

Reg. A/D

HZL/RDC/EC-CR/2024-25/H1

Date: 25.11.2024

To,

The Deputy Director (S) /Scientist -C
Ministry of Environment, Forest & Climate Change,
Integrated Regional Office, A-209&218, Aranya Bhawan,
Jhalana Institutional Area Jaipur-302004

File no: IV/ENV/R/IND-115/758/2009

Sub: Six Monthly Environmental compliance report for the Integrated Project at Dariba, HZL (Zinc Smelter (5,00,000 TPA), Lead Smelter (1,25,000 TPA), Captive Power Plant (255 MW) and expansion of Rajpura Dariba Mine (9,00,000 to 1,08,000 TPA) along with Beneficiation Plant (9,00,000 to 12,00,000 TPA) at Village Dariba, Tehsil -Railmagra, Dis. Rajsamand from April'24 to September'24.

Ref:

1. EC Letter No. J-11011/380/2008-IA II (I) dated 4.11.2009
2. Amendment in EC No. J-11011/380/2008-IA II (I) dated 20.12.2011.
3. Expansion EC Letter No. J-11015/380/2008-IA II (I) dated 26.7.2018 (RD Mine 0.9 MTPA to 1.08 MTPA)


Sir,

With reference to aforesaid subject and cited references, it is to inform that we are herewith submitting six monthly Compliance report for the conditions stipulated in the Environment Clearances of Integrated Project at Dariba, HZL (Zinc Smelter (5,00,000 TPA), Lead Smelter (1,25,000 TPA), Captive Power Plant (255 MW) and expansion of Rajpura Dariba Mine (9,00,000 to 1,08,000 TPA) along with Beneficiation Plant (9,00,000 to 12,00,000 TPA) for the period from **April'24 to September'24** along with monitoring data report for your kind consideration.

- The copy of above compliance report is also being sent in soft format through email to (roc.z.lko-mef@gov.in; m_env@rediffmail.com) for your kind perusal. Also copy of Dariba Smelting complex EC Compliance has been uploaded on company website <https://www.hzlindia.com/sustainability/environment-compliance/>

Hope the above is in line with statutory requirements.

For Hindustan Zinc Limited


(Deep Kumar Agarwal)
Deputy SBU Director
Dariba Smelter Complex

Enclosures: Six monthly EC compliance report with Annexure:

Annexure I	:	Stack Monitoring Report
Annexure II	:	Average Ambient Air Quality Monitoring Results (RDM)
Annexure III	:	Ambient Air Quality Monitoring Results (DSC)
Annexure IV	:	Ambient Air Quality Monitoring Report (Outside Plant)
Annexure V	:	Continuous Ambient Air Quality Monitoring Results
Annexure VI	:	Work Zone Environment Monitoring Results
Annexure VII	:	Fugitive Emission Monitoring Results
Annexure VIII	:	Treated Effluent (ETP Outlet) Quality Report
Annexure IX	:	Average Ground Water Monitoring Results (Around Tailing Dam Area)
Annexure X	:	Average Surface & Ground Water Monitoring Results (Around RD Mine & Tailing Dam Area)
Annexure XI	:	Ambient Noise Monitoring Report
Annexure XII	:	Average Sulphur and ash content in coal
Annexure XIII	:	Expenditures made in Environmental control measure
Annexure XIV	:	Funds earmarked towards Environmental control measure

Cc:

- 1) The Member Secretary,
Rajasthan State Pollution Control Board,
4th Institutional Area, Jhalana Doongari,
Jaipur-302004
- 2) In-charge (Zonal officer)
Central Pollution Control Board
Vithal Market, Paryavaran Parisar , E-5, Arera Colony,
Bhopal, – 462 016 (MP)
- 3) Group Incharge (Mines)
Rajasthan State Pollution Control Board,
4th, Institutional Area, Jhalana Doongari, Jaipur-302004
- 4) The Regional office
Rajasthan State Pollution Control Board,
Old Excise building, Kalalwati, Rajnagar
Rajsamand- 313324
- 5) Office Copy



