



### Reg. A/D

#### HZL/RDC/EC-CR/2024-25/H2

Date: 25.05.2025

To,

The Deputy Director (S) /Scientist -C
Ministry of Environment, Forest & Climate Change,
Integrated Regional Office, A-209&218, Aranya Bhawan,
Jhalana Institutional Area Jaipur-302004

File no: IV/ENV/R/IND-115/758/2009

Sub: Six Monthly Environmental compliance report for the Integrated Project at Dariba, HZL (Zinc Smelter (5,00,000 TPA), Lead Smelter (1,25,000 TPA), Captive Power Plant (255 MW) and expansion of Rajpura Dariba Mine (9,00,000 to 1,08,000 TPA) along with Beneficiation Plant (9,00,000 to 12,00,000 TPA) at Village Dariba, Tehsil-Railmagra, Dis. Rajsamand from October'24 to Macrh'25.

#### Ref:

- 1. EC Letter No. J-11011/380/2008-IA II (I) dated 4.11.2009
- 2. Amendment in EC No. J-11011/380/2008-IA II (I) dated 20.12.2011.
- 3. Expansion EC Letter No. J-11015/380/2008-IA II (I) dated 26.7.2018 (RD Mine 0.9 MTPA to 1.08 MTPA)

## Sir,

With reference to aforesaid subject and cited references, it is to inform that we are herewith submitting six monthly Compliance report for the conditions stipulated in the Environment Clearances of Integrated Project at Dariba, HZL (Zinc Smelter (5,00,000 TPA), Lead Smelter (1,25,000 TPA), Captive Power Plant (255 MW) and expansion of Rajpura Dariba Mine (9,00,000 to 1,08,000 TPA) along with Beneficiation Plant (9,00,000 to 12,00,000 TPA) for the period from October'24 to Macrh'25 along with monitoring data report for your kind consideration.

• The copy of above compliance report is also being sent in soft format through email to (rocz.lko-mef@gov.in; m\_env@rediffmail.com) for your kind perusal. Also copy of Dariba Smelting complex EC Compliance has been uploaded on company website https://www.hzlindia.com/sustainability/environment-compliance/



Dariba Smelter Complex, P.O. Dariba, Teh. Railmagra, Distt. Rajsamand, Rajasthan - 313 211 T +91-2952 265 873 - 76 F +91-2952 265 660

We trust that the measures taken towards environmental safeguards comply with the stipulated environmental conditions. We look forward to your further guidance which shall certainly help us in our endeavor to further improve our Environmental Management Practices.

Hope the above is in line with statutory requirements.

Thanking you,

For Hindustan Zinc Limited

Yours faithfully,

(Deep Kumar Agarwal)

Deputy SBU Director Dariba Smelter Complex

# Enclosures: Six monthly EC compliance report with Annexure:

Annexure I	:	Stack Monitoring Report	
Annexure II	:	Average Ambient Air Quality Monitoring Results (RDM)	
Annexure III	:	Ambient Air Quality Monitoring Results (DSC)	
Annexure IV	:	Ambient Air Quality Monitoring Report (Outside Plant)	
Annexure V	:	Continuous Ambient Air Quality Monitoring Results	
Annexure VI	:	Work Zone Environment Monitoring Results	
Annexure VII	:	Fugitive Emission Monitoring Results	
Annexure VIII	:	Treated Effluent (ETP Outlet) Quality Report	
Annexure IX	:	Average Ground Water Monitoring Results (Around Tailing Dam Area)	
Annexure X	:	Average Surface & Ground Water Monitoring Results (Around RD Mine & Tailing Dam Area)	
Annexure XI	ı.	Ambient Noise Monitoring Report	
Annexure XII	:	Average Sulphur and ash content in coal	
Annexure XIII	:	Expenditures made in Environmental control measure	
Annexure XIV	:	Funds earmarked towards Environmental control measure	
~			

# Cc:

- The Member Secretary,
   Rajasthan State Pollution Control Board,
   4th Institutional Area, Jhalana Doongari,
   Jaipur-302004
- 2) In-charge (Zonal officer)
  Central Pollution Control Board
  Vithal Market, Paryavaran Parisar, E-5, Arera Colony,
  Bhopal, 462 016 (MP)
- Group Incharge (Mines)
   Rajasthan State Pollution Control Board,
   4th, Institutional Area, Jhalana Doongari, Jaipur-302004
- The Regional office
   Rajasthan State Pollution Control Board,
   Old Excise building, Kalalwati, Rajnagar
   Rajsamand- 313324
- 5) Office Copy



Six Monthly Compliance Report to Environmental Clearance Conditions of



Dariba Integrated Project,
M/s Hindustan Zinc Limited,
Dariba – 313 211, Rajsamand,
Rajasthan

For the period: October-2024 to March-2025

(1. EC Letter No. J-11011/380/2008-IA II (I) dated 4.11.2009;

- 2. Amendment in EC No. J-11011/380/2008-IA II (I) dated 20.12.2011;
- 3. Expansion EC Letter No. J-11015/380/2008-IA II (I) dated 26.7.2018 (RD Mine 0.9 MTPA to 1.08 MTPA)



#### Introduction:

e Na	David and an	D-4-2-
S. No	Particulars	Details
1	Name of Project	<ul> <li>M/s Hindustan Zinc Limited, Dariba Integrated Project</li> </ul>
2	Address of Project	<ul> <li>M/s Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil- Railmagra, District- Rajsamand, Rajasthan, 313211</li> </ul>
3	Environment Clearance Letter no & Date	<ul> <li>EC Letter No. J-11011/380/2008-IA II (I) dated 4.11.2009;</li> <li>Amendment in EC No. J-11011/380/2008-IA II (I) dated 20.12.2011;</li> <li>Expansion EC Letter No. J-11015/380/2008-IA II (I) dated 26.7.2018 (RD Mine 0.9 MTPA to 1.08 MTPA)</li> </ul>
4	Regional Office File No.	<ul> <li>IV/ENV/R/Ind-115/758/2009</li> <li>IV/ENV/R/Ind-115/994/2019</li> </ul>
5	Status of Project	Operational

Rajpura Dariba Complex of Hindustan Zinc Limited, located in Railmagra Tehsil of District Rajsamand in Rajasthan, includes Rajpura Lead Zinc Dariba Mine and Dariba Lead Zinc Smelter Complex. Rajpura Dariba deposit extends over a lease area of 1142.21 ha with estimated in-situ ore Resources & Reserves stands at 60 million tons approx. Rajpura Dariba Mine consists of mining of Lead-Zinc ore and its beneficiation to produce Lead & Zinc Concentrate which are being sent to Smelters where metals are extracted. Dariba Smelter Complex is Zinc and Lead Smelting complex consisting of two different smelting streams viz., hydrometallurgical (Roast-Leach Electrowinning) Zinc Smelter and Lead Smelter based on Pyro-route for smelting & electro refining. The power requirements of the plants are met through 170 MW (2x85MW) coal based captive power plants.

S. No.	Unit	Capacity	Year of Commissioning	Production in FY 2024-25
1	Lead & Zinc Ore mining	2.0 Million MT	1983	1168142 MT
2	Lead & Zinc Ore Beneficiation	1.2 Million MT	1983	901585.0 MT
3	Zinc Smelter	Zn: 2,50,000 MT	March 2010	230242.55 MT
4	Lead Smelter	Pb: 1,25,000 MT	July 2011	111705.70 MT
5	CPP	CPP: 170 MW	Unit 1- Feb'10 Unit 2- June'10	Unit 1- 498.01 MU Unit 2- 675.16 MU



Details of Consents to Operate & Hazardous Waste Authorization (HWA) granted to units are given below:

Unit Name CTO/HWA Ref. No.		Status	Application No. & Date
	CTO Details		
Lead & Zinc Ore mining	F(Mines)/Rajsamand(Railmagra)/1724(1)/2018- 2019/7163-7167	Valid till 29/2/2028	
Lead & Zinc Ore Beneficiation	F(HDF)/Rajsamand(Railmagra)/6465(1)/2022- 2023/4094-4096		
Zinc Smelter F(HDF)/Rajsamand(Railmagra)/6475(1)/2024- 2025/2847-2849		Valid till 31/10/2028	
Lead Smelter F(HDF)/Rajsamand(Railmagra)/6472(1)/2024- 2025/432-434		Valid till 31/08/2029	_
CPP F(HDF)/Rajsamand(Railmagra)/6468(1)/2023- 2024/1226-1228		Valid till 31/10/2028	6
	HWA Details		
Dariba Smelter F(HSW)/Rajsamand(Railmagra)/11(1)/2024- Complex 2025/118-120 dated 17.04.2025		Valid till 31/03/2030	
RD Mine & F(HSW)/Rajsamand(Railmagra)/5(1)/2016-Beneficiation Plant 2017/4038-4040 dated 18.11.2021		Valid till 17/11/2026	



### **COMPLIANCE STATUS**

- Environment Clearance Letter No. J-11011/380/2008-IA II (I) dated 4.11.2009
- Amendment in EC No. J-11011/380/2008-IA II (I) dated 20.12.2011.
- Expansion EC Letter No. J-11015/380/2008-IA II (I) dated 26.7.2018 (RD Mine 0.9 MTPA to 1.08 MTPA)
- Period of Compliance: October 2024 to March 2025

A.	EC Specific Conditions	Status of Compliance
i)	No construction work related to expansion at the proposed project site shall be started without obtaining prior clearances / approvals for the linked mining component from the Indian Bureau of Mines (IBM) and State Govt. of Rajasthan. A copy of the mining lease approval from the Indian Bureau of Mines (IBM) and State Govt. of Rajasthan shall be submitted to the Ministry and its Regional Office at Lucknow before initiating any construction work at site related to mining.	<ul> <li>Noted for compliance</li> <li>Project is under operational stage and as of now no construction work related to expansion is under progress.</li> </ul>
ii)	The project proponent shall obtain 'Consent to Establish' and 'Consent to Operate' from the Rajasthan State Pollution Control Board (RSPCB) and effectively implement all the conditions stipulated therein.	<ul> <li>Complied, 'Consent to Establish' and 'Consent to operate' have been obtained from the Rajasthan State Pollution Control Board (RSPCB) vide letter no. F(Tech)/Rajsamand (Railmagra)/2/1/2009-2010/3666 dated 12/11/2009 and all the conditions stipulated therein are being implemented.</li> </ul>
iii)	The environmental clearance is subject to approval of the State Land use Department, Government of Rajasthan for diversion of agricultural land for non-agricultural use.	<ul> <li>Complied, Approval of the State Land Use department, GoR was already obtained and submitted to RO, MOEF&amp;CC with Six monthly compliance report. Letter Attached in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022.</li> </ul>
iv)	The project proponent shall develop fodder plots in the non-mineralized area in lieu of use of grazing land.	Complied, the monitoring of land use using satellite imagery was done for the Mine Lease Area in August 2021 by Hydro-

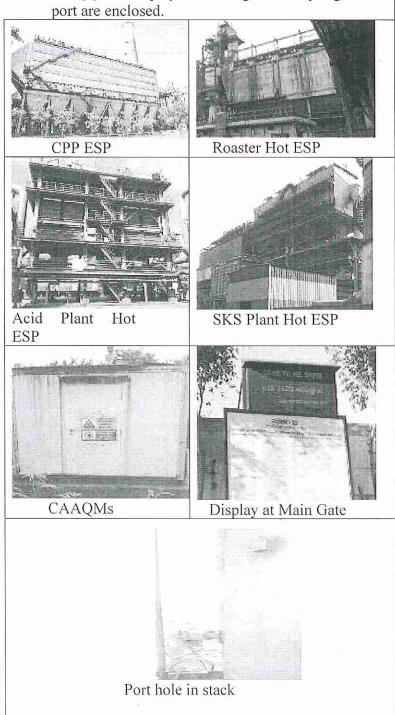


		* *
	Monitoring of land use pattern shall be carried out once in three years by digital processing of the area using multi-data computer compatible tape.	geosurvey consultants pvt. Ltd. Satellite imagery LULC is to be carried out once in 5 years.
v)	The gaseous emissions from various process units shall confirm to the standards prescribed by the concerned authorities from time to time. The State Board may specify more stringent standards for the relevant parameters keeping in view the nature of the industry and its size and location. At no time the emissions level shall go beyond the prescribed standards. In the event of failure of any pollution control system adopted by the unit, the respective unit should not be restarted until the control measures are rectified to achieve the desired efficiency.	<ul> <li>Various mechanisms adopted for controlling of all gaseous emissions coming from the plants.</li> <li>Gaseous Emissions Monitoring is being done on a regular basis and results are well within standards prescribed by the concerned authorities. The same is also evidenced from the various third-party (NABET Approved) analytical reports which are enclosed as Annexure No. I</li> </ul>
vi)	High efficiency electrostatic precipitators (ESPs) of not less than 99.87 % efficiency shall be provided to captive power plant to limit particulate matter within 50 mg/Nm3. The height of the stacks shall be as per the standards prescribed under the Environment (Protection) Act, 1986. Low NOx burners shall be provided to control NOx emissions. NOx emissions shall be restricted to 750 mg/Nm3 by using low NOx burners. On-line stack emission monitoring equipments for continuous monitoring of SO2, NOx, SPM and O2 shall be provided to the stacks of captive power plant and sulphuric acid plant and all the pollution control measures shall be inter-locked. The company shall install fume extractors and bag filters to control the emissions from all melting and casting units. Off gas from the Sulphuric acid plant, blast and fuming furnace plant, copper recovery plant shall be treated in the calcine based scrubbing plant where the SO2 shall be removed before letting out to the	<ul> <li>Complied.</li> <li>High Efficiency ESPs, (99.95%) provided to Captive Power Plant (CPP) are designed for particulate matter concentration less than 50 mg/Nm3 at outlet.</li> <li>The height of the stacks is as per the standards prescribed under the Environment (Protection) Act, 1986. The height of the Acid Plant, CPP and TGT plant stack is 100 m, 165 m, and 105 m respectively.</li> <li>Continuous on-line stack emission monitoring equipment for SO<sub>2</sub>, NOx and SPM has been provided to the stack of captive power plant and for SO<sub>2</sub> to the Sulphuric acid plants respectively in Zinc and Lead Smelter</li> <li>Off gas from the Sulphuric acid plant, blast and fuming furnace plant, copper recovery plant of lead plant are treated in the calcine based scrubbing plant where the SO<sub>2</sub> is recovered before letting out to the atmosphere.</li> <li>Opacity meters have been installed for continuous monitoring of particulate matter (PM) at stack of CPP, Zinc dust and Zinc</li> </ul>

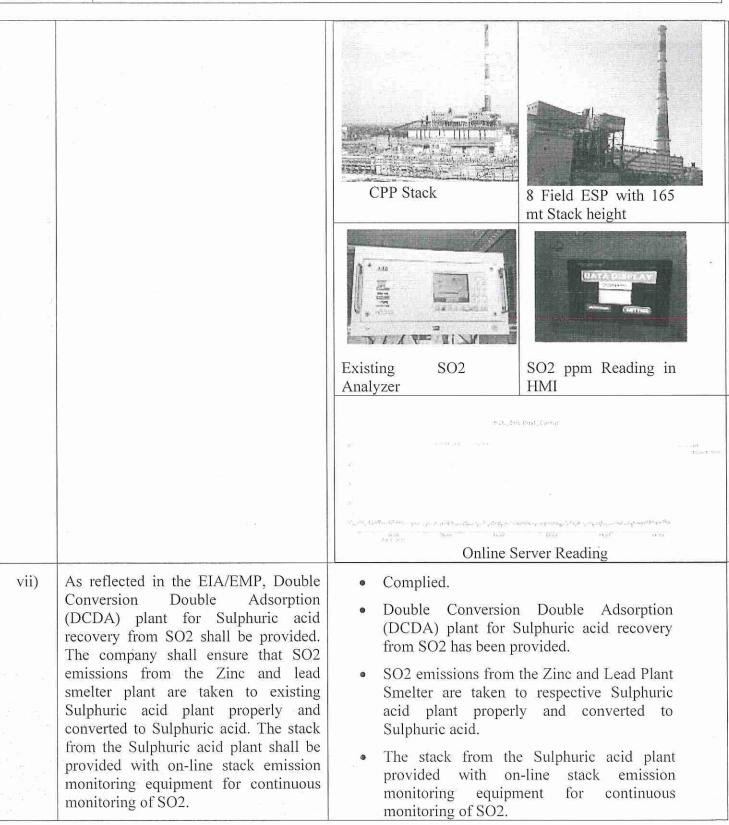


atmosphere. Adequate stack height shall be provided for proper dispersion of pollutants like SO2, NOx etc.

- dross Stack.
- Adequate numbers of air pollution control devices have been installed at all the material transfer points & silos.
- Calibration of all instruments are being done on regular basis.
- Photographs of ESP, Stacks, CEMS, CAQQMS, display at main gate, Sampling port are enclosed.



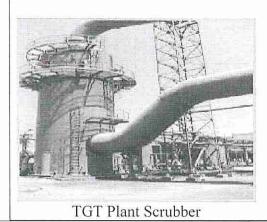








DCDA Gas Conditioning Plant (GCP) with 100 mt Stack Height



viii) SO2 emissions shall be controlled less than 1.5 kg/ton of Sulphuric acid (H2SO4) produced. Acid mist emissions from the stack shall conform to the statutory limit of 50 mg/Nm3 by

providing candle filter system and reports submitted to the Ministry including its Regional Office at Lucknow, CPCB and RSPCB.

- Complied, SO2 Emission levels are well within the prescribed limit.
- SO2 Emission level from stack are maintained below 1.5 kg/Ton of 100 percent concentrated acid produced from acid plant. Table is incorporated in the point below.

Months	Acid Plant (Zn Smelter) Roaster-1	Acid Plant (Zn Smelter) Roaster-2	TGT Stack (Pb Stack)		
	SO <sub>2</sub> (Kg/T of H <sub>2</sub> SO <sub>4</sub> Production)				
October'24	0.72	0.84	0.14		
November'24	0.77	0.81	0.14		
December'24	0.75	0.78	0.20		
January'25	0.68	0.78	0.15		
February'25	0.63	0.86	0.22		
March'25	0.67	0.93	0.20		

• All Monitoring Reports are enclosed as Annexure I



ix)

Six Monthly EC Compliance Report (October 2024 - March 2025), Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Railmagra, Dist. - Rajsamand, Rajasthan

The critical parameters such as SPM, RSPM, NOx, SO2 and acid mist in the ambient air within the impact zone, peak particle velocity at 300 m distance or within the nearest habitation, whichever is closer shall be monitored periodically. Further, quality discharged water shall also monitored [(TDS, DO, pH and Total Solids Suspended (TSS)]. monitored data shall be uploaded on the website of the company as well as displayed on a display board at the project site at a suitable location near the main gate of the Company in public domain. Analysis reports for the ambient, stack and fugitive emission shall be submitted to the Ministry's Regional Office at Lucknow, CPCB and RSPCB.

## Complied

- Third Party Periodical monitoring of various parameters i.e. PM10, PM2.5, NOx and SO2 is being done in the ambient air within the impact zone.
- Four nos. of Continuous Ambient Air Quality Monitoring Stations (CAAQMS) have been established
- Third party monitoring of Ambient air quality carried out by M/s Vibrant Techno Lab Pvt Ltd, which is NABL and MoEF&CC accredited laboratory.

