



Vide Letter No.: HZLP/SRP/24-25/H-II

Date: 24/05/2025

To,

The Regional Officer (North Central Zone), Ministry of Environment, Forests & Climate Change, 25, Subhash Road, Dehradun, Uttarakhand-248001

Subject: Submission of Environment Clearance compliance report for Pantnagar Silver Refinery Plant (Refined Silver production 1120TPA) of M/s Hindustan Zinc Limited, Plot No 2 & 3, Sector 14, IIE, SIDCUL, Pantnagar, Dist. U.S. Nagar for the period October-2024 to March-2025.

Ref; Letter No: E.C. No.- 239-03(05)/2024 dated 30-08-2024 from SEIAA, Dehradun.

Dear Sir,

With reference to the aforesaid subject, we have obtained Environment Clearance from State Environment Impact Assessment Authority, Dehradun for Pantnagar Silver Refinery Plant (Refined Silver production 1120TPA) on dated 30.08.2024.

Please find enclosed herewith the Compliance report of Environment Clearance for Pantnagar Silver Refinery Plant of M/s Hindustan Zinc Limited, Plot No 2 & 3, Sector 14, IIE, SIDCUL, Pantnagar, Dist. U.S. Nagar for the period of October-2024 to March-2025.

In case any additional information / documents / clarifications are required, the same may kindly be informed to us.

Thanking you.

(Anamika Jha)

SBU Director

Pantnagar Silver Refinery Plant

Hindustan Zinc Limited

CC:

Member Secretory, SEIAA, Dehradun

Hindustan Zinc Limited
Pantnagar Metal Plant
Plot No.2&3, Sector 14, IIE, SIDCUL
Rudrapur – 263153, Utterakhand

- MS office, UEPPCB, Dehradun
- 3. Regional Officer, UEPPCB, Kashipur
- 4. Office copy, HZL



Hindustan Zinc Limited, Registered Office: Yashad Bhawan, Udaipur–313 004, Rajasthan, INDIA. T. +91 294-6604000-02 www.hzlindia.com CIN: L27204RJ1966PLC001208

Compliance Report of Environment Clearance (Oct-2024 to Mar-2025)

Name of the Project:

M/s Hindustan Zinc Limited

Pantnagar Silver Refinery Plant

Location of the Project:

Plot No.- 2 & 3, Sector 14, IIE, SIDCUL,

Pantnagar, District - Udham Singh Nagar,

Uttarakhand - 263153

(Letter No: E.C. No.- 239-03(05)/2024 dated 30-08-2024)

S. N.	Specifications	Status		
	Pre Operation-			
1	The project proponent should advertise with basic details at least in two widely circulated local newspapers, within seven (7) days of the receipt of the clearance letter informing that the project has been accorded Environmental Clearance by SEIAA Uttarakhand and a copy of the same be sent to the Regional Office of Ministry of Environment, Forest and Climate Change, Govt of India located at 25 Subhash Road, Dehradun.	had been received on 30.08.2024. It was advertised in two local newspapers i.e. Amar Ujala & Jan Satta on date 04.09.2024. Copy of the advertisement was submitted to SEIAA, Dehradun and RO-MoEF, Dehradun having vide letter no HZL/PSP/EC/2024-25/04 dated to 06.09.2024. Refer Annexure- 1		
2	A copy of the Environmental Clearance letter shall be sent by the proponent to the concerned Panchayat/Town area.	Complied. Copy of Environment Clearance letter submitted to the Zila Panchayat office Udham Singh Nagar (Rudrapur) on date 04.09.2024. Copy of the receiving was submitted to SEIAA, Dehradun and RO-MoEF, Dehradun having vide letter no HZL/PSP/EC/2024-25/04 dated 06.09.2024. Refer Annexure- 1		
3	Consent to Establish/Consent to Operate shall be obtained from Uttarakhand Pollution Control Board under relevant provisions of Air (Prevention and Control of Pollution) Act, 1981 and Water (Prevention and Control of Pollution) Act, 1974 before starting any construction activity at the site.	Complied. Consent to Establish for expansion obtained from Uttarakhand Environment Protection and Pollution Control Board under relevant provisions of Central Air Act and Central Water Act on 15.01.2025 having application No- 5700372. Present CCA renewal valid till 31.03.2025 having consent number-UKPCB/HO/Con-H-71/2021/1628 however Consent to operate applied for Expansion along with its renewal on 31.01.2025 and it is provisionally approved, detail copy awaited.		
4	There shall be no felling of tress at the construction site and further no damage to the local vegetation shall be done. The installation of equipment/machineries shall be done within the vacant space available in the plant premises.	Complied as no tree felling and no damage to local vegetation done at construction site. The new equipment/machineries being installed within the vacant space available in the plant premises.		
	During Operation Phase-			
1	Project proponent shall dispose AHU filter dust and filters to TSDF.	Complied. AHU filters in the form of Bag house filter bags are being disposed through register TSDF facility.		

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2	The Project proponent shall develop additional green belt in surrounding area in consultation with local forest office.	We are in discussion with Chief Development officer, Rudrapur and District Forest officer to identify the areas for Plantation as proposed in EMP. The same status has been submitted to SEIAA within three months and the activities will be carried out in a phased manner in consultation with local authority. Refer Annexure- 2 Complied. Presently We have four rainwater harvesting pond for rainwater collection with prevention the ingress of contaminated water from ETP & STP into rainwater harvesting pit, having capacity approx. 2542, 1500, 841 & 750 cu.m and collected rainwater is being utilized into the process. In FY 2024-25, we have reused around 10,014 Cu.m rainwater in the process for conserving the fresh water. Photograph of the same is attached herewith as Annexure- 3 We are in discussion with Chief Development officer, Rudrapur and Local administration to identify nearby adjoining villages to install Solar lights proposed in EMP. The same status has been submitted to SEIAA within three months and the activities will be carried out in a phased manner in consultation with local authority. Refer Annexure-2		
3	The Project proponent shall construct rainwater harvesting pits in such a manner to prevent the ingress of contaminated water from ETP & STP into rain water harvesting pit.			
4	The Project proponent shall install Solar lights in the adjoining villages in consultation with local Authorities/Forest officials. Details shall be submitted within three months.			
5	Project proponent shall install Solar lights on the periphery of its premises.	We are in discussion with the management to install solar lights on the periphery of our premises and also, Hindustan Zinc Limited has signed a MOU with Serentica Renewables for solar energy supply (https://www.hzlindia.com/media press releases/hind ustan-zinc-receives-renewable-power-from-serenticas-180-mw-solar-project/) and the unit will be souring solar energy as per the operational requirements accordingly. The same status has been submitted to SEIAA within three months and the activities will be carried out in a phased manner in consultation with local authority. Refer Annexure- 2		
6	Regular health checkup of workers by recognized medical practitioners shall be ensured by the Project proponent and shall submit report to SEIAA along with six monthly compliance report.	Being complied. First Aid facility equipped with trained staff already provided in plant premises. IME for new manpower and PME for regular manpower being ensured as per statutory requirements.		
7	The Project proponent will submit reports pertaining to ambient air quality, report pertaining to ground water quality and noise. These reports should be monitored and generated by a NABL approved laboratory having scope of it.	Reports pertaining to ambient air quality, report pertaining to ground water quality and noise has been enclosed herewith as Annexure- 4(a) & 4(b). These reports have been monitored and generated by a NABL approved laboratory having scope of it.		
8	The Project proponent will install advanced dust suppression system at the project site.	Noted.		
9	The Project proponent shall plant two rows fast growing species on the both sides of road connecting from the project premises to main road.	Complied. As per the land availability plantation have been completed from road to plant premises.		
10	The Project proponent shall submit the NOC from CGWB for utilization of ground water.	NOC from CGWB for utilization of ground water has been obtained having validity till 30.09.2026. Refer		



_		Annexure- 5
11	The Project proponent shall undertake rain water harvesting activities in the two surrounding villages preferably in the schools, primary health centres in consultation with local authorities.	We are in discussion with Chief Development officer, Rudrapur and Municipal Commissioner, Rudrapur to identify the areas for rainwater harvesting activities in the surrounding villages preferably in the schools, primary health centres. The same status has been submitted to SEIAA within three months and the activities will be carried out in a phased manner in consultation with local authority. Refer Annexure- 2
12	The building plan and structural design of the unit shall comply with requirements of Seismic Zone- IV as outlined in National Building Code.	Complied. The building plan and structural design of the unit comply with requirements of Seismic Zone- IV as outlined in National Building Code during construction phase initially and in this phase there is no construction planned.
13	No further expansion or modifications in the plan shall be carried out without the prior approval of competent authority.	Noted and is being complied.
14	During any type of construction in the existing land area, the topsoil excavated shall be used for backfilling/ landscape development/ green belt development. The same shall not be disposed of outside the boundaries of project site without approval of competent authority.	Noted and is being complied.
15	The ground water samples shall be tested from accredited labs and it shall be ensured that test results comply with CPCB standards so as to ensure that there is no threat to ground water quality by leaching of heavy metals and toxic contaminants	The soil and groundwater samples are being tested regularly by NABL accredited lab (M/s Newcon Laboratories, Ghaziabad) and all test results are being complied with CPCB standard. Zero effluents generated from the plant so there is no threat to groundwater quality by leaching of heavy metals and toxic contaminants. Test reports are being attached herewith as Annexure- 4(b) & 4(c).
16	All stacking and loading areas should be provided with proper garland drains equipped with baffles to prevent runoff from the site to enter any adjoining water body. Construction spoils including bituminous materials must not be allowed to contaminate watercourse and dumpsites as these may leach into ground water.	Noted and being complied.
17	The manufacturing process shall be carried out in closed atmosphere without having any air emissions. However, air emission from DG set should comply with CPCB norms by designing stack of adequate height.	Complied. Stack with Adequate height installed in the premises and third-party monitoring is being carried out regularly to monitor the parameters as per CPCB/SPCB norms.
18	No waste water shall be discharged outside the plant boundary and 'Zero Discharge' shall be strictly adhered to permissible standards.	'Zero Liquid discharge' maintained and is being ensured.
19	All the hazardous residue and waste arising from units shall be either sent to TSDF for land filling or for incineration. Hazardous chemicals shall be stored in tanks in tank farms, drums, carboys, etc.	Noted and being complied.
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	and particulate matter along with Respirable Suspended Particulate Matter (RSPM) levels from various process units shall conform to the standards prescribed by the concerned authorities from time to time. At no time, the emission levels shall go beyond the stipulated standards. In the event of failure of pollution control system adopted by the unit, the respective unit shall not be restarted until the control measures are rectified to achieve the desired efficiency.	matter being monitored periodically by NABL authorized third party (external agency). Emission levels are being ensured as per the stipulations. During failure of pollution control system, will ensure the compliance. In addition, online PM analysers in all process stacks, SOx, NOx & PM analysers in DG stacks installed for effective monitoring & control the emissions. Photos of the analysers are attached as Annexure-6 .		
Fugitive emissions in the work zone environment, product and raw materials storage areas shall be regularly monitored. The emissions shall conform to the limits imposed by the UKPCB/Central Pollution Control Board. Dust/ Powder from the formulation process shall be collected by dust extractor.		Ventilation system has been installed to arrest fugitive missions. Work zone monitoring is being don regularly, In the Raw material handling, process an finished good area and emission maintained below the limit. Fugitive emission levels are being ensured as per the stipulations. Test reports are being attached herewith as Annexure- 4(d).		
22	The project authorities shall strictly comply with the rules and guidelines under Manufacture, Storages and Import of Hazardous Chemicals Rules, 1989, (as amended from time to time). Authorization from the UEPPCB shall be obtained for collection, treatment, storage, and disposal of hazardous wastes.	Appropriate storage facilities have been installed for storing Hazardous chemicals/wastes. Authorization of Hazardous waste under Hazardous Waste Rules 2008 has been granted by UKPCB along with CCA and present CCA renewal valid till 31.03.2025 having consent number- UKPCB/HO/Con-H-71/2021/1628. Consent to operate applied for Expansion along with its renewal on 31.01.2025 and it is provisionally approved, detail copy awaited. Photos of the HW storage site are attached as Annexure- 7.		
23	The DG sets shall use low sulphur diesel type fuel and should have stack height complying with CPCB norms. DG set should be operated only during power failure in emergency situation.	The DG sets are being operated on HSD fuel only having appropriate stack height and complying with CPCB norms. DG sets is operated only in case of UPCL grid power failure.		
24	The ambient air quality and noise levels as per CPCB norms shall be ensured through a monitoring system. Dust Suppression during construction activity shall be ensured. Acoustic enclosures shall be provided with all machineries and DG sets on site complying with Noise Levels of CPCB standards.	The ambient air quality and noise levels as per CPCB norms are being ensured through monthly monitoring through NABL certified lab. Acoustic enclosures provided with DG sets on site complying with Noise Levels of CPCB standards. Test reports are being attached herewith as Annexure- 4(a) & 4(e).		
25	All liquid raw materials shall be stored in storage tanks and drums. Closed handing systems for chemicals and solvents shall be provided. Magnetic seals shall be provided for pumps/agitators for reactors for reductions of fugitive emissions.	Noted and being complied.		
26	The vehicles used at the factory site should comply with emission norms and noise level standards of CPCB and State Transport Department. They should be operated only during non-peak hours.	Being complied. All the vehicles engaged in transportation of product and raw materials are regularly checked for "Pollution Under Control" certificates. No overloading is allowed. Integrated Transport Management System (ITMS) is being used for		
		effective control of vehicular traffic.		

