.0 Hrs. : SOP-AAQ/15

: 18/06/2022 To 22/06/2022 : 38.0

: 1.15 : 1.0 : Clear

NA

DECLU TO

S. No.	Parameters	Test Methods	Results	The state of	Limits as per CPCB
-		Tost Methods	Results	Units	Notification, 18th Nov 2009
1	Particulate Matter (PM10)	IS: 5182 (P-23)	82.4	µg/m³	100.0
2	Particulate Matter (PM2.5)	EK0/CHEM/SOP/AAQ-01	50.9	µg/m³	60.0
3	Sulphur Dioxide (as SO ₂)	IS: 5182 (P-2)	30.6	µg/m³	80.0
4	Nitrogen Dioxide (as NO ₂)	IS: 5182 (P-6)	46.3	µg/m³	80.0
5	Carbon Monoxide (as CO)	IS: 5182 (P-10)	1.19	mg/m ³	4.0
6	Lead (as Pb)	IS: 5182 (P-22)	<0.1	µg/m³	1.0
7	Nickel (as Ni)	EK0/CHEM/SOP/AAQ-02	<15.0	ng/m ³	20.0
8	Arsenic (as As)	EK0/CHEM/SOP/AAQ-02	<5.0	ng/m³	6.0
9	Ozone (as O ₃)	IS: 5182 (P-9)	<10.0	µg/m³	180.0
10	Ammonia (as NH ₃)	APHA Method 401	<20.0	µg/m³	400.0
11	Benzene (as C ₆ H ₆)	IS: 5182 (P-11)	<1.0	µg/m³	5.0
12	Benzo(alpha) Pyrine-Particulate Phase Only	IS: 5182 (P-12)	<1.0	ng/m³	1.0

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of at the time of Sampling. The customer asked for the above tests only.
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5. Responsibility of the Laboratory is limited to the involced amount only.

** End of Report **

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Issue Date: 23/09/2022

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TEST REPORT

Ambient Air Quality Monitoring Test Report No. : EKO/166/190922

Issued To

: HINDUSTAN ZINC LIMITED Dariba Smelter Complex

Post - Dariba, District - Rajsamand

(Rajasthan)

Sample Description Sample Drawn on

Sample Drawn by Sample Received on

Sampling Location Sampling Time

Sampling Plan & Procedure Analysis Duration

Ambient Temperature (*C)

Average Flow Rate of SPM (m3/min.) Average Flow Rate of Gases (Ipm)

Weather Conditions Remark (if any)

Ambient Air

13/09/2022 To 14/09/2022 EPEPL (Mr. Monu Yadav)

19/09/2022 Near Main Gate (South)

24.0 Hrs. SOP-AAQ/15

19/09/2022 To 23/09/2022 32.0 : 1.12

1.0 Clear NA

RESULTS

		RESULTS			
S. No.	Parameters	Test Methods	Results	Units	Limits as per CPCB Notification, 18th Nov
1	Particulate Matter (PM10)	IS: 5182 (P-23)	74.0		2009
2	Particulate Matter (PM2.5)	EK0/CHEM/SOP/AAQ-01	71,2	µg/m³	100.0
3	Sulphur Dioxide (as SO ₂)		45.2	µg/m³	60.0
4	Nitrogen Dioxide (as NO ₂)	IS: 5182 (P-2)	27.9	µg/m³	80.0
		IS: 5182 (P-6)	30.2	µg/m³	80.0
5	Carbon Monoxide (as CO)	IS: 5182 (P-10)	1.15	mg/m ³	
6	Lead (as Pb)	IS: 5182 (P-22)	<0.1		4.0
7	Nickel (as Ni)	EKO/CHEM/SOP/AAQ-02		µg/m³	1.0
8	Arsenic (as As)		<15.0	ng/m ³	20.0
9	Ozone (as O ₃)	EK0/CHEM/SOP/AAQ-02	<5.0	ng/m³	6.0
10	Ammonia (as NH ₃)	IS: 5182 (P-9)	<10.0	hg/m ₃	180.0
		APHA Method 401	<20.0	µg/m³	400.0
	Benzene (as C ₆ H ₆)	IS: 5182 (P-11)	<1.0	µg/m³	5.0
12	Benzo(alpha) Pyrine-Particulate Phase Only	IS: 5182 (P-12)	<1.0	ng/m³	1.0
otes:				119/111	1.0

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of at the time of Sampling. The customer asked for the above tests only.
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5. Responsibility of the Laboratory is limited to the invoiced amount only.

** End of Report **

FOR EKO PROJENGINEERS PAT, LTD. PURNIMA CHAL FECHNICAL MAN (Authorised Signator

Issue Date: 23/09/2022

EKO PRO ENGINEERS PVT

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TEST REPORT

Ambient Air Quality Monitoring

Test Report No. : EKO/167/190922

Issued To : HINDUSTAN ZINC LIMITED

:

Dariba Smelter Complex

Post - Dariba, District - Rajsamand

(Rajasthan)

Sample Description

Sample Drawn on

Sample Drawn by

Sample Received on Sampling Location

Sampling Time Sampling Plan & Procedure

Analysis Duration

Ambient Temperature (°C) Average Flow Rate of SPM (m3/min.)