	<del>(1) 3 Y(2) 21</del>	Observe	d Value	
Parameters (µg/ m3)	Near Main Gate	Near Storm Water Pond	Near CPP Area	Near SLF Area
PM10	70.52	64.39	67.77	70.20
PM2.5	32.74	32.50	29.74	31.45
SO2	17.23	16.56	16.84	11.20
NO2	22.69	24.94	22.14	20.71
СО	0.64	0.59	0.64	0.54
Pb	0.14	0.09	0.14	0.11
Ni	<5	<5	<5	<5
As	< 0.5	< 0.5	< 0.5	< 0.5

- Average Ambient Air Quality Monitoring results for mine are enclosed herewith as Annexure II and for DSC as Annexure III.
- Eight nos. of AAQMS have been established at buffer zone for ambient air quality monitoring are enclosed as **Annexure IV**.
- Zero liquid discharge is being maintained by ETP of capacity of 12200 KLD, RO of 11910 KLD and MEE of 910 KLD capacity.
- The monitored data has been displayed on display board at the project site and on the Company website along with Six Monthly Environment Compliance report. Link of the report is https://www.hzlindia.com/sustainability/environment-compliance/
- Six Monthly Environment Compliance report



			along wi stack and submitted Lucknow	l fugitiv d to tl	/e emis ne Reg	sion are ional (	enclos	ed and	being
(X)	Ash content in the coal shall not exceed 35 %. Sulphur content in coal shall be restricted to 1.5% to contain SO2 emissions.	•	Complied being as within the Monitori	nalyzed e limit	on re	gular b and 1.5	oasis a % resp	nd are ectively	well
xi)	The company shall install continuous air quality monitoring stations. Data monitored shall be submitted to the Ministry and CPCB/SPCB once in six	•	Four no Monitori installed	ng St		(CAA	QMS)	Air Q have	Quality been
	months.	Locati	Parame ters				nths		
		ons	(µg/m3)		Nov'23		Jan'24		Mar'24
		Near	PM	61.15	63.67	65.75	55.80	55.95	59.59
		to Main	SO2	24.46	25.47	26.30	22.33	22.38	23.61
		Gate	NOX	29.64 0.83	30.55 0.85	31.56 0.88	26.65 0.71	26.85 0.70	28.42 0.75
		(South West)	СО	0.63	0.63	0.88	0.71	0.70	0.75
		Near	PM	65.19	63.24	65.60	56.77	58.12	58.91
		to	SO2	33.14	30.84	33.78	27.57	28.16	28.61
		SWP (North	NOX	40.03	37.53	40.30	33.31	34.08	34.62
	v v	West)	СО	0.90	0.83	0.92	0.76	0.81	0.84
		Near	PM	59.42	64.72	67.08	57.18	54.48	57.22
		to CPP	SO2	26.84	31.07	31.43	25.94	24.80	26.00
	1	(North	NOX	33.62	38.31	38.61	33.49	32.12	31.99
		East)	CO	0.97	1.06	1.05	0.88	0.85	0.88
		SLF	PM	61.66	72.17	70.07	58.60	60.68	60.39
		(South	SO2	20.57	24.05	23.40	19.53	20.21	20.10
		East)	NOX	26.58	30.97	30.55	26.36	27.29	27.09
			CO	0.97	1.12	1.10	0.94	0.97	0.95
		•	Six Mo along w different and bei MOEF&	vith all locationg sub	CAA ons are omitted	QMS of enclose to the	monitor ed as <i>l</i> e Regi	ring da <b>Annex</b> u onal C	ita in



xii)

Fugitive dust emissions in the Zinc, Lead and Copper concentrate handling area and at various transfer points shall be minimized by provision of dust suppression system. The trucks carrying concentrate shall be fully covered. The Company shall improve overall housekeeping by asphalting the internal roads and to reduce the generation of fugitive dust from vehicle movements.

## Complied.

- Fugitive dust emissions in the Zinc and Lead concentrate handling area and at various transfer points is mitigated by provision of dust suppression system and bag filters.
- Water Sprinkling System already installed in the Raw Material Handling of the Zinc Plant, Captive Power Plant and Lead Plant.
- Mechanized road sweepers are deployed for regular cleaning on the roads to reduce fugitive dust from vehicle movement.
- The trucks carrying concentrate are covered with tarpaulin before dispatched to Smelter from Mines.
- All roads in the plant and up to the connection to public road are concreted or black topped.



Water Sprinkling on road



Mechanized Road sweeper



Water Sprinkling System



Dust Suppression System

xiii)

Fugitive emissions, acid mist vapours, fumes and SO2 shall be controlled and work environment monitored for prevailing contaminants regularly. Bag filters shall be provided to calcine handling plant, zinc dust plant, melting

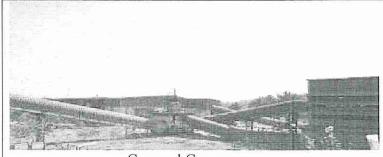
# Complied.

- To minimize fugitive emissions, 8-10% moisture is provided in the Zn & Pb Concentrate coming from the mines.
- Bag Filters have been provided to calcine handling

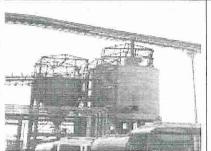


plant, dross milling plant, each coal transfer point, crushers and fly ash silos to control dust emissions. Bag filters shall be provided in fume extraction and melting and casting operations of smelter. SPM emissions from crusher house in beneficiation plant shall be controlled. Covered coal conveyors with sprinkling system wastewater to avoid dust emissions. Coal storage area shall be provided with water sprinkling system to arrest dust. Dust extraction system shall be provided to mineral handling area, loading and unloading areas including all the transfer points. Black top paved roads shall be made within the mine boundary. The trucks carrying concentrate shall be fully covered. Asphalting/concreting of roads and water spray all around the critical areas prone to air pollution and having high levels of SPM and RPM shall be ensured.

- system, zinc dust plant, coal transfer points, crusher and fly ash silos to control dust emissions.
- Details of the bag filters have been provided along with six monthly compliance report vide letter no. HZL/DSC/Env/2011/2/2 dated 23.11.2011 and again attached in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022.
- Covered Coal Conveyors with water sprinkling system have been installed at CPP to avoid dust emissions. Coal storage area is provided with water sprinkling system to arrest dust.
- All Internal roads and up to the public road are concreted/asphalted to reduce the dust emission.
   The trucks carrying concentrate are covered with tarpaulin and water is sprayed regularly on roads.
- Average Work Zone Environment Monitoring Results are furnished herewith as **Annexure VI.**
- SPM emissions from crusher house in beneficiation plant are controlled by the wet scrubbing system.
- Dust extraction system provided to mineral handling area, loading and unloading areas including all the mineral transfer points.



Covered Conveyor



Bag Filter Silo



Bag filter, Cyclone at Coal Crusher



		Dust Extraction system	Tarpaulin Covered truck
xiv)	The project proponent shall carry out conditioning of the ore with water to mitigate fugitive dust emission, without affecting flow of ore in the ore processing and handling areas. Water sprinkling shall be done to minimize the dust during transportation.	<ul> <li>Complied.</li> <li>Ore conditioning is carried 10% moisture as a mitigate fugitive dust.</li> <li>Regular water sprinkling points and at discharge carrying the crushed ore in the condition of the condi</li></ul>	g on fine ore stock points of conveyors
xv)	Secondary fugitive emissions (particularly below 5 micron) from all the sources including Roaster plant shall	<ul> <li>Complied, Fugitive energy results is furnished her VII.</li> </ul>	
	be controlled, regularly monitored along with ambient dust in dry day and still air	Locations	Parameters (µg/ m3)
	condition on 24 hour basis and data	Locations	TSPM
	submitted to the Regional Office of the Ministry at Lucknow, RSPCB and	Raw Material Handling (RMH)- Zinc Plant	379.36
0,5	CPCB. It shall be ensured that the	Roaster Plant	285.20
	ambient air quality parameters conform	Calcine Handling	320.14
	to the norms prescribed by the Central	Coal Handling Plant (CPP)	295.96
	Pollution Control Board in this regard.	Fly Ash Handling	352.20
		Raw Material Handling- Lead Plant	372.77
		Near SKS Primary	281.15
sxvi)	Vehicular emissions shall be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operation and in transportation of mineral. The vehicles carrying the mineral shall be covered with a tarpaulin and shall not be overloaded.	<ul> <li>Mining equipment's an are kept under control be maintenance and condition in-house workshop.</li> <li>During transportation of are covered with tarpauli</li> </ul>	by regular preventive on monitoring at the of minerals, vehicles
xvii)	Total water requirement for the proposed smelter complex including the mining and beneficiation plants from Matrikundia dam, Gosunda dam and Mansiwakal dam shall not exceed	<ul> <li>Closed circuit cooling towers has been provid plant. Cooling tower bl blow down from CPP ETP and recycled was</li> </ul>	ed to captive power ow down and boiler is being recycled in



42,050 m 3 /day as per the agreements signed with Govt. of Rajasthan. As proposed, water requirement shall not exceed 184 liter/ton of Sulphuric acid produced. No ground water shall be used. Closed circuit cooling system with cooling towers shall be provided to captive power plant. All the effluent generated from gas cleaning plant, sulphuric acid plant, anode and cathode washing, lead smelter, DM plant, cooling towers and power plant shall be neutralized and metallic elements present shall be precipitated removed. Effluents from the proposed smelters, acid plant and other associated services shall be treated in effluent treatment plant (ETP). Zinc sulphate solution from the scrubbing process shall be treated in the leaching section of the Zinc smelter. Cooling tower blow down and boiler blow down from CPP shall be neutralized and reused in dust suppression, green belt development etc. The treated effluent shall confirm to the prescribed standards and recycled in the process i.e. in gas cleaning plant, preparation of lime milk, suppression and green belt development. The effluents from sulphuric acid plant, scrubber, and general floor washings of electro-refinery plant shall also be sent to ETP for further treatment followed by two-stage Reverse Osmosis (RO) Plant. Sewage shall be treated in septic tank followed by soak pit. The rejects from the RO plant shall be evaporated in a solar evaporation pond to be constructed within smelter premises. discharge shall be maintained and no effluent shall be discharged outside the premises. Sewage generated shall be treated in septic tank followed by soak pit.

process.

- Effluents generated from the smelter, acid plant and other associated services are treated in Effluent Treatment Plant (ETP) followed by two-stage Reverse Osmosis (RO) Plant and Multiple Effect Evaporator (MEE). The treated effluents conform to the prescribed standards and recycle in the process. Domestic Sewage is treated in STP and recycled water used in green belt development and process.
- Third party analysis of the treated effluent is being conducted by third party which is NABL and MOEF&CC accredited laboratory.
- The values of all parameters are well within limit of prescribed standard. Analysis reports are enclosed herewith as **Annexure VIII**.

Parameters (in mg/L)	ETP Outlet
pH	7.44
TSS	15.35
Oil & Grease	<4.00
COD	50.70
BOD (3 days at 270C)	8.92
Sulphide (as S)	<1.00
Chloride (as cl)	373.50
Fluoride (as F)	0.51
Copper (as Cu)	BLQ
Zinc (as Zn)	0.40
Cadmium (as Cd)	BLQ
Chromium (total)	BLQ
Lead (as Pb)	BLQ
Cyanide (as CN)	BLQ
Nickel (as Ni)	BLQ
Iron (as Fe)	0.21

xviii)

The mine seepage water shall be collected in underground sumps and reused/recycled in mining and

Complied

• Underground water from the mine is pumped to



	beneficiation process to minimize the fresh water consumption. Decanted water from the tailings dam shall be recycled in the beneficiation plant to ensure 'zero' discharge. Tailings from beneficiation plant after recovery of Lead and Zinc concentrates shall be sent to tailing thickener for dewatering. Water recovered from tailing thickener shall be recycled to beneficiation plant for use in the process. Tailing thickener underflow shall be partly used as backfill for mines and remaining part shall be disposed to tailing dam. Water in the tailing dam shall be allowed to settle out and pumped to the water reservoir for reuse in the process.	beneficiation plant for reuse and tailing dam water is also recycled to beneficiation plant for reuse.  • Zero discharge is being maintained.
xix)	Acid mine water, if any, has to be treated and use in plantation and existing mining activity after conforming to the standard prescribed by the competent authority.	Not applicable as, no acid mine water is generated from mining activity.
xx)	Sewage treatment plant shall be installed for the colony. ETP shall also be provided for the mine workshop for the wastewater generated.	<ul> <li>Sewage treatment plant of 500 KLD and 400 KLD capacity are installed for the colony and the treated water is being used for horticulture purpose.</li> <li>Wastewater from the workshop is collected in the settling pit after passing through oil and grease trap system and water is regularly recycled.</li> </ul>
xxi)	The effluent from the ore beneficiation plant shall be treated to conform to the prescribed standards and the tailings slurry shall be transported through a closed pipeline to the tailing dam. The decanted water from the tailing dam shall be re-circulated and there shall be 'zero' discharge from the tailing dam. Acid mine water, if any, shall be neutralized and reused within the plant.	<ul> <li>Complied</li> <li>The tailing slurry is pumped through pipeline to tailing dam and decanted water is pumped back to beneficiation plant for reuse in the process.</li> <li>Zero discharge is maintained.</li> <li>No acid mine water is generated through mines.</li> </ul>



	Taling dam pipeline
Detailed hydrological study shall be carried out and implementation of recommendations of the detailed hydrological study shall be ensured.	<ul> <li>Complied.</li> <li>Detailed hydrological and hydro-geological study has been carried out by M/s Hydro-Geosurvey Consultants Private Limited, Jodhpur and the recommendations have been implemented.</li> <li>Report is attached in Six monthly compliance</li> </ul>
	report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022.
The project proponent shall ensure that no natural water course and/or water resources shall be obstructed due to any mining operations.	Complied, Due to underground mining activity no water course has been obstructed.
The project authority shall implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.	<ul> <li>Suitable rainwater harvesting structures have been constructed to harvest rainwater and recharge the ground water in CPP, residential colonies, schools &amp; in mines premises.</li> <li>Copy of the compliance report submitted to CGWA has been submitted along with six monthly compliance reports vide letter no. HZL/DSC/Env/2011/2/2 dated 23.11.2011. Report is again in Six monthly compliance report</li> </ul>
	carried out and implementation of recommendations of the detailed hydrological study shall be ensured.  The project proponent shall ensure that no natural water course and/or water resources shall be obstructed due to any mining operations.  The project authority shall implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional



xxv)

Regular monitoring of ground water level and quality shall be carried out in and around the project area (mine lease, beneficiation plant and tailing dam) by establishing a network of existing wells and installing new piezometers during the operation. The periodic monitoring [(at least four times in a year- premonsoon (April-May), monsoon (August), post-monsoon (November) and winter (January); once in each season)] shall be carried out in consultation with the State Ground Water Board/Central Ground Water Authority and the data thus collected may be sent regularly to the Ministry of Environment and Forests and its Regional Office Lucknow, the Central Ground Water Authority and the Regional Director, Central Ground Water Board. If at any stage, it is observed that the groundwater table is getting depleted due to the mining activity; necessary corrective measures shall be carried out.

- Complied, Six no's of Piezometer have been installed for monitoring of ground water level and quality around the tailing dam and monthly monitoring is being carried out.
- Average Ground Water Monitoring Results for October'24 to March'25 are furnished herewith as Annexure IX.

Parameters	PWI	PW2	PW3	PW4	PW5	PW6	
	All figures in ppm except pH						
pН	7.17	7.36	7.34	7.50	7.20	7.16	
Suspended Solids	10.5	7.5	9.0	9.0	11.0	14.0	
Lead	BDL	BDL	BDL	BDL	BDL	BDL	
Zinc	0.06	0.05	0.05	0.065	0.05	0.11	
Copper	BDL	BDL	BDL	BDL	BDL	BDL	
Iron	0.055	0.04	0.03	0.025	0.045	0.08	
Cadmium	BDL	BDL	BDL	BDL	BDL	BDL	
Nickel	BDL	BDL	BDL	BDL	BDL	BDL	
Cobalt	BDL	BDL	BDL	BDL	BDL	BDL	
Depth of well from surface (ft.)	145	145	150	140	145	150	
Water level in. well from surface (ft.)	3.54	4.5	7.05	7.34	3.1	17.5	

xxvii)

The project proponent shall obtain necessary prior permission of the competent authorities for draw of requisite quantity of water required for the project.

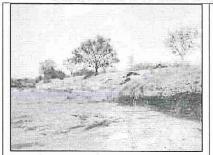
- Complied, Groundwater intersection Permission have been obtained from CGWA vide letter No. CGWA/NOC/MIN/ORIG/2022/14264 Dated 07/01/2022.
- Average Surface & Ground Water Monitoring Results (around RD Mine & Tailing Dam Area) from October'24 to March'25 is furnished herewith as Annexure X.

Parameters	Mine Water	Tailing Dam	Garland Drain	Sumer Singh Well	Nahar Singh Well
	All figu	res in ppm ex	cept pH		
рН	7.23	7.19	6.88	7.44	7.63
Suspended Solids	12.33	10.83	16.83	11.83	17.50
Lead	BDL	BDL	BDL	BDL	BDL
Zinc	0.22	0.59	0.49	0.08	0.23
Copper	BDL	BDL	BDL	BDL	BDL
Iron	0.107	0.12	0.103	0.04	0.05
Cadmium	BDL	BDL	BDL	BDL	BDL
Nickle	BDL	BDL	BDL.	BDL	BDL
Cobalt	BDL	BDL	BDL	BDL	BDL



xxviii) Suitable rainwater harvesting measures on long term basis shall be planned and implemented in consultation with the Regional Director, Central Ground Water Board.

- Complied, Suitable rainwater harvesting structures have been constructed in consultation with CGWB to harvest rain water and recharge the underground water on long term basis.
- Photos of GWH Structure



Pond Deepening – Mahenduriya Pond



Mahenduriya Pond after Pond Deepening



Recharge Well



Storm Water Ponds # 3 & # 4

xxix) Catch drains and siltation ponds of appropriate size shall be constructed around the mineral and over burden dumps to prevent run off of water and flow of sediments directly into the Banas River and other water bodies. The water so collected shall be utilized for watering the mine area, roads, green belt development etc. The drains shall be regularly desilted particularly after the monsoon and maintained properly.

# Complied

- Garland drains have been constructed around the waste dump area along with a collection sump to prevent run off of water and flow of sediments directly into the Banas River and other water bodies.
- Collected water is being utilized for watering the mine area, roads, green belt development etc.
- The drains are regularly desilted particularly after the monsoon and maintained properly.

Sarland drains, settling tanks and check dams of appropriate size, gradient and length shall be constructed around the mineral and over burden dumps to prevent run off of water and flow of sediments directly into the Banas River and other water bodies and sump capacity shall be designed keeping 50%

### Complied.

- Garland drains have been constructed around the waste dump area along with a collection sump to prevent run off of water and flow of sediments directly into the Banas River and other water bodies.
- Collection sump capacity was designed keeping all



safety margin over and above peak sudden rainfall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity shall also provide adequate retention period to allow proper settling of silt material. Sedimentation pits shall be constructed at the corners of the garland drains and desilted at regular intervals.

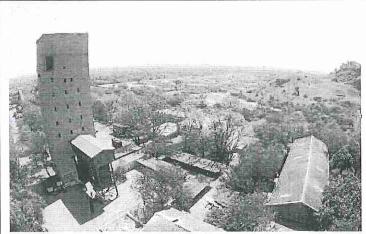
- safety measures and adequate retention period to allow proper settling of silt material.
- The drains are regularly desilted particularly after the monsoon and maintained properly.

xxxi)

Underground mining shall be carried out using Vertical Retreat Mining (VRM) and Blast Hot Stopping (BHS) with back filling. Concentration and separation of Lead and Zinc minerals shall be carried out in the beneficiation plant.

# Complied

- Underground mining is being carried out by using Vertical Retreat Mining (VRM) and Blast Hot Stopping (BHS) with backfilling.
- Lead Zinc mineral is being concentrated and separated in the Beneficiation Plant.



Underground RD mines

xxxii)

Controlled blasting practice shall be adopted. The mitigative measures for control of ground vibrations and to arrest fly rocks and boulders shall be implemented.

## Complied

- Controlled blasting is adopted. Same practice will be continued.
- Various mitigative measures for control of ground vibrations have being adopted.
- Being Underground mine there is no fly rocks and boulders generation.
- Photos of Ground Vibrations control and monitoring



		Instrument used for ground vibration monitoring
xxxiii)	Wet drilling blasting method and provision for the control air emissions during blasting using dust collectors etc. shall be used.	Complied, Wet drilling Controlled blasting is being adopted to control air emissions and same practice will be regularly followed.  Wet Drilling
xxxiv)	Blast vibration shall be assessed from proposed operation. Ground subsidence and mine stability shall also be monitored on regular basis.	<ul> <li>Complied</li> <li>Wet drilling Controlled blasting is being adopted in mining and the same practice will be regularly followed.</li> <li>Blast vibrations, Ground subsidence and mine stability are being continuously observed.</li> </ul>
xxxv)	Regular monitoring of subsidence movement on the surface over working area and impact on water bodies/vegetation/ structures/ surrounding shall be continued till movement ceases completely. In case of observation of any high rate of subsidence movement, appropriate measures shall be taken to avoid loss of life and material. Cracks shall be	<ul> <li>Complied</li> <li>Regular subsidence-monitoring is carried out on surface on top of mining area, till date no subsidence is recorded.</li> <li>Measurements show negligible disturbance of less than 1 mm.</li> <li>All underground voids are promptly filled with cemented fill material.</li> </ul>

effectively plugged with ballast and



	clayey soil/suitable material.	
xxxvi)	All the mine entries shall be above the highest flood level to avoid any anticipated flooding of mine from the surface water during the rainy season.	<ul> <li>Presently all the mine entries are above the highest flood level. HFL is 488.4 mRL. Main shaft collar &amp; Auxiliary shaft collar are at 501 mRL and 496 mRL respectively.</li> </ul>
xxxvii)	In areas where subsidence is anticipated in shallow mineral occurrence, such areas be identified and provided with garland drains to ensure draining of water and avoid ingress of the same in to the underground mine.	Complied, In area where any subsidence is anticipated, the areas are fenced along with garland drains to ensure draining of water and avoid ingress of the water in underground mine.
xxxviii)	The project authorities shall check the possibility of existence of fault(s) before deciding about the thickness of safe barrier required to be maintained between the working face and the water bodies, if any, in consultation with the Director General Mines & Safety (DGMS). De-pillaring shall also be carried out after taking prior approval of the DGMS.	<ul> <li>Complied</li> <li>The stipulation is being complied with as per the DGMS guidelines.</li> <li>De pillaring, if required, is done with due approval from DGMS.</li> </ul>
xxxix)	All the fly ash shall be utilized as per Fly Ash Notification, 1999 subsequently amended in 2003. Fly ash shall be provided to cement / brick manufacturing units for further use in making Pozollona Portland Cement (PPC).	<ul> <li>Complied</li> <li>All the Fly Ash is utilized as per the Fly ash Notification and is being provided to cement manufacture for formation of PPC cement.</li> <li>Fly Ash return for financial year 2024-25 has been submitted in vide letter No. HZL/DSC/ENV/FLY ASH Return/2024-25 Dated -19.04.2025.</li> </ul>
xl)	Mine waste shall be dumped in mine voids. Overburden due to mine expansion shall be dumped at a designated place. Waste rocks generated due to mining activity shall be utilized in construction and enhancement of tailing dam. In beneficiation plant, existing tailing dam shall be used for disposal of tailings.	<ul> <li>Mine waste is used for height rising of the tailing dam and construction of roads.</li> <li>Tailings generated from Beneficiation plant being disposed of in tailing dam.</li> </ul>
xli)	The solid waste generated in the form Jarosite shall be stabilized as Jarofix and disposed off in Jarofix disposal yard	Major waste Jarosite is being generated during



inside the plant premises. Cobalt cake, cooler cake, anode mud, enrichment cake, ETP sludge and spent catalyst etc. shall be disposed off in secured landfill (SLF). Waste/used oil shall be sold to registered recyclers.

hydrometallurgy operations (hydro plant).