Greenware Comment (CS)

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	and hygiene of workforce. First Aid facility shall be established and trained manpower be engaged to deal with emergency. The labour force engaged on site shall be screened for health from time to time.	staff already provided in plant premises. IME for new manpower and PME for regular manpower being ensured as per statutory requirements.
28	Adequate drinking water and sanitation facility shall be provided on site for the workforce.	Being complied. Adequate drinking water and sanitation facility already provided within plant promises.
29	Separate toilets shall be provided for Ladies staff.	Complied. Separate toilets facilities are being provided in plant premises for Ladies staff.
30	A separate Environmental Management Cell equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and monitoring functions.	Separate Environment Management cell is already in place for all Environment Management functions. Environmental monitoring is being ensured through Authorized third party (external agency) regularly.
31	Energy consumption measures like installation of LED/TFL for the external lighting area shall be ensured. The used LED/TFL shall be properly collected and disposed off as per the prevailing guidelines/rules of the regulatory authority to avoid mercury contamination.	Noted and being complied.
32	The project proponent shall do plantation of samplings in the earmarked 33% green belt area as part of the tree plantation campaign "Ek Ped Ma Ke Naam" and the details of the same shall be uploaded in the MeriLiFE Portal (https://merilife.nic.in).	Complied. More than 33% Green Belt of total plant area has already been developed with three rows along with boundary wall in plant premises in consultation with DFO (Divisional Forest Officer) and CPCB guidelines. Gap filling plantation and Surrounding plantation are being carried out for maintaining the survival rate of Plantation. Refer Annexure- 8
33	Action plan for establishment of solar energy shall be submitted to this office within three months.	Hindustan Zinc Limited has signed a MOU with Serentica Renewables for solar energy supply (https://www.hzlindia.com/media press releases/hind ustan-zinc-receives-renewable-power-from-serenticas-180-mw-solar-project/) and the unit will be souring solar energy as per the operational requirements accordingly. The same status has been submitted to SEIAA within three months and the activities will be carried out in a phased manner in consultation with local authority. The same status has been submitted to SEIAA within three months and the activities will be carried out in a phased manner in consultation with local authority. Refer Annexure- 2
34	The project proponent shall undertake eco- developmental measures including welfare measures in the project area for the overall improvement of the environment.	Being Complied. Eco-development measures including welfare measures are being implemented as per action plan. Many development activities are being carried out for the overall improvement of the environment.
35	The project proponent shall ensure compliance to provisions of all Acts, Rules, Regulations and Guidelines, for the time being in force, as applicable to the project.	Noted and being complied.
36	The vehicles used at the factory site should comply with emission norms and noise level standards of CPCB.	Being complied. All the vehicles engaged in transportation of product and raw materials are regularly checked for "Pollution Under Control" certificates. No overloading is allowed. Integrated

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Rudrapur – 263153, Uttarakhand

		Transport Management System (ITMS) is being used for effective control of vehicular traffic.
37	The project authority shall also comply with the entire environment protection measures and safeguards proposed in the EMP. All the recommendations made in respect of environmental management and risk mitigation measures relating to the project shall be implemented.	Environment protection measures and safeguards recommended in the EMP report has been implemented. EMP recommendation closure also in progress to comply as per the plan.
38	The fire safety arrangements and emergency exit plan should be as per the norms of the concerned regulatory authority/agency.	Fire safety arrangements equipped with dedicated Fire tender, and team already provided in plant premises. Fire hydrants are in auto mode. Onsite Emergency response plan already in place.
39	Rainwater harvesting for surface run off shall be ensured. Before recharging the surface run off, pretreatment must be done to remove suspended matter, oil and other particles.	Complied. Presently We have four rainwater harvesting pond for rainwater collection having capacity approx. 2542, 1500, 841 and 750 cu.m and collected rainwater is being utilized into the process. In FY 2024-25, we have reused around 10,014 Cu.m rainwater in the process for conserving the fresh water. Photograph of the same is attached herewith as Annexure- 3.
40	Emergency preparedness plan based on risk assessment shall be made and shall be submitted to this office within three months.	Emergency preparedness plan based on risk assessment has prepared and submitted to Dy, Chief Inspector (Factories & Boilers) with updated information as on 27.09.2024. A copy of Emergency preparedness plan along with submission letter has been submitted to SEIAA & RO-MoEF on 25.11.2024 as per letter No-HZL/PSP/EC/2024-25/06. Refer Annexure- 2
41	The project authority shall submit within the next 3 months the details on quantification of yearwise CER activities along with cost and other details	The action plan for the details on quantification of yearwise CER & CSR activities along with cost and other details (for next 3 years) has been submitted to SEIAA & RO-MoEF authority and the activities will be carried out in a phased manner in consultation with local authority. Refer Annexure-2
42	STP shall be connected with separate electric meter and photocopy of electric consumption bill shall be submitted with compliance report to this office	STP has been connected with Separate Electric meter and consumption is being tracked on daily basis. Consumption bill is provided by UPCL for whole plant however Photocopy of electric consumption meter enclosed herewith as Annexure- 9.
43	The project authority shall provide Personal Protection Equipment (PPE) as per the norms of factory act	Noted and is being complied.
44	Agreement with TSDF vendors shall be submitted.	Complied. Agreement with TSDF vendor- M/s Bharat Oil & Waste management, Roorkee is enclosed herewith as Annexure- 10
45	The grant of this EC is issued from the environmental angle only and does not absolve the project proponent from the other statuary obligations prescribed under any other law or any other instrument as force the sole and complete responsibility to comply with the conditions laid down in all other laws for the time being inforce,	Noted and is being complied.

	rests with the project proponent.	
46	The provisions of the Solid Waste (Management) Rules, 2016 and the plastic waste (management) Rules, 2016 shall be followed.	Noted and is being complied.
47	The project proponent shall abide by all commitments and recommendation made in the form— I, Pre-feasibility report/Environment Management Plan (EMP) and also during their presentation to the expert appraisal committee.	Noted and is being complied.
48	Any change in planning of the approved plan/site plan will leads to environment clearance void-ab initio and project proponent will have to seek fresh Environmental Clearance.	Noted.
49	Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provision of Environment Protection Act 1986.	Noted.
50	The ministry or any other competent authority may alter/modify the above conditions or stipulate any further condition in the interest of Environment Protection.	Noted.
51	The ministry/SEIAA reserves the right to stipulate additional condition, if necessary, the project proponent/company in time bound manner shall implement these conditions.	Noted.
52	The Ministry/SEIAA may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	Noted.
53	The Regional office of the Ministry shall monitor compliance of the stipulated conditions. The project authorities should extent full cooperation to the officers (s) of the regional office by furnishing the requisite data/information/monitoring reports.	Noted.
54	The above conditions shall be enforced, inter-alia under the provisions of water Prevention & Control of Pollution) Act 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment Protection Act, 1986, Hazardous and other wastes Rules, 2016, and the Public Insurance Act 1991, along with their amendments and rules and any other orders passed by the Hon'ble Supreme court of India/High court of law relating to the subject matter.	Noted.
55	The project proponent shall submit half yearly compliance report of stipulated conditions of Environment Clearance in soft copy through PARIVESH PORTAL given link: https://parivesh.nic.in . The compliance report shall	Being Complied. Last six-monthly compliance report was submitted to SEIAA, Dehradun and RO, MOEF office Dehradun vide letter no HZLP/SRP/24-25/H-1 dated 24.10.2024. Six-monthly compliance reports are being uploaded on

	also be e mailed to the Regional Office in Dehradun in moef.ddn@gov.in	company website. Link of website uploading EC compliance of April'2024 to September'2024 is https://www.hzlindia.com/wp-content/uploads/PMP-EC-Compliance-Report-Silver-plant-H1-2024-25.pdf
56	The project proponent shall ensure compliance to provisions of all the Acts, Rules, Regulations and Guidelines, for the time being in force, as applicable to the project.	Noted and is being complied.
57	The above environmental safeguards shall be implemented in letter and spirit. The project proponent shall establish Environment Monitoring Cell, and also submit six monthly compliance reports to this Authority and regional office of Ministry of Environment, Forests and Climate Change, Govt of India at Dehradun. The contact details of the incharge of Environment Monitoring Cell will also be intimated in the compliance reports.	Separate Environment Management cell is already in place for all Environment Management functions. Environmental monitoring is being ensured through Authorized third party (external agency) regularly. The contact details of the incharge of Environment monitoring cell/ function is enclosed herewith as Annexure- 11
58	The SEIAA reserves the right to include additional safeguard measures, if found necessary and also to take action including revoking of the EC granted under provisions of EIA Notification 2006. This EC is being granted subject to compliance of Hon'ble Court Orders issued from time to time.	Noted.
59	The SEIAA Uttarakhand reserves the right to withdraw the Environmental Clearance or add additional conditions.	Noted.
60	If ownership is transferred then fresh Environment Clearance is to be obtained under EIA notification dated 14.09.2006. However, no activity shall be undertaken till the Environment Clearance is transferred in his name and he is lawfully bound to comply with the conditions of the Environmental Clearance.	Noted.
61	This Environmental Clearance (E.C.) is subject to obtaining clearance under the Wildlife (Protection) Act, 1972 from the competent Authority as may be applicable to this project.	Noted.
62	The Project Proponent shall follow all relevant directions/orders issued by Hon'ble High Court/NGT/ Supreme Court.	Noted.
63	The project proponent shall ensure compliance to provisions of all the Acts, Rules, Regulations Guidelines and directions of Hon'ble Courts for the time being in force, as applicable to the project.	Noted.
64	Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under section 16 of the National Green Tribunal Act, 2010.	Noted.

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Pantnagar Metal Plant
Plot No.2&3, Sector 14, IIE, SIDCUL
Rudrapur – 263153, Uttarakhand





HZL/PSP/EC/2024-25/04

Date:06/09/2024

To,

The Regional Officer (North Central Zone), Ministry of Environment, Forests & Climate Change, 25, Subhash Road, Dehradun, Uttarakhand-248001

Subject: Submission the copy of Environment Clearance for "Expansion of production capacity from 800 TPA to 1120 TPA Refined Silver in two phases (20% in each phase) of M/S Hindustan Zinc Limited (Pantnagar Silver Plant), Plot- 2&3, Sector-14, IIE, SIDCUL, Pantnagar, US Nagar (Uttarakhand)" at Regional Office of MoEF&CC - Reg.

Ref: E.C. No.- 239-03(05)/2024 dated 30-88-2024.

Dear Sir,

With reference to aforesaid subject, We have obtained Environment Clearance from SEIAA Dehradun vide letter no. 239-03(05)/2024 dated 30-08-2024 for our Silver Refinery Plant expansion from 800 TPA to 1120 TPA in two phases (20% in each phase).

To comply with EC condition Number 1 & 2 (pre-operation) copy of Environment Clearance letter, Newspaper Advertisement copy and Zila Panchayat Submission copy is attached along with this letter for information.

Please acknowledge the Pantnagar Silver Refinery 1120 TPA Environment Clearance copy, Newspaper Advertisement copy and Zila Panchayat Submission copy at your office.

Thanking you,

Unit Head

Pantnagar Silver Refinery Plant

Hindustan Zinc Limited

Encl: Environment Clearance letter copy

Newspaper Advertisement copy Zila Panchayat Submission copy

Hindustan Zinc Limited
Pantnagar Metal Plant
Pantnagar Metal Plant
Plot No.2&3, Sector 14, IIE, SIDCUL
Rudrapur – 263153, Uttarakhand

Hindustan Zinc Limited, Registered Office: Yashad Bhawan, Udaipur-313 004, Rajasthan, INDIA. T. +91 294-6604000-02 www.hzlindia.com CIN: L27204RJ1966PLC001208

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Date:04/05/20.24

HZL/PSP/EC/2024-25/03

To.

Zila Panchyat Officer, Rudrapur, Udham Singh Nagar Uttarakhand (INDIA)- 263153

Subject: Copy of Environment Clearance for "Expansion of production capacity from 800 TPA to 1120 TPA Refined Silver in two phases (20% in each phase) of M/S Hindustan Zinc Limited (Pantnagar Silver Plant), Plot-2&3, Sector-14, IIE, SIDCUL, Pantnagar, US Nagar (Uttarakhand)" submission at Zila Panchyat – Reg.

Ref: E.C. No.- 239-03(05)/2024 dated 30-08-2024.

Dear Sir,

With reference to aforesaid subject, We have consided Environment Clearance from SEIAA Dehradun vide letter no. 239-03(95)/2024 discid 30-08-2024 for our Silver refinery plant expansion from 800 TPA to 1120 TPA in two phases (20% in each phase).

To comply with EC condition Number 2 (pre-operation) copy of Environment Clearance letter is attached along with this letter for public information.

Please acknowledge the Pantnagar Silver Refinery 1120 TPA EC copy at your office.

Thanking you,

Hinduston Zinc Limited
Pantnegar Metal Plant
Plot No.263. Sector 14, IIE, SIDCUL
Rudrapur – 263153. Unarakhand

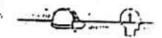
Anamika Jha Unit Head

Pantnagar Silver Refinery Plant

Hindustan Zinc Limited

Encl: As above





Hindustan Zinc Limited, Registered Office: Yashad Bhawan, Udalpur-313 004, Rajasthan, INDIA. T. +91 794-6604000-02 www.halkidia.com CIN: £27204RJ1966PLC001208

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HZL/PSP/EC/2024-25/06



Date: 25/11/2024

To,
Member Secretory
SEIAA Uttarakhand
Gaura Devi Paryavaran Bhawan, Third Floor
46B, IT Park, Sahastradhara Road, Dehradun, Uttarakhand- 248001

Sub:- Submission of Environment Clearance compliance report (Within three Months) for Pantnagar Silver Refinery Plant (Refined Silver production 1120TPA) of M/s Hindustan Zinc Limited, Plot No 2 & 3, Sector 14, IIE, SIDCUL, Pantnagar, Dist. U.S. Nagar.

Ref: E.C. No.- 239-03(05)/2024 dated 30-08-2024 from SEIAA, Dehradun.

Dear Sir,

With reference to the aforesaid subject, we have obtained Environment Clearance from State Environment Impact Assessment Authority, Dehradun for Pantnagar Silver Refinery Plant (Refined Silver production 1120TPA) on dated 30.08.2024.

Please find enclosed herewith the Compliance report of Environment Clearance (Within three Months) for Pantnagar Silver Refinery Plant of M/s Hindustan Zinc Limited, Plot No 2 & 3, Sector 14, IIE, SIDCUL, Pantnagar, Dist. U.S. Nagar.

In case any additional information / documents / clarifications are required, the same may kindly be informed to us.

Thanking you,

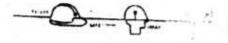
Anamika Jha Unit Head Hindustan Zinc Limited Partneger Metal Plant Not No. 253, Sector 14, IE, SIDCUL Rudrapur - 203153, Utterakhand

Pantnagar Silver Refinery Plant

Hindustan Zinc Limited

CC:

- Regional office- NCZ, MoEF&CC, Dehradun
- 2. MS office, UKPCB, Dehradun
- 3. Regional Officer, UKPCB, Kashlpur
- 4. Office copy, HZL



Hindustan Zinc Umited, Registered Office: Yashad Bhawan, Udaipur-313 004, Rajasthan, INDIA. T. +91 294-6604000-02 www.hziindia.com CIN: L27204RJ1966PLC001208

Samuthity: Internal (CI

Environment Clearance Compliances Action Plan (3 months)

Name of the Project:

M/s Hindustan Zinc Limited

Pantnagar Silver Refinery Plant

Location of the Project:

Plot No.- 2 & 3, Sector 14, IIE, SIDCUL,

Pantnagar, District - Udham Singh Nagar,

Uttarakhand - 263153

(Letter No: E.C. No.- 239-03(05)/2024 dated 30-08-2024)

S. N.	Specifications	Action Plan		
	During Operation Phase-	0-20		
	The Project proponent shall develop additional green belt in surrounding area in consultation with local forest office.	and District Forest officer to identify the areas for Plants proposed in EMP. In this regard, request you to provide time extension of two years to complete the requirement		the areas for Plantation a lest you to provide us the
2				Proposed addition in
		Social Distribution Development outside/nearby (1.5 plantation details Development Sampling)		
4	The Project proponent shall install Solar lights in the adjoining villages in consultation with local Authorities/Forest officials. Details shall be submitted within three months.	and Local Administration to identify the nearby adjoint villages Solar lights installation as proposed in EMP. In t regard, request you to provide us the time extension of typears to complete the requirement.		
•		Particulars Details Proposed additio		Proposed addition in
		Use of renewable power utilization power/Street lights and utilities replacement with solar power power operated devices		
5	We are in discussion with the management to install on the periphery of its premises. We are in discussion with the management to install on the periphery of our premises and also, Him Limited has signed a MOU with Serentica Renewable energy (https://www.hzlindia.com/media_press_releases/zinc-receives-renewable-power-from-serenticas-18 project/) and the unit will be souring solar energy operational requirements accordingly, Refer Annex regard, request you to provide us the time extended.			