Average Flow Rate of Gases (Ipm) Weather Conditions Remark (if any)

Ambient Air 14/09/2022 To 15/09/2022 EPEPL (Mr. Monu Yadav)

19/09/2022 Near SLF Area

24.0 Hrs. SOP-AAQ/15

19/09/2022 To 23/09/2022

32.0 1.14

0 1.0 S Clear NA

S. No.	Parameters Particulate Matter (PM10)	Test Methods	Results	Units	Limits as per CPCB Notification, 18th Nov 2009
2		IS: 5182 (P-23)	85.8	µg/m³	100.0
	Particulate Matter (PM2.5)	EK0/CHEM/SOP/AAQ-01	51.3	µg/m³	60.0
3	Sulphur Dioxide (as SO ₂)	IS: 5182 (P-2)	20.8	µg/m³	80.0
4	Nitrogen Dioxide (as NO ₂)	IS: 5182 (P-6)	38.1	µg/m³	80.0
5	Carbon Monoxide (as CO)	IS: 5182 (P-10)	1.24	mg/m ³	
6	Lead (as Pb)	IS: 5182 (P-22)	<0.1		4.0
7	Nickel (as Ni)	EK0/CHEM/SOP/AAQ-02	<15.0	μg/m ³	1.0
8	Arsenic (as As)	EKO/CHEM/SOP/AAQ-02		ng/m³	20.0
9	Ozone (as O ₃)	IS: 5182 (P-9)	<5.0	ng/m³	6.0
10	Ammonia (as NH ₃)	APHA Method 401	<10.0	µg/m³	180.0
	Benzene (as C ₆ H ₆)		<20.0	µg/m³	400.0
	Benzo(alpha) Pyrine-Particulate	IS: 5182 (P-11)	<1.0	µg/m³	5.0
	Phase Only	IS: 5182 (P-12)	<1.0	ng/m³	1.0

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of at the time of Sampling. The customer asked for the above tests only.
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory.

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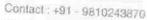
5. Responsibility of the Laboratory is limited to the invoiced amount only.

** End of Report **

FOR EKO PRO ENGINEERS PUT. PURNIMA CHAUH

> ECHNICAL MANAG (Authorised Sign

Analytical Services - Analysis of Environment, Food, AYUSH, Cosmellos, Toy & Moterial, Leather Products, Petroleum & Building Material Samples in Biological, Chemical, Electrical & Mechanical Disciplines Consulting Services - EIA, SIA, EC Compliances, Consultancy for NOC of Ground Water, Hydrogeological Studies, Environmental Audit & other studies, Ground Water & Soil Investigation





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TEST REPORT

	IEST REPORT	
Test Report No. : EKO/168/190922	Ambient Air Quality Monitoring	
resided 10	: HINDUSTAN ZINC LIMITED Dariba Smelter Complex Post - Dariba, District - Rajsamand (Rajasthan)	Issue Date : 23/09/2022
Sample Description Sample Drawn on Sample Drawn by Sample Received on Sampling Location Sampling Time Sampling Plan & Procedure Analysis Duration Ambient Temperature (*C) Average Flow Rate of SPM (m³/min.) Average Flow Rate of Gases (lpm) Weather Conditions Remark (if any)	: Ambient Air : 14/09/2022 To 15/09/2022 : EPEPL (Mr. Monu Yadav) : 19/09/2022 : Near CPP Area (North East) : 24.0 Hrs. : SOP-AAQ/15 : 19/09/2022 To 23/09/2022 : 32.0 : 1.15 : 1.0 : Clear : NA	

RESULTS

		RESULTS			
S. No.	Parameters	Test Methods	Results	Units	Limits as per CPCB Notification, 18th No
1	Particulate Matter (PM10)	IC: 5400 (D.05)		Aversease	2009
2	Particulate Matter (PM2.5)	IS: 5182 (P-23)	80.5	µg/m³	100.0
3	Sulphur Dioxide (as SO ₂)	EKO/CHEM/SOP/AAQ-01	50.2	µg/m³	60.0
4	Nitrogen Dioxide (as NO ₂)	IS: 5182 (P-2)	21.7	µg/m³	80.0
5	Carbon Monoxide (as CO)	IS: 5182 (P-6)	34.2	µg/m³	80.0
6	Lead (as Pb)	IS: 5182 (P-10)	1.25	mg/m ³	4.0
	Nickel (as Ni)	IS: 5182 (P-22)	<0.1	µg/m³	
		EKO/CHEM/SOP/AAQ-02	<15.0	ng/m³	1.0
	Arsenic (as As)	EK0/CHEM/SOP/AAQ-02	<5.0		20.0
	Ozone (as O ₃)	IS: 5182 (P-9)	<10.0	ng/m ³	6.0
10	Ammonia (as NH ₃)	APHA Method 401		µg/m³	180.0
11	Benzene (as C ₆ H ₆)	IS: 5182 (P-11)	<20.0	µg/m³	400.0
12	Benzo(alpha) Pyrine-Particulate		<1.0	µg/m³	5.0
otes :	Phase Only	IS: 5182 (P-12)	<1.0	ng/m ³	1.0