- Jarosite is mixed with 2% lime and 12-14% cement which results stable material called Jarofix which is being disposed in HDPE lined Jarofix Disposal Yard in systematic way.
- The above technology supplied by M/s CEZ, Canada.
- The advantage of Jarofix is having much improved density and physic-mechanical properties and reduce reachability of the heavy metals.
- The design of HDPE lined Jarofix Disposal yard is approved by RSPCB.
- Anode mud is being recycled back into the process and surplus, if any is sold to registered recycler.
- Fly Ash generated from Power plant is being provided to cement manufacture. Bottom ash is being provided to bricks manufacturer.
- Cooler Cake and ETP sludge after stabilization is being disposed into SLF.
- Piezometers are provided at down/up stream of Secured land fill and Jarofix.
- Regular third-party monitoring of the ground water collected from piezometers by M/s Vibrant Techno Lab Pvt Ltd, which is MOEF&CC accredited laboratory.
- Waste/used oil is being sold to registered recyclers.



Used Oil Storage



Organic Waste Converter



za IVX		Secured Landfill  Jarofix Yard
xlii)	ETP Sludge in the form of cake shall be disposed to the captive SLF. Jarosite shall be treated by mixing lime and cement to produce Jarofix, a stable product. After stabilization, Jarofix shall be disposed in dedicated disposal yard. Cooler cake and part of lead silver residue shall be neutralized and stabilized before disposal in SLF. Anode mud, cobalt cake and purification cake shall be recycled back in the process and, if surplus, shall be sold to authorized recyclers or disposed in SLF after neutralization. Spent catalyst shall be disposed in SLF after neutralization. Lead smelter slag after fuming shall be stored in designated area and alternatives shall be explored for usage in road construction and cement manufacturing.	recyclers.
xliii)	Column Leachate Studies of the stock piles of Run-of the-mine (ROM) ore, crushed ore, tailings, Jarofix shall be carried out to ascertain the pollution potential as per details given below:  Temperature fluctuation and sunlight exposure under confined and unconfined conditions.  Buried conditions  Air circulation  Dry – wet conditions in both confined and unconfined situations  Temperature episodes and leachate release conditions	<ul> <li>Report on Column Leachate Studies of the stockpiles of Run-of the-mine (ROM) ore, crushed ore, tailings, Jarofix, carried out by IIT Kharagpur is submitted along with EC compliance report for Apr'12 to Sep'12 period vide letter HZL /DSC/ENV/2012/8/24.11.2012. (Report is again attached in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022.)</li> <li>Monitoring of Primary and Secondary organics (Poly Aromatic Hydrocarbons) and various anions and cations in Jarofix/Jarosite and Fresh tailings. Report is again attached in Six monthly compliance report</li> </ul>



xliv)	Leachate environmental residence study The leachate shall be measured for heavy metals for cations viz. As, St, Ni, Cu, Sb, Cr, Hg, Fe, Al, Pb, Zn, Au and Ag and anions viz. Sulfate, Chloride, Fluorine, Carbonate, Bicarbonate, Phosphate. The primary and secondary organics (Poly Aromatic Hydrocarbons) shall also be monitored in Jarofix and fresh tailings. Reports prepared shall be submitted to the Ministry within 6 months of operation of the plant.  The tailing dam shall be provided with HDPE lining. Tailing dam stability, risk assessment and disaster risk mitigation & planning studies shall be conducted in	Complied.  • HDPE lining is being provided in tailing dam.  • Tailing Dam and SLF stability, risk assessment and
	the likely affected zone.	disaster risk mitigation & planning studies are conducted, and report is again attached in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022.
xlv)	A complete hazards and risk assessment, and mitigation studies of the areas where hazardous substances are stored shall be carried out by approved agencies having qualified personnel. All plants identifiable hazardous areas like Sulfuric acid plants shall be color coded in "Red" and shall be made safe from any eventual spill or leakage. Regular inspection of the site shall be carried out.	<ul> <li>Complied.</li> <li>HAZOP study has been carried out by M/s Safety Consultancy Services, Mumbai.</li> <li>Recommendations of the report are implemented.</li> <li>Sulphuric Acid Plant has been color coded in "Red" and made safe from any eventual spill or leakage.</li> <li>Regular site inspection is being carried out for all sites.</li> <li>Hazard and risk assessment are being carried out regularly and report is attached in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022</li> </ul>
xlvi)	In the mine sites, proper delineation of the confined and unconfined aquifers, permanent surface water bodies (having more than 1 ft standing water for at least 240 days in a year) within the lease hold area and within 3 kms radius of any potential mine site have to be shown in a map. Action plan shall be prepared for the protection of aquifers in the mine area during process of mining and submitted to the Ministry and its	Complied, No such surface water body exist having more than 1 ft standing water for at least 240 days in a year within the lease hold area and within 3 kms radius of any potential mine site.



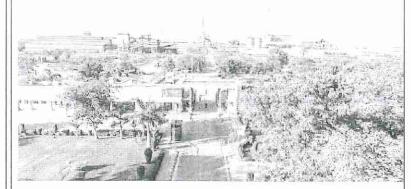
	Regional Office at Lucknow.	
xlvii)	The top soil, if any, shall temporarily be stored at earmarked site(s) only and it shall not be kept unutilized for long. The topsoil shall be used for land reclamation and plantation.	<ul> <li>Not applicable as mine is underground, therefore, no topsoil is not generated.</li> </ul>
xlviii)	The over burden generated during the mining operation shall be stacked at earmarked dump site(s) only and it shall not be kept active for a long period of time and its phase-wise stabilization shall be carried out. There shall be one external over burden dump. Proper terracing of the OB dump shall be carried out so that the overall slope of the dump shall be maintained to 28°. The over burden dump shall be scientifically vegetated with suitable native species to prevent erosion and surface run off. Monitoring and management of rehabilitated areas shall continue until the vegetation becomes self-sustaining. Compliance status shall be submitted to the Ministry of Environment & Forests and its Regional Office located at Lucknow on six monthly basis.	<ul> <li>One external overburden dump at mine site with 10-meter height and overall slope of 28° is maintained. Two nos. of inactive dumps are rehabilitated with plantation.</li> <li>Strengthening of Green cover on the inactive dump is being ensure.</li> </ul>
xlix)	Pre-placement medical examination and periodical medical examination of the workers engaged in the project shall be carried out and records maintained. For the purpose, schedule of health examination of the workers shall be drawn and followed accordingly.	<ul> <li>Medical examination of all the workers engaged is carried out and records are maintained as per the rules.</li> <li>The main tests include in PME are Audiometry, Lung function &amp; X- Ray.</li> </ul>
1)	As proposed, plantation shall be raised in an area of 33 % ha. Including a 7.5 m wide green belt in the safety zone around the mining lease, over burden dump, around beneficiation plant, around tailing dam, roads etc. as per Central Pollution Control Board guidelines by planting the native species around the periphery of plant and township, canopy based green belt shall	<ul> <li>Complied</li> <li>33% of acquired area has been covered under plantation and the same is being maintained.</li> <li>Native plant species with long life are being planted as per CPCB guidelines and consultation with DFO.</li> <li>SO2 resistant plant species are being selected for plantation.</li> <li>The density of the trees is around 1500 plants per</li> </ul>



be developed in consultation with the local DFO/Agriculture Department. The density of the trees shall be around 1,500 plants per ha.

ha.

• Gap filling plantation is being carried out yearly to maintain the >95% survival rate of the plantation.



Panoramic View of Industrial Area with Green Belt



Plantation Near Main Gate



Plantation CPP Boundary Wall



Plantation near Community Centre



Plantation opposite Residential Colony



Plantation – In front of CDSS



Plantation - Parking Area



li)	Action plan for the mining, management of over burden (removal, storage, disposal etc.), reclamation of the mined-out area etc. shall be submitted to the Ministry and its Regional Office at Lucknow. A final mine closure plan along with details of Corpus Fund shall be submitted to the Ministry of Environment & Forests 5 years in advance of final mine closure for approval.	<ul> <li>Presently, Mining is in the operational stage and have sufficient Reserves and Resources for the long term mine life.</li> <li>The Progressive Mine Closure Plan is part of Approved Mine Plan and all the measures are under implementation as per approved plan.</li> <li>Approved Final Mine closure along with sufficient corpus fund will be submitted to Regional Office, MOEF&amp;CC, Lucknow, 5 years in advance of mine closure.</li> </ul>
lii)	Conservation Plan for Schedule-I animals as per Wildlife Protection Act, 1972, if found in the study area shall be prepared and implemented on priority before commission the project for the conservation of wild fauna in consultation with the State Forest & Wildlife Department.	<ul> <li>Complied.</li> <li>No schedule-I animals are found in the core and buffer zone.</li> <li>Being responsible company, various conservation measures for flora and fauna are being implemented in and around the project area.</li> </ul>
liii)	Regular medical examination and health monitoring of all the employees for Lead (Pb) and Cadmium (Cd) shall be carried out and if cases of presence of Lead (Pb) and Cadmium (Cd) are detected, necessary compensation shall be arranged under the existing laws. A competent occupational health physician shall be appointed to carry out medical surveillance. Occupational health of all the workers shall be monitored for relevant parameters and records maintained for at least 40 years from the beginning of the employment or 15 years after the retirement or cessation of employment whichever is later.	<ul> <li>Complied.</li> <li>A full-fledged occupation health center with qualified doctor is established in the project site.</li> <li>All personnel working in the Lead plant undergo test for Lead and Cadmium in Blood, to ensure early detection and rehabilitation if required.</li> <li>The records are being maintained as stipulated.</li> </ul>
liv)	All the recommendations made in Charter for Corporate Responsibility for Environment Protection (CREP) for Zinc smelters shall be implemented.	<ul> <li>Complied</li> <li>SO2 levels are ensured below the limit of 1.5 kg/ton Sulphuric acid produced and acid mist lower than 50 mg/Nm3.</li> <li>Compliance of recommendations made in Charter</li> </ul>
		for Corporate Responsibility for Environment



		plant areas viz. Zinc Beneficiation plant, plant and other areas. The Company rall housekeeping by ternal roads and to tion of fugitive dust  Internal roads have been concreted/ asphalted to reduce the dust emission.  The roads are being swept through road sweepers and cleaned with water.				
lv)	Overall proper housekeeping shall be ensured in all the plant areas viz. Zinc and Lead smelter, Beneficiation plant, Captive power plant and other processing plant areas. The Company shall improve overall housekeeping by asphalting the internal roads and to reduce the generation of fugitive dust from vehicle movements.					
lvi)	Adequate funds shall be earmarked towards capital cost and recurring expenditure per annum and a break up shall be submitted to the Ministry covering all aspects of the environment pollution control measures including extensive tree plantation on the mine and plant sites with an objective to achieve 33 % green cover within 3 years of project completion and recurring expenditure/annum for adequate pollution control measures with on-line motoring systems, ETPs, SWTPs, sound and vibration control, social forestry, rain water harvesting, occupational health, employment of environmental cadre personnel for continuous improvement etc.	<ul> <li>Adequate funds are allocated for cap revenue expenditures and no fund is disother jobs/places.</li> <li>Environmental control measure expenditures are preakup for FY2024-25 and Funds ear towards environmental control measure FY2025-26 has been attached as Annexue XIV.</li> <li>S.No Description (Funds earmarked towards environmental control measures for FY 2024-25)</li> <li>Green Belt Development, Maintenance of old plantation &amp; landscaping</li> <li>Environment Monitoring</li> <li>Storm water ponds operations and maintenance &amp; Monsoon management</li> <li>Environmental training, awareness and publicity</li> <li>Hazardous Waste Management</li> <li>O&amp;M of Organic waste Convertor</li> <li>Environmental Audit &amp; IMS</li> <li>Returns, Fees for Award &amp; CTO</li> </ul>	penditure armarked ares for			
		9 Pollution control measures Grand Total	600.00 <b>3926.9</b>			
lvii)	Rehabilitation and Resettlement Plan for the project affected population including tribals, if applicable, as per the policy of the State Govt. in consultation with the	<ul> <li>Noted for compliance, as of now no Reha and Resettlement Plan applicable for this</li> </ul>				



	State Govt. of Rajasthan shall be implemented. Compensation paid in any case shall not be less than the norms prescribed under the National Resettlement and Rehabilitation Policy, 2007.	
lviii)	All the safety norms stipulated by the Director General, Mine & Safety (DGMS) shall be implemented.	<ul> <li>Compliance of all safety norms stipulated by DGMS is being implemented.</li> </ul>
lix)	All the recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for the Smelters, thermal power plants and mining shall be implemented.	<ul> <li>SO2 levels are ensured below the limit of 1.5 kg/ton Sulphuric acid produced and acid mist lower than 50 mg/Nm3.</li> <li>Compliance of recommendations made in Charter for Corporate Responsibility for Environment Protection (CREP) for Zinc smelters, Thermal Power Plants and mining was submitted with six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022</li> </ul>
lx)	The company shall comply with the commitments made during public hearing / consultation meeting held.	<ul> <li>Complied, all commitments made during Public Hearing/consultations are being complied.</li> </ul>
lxi)	No change in mining technology and scope of working shall be carried out without prior approval of the Ministry.	<ul> <li>Noted for compliance, No further expansion or modification of the plant and change in mining technology will be carried out without prior approval of the Ministry.</li> </ul>
lxii)	The company shall provide housing for construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	<ul> <li>Noted for compliance, No any major construction is going on the site. However, various labors are residing on the colony area. Basic facilities are provided.</li> </ul>
В.	EC General Conditions	Status of Compliance
i)	The project authorities must strictly adhere to the stipulations made by the Rajasthan State Pollution Control Board	Complied, Consent to operates have been obtained from the Rajasthan State Pollution Control Board (RSPCB) and all the conditions stipulated therein



	(RSPCB) and the State Government.	are be	eing impleme	ented.			
ii)	No expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.	modi techr	<ul> <li>Noted for Compliance, No further expansion or modification of the plant and change in mining technology will be carried out without prior approval of the Ministry.</li> </ul>				
iii)	Adequate number of ambient air quality-monitoring stations shall be established in the downward direction as well as where maximum ground level concentration of SPM, SO2 and NOx are anticipated in consultation with the Rajasthan State Pollution Control Board. Data on ambient air quality and stack emission shall be regularly submitted to this Ministry including its Regional Office at Lucknow and the State Pollution Control Board/Central Pollution Control Board once in six	<ul> <li>Third param being zone.</li> <li>Ambi (AAC)</li> <li>Third carrie</li> </ul>	Party Peneters i.e. Poneters i.e. Poneters i.e. Poneters in the ent Air (2) (2) (3) (4) (4) (5) (5) (5) (6) (6) (6) (7) (7) (7) (7) (7) (7) (7) (7) (7) (7	eriodical monitoring of various M10, PM2.5, NOx and SO2 are ne ambient air within the impact Quality Monitoring Stations been established.  Initoring of Ambient air quality Chird party, which is NABL and dited laboratory.			
	months.			Observed V	/alue	~	
		Parameters	Near	Near	Near	Near	
		(μg/ m3)	Main	Storm	CPP	SLF	
			Gate	Water	Area	Area	
		PM10	70.52	<b>pond</b> 64.39	67.77	70.20	
	_	PM2.5	32.74	32.50	29.74	31.45	
	-	SO2	17.23	16.56	16.84	11.20	
		NO2	22.69	24.94	22.14	20.71	
		CO	0.64	0.59	0.64	0.54	
		Pb	0.14	0.09	0.14	0.11	
		Ni	<5	<5	<5	<5	
		As	<0.5	<0.5	< 0.5	< 0.5	
		are er  Eight buffe enclo Zero  The r board websi Comp	nos. of Az r zone for a sed as Anne discharge is nonitored da l at the pro ite along voliance rep	AQMS have mbient air q xure III. being mainta ta have been ject site an with Six Moort. Link	been estabuality monit	lished at oring are n display Company ironment eport is	



	е — п	nt-compliance/		
	-	<ul> <li>Six Monthly Environment Compliance report along with all Analysis reports for the ambient, stack and fugitive emission are enclosed and being submitted to the Regional Office, MOEF&amp;CC Lucknow, CPCB and RSPCB.</li> </ul>		
iv)	Industrial wastewater shall be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended form time to time. The treated wastewater should be recycled in the plant as well as utilization for plantation purposes.	<ul> <li>Industrial waste water is properly collected, treated in the ETP (capacity 12200KLD) followed by double stage RO (capacity 11910 KLD) and MEE 910 KLD capacity so as to confirm treated water quality as per the prescribed standards and recycled back in the plant as well as utilized for plantation purposes.</li> </ul>		
		<ul> <li>Details of ETP plant has been submitted along with six monthly compliance report vide letter no. HZL/DSC/Env/2011/2/2 dated 23.11.2011.</li> </ul>		
		<ul> <li>Zero Discharge is being maintained.</li> </ul>		
v)	The project authorities must strictly comply with the rules and regulations with regard to handling and disposal of hazardous wastes in accordance with the Hazardous Wastes (Management and Handling) Rules, 2003. Authorization from the State Pollution Control Board must be obtained for collection, storage, treatment and disposal of hazardous wastes.	<ul> <li>Complied</li> <li>Hazardous waste Authorization under Hazardous Waste and other Waste (Management and Handling &amp; Transboundary) Rules, 2016 has been obtained from RSPCB.</li> <li>Hazardous Wastes are properly collected and</li> </ul>		
		<ul> <li>stored in dedicated area before handed over to authorized vendor.</li> <li>Jarosite is mixed with 4% lime and 12-14% cement which results stable material called Jarofix which is being disposed in HDPE lined Jarofix Disposal Yard in systematic way.</li> </ul>		
		<ul> <li>Anod mud is being reuse/ sold to registered recycler.</li> </ul>		
		<ul> <li>Fly Ash generated from Power plant is being provided to cement manufacture. Bottom ash is being provided to bricks manufacture</li> </ul>		
		<ul> <li>Cooler Cake and ETP sludge after stabilization is being disposed into SLF.</li> </ul>		
4.		• Waste/used oil is being sold to registered recycler.		
vi)	The overall noise levels in and around the plant area shall be kept well within			



	the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (nighttime).	<ul> <li>silencers, enclosures etc. have been provided on all sources of noise generation.</li> <li>Noise levels in and around the plant area are being monitored regularly and utmost care is taken to ensure that noise level remains below the norms. Average noise monitoring report is furnished herewith as Annexure XI.</li> </ul>
vii)	Occupational Health Surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	<ul> <li>Complied</li> <li>A full-fledged occupation health center with qualified doctor is established in the project site.</li> <li>All personnel working in the Lead plant undergo test for Lead and Cadmium in Blood, to ensure early detection and rehabilitation if required.</li> <li>The records are being maintained as stipulated.</li> </ul>
viii)	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP/risk analysis and DMP report.	<ul> <li>Environmental protection measures and safeguards recommended in the EIA/EMP/risk analysis and DMP report are being implemented.</li> <li>For emission control, ESP, Bag houses, Venturi, cyclone and gas wash tower have been installed with adequate stacks height for proper dispersion of emission.</li> <li>For Effluent. Control, zero discharge is being maintained through ETP, Double stage RO and MEE plants.</li> <li>For Hazardous waste management, best available technology being used for waste minimization and disposal of Hazardous waste is being done as per Authorization conditions.</li> </ul>
ix)	As proposed, Rs. 230.00 Crores and Rs. 1.20 Crores shall be earmarked towards total capital cost and recurring cost/annum for environmental pollution control measures to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so provided should not be diverted for any other purposes.	<ul> <li>Adequate funds are allocated for capital and revenue expenditures and no fund is diverted to other jobs/places.</li> <li>Environmental control measure expenditure breakup for FY2024-25 and Funds earmarked towards environmental control measures for FY2025-26 has already been submitted as Annexure- XIII &amp; XIV.</li> </ul>