Plantusian Zinc Limited Paninagar Metal Plant Plot No.253, Sector 14, IIE, SIDCUL Rudrapur – 263153, Uttarakhand

Servicios by Internal (C1)

11	The Project proponent shall undertake rain water harvesting activities in the two surrounding villages preferably in the schools, primary health centres in consultation with local authorities.	and Municipal Commissioner, Rudrapur to identify the a for rain water harvesting activities in the surrounding vill			
33	Action plan for establishment of solar energy shall be submitted to this office within three months.	Hindustan Zinc Limited has signed a MOU with Seren			
40	Emergency preparedness plan based on risk assessment shall be made and shall be submitted to this office within three months.	Emergency preparedness plan based on risk assessment has been made and submitted to Dy, Chief Inspector (Factories & Boilers) with updates on 27.09.2024. Emergency preparedness plan copy & Submission letter enclosed along with as Annexure-II.			
41	The project authority shall submit within the next 3 months the details on quantification of yearwise CER activities along with cost and other details	Action plan for the details on quantification of yearwise CER & CSR activities along with cost and other details (For next 3 years) enclosed as Annexure- III.			

Hindustan Zinc Limited
Pantnegar Metal Pient
Piot No.263, Sector 14, IIE, SIDCUL.
Rudrapur – 263153, Utterakhand.

Securitary Internal (CS)

42.1

Non Judicial



Indian-Non Judicial Stamp Haryana Government



Date: 02/09/2022

Certificate No.

G0B2022I1065

GRN No.

93907741

1201102016

Stamp Duty Paid: ₹ 500

Penalty: (Fix Zero Only)

₹0

Seller / First Party Detail

Name:

Serentica Renewables india four Private limited

H.No/Floor: 9floor

Sector/Ward: 20

LandMark: Dlf cyber park tower b udyog vihar

City/Village: Gurugram

District: Gurugram

Phone:

State:

Haryana

70*****00

Buyer / Second Party Detail

Name:

Hindustan Zinc Limited

H.No/Floor: Na

Sector/Ward: Na

LandMark: Yashad bhavan

City/Village: Udaipur

District: Udaipur

State:

Rajasthan

Phone:

70*****00

Purpose: GENERAL AGREEMENT

The authenticity of this document can be verified by scanning this QrCode Through smart phone or on the website https://egrashry.nic.in

Hindustan Zinc Limited Paninagar Metal Plant Rudrapus - 283153. Uttarakha





*** * No. 274 25 01

Date: 27/09/2024

D. Chief Inspector (Factories & Boilers),

Stram Bhawan, Haldwani

Dist: Namital (U.KO

Subject: Regarding submission of updated On-site emergency response and contingency planter Hindustan Zinc Limited-Panthagar Metal Plant, Rudrapur, Uttarakhand.

Respected Sir.

With reference to the above subject, we are enclosing here the updated onsite emergency response and contingency plan for Hindustan Zinc Limited- Pantnagar Metal Plant, Rudrapur, Uttarakhand, for your kind information and record.

Your Sincerely.

SBU Director

Hindustan Zinc Limited Pantnagar Metal Plant In Code-263153

Factory Manager * : U.S.Nagur (U.K.)

Partragar Metal Plant

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Forthquir Official And

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Hindustan Zinc Limited

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Figs. 19. Figshad Bhawar, Lidaipur (Rajasthan) - 313 004





ANNEXURE-III PROPOSED ACTION PLAN FOR CER & CSR ACTIVITIES

3 E	2 0	۲ •	Sr. F
 Education Capacity building of teachers on quality education through training of trainers – ToT Safety awareness program to summer camp students/in govt. schools/Community on day-to-day routine wonk Providing skilling training to rural youth through various Project on skill development Upgradation and digitalization of science lab in nearby school to improve the quality of Education 	Community assets creation Installation of solar lights/high mask lights in nearby community/villages in consultation with local authorities/forest officials Seating arrangement installation in garden/park in consultation with local authorities	 Water Conservation Rainwater Harvesting Pond renovation and beautification in nearby community areas in consultation with local authorities Organizing awareness programs on Water Conservation measures to nearby school/villages 	Focus Area
20	9		Prop FY2024-25
10	10	s	osed CER & CSR FY2025-26
10	10	5	Proposed CER & CSR Budget (Rs. In Lakhs) 25 FY2025-26 FY2026-27 F
10	5	5	ekhs) FY2027-28



Hindustan Zinc Limited, Registered Office: Yashad Bhawan, Udaipur-313 004, Rajasthan, INDIA.
T. +91 294-6604000-02 www.hzlindia.com CIN: L27204RJ1966PtC001208

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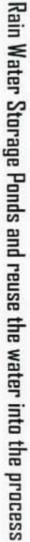
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Grand Total	ME- Providing Micro Enterprises support to SHG women for their sustainability	Skill Development Trainings to SHG Women	through Sakhi Project	 Empowerment of women and strengthening of Self-Help Group 	Camp by fisheries department	establishing the vocational training centers in the study area	 Establishing skill promotion centers for women in the study area by 	Women Empowerment	participation	 Promotion of green and red bin system through community 	consultation with local authorities	 Development/Renovation and beautification of garden/park in 	consultation with Local authorities/forest officials	 Development of nearby area by ensuring the Plantation in 	Environment Protection	health/medical team and Eye checkup camp in nearby villages	Months Biggins and	 Awareness session on Breastfeeding in nearby community. 	medical practitioners.	 Organizing awareness programs on health issues with the help of 	Health, Sanitation, Hygiene and Nutrition
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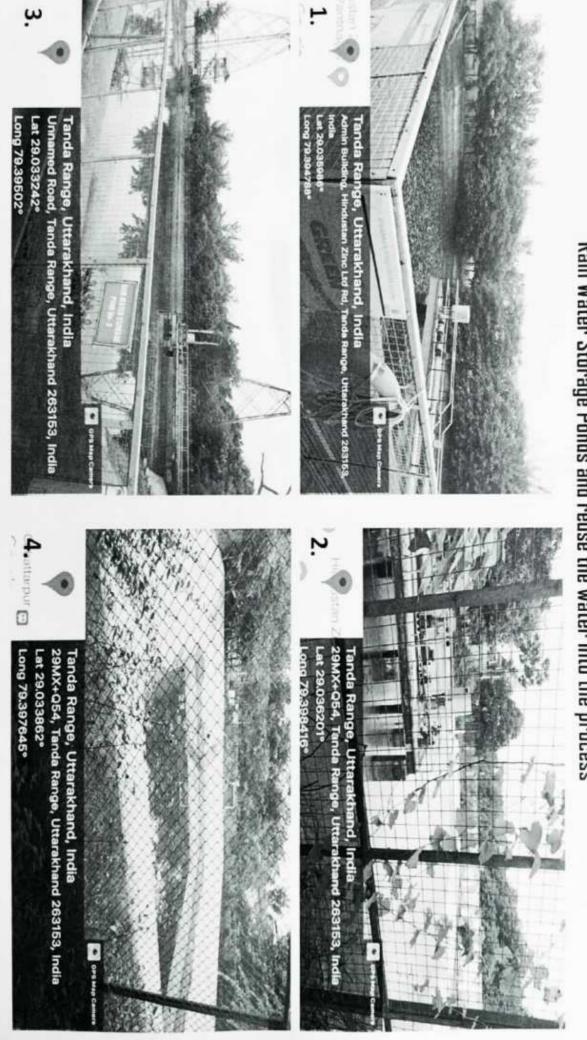


For HZL Pantnagar Silver Plant T. +91 294 6604000 02 www.hzlmtha.com CIN L27204RJ1966PLC001208

Anamika ha Unit Head

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ANNEXURE-4(a)



Newcon Consultants & Laboratories



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TEST REPORT

Page No.: 1 of 2

TEST REPORT No. NCL/EP-020/31/03/25

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

: AMBIENT AIR

Analysis Start Date

31/03/2025

Analysis End Date

: 04/04/2025

Date of Sampling

: 28/03/2025

Sampling Done By

: NCL

Time of Sampling

: 02:10 PM (28/03) TO 02:10 PM (29/03)

Sampling Location

· NEAR MAIN

Sampling Protocol

: IS:5182

GATE/SECURITY : NCL/EP-020/31/03/25

DATE OF REPORT: 04/04/2025

Sampling Flow Rate for : 0.5 LPM

Sample ID No.

(Average)

Sampling Flow Rate of SPM : 1.21 Mtr3/Min

Sampling Duration

Gases

24 Hrs

Sampling Machine Placed at : 3.0 Mtr Height (from ground)

Equipments Used

Respirable Dust Sampler (PM10)+Fine Particulate Sampler (PM2.5) With Geseous Attachment PHYSICAL OBSERVATIONS

Ambient Temperature :

24°C

Wind Direction

: East to West

Weather Conditions

Clear

TEST RESULT

S.No.	Test Parameters	Units	Test Method	Results	Specifications
1	Particulate Matters (Size Less Than 10µm) (PM10)	µg/m3	IS:5182 (Part 23)	80	For 24 Hrs=100
2	Particulate Matters (Size Less Than 2.5µm) (PM2.5)	µg/m3	NCL/AIR/STP-09	45	For 24 Hrs=60
3	Sulphur Dioxide (SO2)	µg/m3	IS:5182 (Part 2)	20.4	For 24 Hrs=80
4	Carbon Monoxide (CO)	mg/m3	IS:5182 (Part 10)	0.67	For 08 Hrs=02 For 1 Hrs =04
5	Nitrogen Dioxide (NO2)	µg/m3	IS:5182 (Part 6)	32 5	For 24 Hrs=80
6	Lead (Pb)	µg/m3	IS:5182 (Part 22)	BDL(DL-0.05)	For 24 Hrs=1.0
7	Ozone (O3)	µg/m3	IS:5182 (Part-9)	BDL(DL-20.0)	For 8 Hrs=100 For 1 Hr=180
8	Ammonia (NH3)	µg/m3	NCL/AIR/STP-13	BDL(DL-20.0)	For 24 Hrs=400
9	Benzene (C6 H6)	µg/m3	IS:5182 (Part-11)	BDL(DL-1 0)	For Annual=05
10	Benzo (a) Pyrene (BaP)	ng/m3	IS:5182 (Part-12)	BDL(DL-0.1)	For Annual=01

EP-020/31/03/25-1



FOR NEWCON CONSULTANTS & LABORATORIES

1. The test report refers only to the particular sample/s submitted for testing and listed parameters.

2. Endorsement of the same is neither inferred nor implied.

3. Laboratory shall maintain the confidentiality of all information related to the samples & test reports

4. Complaints about this report should be communicated within 10 days of the issue date of this report.

5. The report is not to be produced wholly or in part without prior permission of the Managing Partner. All disputes subject to Ghaziabad Jurisdiction.

E-mail: newcontab@gmail.com, newcontabfinance@gmail.com





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Page No.: 2 of 2

TEST REPORT No. NCL/EP-020/31/03/25

DATE OF REPORT: 04/04/2025

S.No.	Test Parameters	Units	Test Method	Results	Specifications
11	Arsenic (As)	ng/m3	NCL/AIR/STP-19	BDL(DL-1.0)	For Annual=06
12	Nickel (Ni)	ng/m3	NCL/AIR/STP-17	BDL(DL-5.0)	For Annual=20

End of Report

Remarks: BDL=Below Detection Limit.

EP-020/31/03/25-2



GR NEWCON CONSULTANTS & LABORATORIES

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(GOVERNMENT APPROVED TESTING LABORATORIES) An ISO 9001: 2015, ISO 14001: 2015, ISO 45001: 2018 Certified Laboratory

TEST REPORT

Page No.: 1 of 2

TEST REPORT No. NCL/EP-016/29/03/25

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

. AMBIENT AIR

Analysis Start Date Date of Sampling

: 29/03/2025

: 27/03/2025

: 02:00 PM (27/03) TO 02:00 PM (28/03)

Sampling Done By Sampling Location

Analysis End Date

: NCL : SE CORNER OF LEAD

DATE OF REPORT: 04/04/2025

Time of Sampling Sampling Protocol

PLANT

: IS:5182

Sample ID No.

: NCL/EP-016/29/03/25

Sampling Flow Rate for : 0.5 LPM

Sampling Flow Rate of SPM : 1.23 Mtr³/Min

Gases

(Average)

: 04/04/2025

Sampling Duration Equipments Used

: 24 Hrs

Sampling Machine Placed at : 3.0 Mtr Height (from ground) : Respirable Dust Sampler (PM10)+Fine Particulate Sampler (PM2.5) With Gaseous Attachment

PHYSICAL OBSERVATIONS

Wind Direction

: East to West

Ambient Temperature Weather Conditions

: 24°C

: Clear

TEST RESULT

S.No.	Test Parameters	Units	Test Method	Results	Specifications
1	Particulate Matters (Size Less Than 10µm) (PM10)	µg/m3	IS:5182 (Part 23)	83	For 24 Hrs=100
2	Particulate Matters (Size Less Than 2.5µm) (PM2.5)	µg/m3	NCL/AIR/STP-09	48	For 24 Hrs=60
3	Sulphur Dioxide (SO2)	µg/m3	IS:5182 (Part 2)	24.1	For 24 Hrs=80
4	Carbon Monoxide (CO)	mg/m3	IS:5182 (Part 10)	0.75	For 08 Hrs=02 For 1 Hrs =04
5	Nitrogen Dioxide (NO2)	µg/m3	IS:5182 (Part 6)	36.2	For 24 Hrs=80
6	Lead (Pb)	µg/m3	IS:5182 (Part 22)	BDL(DL-0.05)	For 24 Hrs=1 0
7	Ozone (O3)	µg/m3	IS:5182 (Part-9)	BDL(DL-20.0)	For 8 Hrs=100 For 1 Hr=180
8	Ammonia (NH3)	µg/m3	NCL/AIR/STP-13	BDL(DL-20.0)	For 24 Hrs=400
9	Benzene (C6 H6)	µg/m3	IS:5182 (Part-11)	BDL(DL-1.0)	For Annual=05
10	Benzo (a) Pyrene (BaP)	ng/m3	IS:5182 (Part-12)	BDL(DL-0.1)	For Annual=01

EP-016/29/03/26-1



FOR NEWCON CONSULTANTS & LABORATORIES

1. The test report refers only to the particular sample/s submitted for testing and listed parameters.

2. Endorsement of the same is neither inferred nor implied.

Laboratory shall maintain the confidentiality of all information related to the samples & test reports.

4. Complaints about this report should be communicated within 10 days of the issue date of this report.

5. The report is not to be produced wholly or in part without prior permission of the Managing Partner. All disputes subject to Ghazlabad Jurisdiction.

E-mail: newconlab@gmail.com, newconlabfinance@gmail.com





(GOVERNMENT APPROVED TESTING LABORATORIES) An ISO 9001: 2015, ISO 14001: 2015, ISO 45001: 2018 Certified Laboratory

Page No.: 2 of 2

TEST REPORT No. NCL/EP-016/29/03/25

DATE OF REPORT : 04/04/2025

S.No.	Test Parameters	Units	Test Method	Results	Specifications	
	Arsenic (As)	ng/m3	NCL/AIR/STP-19	BDL(DL-1.0)	For Annual=06	
11			NCL/AIR/STP-17	BDL(DL-5.0)	For Annual=20	
12	Nickel (Ni)	ng/m3	NCL/AIR/STP-17	BDC(DC-3.0)	14/5/12/00/00	

End of Report

Remarks: BDL=Below Detection Limit.