- 1. The results given above are related to the tested sample, for various parameters, as observed at the time of at the time of Sampling. The customer asked for the above tests only.
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5. Responsibility of the Laboratory is limited to the invoiced amount only.

** End of Report **

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Issue Date: 23/09/2022



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TEST REPORT

Ambient Air	Quality	Monitoring
-------------	---------	------------

Test Report No.: EKO/165/190922

: HINDUSTAN ZINC LIMITED

Dariba Smelter Complex

Post - Dariba, District - Rajsamand

(Rajasthan)

Sample Description

Issued To

Ambient Air

Sample Drawn on Sample Drawn by Sample Received on 13/09/2022 Tio 14/09/2022 EPEPL (Mr. Monu Yadav)

: 19/09/2022

Sampling Location

Near Storm Water Pond (North West)

Sampling Time

24.0 Hrs.

Sampling Plan & Procedure

: SOP-AAQ/15

Analysis Duration

19/09/2022 To 23/09/2022

Ambient Temperature (°C)

: 32.0

Average Flow Rate of SPM (m³/min.)

: 1.15

Average Flow Rate of Gases (Ipm) Weather Conditions : 1.0 : Clear

Remark (if any)

: NA

RESULTS

		KESULIS			
S. No.	Parameters	Test Methods	Results	Units	Limits as per CPCB Notification, 18th Nov 2009
_ 1	Particulate Matter (PM10)	IS: 5182 (P-23)	75.2	µg/m ³	100.0
2	Particulate Matter (PM2.5)	EK0/CHEM/SOP/AAQ-01	46.8	µg/m ³	60.0
3	Sulphur Dioxide (as SO ₂)	IS: 5182 (P-2)	28.5	ha/w _a	80.0
4	Nitrogen Dioxide (as NO ₂)	IS: 5182 (P-6)	45.9	µg/m³	80.0
5	Carbon Monoxide (as CO)	IS: 5182 (P-10)	1.17	mg/m ³	4.0
6	Lead (as Pb)	IS: 5182 (P-22)	<0.1	µg/m³	1.0
7	Nickel (as Ni)	EK0/CHEM/SOP/AAQ-02	<15.0	ng/m ³	20.0
8	Arsenic (as As)	EK0/CHEM/SOP/AAQ-02	<5.0	ng/m ³	6.0
9	Ozone (as O ₃)	IS: 5182 (P-9)	<10.0	µg/m³	180.0
10	Ammonia (as NH ₃)	APHA Method 401	<20.0	µg/m³	400.0
11	Benzene (as C ₆ H ₈)	IS: 5182 (P-11)	<1.0	µg/m°	5.0
12	Benzo(alpha) Pyrine-Particulate Phase Only	IS: 5182 (P-12)	<1.0	ng/m³	1.0

Notes:

- The results given above are related to the tested sample, for various parameters, as observed at the time of at the time of Sampling. The customer asked for the above tests only.
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory.

3. The test report will not be used for any publicity/legal purpose.

4. The test samples will be disposed off after 15 days from the date of issue of test report, unless until specified by the customer. Sample received for biological tests will be destroyed after 7 days from the date of issue of test report.

5. Responsibility of the Laboratory is limited to the invoiced amount only.

** End of Report **

FOR EKO PROJENGINEERS FOT LTD PURNIMA CHAUMAN TECHNICAL MANAGER (Authorised Signatory)

Page 1 of 1

Analytical Services - Analysis of Environment, Food, AYUSH, Cosmelics, Toy & Material, Leather Products, Petroleum & Building Material Samples in Biological, Chamical, Electrical & Mechanical Disciplines.

Consulting Services - EIA, SIA, EC Compliances, Consultancy for NOC of Ground Water, Hydrogeological Studies, Environmental Audit & other studies, Ground Water & Soil Investigation.