HINDUSTAN ZINC
Zinc & Silver of India

**Six Monthly Compliance Report
to
Environmental Clearance Conditions
of**



**Dariba Integrated Project,
M/s Hindustan Zinc Limited,
Dariba – 313 211, Rajsamand,
Rajasthan**

For the period: April-2024 to September-2024

- (1. EC Letter No. J-11011/380/2008-IA II (I) dated 4.11.2009;**
- 2. Amendment in EC No. J-11011/380/2008-IA II (I) dated 20.12.2011;**
- 3. Expansion EC Letter No. J-11015/380/2008-IA II (I) dated 26.7.2018 (RD Mine 0.9 MTPA to 1.08 MTPA)**

November, 2024



HINDUSTAN ZINC
Rajasthan


Six Monthly EC Compliance Report (Aril 2024 September 2024), Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Railmagra, Dist. - Rajsamand, Rajasthan

Introduction:

S. No	Particulars	Details
1	Name of Project	<ul style="list-style-type: none"> M/s Hindustan Zinc Limited, Dariba Integrated Project
2	Address of Project	<ul style="list-style-type: none"> M/s Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil- Railmagra, District- Rajsamand, Rajasthan, 313211
3	Environment Clearance Letter no & Date	<ul style="list-style-type: none"> EC Letter No. J-11011/380/2008-IA II (I) dated 4.11.2009; Amendment in EC No. J-11011/380/2008-IA II (I) dated 20.12.2011; Expansion EC Letter No. J-11015/380/2008-IA II (I) dated 26.7.2018 (RD Mine 0.9 MTPA to 1.08 MTPA)
4	Regional Office File No.	<ul style="list-style-type: none"> IV/ENV/R/Ind-115/758/2009 IV/ENV/R/Ind- 115/994/2019
5	Status of Project	<ul style="list-style-type: none"> Operational

Rajpura Dariba Complex of Hindustan Zinc Limited, located in Railmagra Tehsil of District Rajsamand in Rajasthan, includes Rajpura Lead Zinc Dariba Mine and Dariba Lead Zinc Smelter Complex. Rajpura Dariba deposit extends over a lease area of 1142.21 ha with estimated in-situ ore Resources & Reserves stands at 60 million tons approx. Rajpura Dariba Mine consists of mining of Lead-Zinc ore and its beneficiation to produce Lead & Zinc Concentrate which are being sent to Smelters where metals are extracted. Dariba Smelter Complex is Zinc and Lead Smelting complex consisting of two different smelting streams viz., hydrometallurgical (Roast-Leach Electrowinning) Zinc Smelter and Lead Smelter based on Pyro-route for smelting & electro refining. The power requirements of the plants are met through 170 MW (2x85MW) coal based captive power plants.

S. No.	Unit	Capacity	Year of Commissioning	Production in FY 2023-24
1	Lead & Zinc Ore mining	2.0 Million MT	1983	1343829 MT
2	Lead & Zinc Ore Beneficiation	1.2 Million MT	1983	913833 MT
3	Zinc Smelter	Zn: 2,50,000 MT	March 2010	238163 MT
4	Lead Smelter	Pb: 1,25,000 MT	July 2011	110701 MT
5	CPP	CPP: 170 MW	Unit 1- Feb'10 Unit 2- June'10	Unit 1- 606 MU Unit 2-589 MU

 HINDUSTAN ZINC <small>RAJASTHAN</small>	Six Monthly EC Compliance Report (Aril 2024 September 2024), Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Railmagra, Dist. - Rajsamand, Rajasthan
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Details of Consents to Operate & Hazardous Waste Authorization (HWA) granted to units are given below:

Unit Name	CTO/HWA Ref. No.	Status	Application No. & Date
CTO Details			
Lead & Zinc Ore mining	F(Mines)/Rajsamand(Railmagra)/1724(1)/2018-2019/7163-7167	Valid till 29/2/2028	
Lead & Zinc Ore Beneficiation	F(HDF)/Rajsamand(Railmagra)/6465(1)/2022-2023/4094-4096	Valid till 29/2/2028	
Zinc Smelter	F(HDF)/Rajsamand(Railmagra)/6461(1)/2020-2021/4691-4693	Valid till 31/10/2023	Applied for renewal on 24/06/2023 via application I.D. 341874
Lead Smelter	F(HDF)/Rajsamand(Railmagra)/6461(1)/2020-2021/4945-4947	Valid till 31/08/2024	Applied for renewal on 08/04/2024 via application ID 363607
CPP	F(HDF)/Rajsamand(Railmagra)/6468(1)/2023-2024/1226-1228	Valid till 31/10/2028	
HWA Details			
Dariba Smelter Complex	F(HSW)/Rajsamand(Railmagra)/3(1)/2015-2016/5475-5477	Valid till 31/03/2025	
RD Mine & Beneficiation Plant	F(HSW)/Rajsamand(Railmagra)/5(1)/2016-2017/4038-4040 dated 18.11.2021	Valid till 17.11.2026	

COMPLIANCE STATUS

- Environment Clearance Letter No. J-11011/380/2008-IA II (I) dated 4.11.2009
- Amendment in EC No. J-11011/380/2008-IA II (I) dated 20.12.2011.
- Expansion EC Letter No. J-11015/380/2008-IA II (I) dated 26.7.2018 (RD Mine 0.9 MTPA to 1.08 MTPA)
- Period of Compliance: **April 2024 to September 2024**

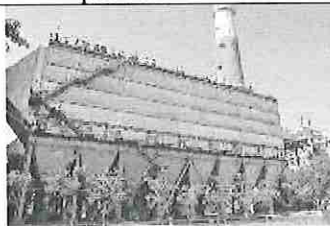
A.	EC Specific Conditions	Status of Compliance
i)	No construction work related to expansion at the proposed project site shall be started without obtaining prior clearances / approvals for the linked mining component from the Indian Bureau of Mines (IBM) and State Govt. of Rajasthan. A copy of the mining lease approval from the Indian Bureau of Mines (IBM) and State Govt. of Rajasthan shall be submitted to the Ministry and its Regional Office at Lucknow before initiating any construction work at site related to mining.	<ul style="list-style-type: none"> • Noted for compliance • Project is under operational stage and as of now no construction work related to expansion is under progress.
ii)	The project proponent shall obtain 'Consent to Establish' and 'Consent to Operate' from the Rajasthan State Pollution Control Board (RSPCB) and effectively implement all the conditions stipulated therein.	<ul style="list-style-type: none"> • Complied, 'Consent to Establish' and 'Consent to operate' have been obtained from the Rajasthan State Pollution Control Board (RSPCB) vide letter no. F(Tech)/Rajsamand (Railmagra)/2/1/2009-2010/3666 dated 12/11/2009 and all the conditions stipulated therein are being implemented.
iii)	The environmental clearance is subject to approval of the State Land use Department, Government of Rajasthan for diversion of agricultural land for non-agricultural use.	<ul style="list-style-type: none"> • Complied, Approval of the State Land Use department, GoR was already obtained and submitted to RO, MOEF&CC with Six monthly compliance report. Letter Attached in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022.
iv)	The project proponent shall develop fodder plots in the non-mineralized area in lieu of use of grazing land.	<ul style="list-style-type: none"> • Complied, the monitoring of land use using satellite imagery was done for the Mine Lease Area in August 2021 by Hydro-