		S. No.	Description (Expenditure towards environmental control measures for FY 2023-24)	Total Amount (Rs. In Lakhs)	
		1	Green Belt Development, Maintenance of old plantation & landscaping	130.38	
		2	Environment Monitoring	122.66	
		3	Storm water ponds operations and maintenance & Monsoon management	14.53	
	_	4	Environmental training, awareness, and publicity	1.11	
		5	Hazardous Waste Management	2242.71	
		6	O&M of Organic waste Convertor	0	
	= **	7	Environmental Audit & IMS	7.71	
		8	Returns, Fees for Award & CTO	32.43	
	+ :	9	Pollution control measures	310.39	
Ē			Grand Total	2861.92	
	by the proponent to concerned Panchayat, Zila Parishad/ Municipal Corporation, Urban Local Body and the local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal. The clearance letter shall also be put on the web site of the company by the proponent.		MoEF vide letter no: HZL/RDM/Env/dated 20.11.2009.	2009/898	
xi)	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the MOEF at Lucknow, the respective Zonal Office of CPCB and the RSPCB. The criteria pollutant levels namely; SPM, RSPM, SO2, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.	•	<ul> <li>Status of compliance of the stipulated environment clearance conditions, including results of monitored data are being furnished regularly to the Regional Office, MOEF&amp;CC, CPCB and RSPCB.</li> <li>Critical environmental parameters are being displayed near the main gate and company website along with six monthly compliance reports. Link of the report is https://www.hzlindia.com/sustainability/environment-compliance/</li> </ul>		
xii)	The project proponent shall also submit	Сс	omplied		



Six Monthly EC Compliance Report (October 2024 - March 2025), Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Railmagra, Dist. - Rajsamand, Rajasthan

	six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Office of MOEF, the respective Zonal Office of CPCB and the RSPCB. The Regional Office of this Ministry at Lucknow / CPCB / RSPCB shall monitor the stipulated conditions.	<ul> <li>The monitored data has been displayed on the display board at the project site and on the Company website along with Six Monthly Environment Compliance report. Link of the report is https://www.hzlindia.com/sustainability/environment-compliance/</li> <li>Six Monthly Environment Compliance report along with all Analysis reports for the ambient, stack and fugitive emission are enclosed and being submitted to the Regional Office, MOEF&amp;CC Lucknow, CPCB and RSPCB.</li> </ul>
xiii)	The environmental statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental conditions and shall also be sent to the respective Regional Offices of the MOEF by e-mail.	<ul> <li>Environmental Statement (Form-V) of Financial Year 2023-24 is submitted on date 21.09.2024 via letter number: HZL/DSC/ENV/ES/2024/1 for Zinc, HZL/DSC/ENV/ES/2024/2 for Lead, &amp; HZL/DSC/ENV/ES/2024/3 for CPP.</li> <li>Environmental Statement (Form-V) of Financial Year 2023-24 is displayed on the Company website along with Six Monthly Environment Compliance report. Link of the Form V is https://www.hzlindia.com/sustainability/environment-compliance/</li> </ul>
xiv)	The Project Proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the RSPCB and may also be seen at Website of the Ministry of Environment and Forests at http://envfor.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same should be forwarded to the Regional office.	<ul> <li>Complied, Press advertisement published in local newspapers (hindi) i.e. Rajasthan Patrika &amp; Dainik Bhasker (Rajsamand edition) on 08.11.09 and has been communicated to Regional Office, MoEF vide letter no: HZL/RDM/Env/2009/898 dated 20.11.2009.</li> </ul>
xv)	Project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned	• Complied.



Six Monthly EC Compliance Report (October 2024 - March 2025), Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Railmagra, Dist. - Rajsamand, Rajasthan

	authorities and the date of commencing the land development work.	
	onment Clearance Letter no.: J-11015/380/20 ction from 0.9 MTPA to 1.08 MTPA	08-IA II (I) dated 26.7.2018 for Expansion of Lead Zinc Ore
1.	The environmental clearance will not be operational till such time the project proponent complies with all the statutory requirements and Judgement of Hon'ble Supreme Court dated 2nd August 2017 in Writ Petition (Civil) No: 114 of 2014 in the matter of Common Cause versus Union of India and Ors, if any, applicable to this project.	Noted and Complied.
2.	The Department of Mines and Geology, Government of Rajasthan shall ensure that mining operations shall not commence till the entire compensation levied, if any, for illegal mining paid by the Project Proponent through their respective department of Mines and Geology in strict compliance of Judgement of Hon'ble Supreme Court dated 2nd August 2017 in Writ Petition (Civil) No: 114 of 2014 in the matter of Common Cause versus Union of India and Ors.	Noted and Complied.
3.	All other specific and general conditions mentioned in the Ministry's EC Letter No: J-11015/380/2008-IA-II(M) dated 4.11.2009 shall remain the same.	Noted and Complied.

## Hindustan Zinc Limited Dariba Smelter Complex Dariba, Dist. Rajsamand, Rajasthan.

## SO<sub>2</sub> Continuous Monitoring Report (October'24-March'25)

Month Location	Parameters	Prescribed Limits	Oct'24	Nov'24	Dec'24	Jan'25	Feb'25	March'25
Acid Plant* ( Zinc Smelter) Roaster-1	SO <sub>2</sub> (Kg/T of H <sub>2</sub> SO <sub>4</sub> Production)	1.5	0.72	0.77	0.75	0.68	0.63	0.67
Acid Plant* ( Zinc Smelter) Roaster-2	SO <sub>2</sub> (Kg/T of H <sub>2</sub> SO <sub>4</sub> Production)	1.5	0.84	0.81	0.78	0.78	0.86	0.93
TGT Stack (Lead Plant)	SO2 (Kg/T of H2SO4 Production)	1.5	0.14	0.14	0.2	0.15	0.22	0.20

Team Member - Environment

Dariba Smelter Complex

## HINDUSTAN ZINC LIMITED DARIBA SMELTER COMPLEX

# Ambient Air Quality Monitoring Report (Outside Plant) (October'24-March'25)

Month Village	Parameters	Oct'24	Nov'24	Dec'24	Jan'25	Feb'25	March'25
	PM10	70.06	65.14	70.77	66.12	73.68	78.58
Aanjana	PM2.5	29.41	26.21	29.33	26.4	31.51	34.33
	SO2	9.44	11.34	14.45	15.34	13.19	11.31
	NOx	10.75	12.64	16.61	17.62	15.38	13.75
	Pb	BDL	BDL	BDL	BDL	BDL	BDL
	PM10	71.48	68.84	70.05	67.29	72.12	78.42
9	PM2.5	29.67	28.55	29.71	28.35	31.19	34.11
Makhanpuriya	SO2	6.74	7.34	11.12	13.02	12.73	11.44
	NOx	7.35	8.15	13.23	15.16	14.19	13.85
	Pb	BDL	BDL	BDL	BDL	BDL	BDL
	PM10	73.24	67.15	72.58	70.37	74.88	80.36
	PM2.5	30.17	27.74	30.29	28.68	32.27	35.19
Mahenduriya	SO2	10.39	12.39	16.08	16.75	14.22	12.29
	NOx	11.22	13.78	18.26	19.36	16.67	14.68
	Pb	BDL	BDL	BDL	BDL	BDL	BDL
	PM10	64.48	59.61	65.24	61.23	69.89	75.77
	PM2.5	26.03	25.72	27.59	25.38	30.57	32.55
Ladapacha	SO2	5.87	6.83	9.64	11.57	10.73	8.38
	NOx	6.23	7.73	11.28	13.76	12.56	10.37
	Pb	BDL	BDL	BDL	BDL	BDL	BDL

## Annexure IV (Cont.)

	PM10	73.22	69.66	74.63	69.26	75.38	80.42
	PM2.5	31.59	29.13	31.25	28.46	32.54	35.41
Lunera	SO2	8.41	9.63	13.24	14.16	13.25	11.42
==	NOx	9.62	10.51	15.57	16.25	15.35	13.79
	Pb	BDL	BDL	BDL	BDL	BDL	BDL
	PM10	61.63	57.78	63.47	59.32	65.24	71.46
	PM2.5	25.68	24.48	26.32	24.62	28.29	31.45
Charana	SO2	6.49	7.16	10.18	12.71	11.05	9.13
	NOx	7.16	8.21	12.19	14.86	13.12	11.13
	Pb	BDL	BDL	BDL	BDL	BDL	BDL
	PM10	77.57	72.44	75.18	71.13	80.26	82.73
	PM2.5	33.13	30.57	32.42	29.52	34.35	36.31
Kotadi	SO2	9.25	10.34	15.31	16.67	15.26	13.52
	NOx	10.48	11.79	17.43	18.08	17.04	14.65
	Pb	BDL	BDL	BDL	BDL	BDL	BDL
	PM10	67.01	63.71	66.39	62.74	70.47	74.73
	PM2.5	27.77	26.51	28.05	25.79	29.33	32.54
Chothpura	SO2	5.94	6.76	10.09	12.33	11.29	10.68
ı	NOx	6.41	7.82	12.31	14.21	13.52	12.19
V	Pb	BDL	BDL	BDL	BDL	BDL	BDL

\*All readings in ug/m $^3$ 

Team Member - Environment

Dariba Smelter Complex

## HINDUSTAN ZINC LIMITED DARIBA SMELTER COMPLEX

### Continuous Ambient Air Quality Monitoring Results

(October'24-March'25)

Υ		Prescribed		Month				
Location		Limits*	Oct'24	Nov'24	Dec'24	Jan'25	Feb'25	March'25
Near to	RSPM	100	61.15	63.67	65.75	55.80	55.95	59.59
Main	SO2	80	24.46	25.47	26.30	22.33	22.38	23.61
Gate (South-	NOx	80	29.64	·30.55	31.56	26.65	26.85	28.42
West)	CO	2	0.83	0.85	0.88	0.71	0.70	0.75
Near to	RSPM	100	65.19	63.24	65.60	56.77	58.12	58.91
SWP	SO2	80	33.14	30.84	33.78	27.57	28.16	28.61
(North-	NOx	80	40.03	37.53	40.30	33.31	34.08	34.62
West)	CO	2	0.90	0.83	0.92	0.76	0.81	0.84
Near to	RSPM	100	59.42	64.72	67.08	57.18	54.48	57.22
CPP	SO2	80	26.84	31.07	31.43	25.94	24.80	26.00
(North-	NOx	80	33.62	38.31	38.61	33.49	32.12	31.99
East)	CO	2	0.97	1.06	1.05	0.88	0.85	0.88
	RSPM	100	61.66	72.17	70.07	58.60	60.68	60.39
SLF (South	SO2	80	20.57	24.05	23.40	19.53	20.21	20.10
(South- East)	NOx	80	26.58	30.97	30.55	26.36	27.29	27.09
Zinot)	СО	2	0.97	1.12	1.10	0.94	0.97	0.95

Team Member - Environment

Dariba Smelter Complex

<sup>\*</sup> National Ambient Air Standards, 2009

<sup>\*</sup> All readings in  $ug/m^3$ , except CO in mg/m3







Sample Number: VTL/S/01

Name & Address of the Party

: M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/S/2411180003/A

Format No

: 7.8 F-03 Party Reference No ; NIL

Report Date

: 26/11/2024

Period of Analysis

; 18/11/2024-26/11/2024

Receipt Date

: 18/11/2024

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

LEP Pyro South

Sample Collected By

VTL Team

Date of Sampling

15/11/2024

Sampling duration (Minutes)

36 Min. (09:50 to 10:26 Hrs.)

Stack attached to

Bag Filter

Make of stack

MS

Diameter of stack(m)

2.0 M.

Height of stack(m)

40 M.

Instrument calibration status

Calibrated

Meteorological Condition

Ambient Temperature - Ta (°C)

Clear Sky

30

Temperature of Stack Gases - Ts (°C)

118

Velocity of Stack Gases (m/sec.)

8.4

Flow rate of PM (LPM)

28

Flow rate of Gas (LPM)

Sampling condition

OK

Protocol used Coordinates

IS 11255 & USEPA

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	36.4	mg/Nm3	50.0
2	Lead (Pb)	USEPA-29:2017	3.76	mg/Nm3	10.0

<sup>\*</sup>BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/1

Approved & Gertified PPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

9 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

7929108691, 9810205356, 8005707098, 9549956601

**a** 0141-2954638

bd@vibranttechnolab.com







Sample Number: VTL/S/02

Name & Address of the Party

: M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/S/2411180004/A

: 7.8 F-03 Format No

Party Reference No : NIL

: 26/11/2024 Report Date Period of Analysis

: 18/11/2024-26/11/2024

Receipt Date

: 18/11/2024

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

: LEP Pyro North

Sample Collected By

VTL Team 15/11/2024

Date of Sampling Sampling duration (Minutes)

41 Min. (10:36 to 11:17 Hrs.)

Stack attached to

Bag Filter

Make of stack Diameter of stack(m) MS 2.0 M.

Height of stack(m) Instrument calibration status

40 M. Calibrated

Meteorological Condition Ambient Temperature - Ta (°C)

Clear Sky 32

Temperature of Stack Gases - Ts (°C)

94 7.1

Velocity of Stack Gases (m/sec.) Flow rate of PM (LPM)

24

Flow rate of Gas (LPM)

Sampling condition Protocol used

OK IS 11255 & USEPA

Coordinates

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	35.82	mg/Nm3	50.0
2	Lead (Pb)	USEPA-29:2017	4.26	mg/Nm3	10.0

\*BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/1

Approved & certified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

#### Vibrant Techno Lab Pvt. Ltd.

- 9 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

**28** 0141-2954638

ﷺ bd@vibranttechnolab.com





Sample Number: VTL/S/04

Name & Address of the Party

: M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/S/2411180005/A

Format No

: 7.8 F-03

Party Reference No : NIL

: 26/11/2024

Report Date Period of Analysis

: 18/11/2024-26/11/2024

Receipt Date

: 18/11/2024

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

Sample Collected By Date of Sampling

Sampling duration (Minutes)

Stack attached to Make of stack

Blast Furnace, Acid Plant & CDT Input

MS 2.0 M.

Diameter of stack(m) Height of stack(m) Instrument calibration status

Meteorological Condition Ambient Temperature - Ta (°C) Temperature of Stack Gases - Ts (°C)

Velocity of Stack Gases (m/sec.) Flow rate of PM (LPM) Flow rate of Gas (LPM)

Sampling condition Protocol used

100 M. Calibrated Clear Sky

TGT Lead Plant VTL Team

34 Min. (09:54 to 10:28 Hrs.)

14/11/2024

30 58 7.44

29 2.0 OK

Coordinates

IS 11255 & USEPA

	Continues				
S.No.	Parameters	Test Method	Results	Units	Limits
1	Sulphur Dioxide (SO2 )	IS: 11255(P- 2): 1985, RA.2019	236	mg/Nm3	950.0
2	Acid Mist (H2SO4)	USEPA 8, 1983	31.88	mg/Nm3	50.0

BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signator



Page No. 1/1

Approved & Certifica EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

#### Vibrant Techno Lab Pvt. Ltd.

- 9 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 7929108691, 9810205356, 8005707098, 9549956601

室 0141-2954638

B bd@vibranttechnolab.com





Sample Number : VTL/S/05

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/S/2411180006/A

Format No

: 7.8 F-03 Party Reference No ; NIL

; 26/11/2024

Report Date

: 18/11/2024-26/11/2024

Period of Analysis Receipt Date

: 18/11/2024

Sample Description

General Information:-

Sampling Location

Sample Collected By

Date of Sampling

Sampling duration (Minutes)

Stack attached to

Make of stack Diameter of stack(m)

Height of stack(m)

Instrument calibration status Meteorological Condition

Ambient Temperature - Ta (°C) Temperature of Stack Gases - Ts (°C)

Velocity of Stack Gases (m/sec.) Flow rate of PM (LPM)

Flow rate of Gas (LPM) Sampling condition

Protocol used

: Stack Emission Monitoring

Blast Furnace

VTL Team 14/11/2024

37 Min. (11:10 to 11:47 Hrs.)

Bag Filter MS

2.2 M : 75 M.

: Calibrated : Clear Sky

: 31 52 :

: 7.52 27 :

OK :

IS 11255 & USEPA

Coordinates

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	38.2	mg/Nm3	50.0
2	Lead (Pb)	USEPA-29:2017	4.06	mg/Nm3	10.0

<sup>\*</sup>BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/1

Approved & Centified PPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

9929108691, 9810205356, 8005707098, 9549956601

**3** 0141-2954638

bd@vibranttechnolab.com







Sample Number: VTL/S/06

Name & Address of the Party

: M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba District -Rajpura Dariba Udaipur Rajasthan

Report No.

· VTL/S/2411180007/A

Format No

Party Reference No : NIL

Report Date

: 7.8 F-03

Period of Analysis

: 26/11/2024

: 18/11/2024-26/11/2024

Receipt Date

: 18/11/2024

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

Sample Collected By

Date of Sampling

Sampling duration (Minutes)

Stack attached to Make of stack

Diameter of stack(m) Height of stack(m)

Instrument calibration status Meteorological Condition

Ambient Temperature - Ta (°C) Temperature of Stack Gases - Ts (°C) Velocity of Stack Gases (m/sec.)

Flow rate of PM (LPM) Flow rate of Gas (LPM)

Sampling condition Protocol used

Zinc Dross

VTL Team 13/11/2024

38 Min. (10:25 to 11:03 Hrs.)

Bag Filter MS

1.3 M. 30 M.

Calibrated Clear Sky

35 6.23

: 27

26

OK IS 11255 & USEPA

Coordinates

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	26.8	mg/Nm3	50.0

\*BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/1

Approved 8. Certified PPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

9929108691, 9810205356, 8005707098, 9549956601

2 0141-2954638

bd@vibranttechnolab.com







Sample Number: VTL/S/07

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/S/2411180008/A

Format No

7.8 F-03

Party Reference No : NIL

Report Date

: 26/11/2024

Period of Analysis Receipt Date

: 18/11/2024-26/11/2024 : 18/11/2024

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

: Zinc Dust Plant With Bag House

Sample Collected By

VTL Team

Date of Sampling

13/11/2024

Sampling duration (Minutes)

28 Min. (11:20 to 11:48 Hrs.)

Stack attached to Make of stack

Bag Filter

Diameter of stack(m)

MS

0.5 M.

Height of stack(m)

30 M.

Instrument calibration status

Calibrated

Meteorological Condition

Ambient Temperature - Ta (°C)

Clear Sky

Temperature of Stack Gases - Ts (°C)

27

Velocity of Stack Gases (m/sec.)

52

Flow rate of PM (LPM)

20.26

Flow rate of Gas (LPM)

35

Sampling condition

OK

Protocol used Coordinates

IS 11255 & USEPA

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	31.6	mg/Nm3	50.0

\*BLQ= Below Limit Of Quantification, \*\*LQQ= Limit Of Quantification

\*\*\*End of Report\*\*\*











Page No. 1/1

(Approved & Certified ) EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

9929108691, 9810205356, 8005707098, 9549956601

圖 0141-2954638

bd@vibranttechnolab.com





Sample Number : VTL/S/08

Name & Address of the Party

: Mis Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba District -

Rajpura Dariba Udaipur Rajasthan

: VTL/S/2411180009/A

Report No. Format No

: 7.8 F-03 Party Reference No : NIL

Report Date

: 26/11/2024

Period of Analysis

: 18/11/2024-26/11/2024

Receipt Date

: 18/11/2024

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

Zinc Smelter Roaster (R-5)

Sample Collected By

VTL Team

Date of Sampling

13/11/2024

Sampling duration (Minutes)

37 Min. (12:10 to 12:47 Hrs.)

Stack attached to Make of stack

Bag Filter

Diameter of stack(m)

MS

2.5 M.

Height of stack(m)

: 100 M.

Instrument calibration status

: Calibrated

Meteorological Condition

Clear Sky

Ambient Temperature - Ta (°C)

Temperature of Stack Gases - Ts (°C)

: 28

Velocity of Stack Gases (m/sec.)

62 :

Flow rate of PM (LPM)

7.15 ٠ 27

Flow rate of Gas (LPM)

Sampling condition

2.0

Protocol used

ΟK IS 11255 & USEPA

Coordinates

S.No.	Parameters	Test Method	Results	Units	Limits
1	Sulphur Dioxide (SO2 )	IS: 11255 (P- 2): 1985, RA 2019	364	mg/Nm3	950.0
2	Acid Mist (H2SO4)	USEPA 8, 1983	28.9	mg/Nm3	50.0

<sup>\*</sup>BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signator



Page No. 1/1

Approved & Certified ) EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

9 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

9929108691, 9810205356, 8005707098, 9549956601

**2** 0141-2954638

🖾 bd@vibranttechnolab.com







Sample Number: VTL/S/09

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/S/2411180010/A

Format No

: 7.8 F-03

: 18/11/2024

Party Reference No ; NIL

Report Date

: 26/11/2024

Period of Analysis Receipt Date

; 18/11/2024-26/11/2024

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

: LEP M&C North

Sample Collected By

: VTL Team

**Date of Sampling** Sampling duration (Minutes) 14/11/2024 33Min. (15:00 to 15:33 Hrs)

Stack attached to

Bag Filter

Make of stack

MS

Diameter of stack(m)

2.0 M.

Height of stack(m)

40 M.

Instrument calibration status Meteorological Condition

Calibrated

Ambient Temperature - Ta (°C)

Clear Sky

Temperature of Stack Gases - Ts (°C)

30

Velocity of Stack Gases (m/sec.)