EP-016/29/03/25-2



FOR NEWCON CONSULTANTS & LABORATORIES

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Laboratory: A-1/156, Sector-17, (Swadeshi Compound) Kavi Nagar Industrial Area, GHAZIABAD - 201 002 (U.P.)





(GOVERNMENT APPROVED TESTING LABORATORIES) An ISO 9001: 2015, ISO 14001: 2015, ISO 45001: 2018 Certified Laboratory

TEST REPORT

Page No.: 1 of 2

TEST REPORT No. NCL/EP-017/29/03/25

DATE OF REPORT: 04/04/2025

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

: AMBIENT AIR

Analysis Start Date

29/03/2025

: 27/03/2025

Analysis End Date

: 04/04/2025

Date of Sampling Time of Sampling

Sampling Done By : 02:00 PM (27/03) TO 02:00 PM (28/03) Sampling Location

: CANTEEN EAST SIDE

Sampling Protocol

: IS:5182

Sample ID No.

: NCL/EP-017/29/03/25

Sampling Flow Rate for : 0.5 LPM

Sampling Flow Rate of SPM : 1.22 Mtr3/Min

Gases

(Average)

· NCL

Sampling Duration

24 Hrs

Sampling Machine Placed at : 3.0 Mtr Height (from ground) Respirable Dust Sampler (PM10)+Fine Particulate Sampler (PM2.5) With Gaseous Attachment

Equipments Used

PHYSICAL OBSERVATIONS Wind Direction

: East to West

Weather Conditions

Ambient Temperature : 24°C

: Clear

TEST RESULT

S.No.	Test Parameters	Units	Test Method	Results	Specifications
1	Particulate Matters (Size Less Than 10µm) (PM10)	µg/m3	IS:5182 (Part 23)	76	For 24 Hrs=100
2	Particulate Matters (Size Less Than 2.5µm) (PM2.5)	µg/m3	NCL/AIR/STP-09	40	For 24 Hrs=60
3	Sulphur Dioxide (SO2)	µg/m3	IS:5182 (Part 2)	18.7	For 24 Hrs=80
4	Carbon Monoxide (CO)	mg/m3	IS:5182 (Part 10)	0.70	For 08 Hrs=02 For 1 Hrs =04
5	Nitrogen Dioxide (NO2)	µg/m3	IS:5182 (Part 6)	31.4	For 24 Hrs=80
6	Lead (Pb)	µg/m3	IS:5182 (Part 22)	BDL(DL-0.05)	For 24 Hrs=1.0
7	Ozone (O3)	µg/m3	IS:5182 (Part-9)	BDL(DL-20.0)	For 8 Hrs=100 For 1 Hr=180
8	Ammonia (NH3)	µg/m3	NCL/AIR/STP-13	BDL(DL-20.0)	For 24 Hrs=400
9	Benzene (C6 H6)	µg/m3	IS:5182 (Part-11)	BDL(DL-1.0)	For Annual=05
10	Benzo (a) Pyrene (BaP)	ng/m3	IS:5182 (Part-12)	BDL(DL-0.1)	For Annual=01

EP-017/29/03/26-1



FOR NEWCON CONSULTANTS & LABORATORIES

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Laboratory: A-1/156, Sector-17, (Swadeshi Compound) Kavi Nagar Industrial Area, GHAZIABAD - 201 002 (U.P.)





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Page No.: 2 of 2

TEST REPORT No. NCL/EP-017/29/03/25

DATE OF	REPORT: 04/04/2025

S.No.	Test Parameters	Units	Test Method	Results	Specifications
11	Arsenic (As)	ng/m3	NCL/AIR/STP-19	BDL(DL-1.0)	For Annual=06
12	Nickel (Ni)	ng/m3	NCL/AIR/STP-17	BDL(DL-5.0)	For Annual=20

End of Report

Remarks: BDL=Below Detection Limit.

EP-017/29/03/25-2



WCON CONSULTANTS & LABORATORIES

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Laboratory: A-1/156, Sector-17, (Swadeshi Compound) Kavi Nagar Industrial Area, GHAZIABAD - 201 002 (U.P.)





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TEST REPORT

Page No.: 1 of 2

TEST REPORT No. NCL/EP-019/31/03/25

DATE OF REPORT :04/04/2025

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

: AMBIENT AIR

Analysis Start Date Date of Sampling

: 31/03/2025

: 28/03/2025

: 02:10 PM (28/03) TO 02:10 PM (29/03)

Sampling Done By

Analysis End Date

: NCL

: 04/04/2025

Time of Sampling

Sampling Location

: BACK SIDE OF DG AREA

Sampling Protocol

: IS:5182

Sample ID No.

NCL/EP-019/31/03/25

Sampling Flow Rate for: 0.5 LPM

(Average)

Sampling Flow Rate of SPM : 1.20 Mtr3/Min

Gases

Sampling Machine Placed at : 3.0 Mtr Height (from ground)

Sampling Duration Equipments Used

24 Hrs

: Respirable Dust Sampler (PM10)+Fine Particulate Sampler (PM2.5) With Gaseous Attachment

PHYSICAL OBSERVATIONS

Ambient Temperature

: 24°C

Wind Direction

: East to West

Weather Conditions

: Clear

TEST RESULT

S.No.	Test Parameters	Units	Test Method	Results	Specifications
1	Particulate Matters (Size Less Than 10µm) (PM10)	μg/m3	IS:5182 (Part 23)	75	For 24 Hrs=100
2	Particulate Matters (Size Less Than 2.5µm) (PM2.5)	µg/m3	NCL/AIR/STP-09	43	For 24 Hrs=60
3	Sulphur Dioxide (SO2)	µg/m3	IS:5182 (Part 2)	19.5	For 24 Hrs=80
4	Carbon Monoxide (CO)	mg/m3	IS:5182 (Part 10)	0.62	For 08 Hrs=02 For 1 Hrs =04
5	Nitrogen Dioxide (NO2)	µg/m3	IS:5182 (Part 6)	35.8	For 24 Hrs=80
6	Lead (Pb)	µg/m3	IS:5182 (Part 22)	BDL(DL-0.05)	For 24 Hrs=1.0
7	Ozone (O3)	µg/m3	IS:5182 (Part-9)	BDL(DL-20.0)	For 8 Hrs=100 For 1 Hr=180
8	Ammonia (NH3)	µg/m3	NCL/AIR/STP-13	BDL(DL-20.0)	For 24 Hrs=400
9	Benzene (C6 H6)	µg/m3	IS:5182 (Part-11)	BDL(DL-1.0)	For Annual=05
10	Benzo (a) Pyrene (BaP)	ng/m3	IS:5182 (Part-12)	BDL(DL-0.1)	For Annual=01

EP-019/31/03/25-1



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Page No : 2 of 2

TEST REPORT No. NCL/EP-019/31/03/25

DATE OF REPORT: 04/04/2025

S.No.	Test Parameters	Units	Test Method	Results	Specifications
11	Arsenic (As)	ng/m3	NCL/AIR/STP-19	BDL(DL-1.0)	For Annual=06
12	Nickel (Ni)	ng/m3	NCL/AIR/STP-17	BDL(DL-5.0)	For Annual=20

End of Report

Remarks: BDL=Below Detection Limit.

EP-019/31/03/25-2



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ANNEXURE-4(4)



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TEST REPORT

Page No.: 1 of 2

TEST REPORT No. NCL/EP-041/31/03/25/A

ULR No.:TC1262125000006048F

DATE OF REPORT : 04/04/2025

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAILS

Sample Name

: Ground Water

Analysis Start Date

- 31/03/2025

Date of Sampling

: 29/03/2025

: 02:00 PM

Time of Sampling Sampling Done By Sample Description

: NCL

: Ground Water

Sampling Location Sampling Protocol

Packing Condition

: Borewell

: IS:17614 (P-1) : Sealed

Analysis End Date

: 04/04/2025

Sample ID No.

NCL/EP-041/31/03/25

Sample Receipt Date

: 31/03/2025

Environmental Condition: 27±2°C

Sample Quantity

: 10+1 Ltr

Packing

: PVC CANE

TEST RESULT

S.No.	Parameters	Unit	Test Method	Result	Specification /Limit As Pe		
				1,5115,014.5	IS:10500, Amd. 2018		
					Desirable Limit	Permissible Limit	
Orga	noleptic and Physical Parame	ter				·	
1	Colour	Hazen	IS: 3025 (P-4)	BDL(DL-1.0)	5.0	15	
2	Odour		IS: 3025 (P-5)	Agreeable	Agreeable	Agreeable	
3	Taste		IS: 3025 (P-7/8)	Agreeable	Agreeable	Agreeable	
4	Turbidity	NTU	IS: 3025 (P-10)	BDL(DL-1.0)	1.0	5.0	
5	pH Value		IS: 3025 (P-11)	7.98	6.5-8.5	No Relaxation	
6	Total Dissolved Solids	mg/L	IS: 3025 (P-16)	274	500	2000	
Gene	ral Parameter						
7	Total Hardness (se CaCO3)	mg/L	IS: 3025 (P-21)	126	200	600	
8	Calcium (as Ca)	mg/L	IS: 3025 (P-40)	32	75	200	
9	Magnesium (as Mg)	mg/L	APHA 3500 (mg)	11.2	30	100	
10	Total Alkalinity (as CeCO3)	mg/L	IS: 3025 (P-23)	65	200	600	
11	Chloride (as CI)	mg/L	IS: 3025 (P-32)	84	250	1000	
12	Nitrate (as NO3)	mg/L	IS: 3025 (P-34)	BDL(DL-0.2)	45	No Relaxation	
13 .	Nitrite (as NO2)	mg/L	IS: 3025 (P-34)	BDL(DL-0.5)	Not Specified	Not Specified	

EP-041/31/03/25-1



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Authorized Signatory

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Page No.: 2 of 2

TEST REPORT No. NCL/EP-041/31/03/25/A

ULR No.:TC1262125000006048F

DATE OF REPORT : 04/04/2025

S.No.	Parameters	Unit	Test Method	Result	Specification /Limit As Per IS:10500, Amd. 2018		
					Desirable Limit	Permissible Limit	
14 -	Sulphate (as SO4)	mg/L	IS: 3025 (P-24)	4.2	200	400	
15	Sulphide (as H2S)	mg/L	IS: 3025 (P-29)	BDL(DL-0.01)	0.05	No Relaxation	
16	Fluoride (as F)	mg/L	APHA 4500-F-D	BDL(DL-0.1)	1.0	1.5	
17	Chloramines (as Ci2)	mg/L	IS: 3025 (P-26)	BDL(DL-0.1)	4.0	No Relaxation	
18	Phenolic Compound (as C6H5OH)	mg/L	IS: 3025 (P-43)	BDL(DL-0 0005)	0.001	0.002	
19	Anionic Surfactant (as MBAS)	mg/L	IS: 3025 (P-68)	BDL(DL-0.1)	0.2	1.0	
20	Hexavalent Chromium (as Cr+6)	mg/L	IS: 3025 (P-52)	BDL(DL-0.01)	Not Specified	Not Specified	
21	Mineral Oil	mg/L	IS: 3025 (P-39)	BDL(DL-0.1)	0.5	No Relaxation	
22	Sodium (as Na)	mg/L	APHA 3500 Na (B)	BDL(DL-10.0)	Not Specified	Not Specified	
23	Potassium (as K)	mg/L	APHA 3500 K (B)	BDL(DL-1.0)	Not Specified	Not Specified	
Heav	y Metals Parameter						
24	Iron (as Fe)	mg/L	IS: 3025 (P-65)	BDL(DL-0.01)	1.0	No Relaxation	
25	Zinc (as Zn)	mg/L	IS: 3025 (P-65)	BDL(DL-0.001)	5.0	15.0	
26	Boron (as B)	mg/L	IS: 3025 (P-65)	BDL(DL-0.01)	0.5	1.0	
27	Nickel (as Ni)	mg/L	IS: 3025 (P-65)	BDL(DL-0.005)	0.02	No Relaxation	
28	Manganese (as Mn)	mg/L	IS: 3025 (P-65)	BDL(DL-0.01)	0.1	0.3	
29	Lead (as Pb)	mg/L	IS: 3025 (P-65)	BDL(DL-0.005)	0.01	No Relaxation	
30	Copper (as Cu)	mg/L	IS: 3025 (P-65)	BDL(DL-0.01)	0.05	1.5	
31	Chromium (as Cr)	mg/L	IS: 3025 (P-65)	BDL(DL-0.001)	0.05	No Relaxation	
32	Aluminium (as Al)	mg/L	IS: 3025 (P-65)	BDL(DL-0.01)	0.03	0.2	
Micro	obiological Parameter						
33	E.Coli	MPN/100ml	IS: 1622	<2	Not Specified	Not Specified	
34	Total Coliform	MPN/100mi	IS: 1622	<2	Not Specified	Not Specified	

End of Report

Remarks: BDL=Below Detection Limit.

*Parameters are outsource tested from other Lab. Report No. SQC/NR-24071101

EP-041/31/03/25-2



Arvind Choudha

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TEST REPORT

Page No.: 1 of 2

TEST REPORT No. NCL/EP-041/31/03/25/B

DATE OF REPORT: 04/04/2025

. NCL/EP-041/31/03/25

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAILS

Sample Name

: Ground Water

Analysis Start Date Date of Sampling

: 31/03/2025

: 29/03/2025

: 02:00 PM

Time of Sampling

Sampling Done By Sample Description

: NCL : Ground Water

Sampling Location

: Borewell

Sampling Protocol

: IS:17614 (P-1)

Sample Quantity

Analysis End Date

Sample Receipt Date

Environmental Condition: 27±2°C

Sample ID No.