	Monitoring of land use pattern shall be carried out once in three years by digital processing of the area using multi-data computer compatible tape.	geosurvey consultants pvt. Ltd. Satellite imagery LULC is to be carried out once in 5 years.
v)	The gaseous emissions from various process units shall confirm to the standards prescribed by the concerned authorities from time to time. The State Board may specify more stringent standards for the relevant parameters keeping in view the nature of the industry and its size and location. At no time the emissions level shall go beyond the prescribed standards. In the event of failure of any pollution control system adopted by the unit, the respective unit should not be restarted until the control measures are rectified to achieve the desired efficiency.	<p>Complied.</p> <ul style="list-style-type: none"> • Various mechanisms adopted for controlling of all gaseous emissions coming from the plants. • Gaseous Emissions Monitoring is being done on a regular basis and results are well within standards prescribed by the concerned authorities. The same is also evidenced from the various third-party (NABET Approved) analytical reports which are enclosed as Annexure No. I
vi)	High efficiency electrostatic precipitators (ESPs) of not less than 99.87 % efficiency shall be provided to captive power plant to limit particulate matter within 50 mg/Nm ³ . The height of the stacks shall be as per the standards prescribed under the Environment (Protection) Act, 1986. Low NO _x burners shall be provided to control NO _x emissions. NO _x emissions shall be restricted to 750 mg/Nm ³ by using low NO _x burners. On-line stack emission monitoring equipments for continuous monitoring of SO ₂ , NO _x , SPM and O ₂ shall be provided to the stacks of captive power plant and sulphuric acid plant and all the pollution control measures shall be inter-locked. The company shall install fume extractors and bag filters to control the emissions from all melting and casting units. Off gas from the Sulphuric acid plant, blast and fuming furnace plant, copper recovery plant shall be treated in the calcine based scrubbing plant where the SO ₂ shall be removed before letting out to the	<p>Complied.</p> <ul style="list-style-type: none"> • High Efficiency ESPs, (99.95%) provided to Captive Power Plant (CPP) are designed for particulate matter concentration less than 50 mg/Nm³ at outlet. • The height of the stacks is as per the standards prescribed under the Environment (Protection) Act, 1986. The height of the Acid Plant, CPP and TGT plant stack is 100 m, 165 m, and 105 m respectively. • Continuous on-line stack emission monitoring equipment for SO₂, NO_x and SPM has been provided to the stack of captive power plant and for SO₂ to the Sulphuric acid plants respectively in Zinc and Lead Smelter • Off gas from the Sulphuric acid plant, blast and fuming furnace plant, copper recovery plant of lead plant are treated in the calcine based scrubbing plant where the SO₂ is recovered before letting out to the atmosphere. • Opacity meters have been installed for continuous monitoring of particulate matter (PM) at stack of CPP, Zinc dust and Zinc

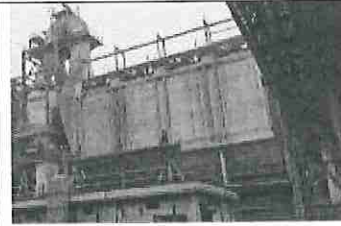
atmosphere. Adequate stack height shall be provided for proper dispersion of pollutants like SO₂, NO_x etc.

dross Stack.

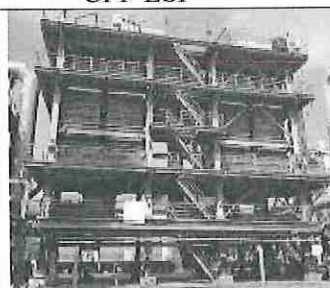
- Adequate numbers of air pollution control devices have been installed at all the material transfer points & silos.
- Calibration of all instruments are being done on regular basis.
- Photographs of ESP, Stacks, CEMS, CAQQMS, display at main gate, Sampling port are enclosed.