51 : 7.72

Flow rate of PM (LPM)

: 30

Flow rate of Gas (LPM)

Sampling condition

• : OK

Protocol used

IS 11255 & USEPA

Coordinates

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	29.7	mg/Nm3	50.0
2	Lead (Pb)	USEPA-29:2017	3.72	mg/Nm3	10.0

<sup>\*</sup>BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/1

Approved & Captified ) EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

9 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

9929108691, 9810205356, 8005707098, 9549956601

@ 0141-2954638

B bd@vibranttechnolab.com







Sample Number: VTL/S/10

Name & Address of the Party

: M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

: VTL/S/2411180011/A

Report No. Format No

7.8 F-03

Party Reference No : NIL

Report Date

: 26/11/2024

Period of Analysis

: 18/11/2024-26/11/2024

Receipt Date

: 18/11/2024

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

LEP M&C South

Sample Collected By

VTL Team

Date of Sampling

14/11/2024

Sampling duration (Minutes)

38 Min. (15:00 to 15:38 Hrs.)

Stack attached to

Bag Filter

Make of stack

MS

Diameter of stack(m)

2.0 M.

Height of stack(m)

40 M.

Instrument calibration status

: Calibrated

Meteorological Condition

Ambient Temperature - Ta (°C)

: Clear Sky

Temperature of Stack Gases - Ts (°C)

: 32 : 56

Velocity of Stack Gases (m/sec.)

6.83

Flow rate of PM (LPM)

Flow rate of Gas (LPM)

26

Sampling condition

OK

Protocol used

IS 11255 & USEPA

Coordinates

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	38,9	mg/Nm3	50.0
2	Lead (Pb)	USEPA-29:2017	4.46	mg/Nm3	10.0

<sup>\*</sup>BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







**RK Yadav** Lab Incharge Authorized Signatory



Page No. 1/1

Approved a Certified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

9929108691, 9810205356, 8005707098, 9549956601

**2** 0141-2954638

bd⊚vibranttechnolab.com







Sample Number: VTL/S/12

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/S/2411180013/A

Format No

: 7.8 F-03

Party Reference No : NIL

: 26/11/2024

Report Date Period of Analysis

: 18/11/2024-26/11/2024

Receipt Date

: 18/11/2024

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

CPP 2X85 MW

Sample Collected By

: VTL Team

Date of Sampling

16/11/2024 30 Min. (10:40 to 11:10 Hrs.)

Sampling duration (Minutes) Stack attached to

ESP

Make of stack

MS

Diameter of stack(m)

4.0 M.

Height of stack(m)

165 M.

Instrument calibration status

Calibrated

Meteorological Condition

Clear Sky

Ambient Temperature - Ta (°C) Temperature of Stack Gases - Ts (°C) 30

Velocity of Stack Gases (m/sec.)

134 23.59

Flow rate of PM (LPM)

33

Flow rate of Gas (LPM)

2.0

Sampling condition

• OK

Protocol used Coordinates

: IS 11255 & USEPA

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1): 1985, RA 2019	38.90	mg/Nm3	50
2	Sulphur Dioxide (SO2 )	IS: 11255(P- 2): 1985, RA.2019	1520	mg/Nm3	600
3	Oxide of Nitrogen (NO2)	IS-11255 (P-7), RA 2017	284.15	mg/Nm3	300
4	Mercury (Hg)	USEPA 29: 1996	0.019	mg/Nm3	0.03

<sup>\*</sup>BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/1

Approved & Gertified PPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

#### Vibrant Techno Lab Pvt. Ltd.

- SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

® 0141-2954638

bd@vibranttechnolab.com





Sample Description



Sample Number: VTL/S/13

Name & Address of the Party

: M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/S/2411180014/A

Format No

: 7.8 F-03 Party Reference No : NIL

Report Date

: 26/11/2024

: 18/11/2024

Period of Analysis Receipt Date

: 18/11/2024-26/11/2024

: Stack Emission Monitoring

General Information:-

Sampling Location

SKS Furnace

Sample Collected By

VTL Team 15/11/2024

Date of Sampling Sampling duration (Minutes)

37 Min. (11:30 to 12:07 Hrs.)

Stack attached to

Bag House

Make of stack

MS

Diameter of stack(m)

2.0 M.

Height of stack(m)

75 M.

Instrument calibration status

Calibrated

Meteorological Condition

Clear Sky

Ambient Temperature - Ta (°C) Temperature of Stack Gases - Ts (°C)

32 44

Velocity of Stack Gases (m/sec.)

6.72

Flow rate of PM (LPM)

27

Flow rate of Gas (LPM)

\_

Sampling condition

OK

Protocol used Coordinates

IS 11255 & USEPA

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1): 1985, RA 2019	38.74	mg/Nm3	50.0
2	Lead (Pb)	USEPA-29:2017	5.36	mg/Nm3	10,0

\*BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatøry



Page No. 1/1

(Approved & Certified ) EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

#### Vibrant Techno Lab Pvt. Ltd.

- SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

S 0141-2954638

B bd@vibranttechnolab.com







Sample Number: VTL/S/15

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/S/2411180015/A

Format No

; 7.8 F-03

Party Reference No : NIL : 26/11/2024

Report Date

Period of Analysis

: 18/11/2024-26/11/2024

Receipt Date

; 18/11/2024

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

: Coal Crusher

Sample Collected By

VTL Team 16/11/2024

Date of Sampling Sampling duration (Minutes)

33 Min. (10:00 to 10.33 Hrs.)

Stack attached to

Bag Filter

Make of stack

MS

Diameter of stack(m)

1.3 M.

Height of stack(m)

30 M.

Instrument calibration status

Calibrated

Meteorological Condition

Clear Sky

Ambient Temperature - Ta (°C)

29

Temperature of Stack Gases - Ts (°C)

: 37

Velocity of Stack Gases (m/sec.)

7.41

Flow rate of PM (LPM)

: 31

Flow rate of Gas (LPM)

Sampling condition

: OK

Protocol used

IS 11255 & USEPA

Coordinates

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	41.97	mg/Nm3	50.0

\*BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/1

Approved & Certified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

9 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

9929108691, 9810205356, 8005707098, 9549956601

2 0141-2954638

₩ bd@vibranttechnolab.com





Sample Number:

VTL/S/01

Name & Address of the Party

: M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

: VTL/S/2502170002/A Report No.

: 7.8 F-03 Format No Party Reference No

: NIL

: 22/02/2025

Report Date Period of Analysis

: 17/02/2025-22/02/2025

Receipt Date

: 17/02/2025

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

Sample Collected By

Date of Sampling

Sampling duration (Minutes)

Stack attached to

Make of stack Diameter of stack(m)

Height of stack(m) Instrument calibration status

Meteorological Condition Ambient Temperature - Ta (°C)

Temperature of Stack Gases - Ts (°C) Velocity of Stack Gases (m/sec.)

Flow rate of PM (LPM) Flow rate of Gas (LPM)

Sampling condition Protocol used

Coordinates

: LEP Pyro South

VTL Team 14/02/2025

33 Min. (14:45 to 15:18 Hrs.)

Bag Filter MS

2.0 M. : 40 M. : Calibrated

Clear Sky : 30

: 138 : 7.71 24

: OK

: IS 11255 & USEPA

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (as PM)	IS: 11255 (P-1) : 1985,RA 2019	38.11	mg/Nm3	50.0
2	Lead (Pb)	USEPA 29 : 2017	5.81	mg/Nm3	10.0

<sup>\*</sup>BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signato



Page No. 1/1

Approved & Certifier ) EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

#### Vibrant Techno Lab Pvt. Ltd.

- 9 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

2 0141-2954638

Bd@vibranttechnolab.com





Sample Number: VTL/S/02

Name & Address of the Party

: M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/S/2502170003/A

: 17/02/2025-22/02/2025

Format No

: 7.8 F-03 : NIL

Party Reference No

Report Date Period of Analysis : 22/02/2025

Receipt Date

: 17/02/2025

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

LEP Pyro North

Sample Collected By

VTL Team

Date of Sampling

14/02/2025 33 Min. (15:30 to 16:03 Hrs.)

Sampling duration (Minutes) Stack attached to

Bag Filter

Make of stack

MS

Diameter of stack(m)

2.0 M.

Height of stack(m)

40 M.

Instrument calibration status

Calibrated

Meteorological Condition

Ambient Temperature - Ta (°C)

Clear Sky

Temperature of Stack Gases - Ts (°C)

31

Velocity of Stack Gases (m/sec.)

124 7 45

Flow rate of PM (LPM)

24

Flow rate of Gas (LPM)

Sampling condition

OK

Protocol used

IS 11255 & USEPA

Coordinates

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (as PM)	IS: 11255 (P-1) : 1985,RA 2019	37.12	mg/Nm3	50.0
2	Lead (Pb) .	USEPA 29 : 2017	5.10	mg/Nm3	10.0

<sup>\*</sup>BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/1

Approved & Certified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

#### Vibrant Techno Lab Pyt. Ltd.

- 🖟 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

- 0141-2954638
- bd@vibranttechnolab.com
- www.vibranttechnolab.com





Sample Number:

VTL/S/04

Name & Address of the Party

: M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udalpur Rajasthan

: VTL/S/2502170004/A

Format No

Report No.

: 7.8 F-03

Party Reference No : NIL Report Date

: 22/02/2025

Period of Analysis

: 17/02/2025-22/02/2025

Receipt Date

: 17/02/2025

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

: TGT Lead Plant

Sample Collected By

: VTL Team 13/02/2025

**Date of Sampling** Sampling duration (Minutes)

40 Min. (15:40 to 16:20 Hrs.)

Stack attached to

Blast Furnace, Acid Plant & CDT Input

Make of stack

MS

Diameter of stack(m)

2.0 M.

Height of stack(m)

100 M.

Instrument calibration status

Calibrated

Meteorological Condition

Clear Sky

Ambient Temperature - Ta (°C)

26

Temperature of Stack Gases - Ts (°C)

60

Velocity of Stack Gases (m/sec.) Flow rate of PM (LPM)

6.60 25

Flow rate of Gas (LPM)

2.0

Sampling condition

OK

Protocol used

IS 11255 & USEPA

Coordinates

S.No.	Parameters	Test Method	Results	Units	Limits
1	Sulphur Dioxide (SO2)	IS: 11255 (P- 2): 1985, RA 2019	212	mg/Nm3	950.0
2	Acid Mist (H2SO4)	USEPA 8, 1983	28.92	mg/Nm3	50.0

<sup>\*</sup>BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







**RK Yadav** Lab Incharge Authorized Signatory



Page No. 1/1

Approved & Geriffied ) EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

#### Vibrant Techno Lab Pvt. Ltd.

- SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

0141-2954638

bd@vibranttechnolab.com





Sample Number: VTL/S/05

Name & Address of the Party

: M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/S/2502170005/A

Format No

: 7.8 F-03

Party Reference No

: NIL : 22/02/2025

Report Date Period of Analysis

: 17/02/2025-22/02/2025

Receipt Date

: 17/02/2025

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

: Blast Furnace

Sample Collected By

VTL Team

Date of Sampling

12/02/2025

Sampling duration (Minutes)

37 Min. (14:40 to 15:17 Hrs.)

Stack attached to

Bag Filter

Make of stack

MS

Diameter of stack(m)

2.2 M.

Height of stack(m)

75 M.

Instrument calibration status

Calibrated

Meteorological Condition

Ambient Temperature - Ta (°C)

Clear Sky

28

Temperature of Stack Gases - Ts (°C)

62

Velocity of Stack Gases (m/sec.)

6.98

Flow rate of PM (LPM)

: 27

Flow rate of Gas (LPM)

Sampling condition

OK

Protocol used

IS 11255 & USEPA

Coordinates

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (as PM)	IS: 11255 (P-1) : 1985,RA 2019	36.9	mg/Nm3	50.0
2	Lead (Pb)	USEPA 29 : 2017	3.85	mg/Nm3	10.0

\*BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/1

Approved & Cartified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

🕹 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

9929108691, 9810205356, 8005707098, 9549956601

0141-2954638

bd@vibranttechnolab.com





Sample Number : VTL/S/06

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/S/2502170006/A

Format No Party Reference No ; NIL

: 7.8 F-03

Report Date

: 22/02/2025

Period of Analysis

: 17/02/2025-22/02/2025

Receipt Date

; 17/02/2025

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

Sample Collected By

Date of Sampling

Sampling duration (Minutes)

Stack attached to

Make of stack Diameter of stack(m)

Height of stack(m) Instrument calibration status Meteorological Condition

Ambient Temperature - Ta (°C) Temperature of Stack Gases - Ts (°C)

Velocity of Stack Gases (m/sec.) Flow rate of PM (LPM) Flow rate of Gas (LPM) Sampling condition

Protocol used

: Zinc Dross VTL Team

10/02/2025

38 Min. (13:30 to 14:08 Hrs.)

Bag Filter MS 1.3 M.

30 M. Calibrated Clear Sky

28 38 6.42

26 OK

IS 11255 & USEPA

Coordinates

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (as PM)	IS: 11255 (P-1) : 1985,RA 2019	28.5	mg/Nm3	50.0

\*BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signator



Page No. 1/1

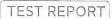
Approved & Certified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

#### Vibrant Techno Lab Pvt. Ltd.

- SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

2 0141-2954638

bd@vibranttechnolab.com







Sample Number : VTL/S/07

Name & Address of the Party

: M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/S/2502170007/A

Format No

: 7.8 F-03

Party Reference No

: NIL

Report Date

: 22/02/2025

Period of Analysis

: 17/02/2025-22/02/2025

Receipt Date

: 17/02/2025

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

: Zinc Dust Plant With Bag House

Sample Collected By

VTL Team

Date of Sampling

12/02/2025

Sampling duration (Minutes)

31 Min. (08:40 to 09:11 Hrs.)

Stack attached to

Bag Filter

Make of stack

MS

Diameter of stack(m)

Height of stack(m)

0.5 M.

30 M.

Instrument calibration status

Calibrated

Meteorological Condition

Ambient Temperature - Ta (°C)

Clear Sky

Temperature of Stack Gases - Ts (°C)

16

Velocity of Stack Gases (m/sec.)

60

Flow rate of PM (LPM)

19.35

32

Flow rate of Gas (LPM)

:

Sampling condition

OK

Protocol used

IS 11255 & USEPA

Coord	linates

S.No.	Parameters	Test Method	Results	Units	Limits 50.0
1 1	Particulate Matter (as PM)	IS: 11255 (P-1): 1985,RA 2019	29.2	mg/Nm3	

\*BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/1

Approved & Certified PPA 1986 Recognised, ISO:9001 and

Vibrant Techno Lab Pvt. Ltd.

🕆 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

9929108691, 9810205356, 8005707098, 9549956601

1 0141-2954638

bd@vibranttechnolab.com





"Experience the unimaginable"

Sample Number: VTUS/08

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Format No

: VTL/S/2502170008/A

Party Reference No : NIL

; 7.8 F-03

Report Date

Period of Analysis

: 22/02/2025

: 17/02/2025-22/02/2025

Receipt Date

Report No.

: 17/02/2025

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

Zinc Smelter Roaster (R-5)

Sample Collected By

VTL Team 13/02/2025

Date of Sampling Sampling duration (Minutes)

38 Min. (10:40 to 11:18 Hrs.)

Stack attached to

Bag Filter

Make of stack

MS

Diameter of stack(m)

2.5 M.

Height of stack(m)

100 M.

Instrument calibration status

Meteorological Condition

Calibrated

Ambient Temperature - Ta (°C)

Clear Sky 22

Temperature of Stack Gases - Ts (°C)

59

Velocity of Stack Gases (m/sec.)

7.01

Flow rate of PM (LPM)

26

Flow rate of Gas (LPM)

2.0

Sampling condition

OK

Protocol used

IS 11255 & USEPA

Coordinates

:

S.No.	Parameters	Test Method	Results	Units	Limits	
1	Sulphur Dioxide (SO2)	IS: 11255 (P- 2): 1985, RA 2019	380	mg/Nm3	950.0	
2	Acid Mist (H2SO4)	USEPA 8, 1983	26.4	mg/Nm3	50.0	

<sup>\*</sup>BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/1

(Approved & Cortified ) EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

#### Vibrant Techno Lab Pvt. Ltd.

- SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

- 0141-2954638
- bd@vibranttechnolab.com
- www.vibranttechnolab.com





Sample Number: VTL/S/09

Name & Address of the Party

: M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/S/2502170009/A

Format No

: 7.8 F-03

Party Reference No

: NIL

Report Date Period of Analysis

: 17/02/2025-22/02/2025

Receipt Date

: 17/02/2025

: 22/02/2025

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

: LEP M&C North VTL Team

Sample Collected By

14/02/2025

Date of Sampling Sampling duration (Minutes)

33 Min. (10:30 to 11:03 Hrs)

Stack attached to

Bag Filter

Make of stack

MS

Diameter of stack(m)

2.0 M.

Height of stack(m)

Instrument calibration status

40 M.

Meteorological Condition

Calibrated

Ambient Temperature - Ta (°C)

Clear Sky

Temperature of Stack Gases - Ts (°C)

21

Velocity of Stack Gases (m/sec.)

102 7.08

Flow rate of PM (LPM)

24

Flow rate of Gas (LPM)

Sampling condition

OK

Protocol used

IS 11255 & USEPA

Coordinates

S.No.	Parameters	resemented		Units	Limits
1	Particulate Matter (as PM)			mg/Nm3	50.0
2	Lead (Pb)	USEPA 29 : 2017	3.12	mg/Nm3	10.0

<sup>\*</sup>BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signat



Page No. 1/1

Approved & Gertified ) EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

- SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

- **6** 0141-2954638
- bd@vibranttechnolab.com
- www.vibranttechnolab.com





Sample Number: VTL/S/10

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No. Format No : VTL/S/2502170010/A

Party Reference No : NIL

: 7.8 F-03

Report Date

: 22/02/2025

Period of Analysis

: 17/02/2025

Receipt Date

: 17/02/2025-22/02/2025

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

LEP M&C South

Sample Collected By

VTL Team 14/02/2025

**Date of Sampling** Sampling duration (Minutes)

33 Min. (09:45 to 10:18 Hrs.)

Stack attached to

Bag Filter

Make of stack

MS

Diameter of stack(m)

2.0 M.

Height of stack(m)

40 M

Instrument calibration status

Calibrated

Meteorological Condition

Clear Sky

Ambient Temperature - Ta (°C)

20

Temperature of Stack Gases - Ts (°C)

115

Velocity of Stack Gases (m/sec.)

7.57

Flow rate of PM (LPM)

24

Flow rate of Gas (LPM)

Sampling condition '

OK

Protocol used

IS 11255 & USEPA

Coordinates

S.No.	Parameters Test Method		Results	Units	Limits	
1	Particulate Matter (as PM)	fatter (as PM) IS: 11255 (P-1): 1985,RA 2019		mg/Nm3	50.0	
2	Lead (Pb)	USEPA 29 : 2017	2.92	mg/Nm3	10.0	

\*BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/1

EPA 1986 Recognised, ISO:900T and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

9929108691, 9810205356, 8005707098, 9549956601

S 0141-2954638

devibranttechnolab.com





Sample Number: VTL/S/12

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/S/2502170012/A

Format No

: 7.8 F-03

: 22/02/2025

Party Reference No

: NIL

Report Date

: 17/02/2025-22/02/2025

Period of Analysis Receipt Date

: 17/02/2025

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

: SKS Furnace

Sample Collected By

VTL Team

Date of Sampling

11/02/2025

Sampling duration (Minutes)

37 Min. (11:45 to 12:22 Hrs.)

Stack attached to

Bag House

Make of stack

: MS

Diameter of stack(m)

: 2.0 M.

Height of stack(m)

Instrument calibration status

: 75 M.

: Calibrated

Meteorological Condition

: Clear Sky

Ambient Temperature - Ta (°C) Temperature of Stack Gases - Ts (°C)

: 26

Velocity of Stack Gases (m/sec.)

: 53

Flow rate of PM (LPM)

6.83

Flow rate of Gas (LPM)

27

Sampling condition

Protocol used

: OK IS 11255 & USEPA

Coordinates

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (as PM)	IS: 11255 (P-1): 1985,RA 2019	40.21	mg/Nm3	50.0
2	Lead (Pb)	USEPA 29 : 2017	6.18	mg/Nm3	10.0

BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/1

Approved & Gestified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

- SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

0141-2954638

bd@vibranttechnolab.com





Sample Number : VTL/S/13

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Format No

: VTL/S/2502170013/A

Party Reference No : NIL

: 7.8 F-03

Report Date

: 22/02/2025

Period of Analysis

: 17/02/2025-22/02/2025

Receipt Date

Report No.