HINDUSTAN ZINC LIMITED DARIBA SMELTER COMPLEX

Ambient Air Quality Monitoring Report (Outside Plant)

(April'22-September'22)

Month		April'22	May'22	June'22	July'22	Aug'22	Sept'22
Village	Parameters		1.1.1.3 22	June 22	July 22	Aug 22	Sept 22
	PM10	80.47	87.51	81.01	66.97	57.69	67.61
	PM2.5	37.83	43.74	41.78	35.96	30.47	36.82
Aanjana	SO2	17.96	19.34	18.75	13.43	11.14	11.26
	NOx	18.21	19.06	20.04	12.16	12.52	11.75
	Pb	BDL	BDL	BDL	BDL	BDL	BDL
	PM10	75.39	72.79	74.02	63.43	55.52	66.33
	PM2.5	32.31	33.35	36.77	32.39	22.87	34.52
Makhanpuriya	SO2	14.51	15.68	11.45	9.29	8.18	7.75
	NOx	15.24	16.05	12.73	10.33	9.78	8.33
	Pb	BDL	BDL	BDL	BDL	BDL	BDL
	PM10	85.46	89.49	79.23	73.29	61.13	71.25
	PM2.5	41.33	46.20	34.60	39.52	33.40	40.38
Mahenduriya	SO2	18.44	20.92	19.17	15.54	12.41	12.37
	NOx	17.68	21.62	20.73	15.68	13.77	13.38
	Pb	BDL	BDL	BDL	BDL	BDL	BDL
	PM10	78.87	75.72	72.48	61.72	54.08	65.7
	PM2.5	36.43	35.04	32.67	29.06	25.4	35.94
Ladapacha	SO2	15.71	14.62	13.86	10.51	7.765	8.896
	NOx	16.82	16.27	15.16	9.757	9.35	10.17
	Pb	BDL	BDL	BDL	BDL	BDL	BDL

Anneutice PC(Cost.)

11.	PM000	84342	82.51	(78.95)	23/38	(0.7)	7170
	0502.8	42.72	34.23	238.27	40.51	35.88	33.53
Luners	502	13.65	153	1837	15.45	10.02	10.66
Distance U	NOs.	(4,88	16.6%	14.94	(4.42	(1).21	12.73
	2%	nnt.	TOTAL	post.	Ima-	#DL	tith.
	PAULO	26.92	23:35	99.34	62,72	56.41	5.64-4.7
Ī	PMES	34331	32.72	36,07	30.51	27/01	:33:59
Charana	502	14:56	183143	1332	12.79	2.336	.09,613
	NOs	15.27	17.61	(7.6) 1423 113	11.54	1797	10.00
	ETh:	SECHE.	20L	BDL.	HDI.	HDL	803
	PAG10	81.87	\$4.83	80.47	78.23	62.44	73.82
Ī	PAS2.5	44,48	33,78	10,12	42.46	38.41	41.3
Kohidi	500	16:38	1894	(19.97)	(2.42	12:26	0.0814
	NOs:	12.42	20.42	221.100	117.67	133165	1404
	(9)	(UDI	300	pitio	noc	DOL	DDC
	PMI	79.94	79.15	71.16	55.43	223	69.8
	MM2.5 35.10 37.28 30	70.5	34.16	24.44	34,33		
Chothpura	501	13.65	35.42	12.86	10.64	1.13	8.65
-	805	39.98	16.697	114.48	10.32	.931	9:45
	786	HDC	(600)	BDU	mor:	100	DICH.

TAB readings to series?

(Vivek Kumar)

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Head Environment

HINDUSTAN ZINC LIMITED DARIBA SMELTER COMPLEX

Continuous Ambient Air Quality Monitoring Results

(April'22-September'22)

121		Prescribed			Mor	ıth		
Location		Limits*	April'22	May'22	June'22	July'22	Aug'22	Sept'22
T	RSPM	100.00	58.88	56.66	56.74	55.51	54.32	45.31
Near to Main Gate	SO2	80.00	22.71	24.18	24.72	16.98	12.32	13.02
(South West)	NOx	80.00	19.5	18.33	17.74	7.92	8.14	8.25
· Çasarını (arazığı	CO	2.00	0.83	0.82	0.83	0.83	0.69	0.66
***	RSPM	100.00	69.29	69.78	72.92	54.85	46.39	59.01
Near to SWP (North	SO2	80.00	20.76	20.89	20.6	12.17	16.68	13.17
West)	NOx	80.00	14.81	15.78	15.37	10.73	11.83	5.89
5288	CO	2.00	0.95	0.94	0.95	0.38	0.16	0.33
	RSPM	100.00	67.05	62.87	64.38	55.29	45.48	50.36
Near to CPP	SO2	80.00	18.07	19.15	19.45	15.13	8.17	5.21
(North East)	NOx	80.00	24.09	23.54	23.48	28.56	30.32	32.15
	CO	2.00	0.86	0.84	0.87	0.24	0.21	0.25
	RSPM	100.00	42.58	44.45	43.23	55.56	48.07	51
SLF(South	SO2	80.00	9.76	10.61	9.68	13.42	10.33	11.98
East)	NOx	80.00	28.04	31.1	29.74	30.91	26.41	29.01
	co	2.00	0.74	0.75	0.74	0.71	0.52	0.87

^{*} National Ambient Air Standards, 2009

(Vivek Kumar)