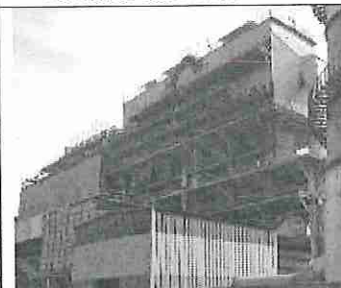
CPP ESP



Roaster Hot ESP



Acid Plant Hot ESP



SKS Plant Hot ESP



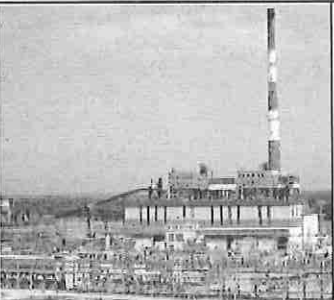
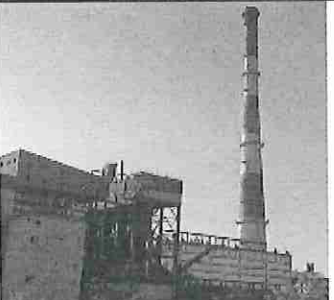



CAAQMS


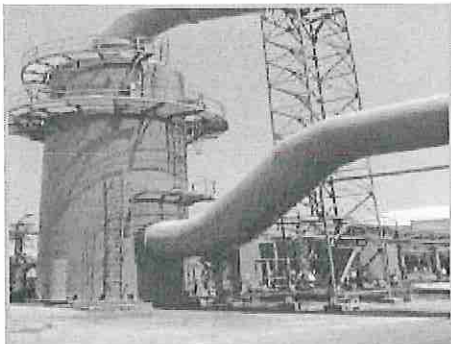


Display at Main Gate



Port hole in stack

		<div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%; text-align: center;">  <p>CPP Stack</p> </div> <div style="width: 50%; text-align: center;">  <p>8 Field ESP with 165 mt Stack height</p> </div> <div style="width: 50%; text-align: center;">  <p>Existing SO2 Analyzer</p> </div> <div style="width: 50%; text-align: center;">  <p>SO2 ppm Reading in HMI</p> </div> <div style="width: 100%; text-align: center;">  <p>Online Server Reading</p> </div> </div>
vii)	<p>As reflected in the EIA/EMP, Double Conversion Double Adsorption (DCDA) plant for Sulphuric acid recovery from SO₂ shall be provided. The company shall ensure that SO₂ emissions from the Zinc and lead smelter plant are taken to existing Sulphuric acid plant properly and converted to Sulphuric acid. The stack from the Sulphuric acid plant shall be provided with on-line stack emission monitoring equipment for continuous monitoring of SO₂.</p>	<ul style="list-style-type: none"> Complied. Double Conversion Double Adsorption (DCDA) plant for Sulphuric acid recovery from SO₂ has been provided. SO₂ emissions from the Zinc and Lead Plant Smelter are taken to respective Sulphuric acid plant properly and converted to Sulphuric acid. The stack from the Sulphuric acid plant provided with on-line stack emission monitoring equipment for continuous monitoring of SO₂.

		 <p>DCDA Gas Conditioning Plant (GCP) with 100 mt Stack Height</p>  <p>TGT Plant Scrubber</p>																																
viii)	<p>SO₂ emissions shall be controlled less than 1.5 kg/ton of Sulphuric acid (H₂SO₄) produced. Acid mist emissions from the stack shall conform to the statutory limit of 50 mg/Nm³ by providing candle filter system and reports submitted to the Ministry including its Regional Office at Lucknow, CPCB and RSPCB.</p>	<ul style="list-style-type: none"> Complied, SO₂ Emission levels are well within the prescribed limit. SO₂ Emission level from stack are maintained below 1.5 kg/Ton of 100 percent concentrated acid produced from acid plant. Table is incorporated in the point below. <table border="1"> <thead> <tr> <th rowspan="2">Months</th><th>Acid Plant (Zn Smelter) Roaster-1</th><th>Acid Plant (Zn Smelter) Roaster-2</th><th>TGT Stack (Pb Stack)</th></tr> <tr> <th colspan="3">SO₂ (Kg/T of H₂SO₄ Production)</th></tr> </thead> <tbody> <tr> <td>April'24</td><td>0.67</td><td>0.87</td><td>0.18</td></tr> <tr> <td>May'24</td><td>0.69</td><td>0.99</td><td>0.12</td></tr> <tr> <td>June'24</td><td>0.68</td><td>1.07</td><td>0.12</td></tr> <tr> <td>July'24</td><td>0.75</td><td>0.93</td><td>0.21</td></tr> <tr> <td>August'24</td><td>0.87</td><td>0.97</td><td>0.22</td></tr> <tr> <td>September'24</td><td>0.84</td><td>0.95</td><td>0.20</td></tr> </tbody> </table>	Months	Acid Plant (Zn Smelter) Roaster-1	Acid Plant (Zn Smelter) Roaster-2	TGT Stack (Pb Stack)	SO ₂ (Kg/T of H ₂ SO ₄ Production)			April'24	0.67	0.87	0.18	May'24	0.69	0.99	0.12	June'24	0.68	1.07	0.12	July'24	0.75	0.93	0.21	August'24	0.87	0.97	0.22	September'24	0.84	0.95	0.20	<ul style="list-style-type: none"> All Monitoring Reports are enclosed as Annexure I
Months	Acid Plant (Zn Smelter) Roaster-1	Acid Plant (Zn Smelter) Roaster-2		TGT Stack (Pb Stack)																														
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ix)