: 17/02/2025

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

Coal Crusher

Sample Collected By

VTL Team

**Date of Sampling** 

13/02/2025

Sampling duration (Minutes)

40 Min. (08:25 to 09.05 Hrs.)

Stack attached to

Bag Filter

Make of stack

MS

Diameter of stack(m)

1.3 M.

Height of stack(m)

Instrument calibration status

30 M.

Meteorological Condition

Calibrated

Ambient Temperature - Ta (°C)

Clear Sky

16

Temperature of Stack Gases - Ts (°C)

25

Velocity of Stack Gases (m/sec.)

6.30

Flow rate of PM (LPM)

Flow rate of Gas (LPM)

26

Sampling condition

OK IS 11255 & USEPA

Protocol used Coordinates

S.No.	Parameters	Test Method	hod Results		Limits
1	Particulate Matter (as PM)	ticulate Matter (as PM) IS: 11255 (P-1): 1985,RA 2019	38.25	mg/Nm3	50.0

\*BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signato



Page No. 1/1

Approved & Columbia EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

👽 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

9929108691, 9810205356, 8005707098, 9549956601

**3 0141-2954638** 

bd@vibranttechnolab.com





Sample Number: VTL/S/14

Name & Address of the Party

: M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/S/2502170014/A

Format No

: 7.8 F-03

Party Reference No Report Date

: NIL : 22/02/2025

Period of Analysis

: 17/02/2025-22/02/2025

Receipt Date

: 17/02/2025

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

: Zinc Smelter (R-4)

Sample Collected By

VTL Team

Date of Sampling

13/02/2025

Sampling duration (Minutes)

40 Min. (09:30 to 10.10 Hrs.)

Stack attached to

Bag Filter

Make of stack

MS

Diameter of stack(m)

2.5 M.

Height of stack(m)

: 100 M.

Instrument calibration status

Calibrated

Meteorological Condition

: Clear Sky

Ambient Temperature - Ta (°C)

Temperature of Stack Gases - Ts (°C)

: 20

Velocity of Stack Gases (m/sec.)

: 60 : 6.81

Flow rate of PM (LPM)

: 25

Flow rate of Gas (LPM)

Sampling condition

: 2.0

Protocol used

: OK IS 11255 & USEPA

Coordinates

S.No.	Parameters Test Method		Results	Units	Limits
1	Sulphur Dioxide (SO2)	IS: 11255 (P-2): 1985, RA 2019	392	mg/Nm3	950.0
2	Acid Mist (H2SO4)	USEPA 8, 1983	32.18	mg/Nm3	50.0

\*BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/1

Approved & certified PPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pyt. Ltd.

- SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

0141-2954638

🔯 bd@vibranttechnolab.com





VTL/S/12 Sample Number:

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Report No. Format No : VTL/S/2502170011/A

Dariba Smelter Complex, Post- Dariba, District -

Party Reference No : NIL

: 7.8 F-03

Rajpura Dariba Udaipur Rajasthan

Report Date

: 22/02/2025

Period of Analysis : 17/02/2025-22/02/2025 Receipt Date

: 17/02/2025

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

CPP 2X85 MW

Sample Collected By

VTL Team

Date of Sampling

14/02/2025

Sampling duration (Minutes)

31 Min. (11:30 to 12:01 Hrs.)

Stack attached to

ESP

Make of stack

MS

Diameter of stack(m)

4.0 M.

Height of stack(m)

165 M

Instrument calibration status

Calibrated

Meteorological Condition

Clear Sky

Ambient Temperature - Ta (°C)

32

Temperature of Stack Gases - Ts (°C)

132

Velocity of Stack Gases (m/sec.)

22.62

Flow rate of PM (LPM)

32

Flow rate of Gas (LPM)

2.0

OK

Sampling condition Protocol used

IS 11255 & USEPA

Coordinates

S.No.	Parameters	Parameters Test Method		Units	Limits	
1	Sulphur Dioxide (SO2)	IS: 11255 (P- 2): 1985, RA 2019	1614	mg/Nm3	600	
2	Particulate Matter (PM)	IS: 11255 (P-1) : 1985,RA 2019	40.18 mg/Nm3		50.0	
3	Oxide of Nitrogen (NO2)	IS- 11255 (P-7);2005, RA- 2022	275.21	mg/Nm3	300	
4	Mercury (Hg)	USEPA 29 : 2017	0.021	mg/Nm3	0.03	

\*BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/1

Approved & Centified PPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

#### Vibrant Techno Lab Pvt. Ltd.

- SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

- 0141-2954638
- bd@vibranttechnolab.com
- www.vibranttechnolab.com





VTUS/11 Sample Number:

Name & Address of the Party

: M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/S/2411180012/A

Format No

7.8 F-03

Party Reference No

: NIL

Report Date

: 21/08/2024

Period of Analysis

: 12/08/2024-21/08/2024

Receipt Date

: 18/11/2024

Sample Description

: Stack Emission Monitoring

General Information:-

Sampling Location

Zinc Smelter (R-4)

Sample Collected By

VTL Team

Date of Sampling

13/11/2024

Sampling duration (Minutes)

37 Min. (12:10 to 12:47 Hrs.)

Stack attached to

Bag Filter

Make of stack

MS

Diameter of stack(m)

2.5 M.

Height of stack(m)

100 M.

Instrument calibration status

Calibrated

Meteorological Condition

Clear Sky

Ambient Temperature - Ta (°C)

Temperature of Stack Gases - Ts (°C) Velocity of Stack Gases (m/sec.)

Flow rate of PM (LPM)

Flow rate of Gas (LPM)

27

Sampling condition

2.0 OK

Protocol used

Coordinates .

S.No.	Parameters	ameters Test Method		Units	Limits	
1 Sulphur Dioxide (SO2 )		IS: 11255(P- 2): 1985, RA.2019		mg/Nm3	950.0	
2	Acid Mist (H2SO4)	USEPA 8, 1983	38.96	mg/Nm3	50.0	

\*BLQ= Below Limit Of Quantification, \*\*LOQ= Limit Of Quantification

\*\*\*End of Report\*\*

Experience the unimaginable"







**RK Yadav** Lab Incharge Authorized Signatory



Approved & Certified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

9 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020 7929108691, 9810205356, 8005707098, 9549956601

**2** 0141-2954638

bd@vibranttechnolab.com

## HINDUSTAN ZINC LIMITED RAJPURA DARIBA MINE

## Average Ambient Air Quality Monitoring Results

## Oct - 24

Name of Monitoring Station	PM 10 (μg/m³)	PM 2.5 (μg/m³)	NO <sub>2</sub> (μg/m <sup>3</sup> )	SO <sub>2</sub> (μg/m <sup>3</sup> )	CO (μg/m³)
Near Laboratory	68.30	40.40	10.20	16.90	1,031
Near DG Set	66.40	39.10	07.60	12.50	1,031
Near AB - Type Quarter	62.90	37.00	08.90	13.30	916
Near Concentrate Yard	71.2	43.00	08.50	13.00	1,145

#### Nov - 24

Name of Monitoring Station	PM 10 (μg/m³)	PM 2.5 (μg/m³)	NO <sub>2</sub> (μg/m <sup>3</sup> )	SO <sub>2</sub> (μg/m <sup>3</sup> )	CO (μg/m³)
Near Laboratory	64.90	38.50	09.70	14.30	916
Near DG Set	70.60	42.50	08.80	15.00	1,145
Near AB - Type Quarter	60.80	34.50	08.30	12.00	802
Near Concentrate Yard	75.00	45.30	10.40	17.00	1,260

### <u>Dec - 24</u>

Name of Monitoring Station	PM 10 (μg/m³)	PM 2.5 (μg/m³)	NO <sub>2</sub> (μg/m <sup>3</sup> )	SO <sub>2</sub> (μg/m <sup>3</sup> )	CO (μg/m³)
Near Laboratory	62.00	37.10	08.40	13.70	802
Near DG Set	64.40	38.70	07.60	11.40	802
Near AB - Type Quarter	65.20	38.40	08.60	14.00	1031
Near Concentrate Yard	69.00	41.40	07.60	11.90	916

#### <u>Jan – 25</u>

Name of Monitoring Station	PM 10 (μg/m³)	PM 2.5 (μg/m³)	NO <sub>2</sub> (μg/m <sup>3</sup> )	SO <sub>2</sub> (μg/m <sup>3</sup> )	CO (μg/m³)
Near Laboratory	64.00	38.70	08.60	13.40	916
Near DG Set	58.80	35.40	07.10	10.80	802
Near AB - Type Quarter	65.00	38.20	08.30	12.00	1031
Near Concentrate Yard	66.50	40.10	08.20	12.00	1031

 $\underline{\text{Feb}} - 25$ 

Name of Monitoring Station	PM 10 (μg/m³)	PM 2.5 (μg/m³)	NO <sub>2</sub> (μg/m <sup>3</sup> )	SO <sub>2</sub> (μg/m <sup>3</sup> )	CO (μg/m³)
Near Laboratory	68.10	40.90	09.20	14.80	1031
Near DG Set	63.00	37.00	07.40	11.50	916
Near AB - Type Quarter	62.80	36.60	08.10	12.90	916
Near Concentrate Yard	72.00	41.80	08.90	13.40	1145

## Mar - 25

Name of Monitoring Station	PM 10 (μg/m³)	PM 2.5 (μg/m <sup>3</sup> )	NO <sub>2</sub> (μg/m <sup>3</sup> )	SO <sub>2</sub> (μg/m <sup>3</sup> )	CO (μg/m³)
Near Laboratory	66.50	40.30	08.90	14.20	916
Near DG Set	60.50	35.00	07.10	10.20	687
Near AB - Type Quarter	70.10	41.6	09.20	15.70	1145
Near Concentrate Yard	76.20	45.00	07.10	09.60	802

SESPAN R (Tushar Das)

Lead - Environment Rajpura Dariba Mines







Sample Number: VTL/AA/01

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/A/2411180002/A

Format No

. 7.8 F-02

Party Reference No : NIL

Report Date Period of Analysis

: 26/11/2024 : 18/11/2024-26/11/2024

Receipt Date

: 18/11/2024

Sample Description

: AMBIENT AIR QUALITY MONITORING

General Information:-

Sampling Location

Sample Collected By Sampling Equipment used

Instrument Code

Coordinates

Meteorological condition during monitoring

Date of Monitoring

Time of Monitoring

Ambient Temperature (°C)

Surrounding Activity Scope of Monitoring

Method of Sampling Sampling Duration

Parameter Required

: Near Main Gate (South)

VTL Team

RDS/FPS

VTL/RDS/FPS/07

24°57'35" & 74°07'06"

Clear Sky

13/11/2024 To 14/11/2024

10:00 to 10:00 Hrs. Min.17° Max 34°

Human, Vehicular & Plant Activity

Regulatory Requirment

IS:5182

24 Hrs.

As per work order

				T. Les Theory	NA 4 0 0 2000
S.No.	Parameters	Test Method	Results	Units	NAAQS 2009 (Limits)
1	Particulate Matter (as PM10)	IS:5182 (P- 23)-2006, RA. 2017	68.56	μg/m³	100
2	Particulate Matter (as PM2.5)	IS:5182 (P- 24)-2019	30.29	µg/rn³	60
3	Nitrogen Dioxide (as NO2)	IS:5182 (P- 6)-2006, RA.2018	21.41	μg/m³	80
4	Sulphur Dioxide (as SO2)	IS:5182 (P- 2)-2001, RA. 2018	16.25	µg/m³	80
5	Benzene (as C6H6)	IS 5182 (P-11)-2006, RA.2017	*BLQ(**LOQ-1.0)	μg/m³	5
6	Ammonia (as NH3)	Methods of air sampling and analysis,3rd ed.,1988, Method No. 401	10.26	µg/m³	400
7	Ozone (as O3)	IS 5182 (P-9):1974, RA.2019	15.23	μg/m³	180
8	Lead (as Pb)	IS 5182 (P-22) : 2004, RA.2019	0.13	μg/m³	4
9	Arsenic (as As)	Methods of air sampling and analysis,3rd ed.,1988, Method No.302	*BLQ (**LOQ 0.15)	ng/m³	6
10	Nickel (as Ni)	USEPA compendium IO-3.2,1999	*BLQ (**LOQ 5.0)	ng/m³	20
11	Benzo (alpha) Pyrene-Particulate Phase Only	IS:5182 (P-12):2004, RA.2019	*BLQ (**LOQ 0.2)	ng/m³	1







RK Yadav Lab Incharge Authorized Signator



Page No. 1/2

Approved & Certified ) EPA 1986 Recognised; ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

9 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

9929108691, 9810205356, 8005707098, 9549956601

**2** 0141-2954638

@ bd@vibranttechnolab.com





Sample Number: VTL/AA/01

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/A/2411180002/B

Format No

Report Date

: 7.8 F-02

Party Reference No : NIL

: 26/11/2024

Period of Analysis

: 18/11/2024-26/11/2024

Receipt Date

: 18/11/2024

Sample Description

: AMBIENT AIR QUALITY MONITORING

General Information:-

Sampling Location

Sample Collected By

Sampling Equipment used

Instrument Code

Coordinates

Meteorological condition during monitoring

Date of Monitoring

Time of Monitoring

Ambient Temperature (°C)

Scope of Monitoring Method of Sampling

Sampling Duration

Surrounding Activity

: IS:5182

: 24 Hrs.

Parameter Required As per work order

S.No.	Parameters	Test Method	Results	Units	NAAQS 2009 (Limits)
1	Carbon Monoxide (as CO)	IS:5182 (P- 10)-1999, RA. 2019 (NDIR)	0.59	mg/m³	4

: Near Main Gate (South)

VTL/RDS/FPS/07

24°57'35" & 74°07'06"

10:00 to 10:00 Hrs.

Regulatory Requirment

Min.17° Max 34°

13/11/2024 To 14/11/2024

Human, Vehicular & Plant Activity

VTL Team

RDS/FPS

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory

Page No. 1/1

Approved & Gartified PPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

9 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

9929108691, 9810205356, 8005707098, 9549956601

· 0141-2954638

bd@vibranttechnolab.com

<sup>\*</sup>BLQ-Below Limit Of Quantification, \*\*LOQ-Limit Of Quantification





Sample Number: VTL/AA/02 Name & Address of the Party

. M/s Hindustan Zinc Ltd.

Report No. Format No : VTL/A/2411130003/A

· 7.8 F-02

Dariba Smelter Complex, Post- Dariba, District -Rajpura Dariba Udaipur Rajasthan

Party Reference No

: NIL

Report Date Period of Analysis

: 26/11/2024 : 18/11/2024-26/11/2024

Receipt Date

: 18/11/2024

Sample Description

: AMBIENT AIR QUALITY MONITORING

General Information:-

Sampling Location

: Near Storm Water Pond (North - West)

Sample Collected By

Sampling Equipment used

VTL/RDS/FPS/06

Instrument Code

24°57'48" & 74°6'51"

Coordinates Meteorological condition during monitoring

Clear Sky

VTL Team

RDS/FPS

**Date of Monitoring** 

12/11/2024 To 13/11/2024

Time of Monitoring

15:00 to 15:00 Hrs.

Ambient Temperature (°C)

Min.18° Max 34°

Surrounding Activity

Human, Vehicular & Plant Activity

Scope of Monitoring

Regulatory Requirment

Method of Sampling Sampling Duration

: IS:5182 24 Hrs.

Parameter Required

As per work order

	Tarameter required	. As per work order				
S.No.	Parameters	Parameters Test Method		Units	NAAQS 2009 (Limits)	
1	Particulate Matter (as PM10)	IS:5182 (P- 23)-2006, RA. 2017	61.89	hâ/w₃	100	
2	Particulate Matter (as PM2.5)	IS:5182 (P- 24)-2019	31.85	µg/m³	60	
3	Nitrogen Dioxide (as NO2)	IS:5182 (P- 6)-2006, RA.2018	24.26	μg/m³	80	
4	Sulphur Dioxide (as SO2)	IS:5182 (P- 2)-2001, RA. 2018	17.85	μg/m³	80	
5	Benzene (as C6H6)	IS 5182 (P-11)-2006, RA 2017	*BLQ(**LOQ-1.0)	µg/m³	5	
6	Ammonia (as NH3)	Methods of air sampling and analysis,3rd ed.,1988, Method No. 401	12.55	55 μg/m³		
7	Ozone (as O3)	IS 5182 (P-9):1974, RA.2019	6.23	µg/m³	180	
3	Lead (as Pb)	IS 5182 (P-22) : 2004, RA.2019	0.08	ha/w <sub>a</sub>	1	
9	Arsenic (as As)	Methods of air sampling and analysis,3rd ed.,1988, Method No.302	*BLQ (**LOQ 0.15)	ng/m³	6	
10	Nickel (as Ni)	USEPA compendium IO-3.2,1999	*BLQ (**LOQ 5.0)	ng/m³	20	
11	Benzo (alpha) Pyrene-Particulate Phase Only	IS:5182 (P-12):2004, RA.2019	*BLQ (**LOQ 0.2)	ng/m³	1	







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/2

Approved & Centified ) EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

#### Vibrant Techno Lab Pvt. Ltd.

- SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 7929108691, 9810205356, 8005707098, 9549956601

- **3** 0141-2954638
- 🖄 bd@vibranttechnolab.com
- www.vibranttechnolab.com



Sample Number:

VTL/AA/02

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Report No. Format No : VTL/A/2411180003/B

Dariba Smelter Complex, Post- Dariba District -

Party Reference No : NIL

: 7.8 F-02

Rajpura Dariba Udaipur Rajasthan

Report Date

: 26/11/2024

Period of Analysis : 18/11/2024-26/11/2024

Receipt Date

: 18/11/2024

Sample Description

: AMBIENT AIR QUALITY MONITORING

General Information:-

Sampling Location

: Near Storm Water Pond (North - West)

Sample Collected By

: VTL Team

Sampling Equipment used

RDS/FPS

Instrument Code

VTL/RDS/FPS/06

Coordinates

: 24°57'48" & 74°6'51"

Meteorological condition during monitoring

: Clear Sky

Date of Monitoring

: 12/11/2024 To 13/11/2024

Time of Monitoring

: 15:00 to 15:00 Hrs.

Ambient Temperature (°C)

: Min.18° Max 34°

Surrounding Activity

Human, Vehicular & Plant Activity

Scope of Monitoring

Regulatory Requirment

Method of Sampling Sampling Duration

IS:5182 24 Hrs.

Parameter Required

As per work order

S.No.	Parameters	Test Method		Parameters Test Method Results U		Units	NAAQS 2009 (Limits)
1	Carbon Monoxide (as CO)	IS:5182 (P-10)-1999, RA. 2019 (NDIR)	0.55	mg/m³	4		

<sup>\*</sup>BLQ-Below Limit Of Quantification, \*\*LOQ-Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Inchargè

Authorized Signato

Page No. 1/1

Approved & Certified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

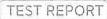
#### Vibrant Techno Lab Pvt. Ltd.

SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

9929108691, 9810205356, 8005707098, 9549956601

a 0141-2954638

M bd@vibranttechnolab.com







VTL/AA/03 Sample Number:

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

: VTL/A/2411180004/A Report No.

Format No : 7.8 F-02 Party Reference No : NIL

: 26/11/2024 Report Date

; 18/11/2024-26/11/2024 Period of Analysis

Receipt Date : 18/11/2024

: AMBIENT AIR QUALITY MONITORING Sample Description

General Information:-

Sampling Location

Sample Collected By

Sampling Equipment used

Instrument Code

Coordinates

Meteorological condition during monitoring

Date of Monitoring

Time of Monitoring

Ambient Temperature (°C)

Surrounding Activity Scope of Monitoring

Method of Sampling Sampling Duration

Parameter Required

: Near SLF Area

VTL Team

RDS/FPS

VTL/RDS/FPS/06 24°57'34" & 74°7'53"

Clear Sky

14/11/2024 To 15/11/2024

10:00 to 10:00 Hrs.

Min.17° Max 33°

Human, Vehicular & Plant Activity

Regulatory Requirment

: IS:5182

: 24 Hrs.