: 10+1 Ltr

: 04/04/2025

: 31/03/2025

Packing Condition

: Sealed

Packing

: PVC CANE

TEST RESULT

S.No.	Parameters	Unit	Test Method	Result	Specification /Limit As Per IS:10500, Amd. 2018	
	3				Desirable Limit	Permissible Limit
1	Ammonia (as total Ammonia)	mg/L	IS: 3025 (P-34)	BDL(DL-0.2)	0.5	No Relaxation
2	Selenium (as Se)	mg/L	IS: 3025 (P-65)	BDL(DL-0.001)	0.01	No Relaxation
3	Arsenic (as As)	mg/L	IS: 3025 (P-65)	BDL(DL-0.001)	0.01	No Relaxation
4	Cadmium (as Cd)	mg/L	IS: 3025 (P-65)	BDL(DL-0.001)	0.003	No Relaxation
5	Molybdenum (as Mo)	mg/L	IS: 3025 (P-65)	BDL(DL-0.001)	0.07	No Relaxation
6	Silver (as Ag)	mg/L	IS: 3025 (P-65)	BDL(DL-0.001)	0.1	No Relaxation
7	Barium (as Ba)	mg/L	IS: 3025 (P-65)	BDL(DL-0.001)	0.7	No Relaxation
8	Mercury (as Hg)	mg/L	IS: 3025 (P-65)	BDL(DL-0.0005)	0.001	No Relaxation
Pesti	cides Residue				F3/11 7-32	
9	Poly Chlorinated Biphenyls (PCB)	mg/L	APHA 6431 B	BDL(DL-0.0000 5)	0.0005	No Relaxation
10	Polynuclear Aromatic Hydrocarbon (PAH)	mg/L	APHA 6440	BDL(DL-0 0000 5)	0.0001	No Relaxation
11	Alachior	µg/L	USEPA 525.2	BDL(DL-0.005)	20.0	No Relaxation
12	Atrazine	µg/L	USEPA 525.2	BDL(DL-0 005)	2.0	No Relaxation
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EP-041/31/03/25-1



Arvind Choudhary

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Page No. 2 of 2

TEST REPORT No. NCL/EP-041/31/03/25/B

DATE OF REPORT : 04/04/2025

S.No.	Parameters	Unit	Test Method	Result		/Limit As Per Amd, 2018
					Desirable Limit	Permissible Limit
13	Aldrin	µg/L	USEPA 508	BDL(DL-0.005)	0.03	No Relaxation
14	Dieldrin	µg/L	USEPA 508	BDL(DL-0.005)	0 03	No Relaxation
15	Alpha HCH	µg/L	USEPA 508	BDL(DL-0.005)	0.01	No Relavation
16	Beta HCH	μg/L	USEPA 508	BDL(DL-0.005)	0.04	No Relaxation
17	Butachlor	µg/L	USEPA 525.2	BDL(DL-0.005)	125.0	No Relaxation
18	Chlorpyrifos	µg/L	USEPA 525 2	BDL(DL-0.005)	30.0	No Relaxation
19	Delta HCH	µg/L	USEPA 508	BDL(DL-0.005)	0.04	No Relaxation
20	2,4 dichlorophenoxyacetic acid	µg/L	USEPA 515.1	BDL(DL-0.001)	30.0	No Relaxation
21	4,4-DDE	µg/L	USEPA 508	BDL(DL-0.005)	1.0	No Relaxation
22	4,4-DDD	µg/L	USEPA 508	BDL(DL-0.005)	1.0	No Relaxation
23	4,4-DDT	µg/L	USEPA 508	BDL(DL-0.005)	1.0	No Relaxation
24	2,4-DDD	µg/L	USEPA 508	BDL(DL-0.005)	1.0	No Relaxation
25	2,4-DDT	µg/L	USEPA 508	BDL(DL-0.005)	1.0	No Relaxation
26	2,4-DDE	µg/L	USEPA 508	BDL(DL-0.005)	1.0	No Relaxation
Triha	lomethane					
27	Bromoform	mg/L	NCL/SOP/INST/112	BDL(DL-0.01)	0.1	No Relaxation
28	Dibromochloromethane	mg/L	NCL/SOP/INST/112	BDL(DL-0.01)	0.1	No Relaxation
29	Bromodichloromethane	mg/L	NCL/SOP/INST/112	BDL(DL-0.01)	0.06	No Relaxation
30	Chloroform	mg/L	NCL/SOP/INST/112	BDL(DL-0.01)	0.2	No Relaxation
Radio	ective Parameters					
31	Gross Alpha*	Bq/I	IS: 14194 (P-2) 2022	BDL	Not Specified	Not Specified
32	Gross Beta*	Bq/l	IS: 14194 (P-2) 2022	BDL	Not Specified	Not Specified

End of Report

Remarks: BDL=Below Detection Limit.

*Parameters are outsource tested from other Lab. Report No. SQC/NR-24071101

FOR NEWCON CONSULTANTS & LABORATORIES

Authorized Signator

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ANNEXURE-4(c)



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TEST REPORT

Page No : 1 of 1

TEST REPORT No. NCL/EP-008/04/11/24/A

DATE OF REPORT: 09/11/2024

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAILS

Sample Name

: SOIL SAMPLE

Analysis Start Date

. 04/11/2024

Date of Sampling

: 30/10/2024

Time of Sampling

: 02:20 PM

Sampling Done By

: NCL

Sample Description

Sampling Location

: SOIL SAMPLE

: Back side of Training Center Near Logistic Office

: BIS & APHA TEST METHOD

Sample Quantity

Analysis End Date

Sample Receipt Date

Environmental Condition: 25±2°C

Sample ID No.

: 1 Kg

Sampling Protocol Packing Condition

: Sealed

Packing

: Poly Pack

: 09/11/2024

: 04/11/2024

NCL/EP-008/04/11/24

TEST RESULT

S.No	Test Parameters	Units	Test Method	Results
1	pH (1:2.5 Suspension)	-	IS: 2720 (P-26)	8 20
2	Sodium Available (as Na)	mg/kg	STP/NCL/SOIL/02	96
3	Potassium Available (as K)	mg/kg	IS: 11260	138
4	Bulk Density	g/cc	STP/NCL/SOIL/05	1.27
5	Phosphorus (as P)	mg/kg	1S : 10158	8.2
6	Chlorides (CI)	mg/Kg	STP/NCUSOIL/06	260
7	Electrical Conductivity at 25° C (Suspension)	µS/cm	IS:14767	198
8	Total Kjehldal Nitrogen	mg/Kg	IS: 14684	3.6
9	Zinc (as Zn)	mg/Kg	STP/NCL/SOIL/04	17.5
10	Lead (as Pb)	mg/Kg	STP/NCL/SOIL/04	273 64
11	Cadmium (as Cd)	mg/Kg	STP/NCL/SOIL/04	BDL(DL-0.05)
12	Copper (as Cu)	mg/Kg	STP/NCL/SOIL/04	122 03
13	Arsenic (as As)	mg/Kg	STP/NCL/SOIL/04	BDL(DL-0.05)
14	Nickel (as Ni)	mg/Kg	STP/NCL/SOIL/04	71.85
15	Organic Carbon	%	IS:2720 (P-22)	1.41

End of Report

Remarks: BDL=Below Detection Limit.

EP-008/04/11/24-1



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TEST REPORT

Page No.: 1 of 1

TEST REPORT No. NCL/EP-008/04/1	1/24/B	DATE OF REPORT :09/11/2024
Name and Address of Customer	M/S HINDUSTAN ZINC LIMITED Pantnagar Metal Plant, Pantnagar-263153	

SAMPLING DETAILS

Sample Name

: SOIL SAMPLE

Analysis Start Date Date of Sampling

Time of Sampling

Sampling Done By

: 04/11/2024

: 30/10/2024

: 02:20 PM

: NCL

: SOIL SAMPLE

Sample Description Sampling Location

: Back side of Training Center Near Logistic Office

Sampling Protocol

: BIS & APHA TEST METHOD

Sample Quantity Packing

: 1 Kg

Packing Condition

: Sealed

Environmental Condition: 25±2°C

Analysis End Date

Sample Receipt Date

Sample ID No.

: Poly Pack

: 09/11/2024

: 04/11/2024

NCL/EP-008/04/11/24

TEST RESULT

S.No. Test Parameters	Units	Test Method	Results
1 Antimony (as Sb)	mg/Kg	STP/NCL/SOIL/04	BDL(DL-0 05)
2 Bismuth (as Bi)	mg/Kg	STP/NCL/SOIL/04	BDL(DL-0.05)
3 Salinity	W	IS:11624	Low Saline

End of Report

Remarks: BDL-Below Detection Limit.

FP-008/04/11/24-1



Arvind Choudhary Sr. Analyst

WOLF WHIRE \$10 /2

FOR NEWCON CONSULTANTS & LABORATORIES

Authoriz

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TEST REPORT

Page No.: 1 of 1

TEST REPORT No. NCL/EP-009/04/11/24/A

DATE OF REPORT: 09/11/2024

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAILS

Sample Name

: SOIL SAMPLE

Analysis Start Date Date of Sampling

: 04/11/2024

: 30/10/2024

Time of Sampling Sampling Done By : 02:30 PM

: NCL

Sample Description

: SOIL SAMPLE

Sampling Location

: Front Side of Contractor Canteen : BIS & APHA TEST METHOD

Sample Quantity

: 1 Kg

Sampling Protocol **Packing Condition**

: Sealed

Packing

Analysis End Date

Sample Receipt Date

Environmental Condition: 25±2°C

Sample ID No.

: Poly Pack

: 09/11/2024

: 04/11/2024

NCL/EP-009/04/11/24

TEST RESULT

		TEST RESULT		
S.No.	Test Parameters	Units	Test Method	Results
1	pH (1:2.5 Suspension)	-	IS: 2720 (P-26)	8.33
2	Sodium Available (as Na)	mg/kg	STP/NCL/SOIL/02	108
3	Potassium Available (as K)	mg/kg	IS: 11260	144
4	Bulk Density	g/cc	STP/NCL/SOIL/05	1.24
5	Phosphorus (as P)	mg/kg	IS: 10158	8.4
6	Chlorides (CI)	mg/Kg	STP/NCL/SOIL/06	280
7	Electrical Conductivity at 25° C (Suspension)	µS/cm	IS:14767	210
8	Total Kjehidal Nitrogen	mg/Kg	IS: 14684	3.8
9	Zinc (as Zn)	mg/Kg	STP/NCL/SOIL/04	17.9
10	Lead (as Pb)	mg/Kg	STP/NCL/SOIL/04	275.58
11	Cadmium (as Cd)	mg/Kg	STP/NCL/SOIL/04	BDL(DL-0.05)
12	Copper (as Cu)	mg/Kg	STP/NCL/SOIL/04	84.79
13	Arsenic (as As)	mg/Kg	STP/NCL/SOIL/04	BDL(DL-0.05)
14	Nickel (as Ni)	mg/Kg	STP/NCL/SOIL/04	82.23
15	Organic Carbon	%	IS:2720 (P-22)	1.38

End of Report

Remarks: BDL=Below Detection Limit.

EP-009/04/11/24-1



SONU Section Incharge

see amount



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TEST REPORT

Page No 1 of 1

TEST REPORT No. NCL/EP-009/04/11/24/B		DATE OF REPORT : 09/11/2024
Name and Address of Customer	M/S HINDUSTAN ZINC LIMITED Pantnagar Metal Plant, Pantnagar-263153	

SAMPLING DETAILS

Sample Name

: SOIL SAMPLE

Analysis Start Date

: 04/11/2024

Date of Sampling Time of Sampling

: 30/10/2024

: 02:30 PM

Sampling Done By Sample Description

: NCL

Sampling Location Sampling Protocol

: SOIL SAMPLE

: BIS & APHA TEST METHOD

Packing Condition : Sealed

: Front Side of Contractor Canteen

Sample Quantity

Analysis End Date

Sample Receipt Date

Sample ID No.

: 1 Kg

Environmental Condition: 25±2°C

Packing

: Poly Pack

: 09/11/2024

: 04/11/2024

NCL/EP-009/04/11/24

TEST RESULT

S.No.	Test Parameters	Unite	Test Method	Results
1	Antimony (as Sb)	mg/Kg	STP/NCL/SOIL/04	BDL(DL-0.05)
2	Bismuth (as Bi)	mg/Kg	STP/NCL/SOIL/04	BDL(DL-0.05)
3	Salinity	-	IS:11624	Low Saline

End of Report

Remarks: BDL=Below Detection Limit.

FP-009/04/11/24-1



Arvind Choudhary Sr. Analyst

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TEST REPORT

Page No.: 1 of 1

TEST REPORT No. NCL/EP-007/04/11/24/A

M/S HINDUSTAN ZINC LIMITED

Name and Address of Customer

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAILS

Sample Name

: SOIL SAMPLE

Analysis Start Date

. 04/11/2024

Date of Sampling Time of Sampling

: 30/10/2024

: 02:10 PM

Sampling Done By

Packing Condition

: NCL

Sample Description Sampling Location

: SOIL SAMPLE

Sampling Protocol

: BIS & APHA TEST METHOD

: Sealed

: From Plot No-1 (Old Plot)

Sample Quantity

Analysis End Date

Sample Receipt Date

Environmental Condition: 25±2°C

Sample ID No.

: 1 Kg

Packing

: Poly Pack

: 09/11/2024

: 04/11/2024

NCL/EP-007/04/11/24

DATE OF REPORT :09/11/2024

TEST RESULT

S.No	Test Parameters	Units	Test Method	Results
1	pH (1:2.5 Suspension)	-	IS: 2720 (P-26)	8.02
2	Sodium Available (as Na)	mg/kg	STP/NCL/SOIL/02	120
3	Potassium Available (as K)	mg/kg	IS: 11260	152
4	Bulk Density	g/cc	STP/NCL/SOIL/05	1.32
5	Phosphorus (as P)	mg/kg	IS: 10158	9.2
6	Chlorides (CI)	mg/Kg	STP/NCL/SOIL/06	292
7	Electrical Conductivity at 25° C (Suspension)	µS/cm	IS:14767	376
8	Total Kjehidal Nitrogen	mg/Kg	IS: 14684	4.6
9	Zinc (as Zn)	mg/Kg	STP/NCL/SOIL/04	17.2
10	Lead (as Pb)	mg/Kg	STP/NCL/SOIL/04	406.09
11	Cadmium (as Cd)	mg/Kg	STP/NCL/SOIL/04	BDL(DL-0.05)
12	Copper (as Cu)	mg/Kg	STP/NCL/SOIL/04	368.87
13	Arsenic (as As)	mg/Kg	STP/NCL/SOIL/04	BDL(DL-0.05)
14	Nickel (as Ni)	mg/Kg	STP/NCUSOIU04	87.31
15	Organic Carbon	%	IS:2720 (P-22)	1.40

End of Report

Remarks: BDL=Below Detection Limit.

EP-007/04/11/24-1 Arvind Choudhary

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TEST REPORT

Page No.: 1 of 1

TEST REPORT No. NCL/EP-007/04/11/24/B

DATE OF REPORT : 09/11/2024

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAILS

Sample Name

: SOIL SAMPLE

Analysis Start Date

. 04/11/2024

Analysis End Date

: '09/11/2024

Date of Sampling

: 30/10/2024

Sample ID No.

. NCL/EP-007/04/11/24

Time of Sampling

: 02:10 PM

Sample Receipt Date

: 04/11/2024

Sampling Done By

: NCL

Environmental Condition: 25±2°C

Sample Description Sampling Location

: SOIL SAMPLE

: From Plot No-1 (Old Plot)

: BIS & APHA TEST METHOD

Sample Quantity

: 1 Kg

Sampling Protocol **Packing Condition**

: Sealed

Packing

: Poly Pack

TEST RESULT

S.No.	Test Parameters	Units	Test Method	Results
1	Antimony (as Sb)	mg/Kg	STP/NCL/SOIL/04	BDL(DL-0.05)
	Bismuth (as Bi)	mg/Kg	STP/NCL/SOIL/04	BDL(DL-0.05)
3	Salinity	-	IS:11624	Low Saline

End of Report

Remarks: BDL=Below Detection Limit.

EP-007/04/11/24-1



ITOTALITY ! Sr. Analyst

CC 030208/2

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ANNEXURE-4(d)



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TEST REPORT

Page No.: 1 of 1

TEST REPORT No. NCL/EP-024/31/03/25/A

DATE OF REPORT : 04/04/2025

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

: Workzone Air

Analysis Start Date Date of Sampling

Time of Sampling

31/03/2025

: 29/03/2025

: 09:00 AM TO 05:00 PM

Analysis End Date

: 04/04/2025 : NCL

Sampling Done By Equipments Used

: Handy Sampler

Sampling Location

: Silver Furnace Floor

Sample ID No.