Greakmal

Head Environment

^{*} All readings in ug/m^3 , except CO in mg/m3

HINDUSTAN ZINC LIMITED DARIBA SMELTER COMPLEX

Work Zone Environment Monitoring Results

(April'22-September'22)

Month Location	Parameters	Prescribed Standards*	April'22	May'22	June'22	July'22	Aug'22	Sept'22
			Zinc	Plant	•			
Raw	SPM	10	8.76	8.51	9.17	8.31	6.91	7.99
Material Handling	SO ₂	5	0.124	0.110	0.125	0.135	0.163	0.102
(RMH)	Zn	5	0.919	0.885	1.05	0.823	0.615	0.649
Zinc Dust	SPM	10	7.77	7.47	6.87	5.55	4.35	7.43
Plant	SO ₂	5	0.062	0.060	0.071	0.029	0.050	0.070
1 lant	Zn	5	0.915	0.883	0.787	0.602	0.495	0.962
Purification	SPM	10	7.18	7.24	7.71	6.87	5.90	7.59
Section	SO ₂	5	0.070	0.069	0.089	0.074	0.048	0.075
Section	Zn	5	0.237	0.248	0.290	0.292	0.314	0.388
	SPM	10	2.75	2.57	2.37	2.30	2.34	2.20
Cell House	SO ₂	5	0.174	0.186	0.149	0.139	0.168	0.140
	Zn	5	0.190	0.172	0.169	0.169	0.120	0.140
			Lead	Plant			3,1124	5.151
Raw	SPM	10	8.41	8.43	8.70	7.85	6.67	7.50
Material	SO ₂	5	0.115	0.090	0.122	0.053	0.041	0.049
Handling (RMH)	Pb	0.15	0.109	0.111	0.118	0.094	0.074	0.088
	SPM	10	7.47	7.76	7.67	6.87	6.47	7.22
SKS	SO ₂	5	0.126	0.112	0.138	0.143	0.156	0.140
	Pb	0.15	0.085	0.094	0.091	0.063	0.072	0.092
Blast	SPM	10	7.09	7.36	8.03	6.81	6.52	6.70
Furnance	SO ₂	5	0.087	0.083	0.090	0.078	0.054	0.080
	Pb	0.15	0.099	0.101	0.115	0.092	0.070	0.102
LEP	SPM	10	7.49	4.74	6.67	4.85	4.32	5.60
Melting &	SO ₂	5	0.081	0.061	0.073	0.051	0.053	0.080
Casting	Pb	0.15	0.080	0.048	0.064	0.042	0.061	0.068

^{*} Time Weighted Average (TWA) .All readings in ppm

(Vivek Kumar)
Head Environment
Dariba Smelter Complex

^{*} Factory Act, 1948 (Schedule II)

HINDUSTAN ZINC LIMITED DARIBA SMELTER COMPLEX

Fugitive Emission Monitoring Results

(April'22-Sept'22)

Location	Parameters (All figures in µg/m³)
	TSPM
Prescribed Limit*	
Raw Material Handling (RMH) - Zinc	334.44
Roaster Plant	290.99
Calcine Handling	299.91
Coal Handling Plant (CPP)	299.80
Fly Ash Handling	319.04
Raw Material Handling (RMH) - Lead Plant	301.54
Near SKS Primary	338.68

Secondary fugitive emissions are monitored on 24 hrs basis at a distance of 10 m from the source.

(Vivek Kumar)

Head Environment





EKO PRO ENGINEERS PVT. LTD.

Environmental Consultants and Analytical Laboratory (An ISO 9001:2015 Certified Company)

Office & Laboratory: 32/41, South Side of G. T. Road, UPSIDC Industrial Area, Ghaziabad - 201 009 (Delhi-NCR) INDIA. Contact No.: 9711159210, 9810240837, 9810240678 E-mail: email@ekopro.in, ekbproengineers@gmail.com, website: www.ekopro.in

TEST REPORT

Effluent Sample Analysis

Test Report No. : EKO/209/180622

Issue Date: 22/06/2022

Issued To

: HINDUSTAN ZINC LIMITED

Dariba Smelter Complex

Post - Dariba, District - Rajsamand

(Rajasthan)

Sample Description

: Effluent After Treatment (ETP Outlet)

Sample Drawn on

: 17/06/2022

Sample Drawn by

Sample Received on

: EPEPL (Mr. Monu Yadav)

: 18/06/2022

Sampling Location

: From ETP Plant

Sampling Plan & Procedure

SOP-W/66

Sample Quantity

Environmental Condition

: 2.0 Litre : Normal

Analysis Duration

: 18/06/2022 To 22/06/2022

Remark (if any)