: As per work order

S.No.	Parameters	Parameters Test Method		Units	NAAQS 2009 (Limits)
1	Particulate Matter (as PM10)	IS:5182 (P- 23)-2006, RA. 2017	63.85	µg/m³	100
2	Particulate Matter (as PM2.5)	IS:5182 (P- 24)-2019	25.49	μg/m³	60
3	Nitrogen Dioxide (as NO2)	IS:5182 (P- 6)-2006, RA.2018	19.89	µg/m³	80
4	Sulphur Dioxide (as SO2)	IS:5182 (P- 2)-2001, RA. 2018	10.03	μg/m³	08
5	Benzene (as C6H6)	IS 5182 (P-11)-2006, RA.2017	*BLQ(**LOQ-1.0)	µg/m³	5
6	Ammonia (as NH3)	Methods of air sampling and analysis,3rd ed.,1988, Method No. 401	15.26	µg/m³	400
7	Ozone (as O3)	IS 5182 (P-9):1974, RA.2019	9.59	ha/w <sub>2</sub>	180
8	Lead (as Pb)	IS 5182 (P-22) : 2004, RA.2019	0.08	µg/m³	1
9	Arsenic (as As)	Methods of air sampling and analysis,3rd ed.,1988, Method No.302	*BLQ (**LOQ 0.15)	N. (Aug.)	
10	Nickel (as Ni)	USEPA compendium IO-3.2,1999	*BLQ (**LOQ 5.0)	ng/m²	20
11	Benzo (alpha) Pyrene-Particulate Phase Only	IS:5182 (P-12):2004, RA.2019	*BLQ (**LOQ 0.2)	ng/m³	1







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/2

Approved & Certified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

#### Vibrant Techno Lab Pvt. Ltd.

- SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- \_ 9929108691, 9810205356, 8005707098, 9549956601

© 0141-2954638

B bd@vibranttechnolab.com





Sample Number:

VTL/AA/03

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/A/2411180004/B

Format No

: 7.8 F-02

Party Reference No : NIL

Report Date Period of Analysis

: 26/11/2024 : 18/11/2024-26/11/2024

Receipt Date

: 18/11/2024

Sample Description

General Information:-

Sampling Location

Sample Collected By

Sampling Equipment used Instrument Code

Coordinates

Meteorological condition during monitoring

**Date of Monitoring** 

Time of Monitoring

Ambient Temperature (°C)

Surrounding Activity Scope of Monitoring

Method of Sampling

Sampling Duration Parameter Required : AMBIENT AIR QUALITY MONITORING

Near SLF Area

VTL Team

RDS/FPS

VTL/RDS/FPS/06 24°57'34" & 74°7'53"

Clear Sky

14/11/2024 To 15/11/2024

10:00 to 10:00 Hrs.

Min.17° Max 33°

Human, Vehicular & Plant Activity

Regulatory Requirment

: IS:5182 : 24 Hrs.

As per work order

S.No.	Parameters Test Method		Results	Units	NAAQS 2009 (Limits)	
1	Carbon Monoxide (as CO)	IS:5182 (P- 10)-1999, RA. 2019 (NDIR)	0.49	mg/m³	4	

<sup>\*</sup>BLQ-Below Limit Of Quantification, \*\*LOQ-Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory

Page No. 1/1

Approved & Certified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

9929108691, 9810205356, 8005707098, 9549956601

3 0141-2954638

₩ bd@vibranttechnolab.com







Sample Number: VTL/AA/04

; M/s Hindustan Zinc Ltd.

Report No. Format No : VTL/A/2411180005/A

Name & Address of the Party

Dariba Smelter Complex, Post- Dariba District -

Party Reference No : NIL

: 7.8 F-02

Rajpura Dariba Udaipur Rajasthan

Report Date

: 26/11/2024

Period of Analysis : 18/11/2024-26/11/2024

Receipt Date

: 18/11/2024

Sample Description

: AMBIENT AIR QUALITY MONITORING

General Information:-

Sampling Location

: Near CPP (North - East)

Sample Collected By

: VTL Team

Sampling Equipment used

RDS/FPS

Instrument Code

VTL/RDS/FPS/07

Coordinates

24°55'36" & 74°4'52"

Meteorological condition during monitoring

Date of Monitoring

Clear Sky

15/11/2024 To 16/11/2024

Time of Monitoring

08:00 to 08:00 Hrs.

Ambient Temperature (°C)

Min. 19° Max 34°

Surrounding Activity

Scope of Monitoring

Human, Vehicular & Plant Activity Regulatory Requirment

Method of Sampling

IS:5182

Sampling Duration

24 Hrs.

Parameter Required

: As per work order

S.No.	Parameters Test Method		Results	Units	NAAQS 2009 (Limits)	
1	Particulate Matter (as PM10)	IS:5182 (P- 23)-2006, RA. 2017	65.12	µg/m³	100	
2	Particulate Matter (as PM2.5)	IS:5182 (P- 24)-2019	27.89	µg/m³	60	
3	Nitrogen Dioxide (as NO2)	IS:5182 (P-6)-2006, RA.2018	21.44	hā/w³	80	
4	Sulphur Dioxide (as SO2)	IS:5182 (P- 2)-2001, RA. 2018	18,96	µg/m³	80	
5	Benzene (as C6H6)	IS 5182 (P-11)-2006, RA.2017	*BLQ(**LOQ-1.0)			
6	Ammonia (as NH3)	Methods of air sampling and analysis,3rd 11.4 ed.,1988, Method No. 401		µg/m³	400	
7	Ozone (as O3)	IS 5182 (P-9):1974, RA.2019	7.85	µg/m³	180	
8	Lead (as Pb)	IS 5182 (P-22) : 2004, RA.2019	0.10	µg/m³	1	
9	Arsenic (as As)	Methods of air sampling and analysis,3rd ed.,1988, Method No.302	*BLQ (**LOQ 0.15)	ng/m³	6	
10	Nickel (as Ni)	USEPA compendium IO-3.2,1999	*BLQ (**LOQ 5.0)	ng/m³	20	
11	Benzo (alpha) Pyrene-Particulate Phase Only	IS:5182 (P-12):2004, RA.2019	*BLQ (**LOQ 0.2)	ng/m³	1	







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/2

Approved & Cartified PA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pyt. Ltd.

SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

7 9929108691, 9810205356, 8005707098, 9549956601

2 0141-2954638





Sample Number : VTL/AA/04

Report No. Format No : VTL/A/2411180005/B

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

: 7.8 F-02

Rajpura Dariba Udaipur Rajasthan

Party Reference No : NIL

Report Date

: 26/11/2024 Period of Analysis : 18/11/2024-26/11/2024

Receipt Date

: 18/11/2024

Sample Description

: AMBIENT AIR QUALITY MONITORING

General Information:-

Sampling Location

: Near CPP (North - East)

Sample Collected By

: VTL Team

Sampling Equipment used

: RDS/FPS

Instrument Code

VTL/RDS/FPS/07

Coordinates

: 24°55'36" & 74°4'52"

Meteorological condition during monitoring

: Clear Sky

Date of Monitoring

: 15/11/2024 To 16/11/2024

Time of Monitoring

08:00 to 08:00 Hrs.

Ambient Temperature (°C)

Surrounding Activity

Min. 19° Max 34° Human, Vehicular & Plant Activity

Scope of Monitoring

Regulatory Requirment

Method of Sampling

IS:5182

Sampling Duration

24 Hrs.

Parameter Required

As per work order

S.No.	Parameters	Parameters Test Method Results U			NAAQS 2009 (Limits)
1	Carbon Monoxide (as CO)	IS:5182 (P- 10)-1999, RA. 2019 (NDIR)	0.61	mg/m³	4

<sup>\*</sup>BLQ-Below Limit Of Quantification, \*\*LOQ-Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signator

Page No. 1/1

Approved & Gertified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

9 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

3 9929108691, 9810205356, 8005707098, 9549956601

室 0141-2954638

M bd@vibranttechnolab.com





Sample Number:

Name & Address of the Party

VTL/AA/01

: M/s Hindustan Zinc Ltd.

Report No.

: VTL/A/2502170005/A

Format No

Dariba Smelter Complex, Post- Dariba, District -Rajpura Dariba Udaipur Rajasthan

Party Reference No : NIL

· 7.8 F-02

Report Date

: 22/02/2025

Period of Analysis : 17/02/2025-22/02/2025

Receipt Date

: 17/02/2025

Sample Description

: AMBIENT AIR QUALITY MONITORING

General Information:-

Sampling Location

: Near Main Gate (South)

Sample Collected By

: VTL Team

Instrument Code

: VTL/RDS/FPS/04

Coordinates

: 24°57'35" & 74°07'06"

Meteorological condition during monitoring

: Clear Sky

Date of Monitoring

: 11/02/2025 To 12/02/2025

Time of Monitoring

11:00 to 11:00 Hrs.

Ambient Temperature (°C)

Min.14° Max 33°

Surrounding Activity Method of Sampling

: Human, Vehicular & Plant Activity

Sampling Duration

: IS:5182 : 24 Hrs.

Parameter Required

: As per work order

S.No.	Parameters	Test Method	Results	Units	NAAQS 2009 (Limits)
1	Particulate Matter (as PM10)	IS:5182 (Part- 23)-2006 RA 2022	72.48	µg/m³	100
2 .	Particulate Matter (as PM2.5)	IS 5182(Part- 24): 2019	35.19	µg/m³	60
3	Nitrogen Dioxide (as NO2)	IS:5182 (P- 6)-2006, RA.2022	23.97	µg/m³	80
4	Sulphur Dioxide (as SO2)	IS 5182 (Part 2 ): Sec 1 : 2023	18.20	µg/m³	80
5	Carbon Monoxide (as CO)	IS:5182 (P-10)-1999, RA. 2019 (NDIR)	0.68	mg/m³	4
6	Benzene (as C6H6)	IS 5182 (P-11)-2006, RA.2017	*BLQ (**LOQ 1.0)	µg/m³	5
7	Ammonia (as NH3)	IS 5182 (Part-25)-2018	15.62	μg/m³	400
8	Ozone (as O3)	IS 5182 (Part-9):1974 RA 2019	19.54	µg/m³	180
9	Lead (as Pb)	IS 5182 (P-22) : 2004, RA.2019	0.15	μg/m³	1
10	Arsenic (as As)	VTL/STP/02/STP/09	*BLQ (**LOQ 0.5)	ng/m³	6
11	Nickel (as Ni)	IS 5182 ( Part 26 ): 2020	*BLQ (**LOQ 5.0)	ng/m³	20
12	Benzo (alpha) Pyrene-Particulate Phase Only	IS:5182 (P-12):2004, RA.2019	*BLQ (**LOQ 0.2)	ng/m³	1

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signator



Page No. 1/1

Approved & Centified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

#### Vibrant Techno Lab Pvt. Ltd.

- SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

**0141-2954638** 

bd@vibranttechnolab.com





Sample Number:

Name & Address of the Party

VTL/AA/02

: M/s Hindustan Zinc Ltd.

Report No.

: VTL/A/2502170006/A

Format No

: 7.8 F-02

Dariba Smelter Complex, Post- Dariba District -Rajpura Dariba Udaipur Rajasthan

Party Reference No : NIL

Report Date

: 22/02/2025

Period of Analysis : 17/02/2025-22/02/2025 Receipt Date

: 17/02/2025

Sample Description

: AMBIENT AIR QUALITY MONITORING

General Information:-

Sampling Location

Near Storm Water Pond (North - West)

Sample Collected By

VTL Team

Instrument Code

VTL/RDS/FPS/05 24°57'48" & 74°6'51"

Coordinates

Meteorological condition during monitoring Date of Monitoring

Clear Sky

Time of Monitoring

11/02/2025 To 12/02/2025 11:30 to 11:30 Hrs.

Ambient Temperature (°C)

Surrounding Activity

Min.14° Max 33°

Method of Sampling

Human, Vehicular & Plant Activity IS:5182

Sampling Duration

24 Hrs.

Parameter Required

As per work order

S.No.	D. Parameters Test Method		Results	Units	NAAQS 2009 (Limits)
1	Particulate Matter (as PM10)	IS:5182 (Part- 23)-2006 RA 2022	66.89	µg/m³	100
2	Particulate Matter (as PM2.5)	IS 5182(Part- 24): 2019	33.14	µg/m³	60
3	Nitrogen Dioxide (as NO2)	IS:5182 (P- 6)-2006, RA.2022	25.61	µg/m³	80
4	Sulphur Dioxide (as SO2)	IS 5182 (Part 2 ): Sec 1 : 2023	15.27	µg/m³	80
5	Carbon Monoxide (as CO)	IS:5182 (P- 10)-1999, RA. 2019 (NDIR)	0,62	mg/m³	4
3	Benzene (as C6H6)	IS 5182 (P-11)-2006, RA.2017	*BLQ (**LOQ 1.0)	µg/m³	5
7	Ammonia (as NH3)	IS 5182 (Part-25)-2018	17.24	µg/m³	400
3	Ozone (as O3)	IS 5182 (Part-9):1974 RA 2019	9.86	µg/m³	180
9	Lead (as Pb)	IS 5182 (P-22) : 2004, RA.2019	0.10	μg/m³	1
10	Arsenic (as As)	VTL/STP/02/STP/09	*BLQ (**LOQ 0.5)	ng/m³	6
11	Nickel (as Ni)	IS 5182 ( Part 26 ): 2020	*BLQ (**LOQ 5.0)	ng/m³	20
12	Benzo (alpha) Pyrene-Particulate Phase Only	IS:5182 (P-12):2004, RA.2019	*BLQ (**LOQ 0.2)	ng/m³	1

\*\*\*End of Report\*\*\*







**RK Yadav** Lab Incharge Authorized Signatory



Page No. 1/1

Approved & Gartified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

#### Vibrant Techno Lab Pvt. Ltd.

- SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

- 0141-2954638
- bd@vibranttechnolab.com
- www.vibranttechnolab.com





Sample Number: VTL/AA/03

Name & Address of the Party

: M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/A/2502170007/A

Format No

· 7.8 F-02

Party Reference No : NIL

Report Date

: 22/02/2025

Period of Analysis : 17/02/2025-22/02/2025

Receipt Date

: 17/02/2025

Sample Description

: AMBIENT AIR QUALITY MONITORING

General Information:-

Sampling Location Sample Collected By

Instrument Code

Coordinates

Meteorological condition during monitoring

Date of Monitoring Time of Monitoring . Ambient Temperature (°C) Surrounding Activity

Method of Sampling Sampling Duration

Parameter Required

: Near SLF Area

VTL Team VTL/RDS/FPS/06

24°57'34" & 74°7'53"

Clear Sky

11/02/2025 To 12/02/2025 12:00 to 12:00 Hrs.

Min.14° Max 33°

: Human, Vehicular & Plant Activity

: IS:5182 24 Hrs.

As ner work order

ar un.		. As per work order			
S.No.	Parameters	Test Method	Results	Units	NAAQS 2009 (Limits)
1	Particulate Matter (as PM10)	IS:5182 (Part- 23)-2006 RA 2022	76.54	µg/m³	100
2	Particulate Matter (as PM2.5)	IS 5182(Part- 24): 2019	37.41	µg/m³	60
3	Nitrogen Dioxide (as NO2)	IS:5182 (P- 6)-2006, RA.2022	21.52	μg/m³	80
4	Sulphur Dioxide (as SO2)	IS 5182 (Part 2 ): Sec 1 : 2023	12.36	μg/m³	80
5	Carbon Monoxide (as CO)	IS:5182 (P- 10)-1999, RA. 2019 (NDIR)	0.59	mg/m³	4
6	Benzene (as C6H6)	IS 5182 (P-11)-2006, RA.2017	*BLQ (**LOQ 1.0)	μg/m³	5
7	Ammonia (as NH3)	IS 5182 (Part-25)-2018	16.97	μg/m³	400
8	Ozone (as O3)	IS 5182 (Part-9):1974 RA 2019	14.62	μg/m³	180
9	Lead (as Pb)	IS 5182 (P-22) : 2004, RA.2019	0.14	μg/m³	1
10	Arsenic (as As)	VTL/STP/02/STP/09	*BLQ (**LOQ 0.5)	пд/m³	6
11	Nickel (as Ni)	IS 5182 ( Part 26 ): 2020	*BLQ (**LOQ 5.0)	ng/m³	20
12 -	Benzo (alpha) Pyrene-Particulate Phase Only	IS:5182 (P-12):2004, RA.2019	*BLQ (**LOQ 0.2)	ng/m³	1

\*\*\*End of Report\*\*\*







**RK Yadav** Lab Incharge Authorized Signatory



Page No. 1/1

Approved & Cartified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

#### Vibrant Techno Lab Pvt. Ltd.

- SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

0141-2954638

bd@vibranttechnolab.com





Sample Number: VTL/AA/04

Name & Address of the Party

. M/s Hindustan Zinc Ltd.

Report No. Format No : VTL/A/2502170008/A

Dariba Smelter Complex, Post- Dariba, District -

Party Reference No

: 7.8 F-02

Rajpura Dariba Udaipur Rajasthan

Report Date

: NIL : 22/02/2025

Period of Analysis

: 17/02/2025-22/02/2025

Receipt Date

: 17/02/2025

Sample Description

: AMBIENT AIR QUALITY MONITORING

General Information:-

Sampling Location

Near CPP (North - East)

Sample Collected By

VTL Team

Instrument Code

VTL/RDS/FPS/07

Coordinates

24°55'36" & 74°4'52"

Meteorological condition during monitoring

Clear Sky

Date of Monitoring Time of Monitoring

11/02/2025 To 12/02/2025

13:00 to 13:00 Hrs.

Ambient Temperature (°C)

Min.14° Max 33°

Surrounding Activity Method of Sampling

Human, Vehicular & Plant Activity IS:5182

Sampling Duration

24 Hrs.

	Parameter Required	: As per work order			
S.No.	Parameters	Test Method	Results	Units	NAAQS 2009 (Limits)
1	Particulate Matter (as PM10)	IS:5182 (Part- 23)-2006 RA 2022	70.41	µg/m³	100
2	Particulate Matter (as PM2.5)	IS 5182(Part- 24): 2019	31.59	µg/m³	60
3	Nitrogen Dioxide (as NO2)	IS:5182 (P- 6)-2006, RA.2022	22.84	μg/m³	80
4	Sulphur Dioxide (as SO2)	IS 5182 (Part 2 ): Sec 1 : 2023	14.72	µg/m³	80
5	Carbon Monoxide (as CO)	IS:5182 (P- 10)-1999, RA. 2019 (NDIR)	0.67	mg/m³	4
6	Benzene (as.C6H6)	IS 5182 (P-11)-2006, RA.2017	*BLQ (**LOQ 1.0)	µg/m³	5
7	Ammonia (as NH3)	IS 5182 (Part-25)-2018	13.67	µg/m³	400
8	Ozone (as O3)	IS 5182 (Part-9):1974 RA 2019	10.21	µg/m³	180
9	Lead (as Pb)	IS 5182 (P-22) : 2004, RA.2019	0.17	µg/m³	1
10	Arsenic (as As)	VTL/STP/02/STP/09	*BLQ (**LOQ 0.5)	ng/m³	6
11	Nickel (as Ni)	IS 5182 ( Part 26 ); 2020	*BLQ (**LOQ 5.0)	ng/m³	20
12	Benzo (alpha) Pyrene-Particulate Phase Only	IS:5182 (P-12):2004, RA.2019	*BLQ (**LOQ 0.2)	ng/m³	1

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/1

Approved & Certified PPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

#### Vibrant Techno Lab Pvt. Ltd.

- 🖟 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

- © 0141-2954638
- bd@vibranttechnolab.com
- www.vibranttechnolab.com

#### HINDUSTAN ZINC LIMITED

#### DARIBA SMELTER COMPLEX

#### Work Zone Environment Monitoring Results

(October'24-March'25)

Month Location	Parameters	Prescribed Standards*	Oct'24	Nov'24	Dec'24	Jan'25	Feb'25	March'25
			Zinc	Plant				
Raw	SPM	10	7.84	7.20	7.71	7.38	7.30	8.30
Material Handling	SO <sub>2</sub>	5	0.110	0.120	0.118	0.125	0.13	0.106
(RMH)	Zn	5	1.95	1.55	2.26	2.14	2.50	3.28
Zinc Dust	SPM	10	6.97	6.04	7.16	7.04	7.01	7.95
	SO <sub>2</sub>	5	0.053	0.082	0.061	0.079	0.068	0.073
Plant	Zn	5	2.00	1.77	2.40	1.88	2.17	2.93
Purification	SPM	10	3.94	3.21	3.98	2.86	3.24	3.97
	$SO_2$	5	0.094	0.098	0.069	0.091	0.082	0.101
Section	Zn	5	0.322	0.203	0.315	0.204	0.288	0.384
	SPM	10	2.90	2.27	2.97	2.56	2.82	3.31
Cell House	SO <sub>2</sub>	5	0.229	0.199	0.261	0.229	0.270	0.266
	Zn	5	0.297	0.290	0.319	0.270	0.320	0.369
			Lead	l Plant				
Raw	SPM	10	7.21	6.95	7.845	7.31	7.06	7.91
Material	SO <sub>2</sub>	5	0.070	0.096	0.104	0.081	0.10	0.10
Handling (RMH)	Pb	0.15	0.101	0.113	0.132	0.117	0.122	0.128
	SPM	10	5.34	5.91	6.43	6.11	5.26	6.26
SKS	SO <sub>2</sub>	5	0.108	0.115	0.128	0.124	0.117	0.140
	Pb	0.15	0.067	0.085	0.094	0.087	0.075	0.100
Blast	SPM	10	5.40	6.505	6.55	6.59	6.165	7.045
	$SO_2$	5	0.0865	0.091	0.098	0.0965	0.083	0.111
Furnace	Pb	0.15	0.070	0.100	0.105	0.102	0.087	0.112
LEP	SPM	10	4.25	4.99	5.85	5.34	5.52	6.36
Melting &	SO <sub>2</sub>	5	0.047	0.065	0.076	0.049	0.059	0.078
Casting	Pb	0.15	0.059	0.072	0.093	0.079	0.080	0.100

<sup>\*</sup> Time Weighted Average (TWA) .All readings in ppm

Team Member - Environment

Dariba Smelter Complex

<sup>\*</sup> Factory Act, 1948 (Schedule II)

# HINDUSTAN ZINC LIMITED DARIBA SMELTER COMPLEX

# Fugitive Emission Monitoring Results (October'24-March'25)

Location	Parameters (All figures in μg/m³)  TSPM
Prescribed Limit*	- A
Raw Material Handling (RMH) - Zinc	379.36
Roaster Plant	285.20
Calcine Handling	320.14
Coal Handling Plant (CPP)	295.96
Fly Ash Handling	352.20
Raw Material Handling (RMH) – Lead Plant	372.77
Near SKS Primary	281.15

Secondary fugitive emissions are monitored on 24 hrs. basis at a distance of 10 m from the source.