The critical parameters such as SPM, RSPM, NO_x, SO₂ and acid mist in the ambient air within the impact zone, peak particle velocity at 300 m distance or within the nearest habitation, whichever is closer shall be monitored periodically. Further, quality of discharged water shall also be monitored [(TDS, DO, pH and Total Suspended Solids (TSS)]. The monitored data shall be uploaded on the website of the company as well as displayed on a display board at the project site at a suitable location near the main gate of the Company in public domain. Analysis reports for the ambient, stack and fugitive emission shall be submitted to the Ministry's Regional Office at Lucknow, CPCB and RSPCB.

Complied

- Third Party Periodical monitoring of various parameters i.e. PM₁₀, PM_{2.5}, NO_x and SO₂ is being done in the ambient air within the impact zone.
- Four nos. of Continuous Ambient Air Quality Monitoring Stations (CAAQMS) have been established
- Third party monitoring of Ambient air quality carried out by **M/s Vibrant Techno Lab Pvt Ltd**, which is NABL and MoEF&CC accredited laboratory.

Parameters (µg/ m3)	Observed Value			
	Near Main Gate	Near Storm Water Pond	Near CPP Area	Near SLF Area
PM ₁₀	72.94	67.73	65.82	69.25
PM _{2.5}	33.78	31.49	28.91	28.80
SO ₂	20.74	16.39	13.84	13.09
NO ₂	26.23	22.55	18.83	24.49
CO	0.54	0.58	0.59	0.50
Pb	0.14	<0.02	0.16	0.11
Ni	<5	<5	<5	<5
As	<0.15	<0.15	<0.15	<0.15





- Average Ambient Air Quality Monitoring results for mine are enclosed herewith as **Annexure II** and for DSC as **Annexure III**.
- Eight nos. of AAQMS have been established at buffer zone for ambient air quality monitoring are enclosed as **Annexure IV**.
- Zero liquid discharge is being maintained by ETP of capacity of 9000 KLD, RO of 8850 KLD and MEE of 600 KLD capacity.
- The monitored data has been displayed on display board at the project site and on the Company website along with Six Monthly Environment Compliance report. Link of the report is <https://www.hzlindia.com/sustainability/environment-compliance/>
- Six Monthly Environment Compliance report



HINDUSTAN ZINC
Rajasthan State Pollution Control Board

Six Monthly EC Compliance Report (Aril 2024 September 2024), Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Railmagra, Dist. - Rajsamand, Rajasthan