NA

RESULTS

S. No.	Parameters	Test Method	Results	Units	Limits as per CTO
1	рН	IS: 3025 (P-11)	7.28		6.5-8.5
2	Total Suspended Solids	IS: 3025 (P-17)	46.0	mg/L	100.0
3	Oil & Grease	IS: 3025 (P-39)	<4.0	mg/L	10.0
4	COD (as O ₂)	IS: 3025 (P-58)	92.7	mg/L	250.0
5	BOD (@27°C for 3 days)	IS: 3025 (P-44)	20.0	mg/L	30.0
6	Sulphides (as S)	IS: 3025 (P-29)	<1.0	mg/L	2.0
7	Chloride (as CI)	IS: 3025 (P-32)	507.5	mg/L	1000.0
8	Sulphate (as SO ₄)	IS: 3025 (P-24)	168.4	mg/L	1000.0
9	Fluoride (as F-)	IS: 3025 (P-60)	1.28	mg/L	2.0
10	Copper (as Cu)	EKO/CHEM/SOP-ICPMS/W-01	0.026	mg/L	1.0
11	Zinc (as Zn)	EKO/CHEM/SOP-ICPMS/W-01	0.67	mg/L	1.0
12	Cadmium (as Cd)	EKO/CHEM/SOP-ICPMS/W-01	<0.001	mg/L	2.0
13	Chromium (as Cr+6)	IS: 3025 (P-52)	< 0.05	mg/L	0.1
14	Chromium Total (as Cr)	EKO/CHEM/SOP-ICPMS/W-01	< 0.005	mg/L	0.2
15	Lead (as Pb)	EKO/CHEM/SOP-ICPMS/W-01	0.017	mg/L	0.1
16	Phosphate Dissolved (as P)	IS: 3025 (P-31)	0.78	mg/L	5.0
17	Cyanide (as CN)	APHA 4500 CN K	Absent	mg/L	0.2
18	Nickel (as Ni)	EKO/CHEM/SOP-ICPMS/W-01	<0.005	mg/L	3.0
19	Iron (as Fe)	EKO/CHEM/SOP-ICPMS/W-01	0.37	mg/L	1.0
20	Free Available Chlorine	IS: 3025 (P-26)	<0.2	mg/L	0.5



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Contact: +91 - 9810243870

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Office & Laboratory: 32/41, South Side of G. T. Road, UPSIDC Industrial Area, Ghaziabad - 201 009 (Delhi-NCR) INDIA. Contact No.: 9711159210, 9810240837, 9810240678 E-mail: email@ekopro.in, ekoproengineers@gmail.com, website: www.ekopro.in

Test Report No.: EKO/209/180622

Issue Date : 22/06/2022

Notes:

- The results given above are related to the tested sample, as received & mentioned parameters.
 The customer asked for the above tests only.
- 2. This test report will not be generated again, either wholly or in part, without prior written permission of the Laboratory.
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- 4. The test samples will be disposed off after 15 days from the date of issue of test report, unless until specified by the customer. Sample received for biological tests will be destroyed after 7 days from the date of issue of test report.
- 5. Responsibility of the Laboratory is limited to the invoiced amount only.

End of Report

Page 2 of 2

Issue Date : 23/09/2022



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TEST REPORT

Effluent Sample Analysis

Test Report No. : EKO/172/190922

: HINDUSTAN ZINC LIMITED

Issued To Dariba Smelter Complex

Post - Dariba, District - Rajsamand

(Rajasthan)

Sample Description

: Effluent After Treatment (ETP Outlet)

Sample Drawn on

: 16/09/2022

Sample Drawn by

: EPEPL (Mr. Monu Yadav)

Sample Received on

: 19/09/2022

Sampling Location

: From ETP Plant

Sampling Plan & Procedure

Sample Quantity

: SOP-W/66

Environmental Condition

: 2.0 Litre : Normal

Analysis Duration

: 19/09/2022 To 23/09/2022

Remark (if any)

RESULTS

S. No.	Parameters	Test Method	Results	Units	Limits as per CTO
1	рН	IS: 3025 (P-11)	7.25		6.5-8.5
2	Total Suspended Solids	IS: 3025 (P-17)	42.0	mg/L	100.0
3	Oil & Grease	IS: 3025 (P-39)	<4.0	mg/L	10.0
4	COD (as O ₂)	IS: 3025 (P-58)	90.4	mg/L	250.0
5	BOD (@27°C for 3 days)	IS: 3025 (P-44)	19.0	mg/L	30.0
6	Sulphides (as S)	IS: 3025 (P-29)	<1.0	mg/L	2.0
7	Chloride (as Cl)	IS: 3025 (P-32)	509.2	mg/L	1000.0
8	Sulphate (as SO ₄)	IS: 3025 (P-24)	172.4	mg/L	1000.0
9	Fluoride (as F-)	IS: 3025 (P-60)	1.25	mg/L	2.0
10	Copper (as Cu)	EKO/CHEM/SOP-ICPMS/W-01	0.028	mg/L	1.0
11	Zinc (as Zn)	EKO/CHEM/SOP-ICPMS/W-01	0.65	mg/L	1.0
12	Cadmium (as Cd)	EKO/CHEM/SOP-ICPMS/W-01	<0.001	mg/L	2.0
13	Chromium (as Cr+6)	IS: 3025 (P-52)	<0.05	mg/L	0.1
14	Chromium Total (as Cr)	EKO/CHEM/SOP-ICPMS/W-01	<0.005	mg/L	0.2
15	Lead (as Pb)	EKO/CHEM/SOP-ICPMS/W-01	0.016	mg/L	0.1
16	Phosphate Dissolved (as P)	IS: 3025 (P-31)	0.73	mg/L	5.0
17	Cyanide (as CN)	APHA 4500 CN K	Absent	mg/L	0.2
18	Nickel (as Ni)	EKO/CHEM/SOP-ICPMS/W-01	< 0.005	mg/L	3.0
19	Iron (as Fe)	EKO/CHEM/SOP-ICPMS/W-01	0.35	mg/L	1.0
20	Free Available Chlorine	IS: 3025 (P-26)	<0.2	mg/L	0.5