: NCL/EP-024/31/03/25

Sampling Protocol

: IS:5182

Sample Duration

: 8 Hrs

Ambient Temperature

: 27°C

Sampling Flow Rate : 1.0 LPM

TEST RESULT

S.No.	Test Parameter	Units	Test Method	Results	Specification As Per Factory Act 1948 Sch. II/OSHA
1	Particulate Matters (Size Less Than 10µm) (Pm10)	mg/m³	IS:5182 (Part 23)	0.080	5.0
2	Sulphur Dioxide (as SO2)	mg/m³	IS:5182 (Part 2)	0.0154	5.0
3	Carbon Monoxide (as CO)	mg/m³	IS:15206	0.68	55.0
4	Nitrogen Dioxide (as NO2)	mg/m³	IS:5182 (Part 6)	0.0261	6.0
5	Lead	mg/m³	NCL/LAB/STP/AIR-9	BDL(DL-0.001)	0.15
6	Arsenic (as As)	mg/m³	NCL/LAB/STP/AIR-9	BDL(DL-0.001)	0.2

End of Report

Remarks: BDL=Below Detection Limit.

EP-024/31/03/25-1



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TEST REPORT

Page No.: 1 of 1

TEST REPORT No. NCL/EP-024/31/03/25/B DATE OF REPORT: 04/04/2025 Name and Address of Customer M/S HINDUSTAN ZINC LIMITED Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

: Workzone Air

Analysis Start Date Date of Sampling

Time of Sampling

. 31/03/2025

: 29/03/2025

: 09:00 AM TO 05:00 PM

Analysis End Date

: 04/04/2025

: NCL Sampling Done By **Equipments Used**

: Handy Sampler

Sampling Location

: Silver Furnace Floor

Sample ID No.

: NCL/EP-024/31/03/25

Sampling Protocol

: IS:5182

Sample Duration

: 8 Hrs

Sampling Flow Rate : 1.0 LPM

Ambient Temperature : 27°C

TEST RESULT

S.No.	Test Parameter	Units	Test Method	Results	Specification As Per Factory Act 1948 Sch. II/OSHA
1	Zinc	mg/m³	NCL/LAB/STP/AIR-9	BDL(DL-0.001)	Not Specified
2	Sb	µg/m³	NCL/LAB/STP/AIR-9	BDL(DL-0.001)	Not Specified
3	Bi	µg/m³	NCL/LAB/STP/AIR-9	BDL(DL-0 001)	Not Specified
4	Iron (as Fe)	µg/m³	NCL/LAB/STP/AIR-9	BDL(DL-0.001)	Not Specified

End of Report

Remarks: BDL=Below Detection Limit.

EP-024/31/03/25-1



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E-mail: newconlab@gmail.com, newconlabfinance@gmail.com





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TEST REPORT

Page No.: 1 of 1

TEST REPORT No. NCL/EP-025/31/03/25/A

DATE OF REPORT: 04/04/2025

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

: Workzone Air

Analysis Start Date Date of Sampling

Time of Sampling

31/03/2025

: 29/03/2025

: 09:30 AM TO 05:30 PM

Analysis End Date

: 04/04/2025

Sampling Done By Equipments Used

: NCL

: Handy Sampler

Sampling Location

: Bag Filter Area Silver Plant

Sample ID No.

: NCL/EP-025/31/03/25

Sampling Protocol

: IS:5182

Sample Duration

: 8 Hrs

Ambient Temperature

: 27°C

Sampling Flow Rate

: 1.0 LPM

TEST RESULT

S.No.	Test Parameter	Units	Test Method	Results	Specification As Per Factory Act 1948 Sch. II/OSHA
1	Particulate Matters (Size Less Than 10µm) (Pm10)	mg/m³	IS:5182 (Part 23)	0.068	5.0
2	Sulphur Dioxide (as SO2)	mg/m³	IS:5182 (Part 2)	0.0127	5.0
3	Carbon Monoxide (as CO)	mg/m*	IS:15206	0.55	55.0
4	Nitrogen Dioxide (as NO2)	mg/m³	IS:5182 (Part 6)	0.0247	6.0
5	Lead	mg/m³	NCL/LAB/STP/AIR-9	BDL(DL-0.001)	0.15
6	Arsenic (as As)	rng/m³	NCL/LAB/STP/AIR-9	BDL(DL-0.001)	0.2

End of Report

Remarks: BDL=Below Detection Limit.

EP-025/31/03/25-1



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TEST REPORT

Page No.: 1 of 1

DATE OF REPORT : 04/04/2025 TEST REPORT No. NCL/EP-025/31/03/25/B M/S HINDUSTAN ZINC LIMITED Name and Address of Customer Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

: Workzone Air

Analysis Start Date Date of Sampling

Time of Sampling

: 31/03/2025

: 29/03/2025

Analysis End Date

: 04/04/2025

Sampling Done By

: NCL : Handy Sampler

· 09:30 AM TO 05:30 PM

Equipments Used

Sampling Location

: Bag Filter Area Silver Plant

Sample ID No.

: NCL/EP-025/31/03/25

Sampling Protocol

: IS:5182

Sample Duration

: 8 Hrs

Ambient Temperature

: 27°C

Sampling Flow Rate

: 1.0 LPM

TEST RESULT

S.No.	Test Parameter	Units	Test Method	Results	Specification As Per Factory Act 1948 Sch. II/OSHA
1	Zinc	mg/m³	NCL/LAB/STP/AIR-9	BDL(DL-0.001)	Not Specified
2	Sb	µg/m*	NCL/LAB/STP/AIR-9	BDL(DL-0,001)	Not Specified
3	Bi	µg/m³	NCL/LAB/STP/AIR-9	BDL(DL-0.001)	Not Specified
4	Iron (as Fe)	µg/m³	NCL/LAB/STP/AIR-9	BDL(DL-0.001)	Not Specified

End of Report

Remarks: BDL=Below Detection Limit.



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TEST REPORT

Page No.: 1 of 1

TEST REPORT No. NCL/EP-026/31/03/25/A

DATE OF REPORT :04/04/2025

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

: Workzone Air

Analysis Start Date Date of Sampling

Time of Sampling

: 31/03/2025

: 29/03/2025

: 10:00 AM TO 06:00 PM

Analysis End Date

: 04/04/2025

Sampling Done By

: NCL

Equipments Used

: Handy Sampler

Sampling Location

: Hydro Top Floor of Silver

Sample ID No.

: NCL/EP-026/31/03/25

Sampling Protocol

: IS:5182

Sample Duration

: 8 Hrs

Ambient Temperature

: 27°C

Sampling Flow Rate

: 1.0 LPM

TEST RESULT

S.No.	Test Parameter	Units	Test Method	Results	Specification As Per Factory Act 1948 Sch. II/OSHA
1	Particulate Matters (Size Less Than 10µm) (Pm10)	mg/m³	IS:5182 (Part 23)	0.080	5.0
2	Sulphur Dioxide (as SO2)	mg/m³	IS:5182 (Part 2)	0.0152	5.0
3	Carbon Monoxide (as CO)	mg/m³	IS:15206	0.64	55.0
4	Nitrogen Dioxide (as NO2)	mg/m³	IS:5182 (Part 6)	0.0262	6.0
5	Lead	mg/m²	NCL/LAB/STP/AIR-9	BDL(DL-0.001)	0.15
6	Arsenic (as As)	mg/m³	NCL/LAB/STP/AIR-9	BDL(DL-0.001)	0.2

End of Report

Remarks: BDL=Below Detection Limit.

EP-026/31/03/25-1



Arvind Choudhary

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TEST REPORT

Page No.: 1 of 1

DATE OF REPORT: 04/04/2025 TEST REPORT No. NCL/EP-026/31/03/25/B Name and Address of Customer M/S HINDUSTAN ZINC LIMITED Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

: Workzone Air

Analysis Start Date Date of Sampling

31/03/2025

: 29/03/2025

: 10:00 AM TO 06:00 PM

Analysis End Date

: 04/04/2025

: NCL Sampling Done By Equipments Used

: Handy Sampler

Time of Sampling Sampling Location

: Hydro Top Floor of Silver

Sample ID No.

: NCL/EP-026/31/03/25

Sampling Protocol

: IS: 5182

Sample Duration

: 8 Hrs

Sampling Flow Rate

: 1.0 LPM

Ambient Temperature : 27°C

TEST RESULT

S.No.	Test Parameter	Units	Test Method	Results	Specification As Per Factory Act 1948 Sch. II/OSHA
1	Zinc	mg/m*	NCL/LAB/STP/AIR-9	BDL(DL-0.001)	Not Specified
2	Sb	µg/m³	NCL/LAB/STP/AIR-9	BDL(DL-0.001)	Not Specified
3	Bi	µg/m³	NCL/LAB/STP/AIR-9	BDL(DL-0.001)	Not Specified
4	Iron (as Fe)	µg/m³	NCL/LAB/STP/AIR-9	BDL(DL-0.001)	Not Specified

End of Report

Remarks: BDL=Below Detection Limit.

EP-026/31/03/25-1



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TEST REPORT

Page No.: 1 of 1

DATE OF REPORT :04/04/2025 TEST REPORT No. NCL/EP-017/31/03/25 Name and Address of Customer M/S HINDUSTAN ZINC LIMITED Pentnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

: STACK EMISSION

Analysis Start Date Date of Sampling

Sampling Protocol

Sampling Location

Equipments Used

: 31/03/2025

: 29/03/2025

: IS:11255

: Silver Main Stack : Vayubodhan Stack Sampler No-1

VSS-1 (S.No-321 DTC 01)

DETAILS OF STACK

Stack Attached to

: Silver Furnace

Type of fuel used

: Electricity/PNG

Stack height above the ground: 40.0 Mtr

: 1600 mm

level Stack dia at the top Attached APCS

: Bag Filter

Capacity

Analysis End Date

Sampling Done By

Sample ID No.

Area Category

Duration of Sampling

Quantity of fuel used

Stack height above the roof top

Material of Construction Normal Oprating Schedule : Metalic With Refractory : Batch Wise (3 Shift)

Comminssioning date : November 2010

PHYSICAL OBSERVATIONS

Ambient Temperature : 24°C Velocity of the flue gases : 7.62 mtr/sec

Sampling Flow Rate for Gases: 1.8 LPM

Flue gas temperature Sampling Flow Rate of SPM

: 26.0 LPM

: 98°C

: 04/04/2025

: 30 Minutes

: 20.8 MT/Day

: NA

: NCL/EP-017/31/03/25

: NCL

Quantity of Emission discharged: 43115 Nm3/hr

TEST RESULT

S.No.	Test Parameters	Units	Test Method	Results	Specification As Per CPCB
1	Particulate Matters (PM)	mg/Nm³	IS:11255 (Part-1)	14	150
2	Sulphur Dioxide (SO2)	mg/Nm³	IS:11255 (Part-2)	BDL(DL-3.4)	Not Specified
3	Oxide of Nitrogen (NOx)	mg/Nm³	IS:11255 (Part-7)	24	Not Specified
4	Carbon Monoxide (CO)	% By Vol	IS:13270	BDL(DL-0.02)	1.0
5	Lead	mg/Nm³	NCL/STP/AAS/01	BDL(DL-0.1)	10.0
6	Hydro Carbon (HC)	mg/Nm³	IS:11255 (Part-15)	BDL(DL-1.0)	Not Specified

End of Report

Remarks: BDL=Below Detection Limit

EP-017/31/03/25-1



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TEST REPORT

Page No.: 1 of 1

DATE OF REPORT :04/04/2025 TEST REPORT No. NCL/EP-018/31/03/25 Name and Address of Customer M/S HINDUSTAN ZINC LIMITED Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

. STACK EMISSION

Analysis Start Date Date of Sampling

Sampling Protocol

: 31/03/2025

: 29/03/2025

: IS: 11255

Analysis End Date

Sampling Done By

Duration of Sampling

: 30 Minutes : NCL/EP-018/31/03/25

: 04/04/2025

: NCL

: NA

: NA

Sampling Location Equipments Used

: NOx Scrubber Stack

: Vayubodhan Stack Sampler No-1

VSS-1 (S.No-321 DTC 01)

Area Category

Capacity

Sample ID No.

Stack Attached to Type of fuel used

Stack dia at the top

Attached APCS

: Nox Scrubber

: NA

Stack height above the ground: 30.0 Mtr

: 1100 mm

: Nox Scrubber

Stack height above the roof top : 21.8 Mtr

DETAILS OF STACK

Material of Construction Normal Oprating Schedule

Quantity of fuel used

: Metalic & PP Lining : Batch Wise (3 Shift)

Comminssioning date

Ambient Temperature

Velocity of the flue gases

: November 2010

PHYSICAL OBSERVATIONS

: 24°C

Flue gas temperature Sampling Flow Rate of SPM :70°C : 27.0 LPM

Sampling Flow Rate for Gases : 1.7 LPM

: 7.26 mtr/sec

Quantity of Emission discharged: 21001 Nm3/hr

TEST RESULT

S.No.	Test Parameters	Units	Test Method	Results	Specification As Per CPCB
1	Particulate Matters (PM)	mg/Nm²	IS:11255 (Part-1)	27	150
2	Sulphur Dioxide (SO2)	mg/Nm³	IS:11255 (Part-2)	7	Not Specified
3	Oxides of Nitrogen (NOx)	mg/Nm³	IS:11255 (Part-7)	33	Not Specified
4	Carbon Monoxide (CO)	% By Vol	IS:13270	BDL(DL-0.02)	1.0
5	Lead	mg/Nm³	NCL/STP/AAS/01	BDL(DL-0.1)	10.0
8	Hydro Carbon (HC)	mg/Nm³	IS:11255 (Part-15)	BDL(DL-1.0)	Not Specified

End of Report

Remarks: BDL-Below Detection Limit

FOR NEWCON CONSULTANTS & LABORATORIES

Authorized Signator

1. The test report refers only to the particular sample/s submitted for testing and listed parameters.

Endorsement of the same is neither inferred nor implied.
 Laboratory shall meintain the confidentiality of all information related to the samples & test reports.