Team Member - Environment

Dariba Smelter Complex





Sample Number : VTL/WW/05

M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Name & Address of the Party

Sample Description

: Waste Water

Sampling Location Sample Collected By

: ETP Outlet : VTL Team

Preservation

: Suitable Preservation

Method of sampling

: IS: 3025

ULR No.

: TC1122724000002654F

Report No.

: VTL/WW/2411180004/A

Format No

: 7.8 F-01

Party Reference No : NIL

Report Date

: 26/11/2024

Period of Analysis

: 18/11/2024-26/11/2024

Receipt Date

: 18/11/2024

Sampling Date Sampling Type : 15/11/2024

Sample Quantity

: Grab : 2 Ltr.

Coordinates

S.No.	Test Parameters	Test Method	Result	Unit	Limits
1	На	IS: 3025 (P-11): 2022	7.48		5.5 to 9.0
	terror.	Carlo Gallone Carlo Carl	12		
2	Total Suspended Solids (TSS)	IS: 3025 (P-17): 2022	16.21	mg/l	100
3	Oil & Grease	IS:3025 (P-39): 2021	*BLQ(**LOQ-4.0)	mg/l	10
4	Biochemical Oxygen Demand (BOD) (3 days @ 27°C)	IS: 3025 (P-44): 1993, RA: 2019	9.14	mg/l	, 30
5	Chemical oxygen Demand (COD)	IS: 3025 (P-58): 2006 RA: 2017	52.63	mg/I	250
6	Lead (as Pb)	APHA 23rd Edition-3030 D, 3113 B, 2017	*BLQ(**LOQ-0.1)	mg/l	0.1
7	Total Chromium (as Cr)	APHA 23rd Edition 3113 B, 2017	*BLQ(**LOQ- 0.10)	mg/l	0.2
8	Copper (as Cu)	APHA 23rd Edition -3111B, 2017	*BLQ(**LOQ-0.10 )	mg/l	1.0
9	Zinc (as Zn)	APHA 23rd Edition-3030D, 3113 B, 2017	0.38	rng/l	1.0
10	Nickel (as Ni)	APHA 23rd Edition-3030D, 3113 B, 2017	*BLQ(**LOQ-0.1 )	mg/l	3.0
11	Fluoride (as F)	APHA 23rd Edition, 4500FD, 2017	0.49	mg/l	2.0
12	Sulphide (as S)	IS: 3025 (P-29) :1986 Idometric, RA :2019	0,62	mg/l	2.0
13	Cadmium (as Cd)	APHA 23rd edition-3030D, 3113 B, 2017	*BLQ(**LOQ-0.10)	mg/l	2.0
14	Residual Free Chlorine	IS: 3025 (P-26):2021	*BLQ(**LOQ-0.2 )	mg/l	0.5
15	Iron (as Fe)	APHA 23RD Edition 3111 B, 2017	0.20	mg/I	1.0







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/2

Approved & Certified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

#### Vibrant Techno Lab Pvt. Ltd.

- 9 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

® 0141-2954638

□ bd@vibranttechnolab.com



Sample Number:

VTL/WW/05

M/s Hindustan Zinc Ltd.

Format No

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Report No.

: VTL/WW/2411180004/B

: 7.8 F-01

Party Reference No ; NIL

Report Date Period of Analysis : 26/11/2024

: 18/11/2024-26/11/2024

Receipt Date

: 18/11/2024

Sampling Date

: 15/11/2024

Sampling Type

: Grab

Sample Quantity

: 2 Ltr.

Method of sampling

Preservation

Sample Description

Sampling Location

Sample Collected By

Name & Address of the Party

: IS: 3025

: Waste Water

: Suitable Preservation

: ETP Outlet

: VTL Team

Coordinates

S.No.	<b>Test Parameters</b>	Test Method	Result	Unit	Limits
1	Chloride (as CI)	IS: 3025 (P-32): 1988, RA. 2019	395	mg/l	1000
2	Phosphate (as PO4)	chate (as PO4) IS:3025 (P-31):1988, ( stannous Chloride Method) Sec.3 RA:		mg/l	5.0
3	Sulphate (as SO4)	IS: 3025 (P-24): 1986, RA. 2019 Turbidity Method	141.0	mg/l	1000
4	Cyanide (as CN)	APHA 23rd Edition- 4500 CN-E, 2017	*BLQ(**LOQ-0.03)	mg/l	0.2

\*BLQ-Below Limit OF Quantification, \*\*LOQ- Limit Of Detection

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory

Page No. 1/1

Approved & Certified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

🕅 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020

9929108691, 9810205356, 8005707098, 9549956601

2 0141-2954638

bd@vibranttechnolab.com





Sample Number :

VTL/WW/02

M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -

Rajpura Dariba Udaipur Rajasthan

Name & Address of the Party

Sample Description

: Waste Water : ETP Outlet

: Suitable Preservation

Sampling Location Sample Collected By

: VTL Team

Preservation Mathad of an

ULR No.

: TC1122725000000435F

Report No.

: VTL/WW/2502170007/A

Format No

: 7.8 F-01

Party Reference No : NIL

Report Date

: 22/02/2025

Period of Analysis

: 17/02/2025-22/02/2025

Receipt Date Sampling Date : 17/02/2025

Sampling Type

: 14/02/2025

Sample Quantity

: Grab : 2 Ltr.

	d of sampling : IS: 3025		Coordinates :		
S.No.	Test Parameters	Test Method	Result	Unit	Limits
1	рН	· IS: 3025 (P-11): 2022	7.39	3	5.5 to 9.0
2	Total Suspended Solids (TSS)	IS: 3025 (P-17): 2022	14.48	mg/L	100
3	Oil & Grease	IS:3025 (P-39): 2021	*BLQ(**LOQ-4.0)	mg/L	10
4	Biochemical Oxygen Demand (BOD) (3 days @ 27°C)	IS: 3025 (P-44): 2023	8.69	mg/L	30
5	Chemical oxygen Demand (COD)	IS: 3025 (P-58): 2023	48.76	mg/L	250
6	Lead (as Pb)	APHA 24th Edition ,3111 B, 2023	*BLQ(**LOQ-0.05)	mg/L	0.1
7	Chromium (as Cr)	APHA 24th Edition ,3111 B, 2023	*BLQ(**LOQ- 0.10)	mg/L	0.2
8	Copper (as Cu)	APHA 24th Edition ,3111 B, 2023	*BLQ(**LOQ-0.10)	mg/L	1.0
9	Zinc (as Zn)	APHA 24th Edition ,3111 B, 2023	0.42	mg/L	1.0
10	Nickel (as Ni)	APHA 24th Edition ,3111 B, 2023	*BLQ(**LOQ-0.1)	mg/L	3.0
11	Chloride (as CI)	IS: 3025 (P-32): 1988, RA. 2019	352	mg/L	1000
12	Fluoride (as F)	APHA 24th Edition, 4500F-D:2023	0.52	mg/L ,	2.0
13	Sulphide (as S)	IS 3025 (P-29) : 2022 (Clause 6.0)	0.60	mg/L	2.0
14	Cadmium (as Cd)	APHA 24th Edition ,3111 B, 2023	*BLQ(**LOQ-0.10 )	mg/L	2.0
15	Cyanide (as CN)	IS 3025 (P-27/Sec 1) :2021	*BLQ(**LOQ-0.2)	mg/L	0.2
16	Residual Free Chlorine	IS: 3025 (P-26):2021 :(Clause 5.0)	*BLQ(**LOQ-0.2 )	mg/L	0.5







RK Yadav Lab Incharge Authorized Signatory



Page No. 1/2

Vibrant Techno Lab Pvt. Ltd.

- SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

**20141-2954638** 

bd@vibranttechnolab.com







Sample Number :

ULR No.

: TC1122725000000435F

Report No.

: VTL/WW/2502170007/A

S.No.	Test Parameters	Test Method	Result	Unit '	Limits
17	Iron (as Fe)	APHA 24th Edition , 3111 B, 2023	0.22	mg/L	1.0

\*BLQ-Below Limit OF Quantification, \*\*LOQ- Limit Of Quantification

\*\*\*End of Report\*\*\*







RK Yadav Lab Incharge Authorized Signatory



Page No. 2/2

Approved & Certified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

- 9 SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

0141-2954638

M bd@vibranttechnolab.com



Sample Number:

VTL/WW/02

M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -Rajpura Dariba Udaipur Rajasthan

Name & Address of the Party

Sample Description

: Waste Water

Sampling Location Sample Collected By

: ETP Outlet : VTL Team

Preservation

: Suitable Preservation

Method of sampling

: IS: 3025

Report No.

: VTL/WW/2502170007/B

Format No

Report Date

: 7.8 F-01

: 22/02/2025

Party Reference No

: NIL

Period of Analysis

: 17/02/2025-22/02/2025

Receipt Date

: 17/02/2025

Sampling Date

: 14/02/2025

Sampling Type

: Grab

Sample Quantity

: 2 Ltr.

Coordinates

	1		400,411,41		
S.No.	Test Parameters	Test Method	Result	Unit	Limits
1	Phosphate (as PO4)	IS:3025 (P- 31) Sec 1 : 2022 ( Clause 5.0)	0.28	mg/L	5.0
2	Sulphate (as SO4)	IS: 3025 (P-24 ) Sec-1 : 2022	127.0	mg/L	1000

\*BLQ-Below Limit OF Quantification, \*\*LOQ- Limit Of Quantification

\*\*\*End of Report\*\*\*







**RK Yadav** Lab Incharge Authorized Signator

Page No. 1/1

Approved & Certified | EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

- SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
- 9929108691, 9810205356, 8005707098, 9549956601

@ 0141-2954638

bd@vibranttechnolab.com

### Piezometer water Quality

 $\frac{Nov - 24}{(Tailing dam)}$ 

(All figures in ppm except pH)

Parameter	PW 1	PW 2	PW 3	PW 4	PW 5	PW 6
pН	07.27	07.49	07.30	07.70	07.20	07.28
Suspended Solids	09.00	07.00	06.00	08.00	08.00	12.00
Lead	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)
Zinc	00.05	00.04	00.04	00.05	00.04	00.10
Copper	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)
Iron	00.05	00.04	00.02	00.02	00.04	00.05
Cadmium	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)
Nickel	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)
Cobalt	(<0.05)	(<0.05)	(<0.05)	(<0.05)	(<0.05)	(<0.05)

### Feb - 25 (Tailing dam)

(All figures in ppm except pH)

			(	and the bear areas I	or   p. r. /
PW 1	PW 2	PW 3	PW 4	PW 5	PW 6
07.06	07.23	07.38	07.30	07.20	07.04
12.00	08.00	12.00	10.00	14.00	16.00
(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)
00.07	00.05	00.06	00.08	00.06	00.12
(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)
00.06	00.04	00.04	00.03	00.05	00.06
(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)
(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)
(<0.05)	(<0.05)	(<0.05)	(<0.05)	(<0.05)	(<0.05)
	07.06 12.00 (<0.01) 00.07 (<0.01) 00.06 (<0.01) (<0.01)	07.06     07.23       12.00     08.00       (<0.01)	07.06     07.23     07.38       12.00     08.00     12.00       (<0.01)	PW 1         PW 2         PW 3         PW 4           07.06         07.23         07.38         07.30           12.00         08.00         12.00         10.00           (<0.01)	07.06         07.23         07.38         07.30         07.20           12.00         08.00         12.00         10.00         14.00           (<0.01)

### Process water Quality results

 $\underline{Oct-24}$ 

Parameter	Mine Water	Tailing Dam Water	Garland Drain Water
pH	07.07	06.68	06.67
Suspended Solids	15.00	12.00	16.00
Lead	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Zinc	00.28	00.62	00.60
Copper	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Iron	00.11	00.15	00.12
Cadmium	BDL (<0.003)	BDL (<0.003)	BDL (<0.003)
Nickel	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Cobalt	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)

(All figures in ppm except pH)

### Nov - 24

Parameter	Mine Water	Tailing Dam Water	Garland Drain Water
pН	07.16	06.90	06.83
Suspended Solids	12.00	10.00	22.00
Lead	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Zine	00.33	00.75	00.47
Copper	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Iron	00.15	00.20	00.10
Cadmium	BDL (<0.003)	BDL (<0.003)	BDL (<0.003)
Nickel	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Cobalt	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)

(All figures in ppm except pH)

### <u>Dec – 24</u>

Parameter	Mine Water	Tailing Dam Water	Garland Drain Water
pН	07.40	07.26	07.39
Suspended Solids	08.00	10.00	16.00
Lead	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Zinc	0.18	0.62	0.44
Copper	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Iron	0.05	0.08	0.05
Cadmium	BDL (<0.003)	BDL (<0.003)	BDL (<0.003)
Nickel	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Cobalt	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)

(All figures in ppm except pH)

Parameter	Mine Water	Tailing Dam Water	Garland Drain Water	
pH	07.58	08.05	06.76	
Suspended Solids	12.00	10.00	15.00	
Lead	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)	
Zinc	00.20	00.47	00.43	
Copper	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)	
Iron	00.14	00.10	00.15	
Cadmium	BDL (<0.003)	BDL (<0.003)	BDL (<0.003)	
Nickel	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)	
Cobalt	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)	

(All figures in ppm except pH)

 $\underline{\text{Feb}} - 25$ 

Parameter	Mine Water	Tailing Dam Water	Garland Drain Water
pH	07.30	07.07	06.92
Suspended Solids	15.00	08.00	12.00
Lead	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Zinc	00.15	00.32	00.40
Copper	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Iron	00.12	00.09	00.10
Cadmium	BDL (<0.003)	BDL (<0.003)	BDL (<0.003)
Nickel	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Cobalt	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)

(All figures in ppm except pH)

<u>Mar – 25</u>

Parameter	Mine Water	Tailing Dam Water	Garland Drain Water
pH	06.84	07.17	06.72
Suspended Solids	12.00	15.00	20.00
Lead	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Zinc	0.15	0.75	0.60
Copper	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Iron	0.07	0.10	0.10
Cadmium	BDL (<0.003)	BDL (<0.003)	BDL (<0.003)
Nickel	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Cobalt	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)

(All figures in ppm except pH)

# HINDUSTAN ZINC LIMITED DARIBA SMELTER COMPLEX

# Funds earmarked towards environmental control measures. (2025-26)

Sr.		Total amount
No.	Description	(Rs. in lakhs)
1	Green Belt Development, Maintenance of old plantation & landscaping	301.60
2	Environment Monitoring	167.80
3	Storm water ponds operation and maintenance & Monsoon management	97.60
4	Environmental training, awareness and publicity	3.5
5	Hazardous Waste Management	2634.40
6	O & M of Organic waste Convertor	0.00
7	Environmental Audit & IMS	15.0
8	Returns, fees for Award & CTO	107.00
9	Pollution control measure	600.00
	Grand Total	3926.9

#### Annexure XIII

# HINDUSTAN ZINC LIMITED DARIBA SMELTER COMPLEX

# Expenditure made in environmental control measures. (2024-25)

Sr.	Description	Total amount
No.	Description	(Rs. in lakhs)
1	Green Belt Development, Maintenance of old plantation & landscaping	130.38
2	Environment Monitoring	122.66
3	Storm water ponds operation and maintenance & Monsoon management	14.53
4	Environmental training, awareness and publicity	1.11
5	Hazardous Waste Management	2242.71
6	O & M of Organic waste Convertor	0
7	Environmental Audit	7.71
8	Returns, fees for Award & CTO	32.43
9	Pollution control measure	310.39
	Grand Total	2861.92

### Hindustan Zinc Limited Dariba Smelter Complex Dariba, Dist. Rajsamand, Rajasthan.

## Average Sulphur and ash content in coal Monitoring Report (October'24-March'25)

Month	Average Sulphur content %	Average Ash %
October-24	0.62	24.58
November-24	0.59	19.11
December-24	0.64	21.73
January-25	1.09	27.01
February- 25	0.92	32.72
March-25	0.82	31.80

(Sudhir Parwal)

Head CPP

Dariba Smelter Complex

# HINDUSTAN ZINC LIMITED DARIBA SMELTER COMPLEX

### Ambient Noise Monitoring Report

(October'24-March'25)

Plant	DARIBA SMELTER COMPLEX			X
Location  Prescribed Standards*  (70-75)	Boundary Wall near Plantation site (SW)	Near Gate No.2 (SE)	Boundary wall of CPP (NE)	Behind main reservoir (NW)
October'24-March'25	60.0-70.4	60.7-70.8	60.0-69.8	59.1-69.1

Team Member - Environment

Dariba Smelter Complex

Jan-25

(All figures in ppm except pH)

Parameter	Sumer Singh Well Water	Nahar Singh Well Water
pН	07.65	07.68
Suspended Solids	10.00	21.00
Lead	BDL (<0.01)	BDL (<0.01)
Zine	00.06	00.25
Copper	BDL (<0.01)	BDL (<0.01)
Iron	00.04	00.05
Cadmium	BDL (<0.003)	BDL (<0.003)
Nickel	BDL (<0.01)	BDL (<0.01)
Cobalt	BDL (<0.01)	BDL (<0.01)
Depth of well from Surface (ft.)	90.00	85.00
Water level in well from Surface (ft.)	82.12	05.23

BDL: Below Detection Limit

Feb-25

(All figures in ppm except pH)

Parameter	Sumer Singh Well Water	Nahar Singh Well Water
pH	07.02	07.83
Suspended Solids	07.00	10.00
Lead	BDL (<0.01)	BDL (<0.01)
Zine	00.08	00.30
Copper	BDL (<0.01)	BDL (<0.01)
Iron	00.05	00.05
Cadmium	BDL (<0.003)	BDL (<0.003)
Nickel	BDL (<0.01)	BDL (<0.01)
Cobalt	BDL (<0.01)	BDL (<0.01)
Depth of well from Surface (ft.)	90.00	85.00
Water level in well from Surface (ft.)	83.45	05.59

BDL: Below Detection Limit

Mar-25

(All figures in ppm except pH)

Parameter	Sumer Singh Well Water	Nahar Singh Well Water
pН	07.74	07.32
Suspended Solids	15.00	13.00
Lead	BDL (<0.01)	BDL (<0.01)
Zinc	0.05	0.20
Copper	BDL (<0.01)	BDL (<0.01)
Iron	0.05	0.04
Cadmium	BDL (<0.003)	BDL (<0.003)
Nickel	BDL (<0.01)	BDL (<0.01)
Cobalt	BDL (<0.01)	BDL (<0.01)
Depth of well from Surface (ft.)	90.00	85.00
Water level in well from Surface (ft.)	82.97	05.89

BDL: Below Detection Limit

### Wells water Quality & Level results

Oct - 24

(All figures in ppm except pH)

Parameter	Sumer Singh Well Water	Nahar Singh Well Water
pH	07.11	07.50
Suspended Solids	12.00	25.00
Lead	BDL (<0.01)	BDL (<0.01)
Zinc	00.10	00.20
Copper	BDL (<0.01)	BDL (<0.01)
Iron	00.03	00.04
Cadmium	BDL (<0.003)	BDL (<0.003)
Nickel	BDL (<0.01)	BDL (<0.01)
Cobalt	BDL (<0.01)	BDL (<0.01)
Depth of well from Surface (ft.)	90.00	85.00
Water level in well from Surface (ft.)	75.12	04.57

BDL: Below Detection Limit

Nov - 24

(All figures in ppm except pH)

Parameter	Sumer Singh Well Water	Nahar Singh Well Water
pH	07.36	07.90
Suspended Solids	15.00	20.00
Lead	BDL (<0.01)	BDL (<0.01)
Zinc	00.13	00.25
Copper	BDL (<0.01)	BDL (<0.01)
Iron	00,04	00.05
Cadmium	BDL (<0.003)	BDL (<0.003)
Nickel	BDL (<0.01)	BDL (<0.01)
Cobalt	BDL (<0.01)	BDL (<0.01)
Depth of well from Surface (ft.)	90.00	85.00
Water level in well from Surface (ft.)	81.23	05.19

BDL: Below Detection Limit

Dec - 24

(All figures in ppm except pH)

Parameter	Sumer Singh Well Water	Nahar Singh Well Water
pH	07.74	07.56
Suspended Solids	12.00	16.00
Lead	BDL (<0.01)	BDL (<0.01)
Zinc	0.07	0.18
Copper	BDL (<0.01)	BDL (<0.01)
Iron	0.04	0.04
Cadmium	BDL (<0.003)	BDL (<0.003)
Nickel	BDL (<0.01)	BDL (<0.01)
Cobalt	BDL (<0.01)	BDL (<0.01)
Depth of well from Surface (ft.)	90.00	85.00
Water level in well from Surface (ft.)	82.31	05.56

BDL: Below Detection Limit