Contact: +91 - 9810243870



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Test Report No.: EKO/172/190922

Issue Date : 23/09/2022

Notes

The results given above are related to the tested sample, as received & mentioned parameters.
 The customer asked for the above tests only.

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3. The test report will not be used for any publicity/legal purpose.

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End of Report

Page 2 of 2

ANNEXURE - IX

Piezometer water Quality

May - 22 (Tailing dam)

(All figures in ppm except pH)

Down marks	DAXL 4	1 12 E E E E E		(All figures in ppm except pH)				
Parameter	PW 1	PW 2	PW 3	PW 4	PW 5	PW 6		
рH	7.60	6.93	7.01	7.23	6.98	THOSE BLUZA SOUTH		
Suspended Solids	12	8	9	13	12	7.58		
Lead	BDL (<0.01)	BDL(<0.01)	BDL(<0.01)	BDL (<0.01)	BDL (<0.01)	DDI (<0.01)		
Zinc	0.02	0.02	0.02	2015	Manager Company	BDL (<0.01)		
Copper	BDL(<0.01)		2.00.00	0.02	0.09	BDL (<0.01)		
		BDL(<0.01)	BDL(<0.01)	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)		
Iron	0.09	BDL(<0.01)	0.08	BDL (<0.01)	BDL (<0.01)			
Cadmium	BDL(<0.001)	BDL(<0.001)	BDL(<0.001)			BDL (<0.01)		
Nickel				BDL(<0.001)	BDL(<0.001)	BDL(<0.001)		
	BDL(<0.01)	BDL(<0.01)	BDL(<0.01)	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)		
Cobalt	BDL(<0.01)	BDL(<0.01)	BDL(<0.01)	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)		

Aug - 22 (Tailing dam)

Danishing	T				(All fi	gures in ppm exc	ent nH)
Parameter	PW 1	PW 2	PW 3	PV	V 4	PW 5	PW 6
pН	7.64	7.68	7.41		28	8.03	
Suspended Solids	12	51	11	2		6	7.64
Lead	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)	455
Zinc	0.03	BDL (<0.01)	BDL (<0.01)		-	700 7000	BDL (<0.01)
Copper	BDL (<0.01)	BDL (<0.01)		BDL (-	-	0.03	BDL (<0.01)
Iron			BDL (<0.01)	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
101111111111111111111111111111111111111	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)	BDL (*	<0.01)	BDL (<0.01)	BDL (<0.01)
Cadmium	BDL <0.001)	BDL (<0.001)	BDL (<0.001)	BDL (<	0.001)	BDL (<0.001)	BDL (<0.001)
Nickel	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)	BDL (*		BDL (<0.01)	BDL (<0.001)
Cobalt	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)	BDL (*		BDL (<0.01)	BDL (<0.01)

Annexure X

Process water Quality results

Apr - 22

Parameter	Mine Water	Tailing Dam Water	Garland Drain Water
pН	7.14	7.22	7.24
Suspended Solids	19	18	18
Lead	BDL(<0.01)	BDL(<0.01)	BDL(<0.01)
Zinc	4.36	0.51	0.64
Copper	0.04	0.05	0.05
Iron	0.03	0.07	0.08
Cadmium	BDL(<0.001)	BDL(<0.001)	BDL(<0.001)
Nickel	0.04	0.03	0.05
Cobalt	BDL(<0.01)	BDL(<0.01)	BDL(<0.01)

(All figures in ppm except pH)

May - 22

Parameter	Mine Water	Tailing Dam Water	Garland Drain Water
pН	7.21	7.07	7.21
Suspended Solids	21	24	21
Lead	BDL(<0.01)	BDL(<0.01)	BDL(<0.01)
Zinc	4.70	0.35	0.47
Copper	0.07	0.04	0.15
Iron	0.06	0.09	0.09
Cadmium	BDL(<0.001)	BDL(<0.001)	BDL(<0.001)
Nickel	0.08	0.21	0.21
Cobalt	BDL(<0.01)	BDL(<0.01)	BDL(<0.01)