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ANNEXURE -4(4)



Newcon Consultants & Laboratories



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TEST REPORT

Page No.: 1 of 1

TEST REPORT No. NCL/EP-023/29/03/25

DATE OF REPORT: 04/04/2025

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

: Ambient Noise

Analysis Start Date Date of Monitoring

29/03/2025

: 28/03/2025

: 10 Minutes

Analysis End Date

: 29/03/2025

Monitoring Done By Place of Monitoring

: NCL : BACK SIDE OF DG AREA

Time of Monitoring

Monitoring Duration

10:20 AM TO 10:30 AM

Protocol

NCL/AIR/STP/20

Category of Area

: Industrial Area

OBSERVATIONS

Observation No.	1	2	3	4	5	6	7	8	9	10
Day Time Reading (dB(A)	67.4	68.1	68.6	69.2	69.7	71.4	71.8	72.4	70.1	70.5
								1000000	200.00	

TEST RESULT

Results	Specification As Per CPCB
69.9	
72.4	
67.4	
70.1	75.0 Max
	69.9 72.4 67.4

End of Report

EP-023/29/03/25-1



FOR NEWCON CONSULTANTS & LABORATORIES

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TEST REPORT

Page No.: 1 of 1

TEST REPORT No. NCL/EP-024/29/03/25

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

: Ambient Noise

Analysis Start Date Date of Monitoring

29/03/2025

Monitoring Duration

: 28/03/2025

10 Minutes

Analysis End Date

: 29/03/2025

Monitoring Done By

: NCL

Place of Monitoring

: BACK SIDE OF DG AREA

N CONSULTANTS & LABORATORIES

DATE OF REPORT :04/04/2025

Time of Monitoring

: 10:20 PM TO 10:30 PM

Protocol

· NCL/AIR/STP/20

Category of Area

: Industrial Area

OBSERVATIONS

Observation No.	1	2	3	4	5	6	7	8	9	10
Night Time Reading (dB(A)	54.6	55.1	55.8	56.2	56.7	58.2	58.9	57.1	57.5	59.2
	100	8								

TEST RESULT

S.No.	Test Parameter	Results	Specification As Per CPCB	
1	Average Noise Level	56.9	20	
2	L Max	59.2		
3	L Min	54.6		
4	Night Leq	57.1	70.0 Max	

End of Report



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Laboratory: A-1/156, Sector-17, (Swadeshi Compound) Kavi Nagar Industrial Area, GHAZIABAD - 201 002 (U.P.)





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TEST REPORT

Page No.: 1 of 1

TEST REPORT No. NCL/EP-021/29/03/25

DATE OF REPORT: 04/04/2025

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

: Ambient Noise

Analysis Start Date Date of Monitoring

29/03/2025

28/03/2025

10 Minutes

Analysis End Date

: 29/03/2025

Monitoring Done By

: NCL

Place of Monitoring

: Near Compressor Area

NSULTANTS & LABORATORIES

Time of Monitoring

Monitoring Duration

: 10:00 AM TO 10:10 AM

: NCL/AIR/STP/20

Category of Area

: Industrial Area

OBSERVATIONS

Observation No.	1	2	3	4	5	6	7	8	9	10
Day Time Reading (dB(A)	68.5	68.9	70.6	70.8	71.4	71.8	72.3	72.7	69.4	71.2

TEST RESULT

S.No.	Test Parameter	Results	Specification As Per CPCB		
1	Average Noise Level	70.8			
2	L Max	72.7			
3	L Min	68.5			
4	Day Leq	71.0	75.0 Max		

End of Report

EP-021/29/03/25-1



Checked by

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Laboratory: A-1/156, Sector-17, (Swadeshi Compound) Kavi Nagar Industrial Area, GHAZIABAD - 201 002 (U.P.)





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TEST REPORT

Page No.: 1 of 1

TEST REPORT No. NCL/EP-022/29/03/25

DATE OF REPORT :04/04/2025

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

: Ambient Noise

Analysis Start Date Date of Monitoring

Monitoring Duration

: 29/03/2025

: 28/03/2025

: 10 Minutes

Analysis End Date

: 29/03/2025

Monitoring Done By

: NCL

Place of Monitoring

: Near Compressor Area

Time of Monitoring

: 10:00 PM TO 10:10 PM

Protocol

: NCL/AIR/STP/20

Category of Area

: Industrial Area

OBSERVATIONS

			8	9	10
62.3	60.6	63.1	63.9	60.4	58.6
	62.3	62.3 60.6	62.3 60.6 63.1	62.3 60.6 63.1 63.9	4 62.3 60.6 63.1 63.9 60.4

TEST RESULT

S.No. Test Parameter	Results	Specification As Per CPCB		
1 Average Noise Level	60.8	9 . 01		
L Max	63.9			
3 L Min	58.4			
4 Night Leq	61.0	70.0 Max		

End of Report

EP-022/29/03/25-1



Checked by

FOR NEWCON CONSULTANTS & LABORATORIES

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TEST REPORT

Page No.: 1 of 1

TEST REPORT No. NCL/EP-026/29/03/25

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

: Ambient Noise

Analysis Start Date **Date of Monitoring**

29/03/2025

28/03/2025

Monitoring Duration

10 Minutes

Analysis End Date

Monitoring Done By

: NCL

Place of Monitoring

: NEAR MAIN GATE

DATE OF REPORT: 04/04/2025

Time of Monitoring

: 10:40 AM TO 10:50 AM

Protocol

: NCL/AIR/STP/20

: 29/03/2025

Category of Area

: Industrial Area

OBSERVATIONS

Observation No.	1	2	3	4	5	6	7	8	9	10
Day Time Reading (dB(A)	65.1	65.5	66.2	66.7	67.1	67.5	67.9	68.4	68.8	69.2

TEST RESULT

S.No.	Test Parameter	Results	Specification As Per CPCB
Average No	oise Level	67.2	
L Max		69.2	
L Min		65.1	
4 Day Leq		67.4	75.0 Max

End of Report

EP-026/29/03/25-1



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TEST REPORT

Page No.: 1 of 1

TEST REPORT No. NCL/EP-025/29/03/25

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

: Ambient Noise

Analysis Start Date Date of Monitoring

Monitoring Duration

29/03/2025

28/03/2025

10 Minutes

Analysis End Date

: 29/03/2025

Monitoring Done By

: NCL

Place of Monitoring

: NEAR MAIN GATE

DATE OF REPORT : 04/04/2025

Time of Monitoring

: 11:40 PM TO 11:50 PM

Protocol

: NCL/AIR/STP/20

Category of Area

: Industrial Area

OBSERVATIONS

Observation No.	1	2	3	4	5	6	7	8	9	10
Night Time Reading (dB(A)	54,4	54.9	55.2	55.6	56.1	56.4	57.3	57.8	59.4	58.2

TEST RESULT

S.No.	Test Parameter	Results	Specification As Per CPCB		
N.	Average Noise Level	56.5			
1	L Max	59.4			
3	L Min	54.4			
4	Night Leq	56.7	70.0 Max		

End of Report

EP-025/29/03/25-1



FOR NEWCON CONSULTANTS & LABORATORIES

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 Taboratory shall maintain the confidentiality of all information related to the samples & test reports.

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Laboratory: A-1/156, Sector-17, (Swadeshi Compound) Kavi Nagar Industrial Area, GHAZIABAD - 201 002 (U.P.)





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TEST REPORT

Page No : 1 of 1

TEST REPORT No. NCL/EP-027/29/03/25

DATE OF REPORT : 04/04/2025

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

: Ambient Noise

Analysis Start Date Date of Monitoring

: 29/03/2025

: 28/03/2025

: 10 Minutes

Analysis End Date

: 29/03/2025

Monitoring Done By

: NCL

Place of Monitoring

: EAST SIDE OF CANTEEN IN

NEW PLANT

Time of Monitoring

Monitoring Duration

: 11:10 AM TO 11:20 AM

Protocol

: NCL/AIR/STP/20

Category of Area

: Industrial Area

OBSERVATIONS

Observation No.	1	2	3	4	5	6	7	8	9	10
Day Time Reading (dB(A)	63.8	64.4	65.1	65.5	66.2	66.7	67.2	67.8	68.5	68.9

TEST RESULT

S.No.	Test Parameter	Results	Specification As Per CPCB	
1 Average Noise Level		66.4		
2	L Max	68.9		
3	L Min	Min 63.8		
4	Day Leq	66.6	75.0 Max	

End of Report

EP-027/29/03/25-1



FOR NEWCON CONSULTANTS & LABORATORIES

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TEST REPORT

Page No.: 1 of 1

TEST REPORT No. NCL/EP-028/29/03/25

Name and Address of Customer

M/S HINDUSTAN ZINC LIMITED

Pantnagar Metal Plant, Pantnagar-263153

SAMPLING DETAIL

Sample Name

: Ambient Noise

Analysis Start Date Date of Monitoring

29/03/2025

: 28/03/2025

Monitoring Duration

: 10 Minutes

Analysis End Date

Monitoring Done By

: NCL

Place of Monitoring

: EAST SIDE OF CANTEEN IN

DATE OF REPORT : 04/04/2025

NEW PLANT

Time of Monitoring

: 11:10 PM TO 11:20 PM

Protocol

: NCL/AIR/STP/20

: 29/03/2025

Category of Area

: Industrial Area

OBSERVATIONS

Observation No.	1	2	3	4	5	6	7	8	9	10
Night Time Reading (dB(A)	52.8	53.2	53.7	54.4	54.9	55.6	56.3	56.7	57.1	57.8
			550.50	57/2017:2	Date Annual	ASSOCIATE D	0.000	5-7/7-81/7	1288	

TEST RESULT

S.No.	Test Parameter	Results	Specification As Per CPCB		
1 Average Noise Level		55.3			
2	L Max	57.8			
3	L Min	52.8			
4	Night Leq	55.5	70.0 Max		

End of Report



FOR NEWCON CONSULTANTS & LABORATORIES

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Leboratory : A-1/156, Sector-17, (Swadeshi Compound) Kavi Nagar Industrial Area, GHAZIABAD - 201 002 (U.P.)

ANNEXURE-S



Hindustan Zinc Ltd.

Project Name:

भारत सरकार जल शक्ति मंत्रालय जल संसाधन, नदी विकास और गंगा संरक्षण विभाग केन्द्रीय भूमि जल प्राधिकरण Government of India Ministry of Jal Shakti Department of Water Resources, River Development & Ganga Rejuvenation Central Ground Water Authority

(भूजल निकासी हेतु अनापत्ति प्रमाण पत्र) NO OBJECTION CERTIFICATE (NOC) FOR GROUND WATER ABSTRACTION

-											
Project Address:	Plot N	lo. 2 A	nd 3, S	ector-1	4, lie, P	antnaga	r, Uddi	nam Singl	h Nagar	Uttara	khand
Town:	Rudra	apur (m	b + Og	3)		Block:	Ru	drapur	10000000		
District:	Udan	Singh	Nagar	500 (50)		State:	Utta	arakhand			
Pin Code:		7.1.00 m									
Communication Address:								icul, Pant ar, Uttara			
Address of CGWB Regional Office								n, 419-a, i dun, Uttar)1
1. NOC No.: CGWA/NO	C/IND/R	EN/2/2	023/81	94	2.	Date o	f Issue	nce 06	/09/202	3	
3. Application No.: 21-4/387/0	JT/IND/20	017			4.	-	ory: E 2022)	Sa)	ife		
5. Project Status: Existing G	round Wa	ater			6.	NOC T	уре:	Re	enewal		
7. Valid from: 27/09/202	3				8.	Valid (ip to:	26	/09/202	6	
9. Ground Water Abstraction Per	nitted:										
Fresh Water	Saline	Water			De	watering	3		1	otal	
m³/day m³/year r 260.00 94900.00	n³/day	m1°	/year	111	m³/day	п	n³/year	m³	/day	m³	/year
0. Details of ground water abstract	tion /Dew	vatering	struct	tures							
Total Ex							T	otal Prop	osed N	lo.:0	
DW	DCB	BW	TW	MP	MPu	DW	DCB	BW	TW	MP	MPu
Abstraction Structure* 0	0	1	0	0	0	0	0	0	0	0	0
DW- Dug Well; DCB-Dug-cum-Bore Well; E	W-Bore We	ell; TW-T	ube Wel	l; MP-Mi	ne Pit,MPt	J-Mine Pu	mps				
Ground Water Abstraction/Res	toration C	harges	paid (Rs.):				2372	50.00		
Number of Piezometers(Obser constructed/ monitored & Monit				No. of I	Piezome	ters		Monitorin	ng Mech	nanism	
						M	anual	DWLR**	DWLF	R With T	elemetr
**DWLR - Digital Water Level Recorde					1		0	1		0	
	(Con	pliano	e Con	ditions	given	overlea	f)				

18/11, जामनगर हाउस, मानसिंह रोड, नई दिस्ती - 110011 / 18/11, Jamnagar House, Mansingh Road, New Delhi-110011 Phone: (011) 23383561 Fax: 23382051, 23386743 Website: egwa-noc.gov.in

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पानी बचाये – जीवन बचाये SAVE WATER - SAVE LIFE

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Validity of this NOC shall be subject to compliance of the following conditions:

- 1) Installation of tamper proof digital water flow meter with telemetry on all the abstraction structure(s) shall be mandatory for all users seeking No Objection Certificate and internation regarding their installation shall be communicated to the CGWA within 30 days of grant of No Objection Certificate
- Proponents shall mandatority get water flow meter calibrated from an authorized agency once in a year
- Construction of purpose-built observation wells (piezometers) for ground water level monitoring shall be mandatory as per Section 14 of Guidelines. Water level data shall be made available to CGWA through web portal. Detailed guidelines for construction of piezometers are given in Annexure-II of the guidelines.
- 4) Proponents shall monitor quality of ground water from the abstraction structure(s) once in a year. Witter samples from bore wells/ tube wells/ dug wells shall be collected during April/Nay every year and analysed in NABL accredited laboratories for basic parameters (cations and anions), heavy metals, pesticides/ organic compounds etc. Water quality data shall be made available to CGWA through
- 5) In case of mring projects, additional key wells shall be established in consultation with the Regional Director. CGWB for ground water level monitoring four (4) times a year (January, May, August mber) in core as well as buffer zones of the mine
- 6) In case of mining project the firm shall submit water quality report of mine discharge/ seepage from Govt, approved/ NABL accredited lab.
- 7) The firm shall report compliance of the NOC conditions online in the website (www.cgwa-noc.gov.in) within one year from the date of issue of this NOC.
- 8) Industries abstracting ground water in excess of 100 m 3 id shall undertake annual water audit through certified auditors and submit audit reports within three months of completion of the same to CGWA. All such industries shall be required to reduce their ground water use by at least 20% over the next three years through appropriate means.
- 9) Application for renewal can be submitted online from 90 days before the expiry of NOC. Ground water withdrawal, if any, after expiry of NOC shall be illegal & liable for legal action as per provisions of Environment (Protection) Act, 1986.
- 10) This NOC is subject to prevailing Central/State Government rules/laws/norms or Court orders related to construction of tube well/ground water abstraction structure / recharge or conservation structure/decharge of effluents or any such matter as applicable

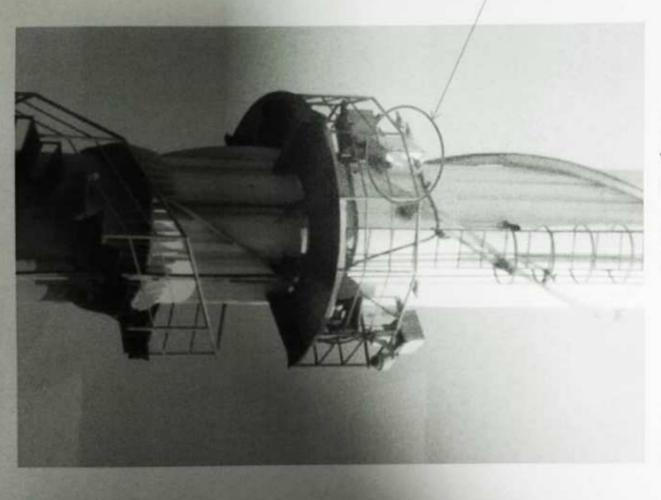
General conditions:

- 11) No additional ground water abstraction and/or de-watering structures shall be constructed for this purpose without prior approval of the Central Ground Water Authority (CGWA).
- 12) The proponent shall seek prior permission from CGWA for any increase in quantum of groundwater abstraction (more than that permitted in NOC for specific period).
- 13) Proponents shall install roof top rain water harvesting in the premise as per the existing building bye laws in the premise.
- 14) The project proponent shall take all necessary measures to prevent contamination of ground water in the premises failing which the firm shall be responsible for any consequences ansing
- 15) In case of industries that are likely to contaminate the ground water, no recharge measures shall be taken up by the firm inside the plant premises. The runoff generated from the rooftop shall be stored and put to beneficial use by the firm.
- 15) Wherever feasible, requirement of water for greenbelt (horticulture) shall be met from recycled / treated waste water
- 17) Wherever the NOC is for abstraction of saline water and the existing wells (s) is /are yielding fresh water, the same shall be sealed and new tubewell(s) tapping saline water zone shall be constructed within 3 months of the issuance of NOC. The firm shall also ensure safe disposal of saline residue, if any
- 18) Unexpected variations in inflow of ground water into the mine pit, if any, shall be reported to the concerned Regional Director, Central Ground Water Board.
- 19) In case of violation of any NOC conditions, the applicant shall be liable to pay the penalties as per Section 16 of Guidelines
- 20) This NOC does not absolve the proponents of their obligation / requirement to obtain other statutory and administrative clearances from appropriate authorities
- 21) The issue of this NOC does not imply that other statutory / administrative clearances shall be granted to the project by the concerned authorities. Such authorities would consider the project on ments and take decisions independently of the NOC.
- 22) In case of change of ownership, new owner of the industry will have to apply for incorporation of necessary changes in the No Objection Certificate with documentary proof within 60 days of taking over possession of the premises.
- 23) This NOC is being issued without any prejudice to the directions of the Hon ble NGT/court orders in cases related to ground water or any other related matters.
- 24) Proponents, who have installed/constructed artificial recharge structures in compliance of the NOC granted to them previously and have availed rebate of upto 50% (fifty percent) in the ground water abstraction charges/ground water restoration charges, shall continue to regularly maintain artificial recharge structures.
- 25) Industries which are likely to cause ground water pollution e.g. Tanning, Slaughter Houses, Dye. Chemical/ Petrochemical, Coal washeries, pharmaceutical, other hazardous units etc. (as per CPCB list) need to undertake necessary well head protection measures to ensure prevention of ground water pollution as per Annexure III of the guidelines.
- 26) In case of new infrastructure projects having ground water abstraction of more shan 20 m3/day, the firm/entity shall ensure implementation of dual water supply system in the projects
- 27) In case of infrastructure projects, paved/parking area must be covered with interlocking/perforated tiles or other suitable measures to ensure groundwater infraration/harvesting.
- 28) In case of coal and other base metal mining projects, the project proponent shall use the advance dewalering technology (by construction of series of dewalering abstraction structures) to avoid
- 29) The NOC issued is conditional subject to the conditions mentioned in the Public notice dated 27-01-2021 failing which penalty/EC/cancellation of NOC shall be imposed as the case may be 30). This NOC is issued subject to the clearance of Expert Appraisal Committee (EAC) (if applicable).
 31) In the self-compliance report, the PP shall submit details of Drilling Agencyl Agencies, which has/ have constructed BW(s)/ TW(s) along with undertaking to the effect that all necessary measures have been taken as per directions of Horible Supreme Court provided in Annexure-VII of guidelines dated 24-09-2020 in respect of abandoned/ failed BW(s)/ TW(s)/Piazometer(s), if any. The PP is advised to engage registered drilling agency/ agencies. In the event of any mishap/ unfortunate incident due to nephigence in taking measures for prevention of accident due to failing in Bore Well, both PP and concerned drilling agency shall jointly be held responsible and penal action as per extant Government rules shall be taken

(Non-compliance of the conditions mentioned above is likely to result in the cancellation of NOC and legal action against the proponent.)

18/11, जामनगर हाउस, मानसिंह रोड, नई दिस्ती - 110011 / 18/11, Jamnagar House, Mansingh Road, New Delhi-110011 Phone: (011) 23383561 Fax: 23382051, 23386743 Website: cgws-noc.gov.in

> पानी बचाये - जीवन बचाये SAVE WATER - SAVE LIFE



PM analyzer



ANNEXURE-7

PHOTOGRAPHS OF HAZARDOUS WASTE STORAGE YARD S. **Photographs** Name of the waste No. 1. Zinc Dross Storage Yard **Lead Dross Storage Yard** 2. CAUTION HAZARDOUS WASTE **Used Oil Storage Yard** 3. MUSTORAGE





To.

Divisional Officer of Forest, Tarai Central Division, Haldwani, Uttarakhand

Subject Certification for plantation of local species inside our plant premises

Dear Sir.

As you are aware, we have conducted biodiversity study of core and buffer zone and taken some initiatives at Sanjay van area for implementation of recommendation given in the study report like plantation of various species, displayed various posters, provided artificial nest and provided projector with screen at Sanjay van.

Similarly, as part of biodiversity improvement and for environment protection we have done plantation of various species in 38.15 % (i.e. Total 10,303 No's in 7 Ha of total area of 18.4 ha) of our plant premises. Details with Common and botanical names, types, numbers given in attached layout.

Here, you are requested to kindly certify the attached layout and provide certificate for plantation with covered area. This is required to us as per CPCB guidelines.

Thanking you,

For Hindustan Zinc Ltd.

Yours faithfully.

(Manoj Nashine) Unit Head

Enclosure

- 1 List of species planted with name and quantity.
- 2. Layout showing plantation details

Hindustan Zinc Limited

Pantnagar Metal Plant
Plot No. 2 & 3, Sector 14, IIE, SIDCUL Pantnagar
Uttaraknand (India) PIN-263153

2. 05944-257300

www.vedantaresources.com

Regd. Office: Yashad Bhawan, Udaipur [Rajasthan] - 313 004 CIN L27204RJ1966PLC001208

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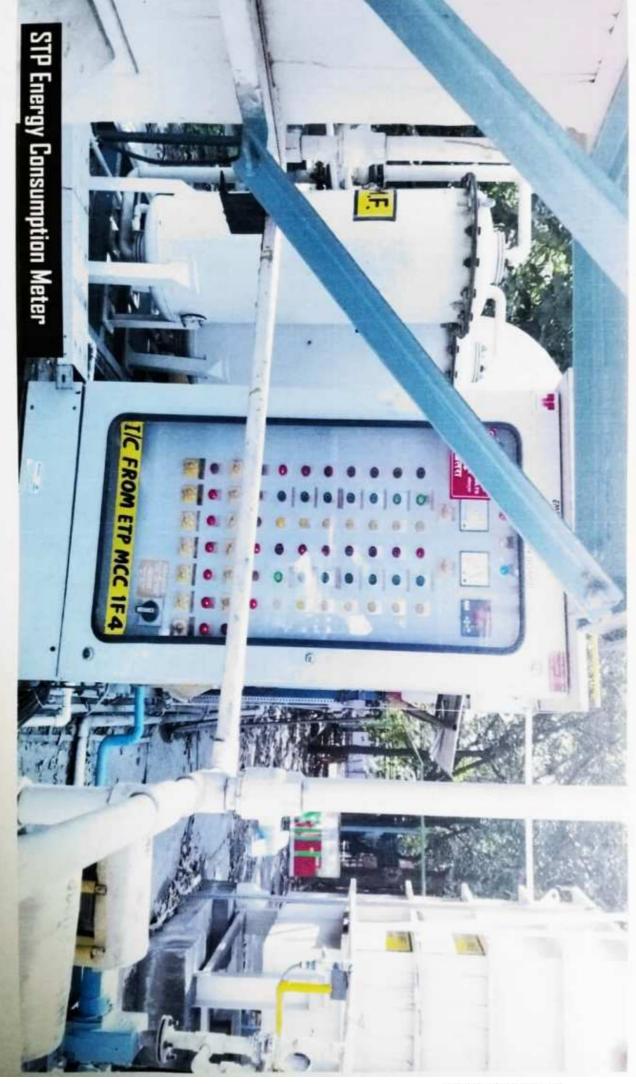
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TO WHOMSOEVER IT MAY CONCERN

It is certified that, M/s. Hindustan Zinc Ltd. Pantnagar has done plantation with our consultation in their plant area.

(Sanatan

Divisional Forest Officer, Tarai Central Division, Haldwani



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ANNEXURE -10



INDIA NON JUDICIAL

Government of Uttarakhand

e-Stamp

सत्यमेव जयते

Certificate No.

IN-UK05041478363638S

Certificate Issued Date

29-Dec-2020 03:12 PM

Account Reference

NONACC (SV)/ uk1246604/ RUDRAPUR/ UK-UN

Unique Doc. Reference

SUBIN-UKUK124660413467530314767S

Purchased by

HINDUSTAN ZINC LIMITED

Description of Document

Article 34 Indemnity Bond

Property Description

NA

Consideration Price (Rs.)

First Party

(Zero)

Second Party

HINDUSTAN ZINC LIMITED

BHARAT OIL AND WASTE MANAGEMENT LTD HINDUSTAN ZINC LIMITED

Stamp Duty Paid By Stamp Duty Amount(Rs.)

(One Hundred only)



------Please write or type below this line-----

AGREEMENT

IHIS AGREEMENT made on this day of December 2020 between M/s Hindustan Zinc limited (HZL), a Company incorporated under Companies Act 1956 having its registered Office located at Hindustan Zinc Limited. Yashad Bhawan Udaipur - 313 004 Rajasthan, INDIA and its Plant located at Plot No. 2&3, Sector-14, IIE, SIDCUL, Pantnagar, Rudrapur, Uttarakhand- 263153, India (hereinafter called as "FIRST PART" which expression shall, unless repugnant to the context or meaning thereof, be deemed to mean and include its successors nominees and assigns of the First Part. For Sharat Oil & Waste Management Ltd

Director

AND

M/s Bharat Oil and Waste Management Ltd (BOWML), a Company registered under the Companies Act 1956, having its registered office and corporate head office at 11, LGF, Community Center, East Of Kailash, New Delhi 110065 and its engineered common facility at Gata #672, Tahsil Akbarpur, Village Kumbhi, NH-2, Kanpur-Dehat, UP-209101, duly authorized by the Uttar Pradesh Pollution Control Board and having another Facility at Mauza Mukimpur, Roorkee-Laksar Road, Roorkee-247664, (Uttarakhand), to treat, store and dispose of Hazardous Waste and/ or Bharat Oil Company (India) Registered (BOC) a partnership concern registered under the Partnership Act with its registered office at 11, LGF, Community Center, East Of Kailash, New Delhi 110065, duly registered with Central Pollution Control Board, having its CHWTSDF at E-18, Site IV, Sahibabad Industrial Area, Ghaziabad, (UP), duly authorized by the UPPCB, under the Environment Protection Act 1986 (for short the 'Act') and the Hazardous and Other Wastes (Management & Transboundary Movement) Rules, 2016 and / or the E-Waste (Management) Rules 2016 (for short 'The Rules') as amended from time to time, represented by its Director/Partner, as the case may be (hereinafter called as "SECOND PART" which expression shall, unless repugnant to the context or meaning thereof, be deemed to mean and include its successors, nominees and assigns of the Second Part.

WHEREAS First Part is engaged in manufacturing of Zinc, Lead and Silver Metal and during the said process/ activities different types of wastes including Hazardous Waste are generated as per Annexure to this Agreement.

AND WHEREAS the First Part desires that the Hazardous Waste, being generated at its production unit mentioned above, to be lifted, transported, treated, stored and disposed of, by utilizing the services of SECOND PART, as per the Pollution Control Board Authorization (list of Hazardous Wastes and their tentative quantity, which would be generated at the FIRST Part's plant located at Plot No. 2&3, Sector-14, IIE, SIDCUL, Pantnagar, Rudrapur, Uttarakhand- 263153, India is enclosed herewith marked as Annexure.

AND WHEREAS the SECOND PART has represented and assured to First Part that it's Facility in Kanpur/Roorkee/Sahibabad is duly authorized by the concerned State Pollution Control Board and further capable of handling the Hazardous Waste generated at the First Part's premises.

AND WHEREAS First Part has agreed to avail the services of Second Part for treating the Hazardous Wastes, in its above named facility/facilities.

Now, therefore, those present witnessed and it is hereby declared and agreed by and between the Parties as follows:-

- The scope of services to be provided by Second Part is limited to lift, treat, store and dispose of Hazardous Waste of First Part as per the guidelines prescribed by Pollution Control Board or First Part can also send HW to SECOND Part's Plant directly at its own cost.
- Second Part, on receipt of written information from FIRST PART, will plan and schedule lifting logistics of the Hazardous Wastes from the premises of FIRST PART within three (3) business days of receipt of such information. First Part shall ensure that Hazardous Wastes must be packed in proper & leak proof Bags or polythene Bags or containers for safe transportation.

For Bharat Oil & Waste Management Ltd.

Director

Page 2





OFFICE ORDER

SUB: ENVORONMENT MANAGEMENT CELL

Hindustan Zinc Limited has a well laid policy encompassing health, safety and environment practices approved by its Board of Directors, with organised HSE teams at all sites to ensure compliance and adherence to national and international norms through structured SOPs and reviews. The HSE performance is also reviewed at HZL level through Sustainability BMG.

The function of these teams is to monitor HSE performance and spread awareness about reporting of any deviation immediately for resolution through various mechanisms (e.g. IM portal, email etc.)

The following committee has been reconstituted as Environment Management Cell to evaluate environmental performance, identify improvement areas and find methods for continuous improvement w.r.t Environmental norms with immediate effect.

s. N.	Name	Designation	Role	Contact Details
1	Anamika Jha	SBU Director	Chairman	Anamika.Jha@vedanta.co.in Phone No- 07055387940
2	Murugan Mani	Dy. SBU Director	Member	
3	Baranidharan V.	Head Engineering	Member	
4	Udit Kumar	Lead Environment	Convenor	udit.kumar@vedanta.co.in Phone No- 07455021385
5	Vikas Sharma	Head Laboratory	Member	
6	Maitri Soni	Head Finance	Member	
7	Ritika Singh	Head Human Resources	Member	

Apart from central Environment Review meeting, this committee shall meet on regular monthly basis to review environmental performance or as and when necessitated by an event of environmental deviation.

(Anamika ha

Hindustan Zing Lines Parknager Metal Plant Parknager Metal Plant 14, IIE, SIDCUL 161 No. 28-3, Sector 14, IIE, SIDCUL 161 No. 28-3, Sector 14, IIE, SIDCUL 162 No. 28-3, Sector 14, IIE, SIDCUL 163 No. 28-3, Sector 14, IIE, SIDCUL 164 No. 28-3, Sector 14, IIE, SIDCUL 165 No. 28-3, Sector 15, Secto

Hindustan Zinc- Pantnagar

CC: All members

-O. -O.

Hindustan Zinc Limited, Registered Office: Yashad Bhawan, Udaipur-313 004, Rajasthan, INDIA. +91 294-6604000-02 www.hziindia.com CIN: L27204RU1966PLC001208

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