(All figures in ppm except pH)

Jun - 22

Parameter	Mine Water	Tailing Dam Water	Garland Drain Water
pН	7.23	7.19	7.29
Suspended Solids	36	28	26
Lead	BDL(<0.01)	BDL(<0.01)	BDL(<0.01)
Zinc	3.74	0.90	0.71
Copper	0.05	0.03	0.02
Iron	0.16	0.07	0.07
Cadmium	BDL(<0.001)	BDL(<0.001)	BDL(<0.001)
Nickel	0.20	0.10	0.10
Cobalt	BDL(<0.01)	BDL(<0.01)	BDL(<0.01)

(All figures in ppm except pH)

Jul-22

Parameter	Mine Water	Tailing Dam Water	Garland Drain Water
pН	7.53	7.81	7.05
Suspended Solids	22	11	15
Lead	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Zinc	0.94	0.92	0.47
Copper	0.02	0.05	0.05
Iron	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Cadmium	BDL (<0.001)	BDL (<0.001)	BDL (<0.001)
Nickel	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Cobalt	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)

(All figures in ppm except pH)

Aug-22

Parameter	Mine Water	Tailing Dam Water	Garland Drain Water
pН	7.24	7.29	7.13
Suspended Solids	24	26	25
Lead	BDL(<0.01)	BDL(<0.01)	BDL(<0.01)
Zine	9.72	0.68	0.64
Copper	0.05	0.04	0.03
Iron	0.14	0.08	0.07
Cadmium	BDL(<0.001)	BDL(<0.001)	BDL(<0.001)
Nickel	0.15	0.08	0.09
Cobalt	BDL(<0.01)	BDL(<0.01)	BDL(<0.01)

(All figures in ppm except pH)

Sep - 22

Parameter	Mine Water	Tailing Dam Water	Garland Drain Water
pН	7.05	7.39	7.05
Suspended Solids	25	23	30
Lead	BDL(<0.01)	BDL(<0.01)	BDL(<0.01)
Zinc	0.52	1.14	0.65
Copper	0.03	0.05	0.04
Iron	0.07	0.04	0.04
Cadmium	BDL(<0.001)	BDL(<0.001)	BDL(<0.001)
Nickel	0.05	0.07	0.08
Cobalt	BDL(<0.01)	BDL(<0.01)	BDL(<0.01)

(All figures in ppm except pH)

HINDUSTAN ZINC LIMITED DARIBA SMELTER COMPLEX

Ambient Noise Monitoring Report (April'22-Sept'22)

Plant	DARIBA SMELTER COMPLEX			
Location	Boundary Wall near	Near Gate	Boundary wall	Behind main
Prescribed Standards* (70-75)	Plantation site (SW)	No.2 (SE)	of CPP (NE)	reservoir (NW)
April'22-Sept'22	54.0-63.5	57.1- 67.3	53.7-64.4	55.9-66.2

(Vivek Kumar)

Head Environment

Hindustan Zinc Limited Dariba Smelter Complex Dariba, Dist. Rajsamand, Rajasthan.

Average Sulphur and ash content in coal Monitoring Report (April'22-September'22)

Month	Average Sulphur content %	Average Ash %
April-22	1.48	20.13
May-22	1.42	18.09
June-22	1.41	17.28
July-22	1.31	16.24
Aug-22	1.15	15.89
Sept-22	0.99	17.44

(K Kathiresan)

Head CPP

Annexure XIII

HINDUSTAN ZINC LIMITED DARIBA SMELTER COMPLEX

Expenditure made in environmental control measures (2021-22)

Sr. No.	Description	Total amount (Rs. in lakhs)
2	Environment Monitoring	169.23
3	Storm water ponds operation and maintenance & Monsoon management	0.94
4	Environmental training, awareness and publicity	0.00
5	Hazardous Waste Management	2478.56
6	O & M of Organic waste Convertor	1.08
7	Environmental Audit	9.84
8	Returns, fees for Award & CTO	31.18
9	Pollution control measure	110.58
	Grand Total	2891.89

EC Compliance Report April'22-Sept'22

Annexure XIV

HINDUSTAN ZINC LIMITED DARIBA SMELTER COMPLEX

Funds earmarked towards environmental control measures (2022 -23)

Sr. No.	Description	Total amount (Rs. in lakhs)
2	Environment Monitoring	119
3	Storm water ponds operation and maintenance & Monsoon management	28
4	Environmental training, awareness and publicity	20
5	Hazardous Waste Management	3429
6	O & M of Organic waste Convertor	5
7	Environmental Audit & IMS	2
8	Returns, fees for Award & CTO	30
9	Pollution control measure	22
	Grand Total	4055