		along with all Analysis reports for the ambient, stack and fugitive emission are enclosed and being submitted to the Regional Office, MOEF&CC Lucknow, CPCB and RSPCB.																																																																																																																																		
x)	Ash content in the coal shall not exceed 35 %. Sulphur content in coal shall be restricted to 1.5% to contain SO2 emissions.	<ul style="list-style-type: none">Complied, Ash and Sulphur content in coal are being analyzed on regular basis and are well within the limit of 35% and 1.5% respectively.Monitoring report are enclosed as Annexure XII.																																																																																																																																		
xi)	The company shall install continuous air quality monitoring stations. Data monitored shall be submitted to the Ministry and CPCB/SPCB once in six months.	<div><ul style="list-style-type: none">Four nos. of Continuous Ambient Air Quality Monitoring Stations (CAAQMS) have been installed.</div> <table><tr><th rowspan="2">Locations</th><th rowspan="2">Parameters (µg/m3)</th><th colspan="6">Months</th></tr><tr><th>April '24</th><th>May' 24</th><th>June' 24</th><th>July' 24</th><th>Aug' 24</th><th>Sept' 24</th></tr><tr><td rowspan="4">Near to Main Gate (South West)</td><td>PM</td><td>50.48</td><td>66.45</td><td>55.92</td><td>48.68</td><td>49.30</td><td>60.99</td></tr><tr><td>SO2</td><td>29.83</td><td>27.36</td><td>29.45</td><td>19.62</td><td>20.03</td><td>28.62</td></tr><tr><td>NOX</td><td>35.74</td><td>18.67</td><td>26.56</td><td>21.34</td><td>21.76</td><td>27.38</td></tr><tr><td>CO</td><td>0.69</td><td>0.85</td><td>0.94</td><td>0.62</td><td>0.66</td><td>0.84</td></tr><tr><td rowspan="4">Near to SWP (North West)</td><td>PM</td><td>60.24</td><td>48.20</td><td>66.94</td><td>53.89</td><td>56.54</td><td>66.63</td></tr><tr><td>SO2</td><td>28.58</td><td>29.20</td><td>34.07</td><td>27.56</td><td>29.36</td><td>34.52</td></tr><tr><td>NOX</td><td>37.15</td><td>33.65</td><td>28.70</td><td>33.34</td><td>35.54</td><td>41.24</td></tr><tr><td>CO</td><td>1.04</td><td>1.27</td><td>1.26</td><td>0.79</td><td>0.81</td><td>0.99</td></tr><tr><td rowspan="4">Near to CPP (North East)</td><td>PM</td><td>59.68</td><td>60.03</td><td>57.17</td><td>50.17</td><td>51.96</td><td>62.24</td></tr><tr><td>SO2</td><td>27.13</td><td>26.55</td><td>26.48</td><td>23.16</td><td>23.41</td><td>29.30</td></tr><tr><td>NOX</td><td>35.53</td><td>31.54</td><td>28.87</td><td>28.48</td><td>28.67</td><td>36.04</td></tr><tr><td>CO</td><td>1.03</td><td>1.26</td><td>1.33</td><td>0.77</td><td>0.79</td><td>0.99</td></tr><tr><td rowspan="4">SLF (South East)</td><td>PM</td><td>62.42</td><td>58.69</td><td>69.13</td><td>50.16</td><td>51.96</td><td>62.24</td></tr><tr><td>SO2</td><td>9.01</td><td>12.60</td><td>16.61</td><td>23.15</td><td>23.41</td><td>29.30</td></tr><tr><td>NOX</td><td>12.84</td><td>18.51</td><td>21.51</td><td>28.48</td><td>28.67</td><td>36.04</td></tr><tr><td>CO</td><td>0.58</td><td>0.75</td><td>1.00</td><td>0.77</td><td>0.78</td><td>0.99</td></tr></table> <div><ul style="list-style-type: none">Six Monthly Environment Compliance report along with all CAAQMS monitoring data in different locations are enclosed as Annexure V and being submitted to the Regional Office, MOEF&CC Lucknow, CPCB and RSPCB.</div>	Locations	Parameters (µg/m3)	Months						April '24	May' 24	June' 24	July' 24	Aug' 24	Sept' 24	Near to Main Gate (South West)	PM	50.48	66.45	55.92	48.68	49.30	60.99	SO2	29.83	27.36	29.45	19.62	20.03	28.62	NOX	35.74	18.67	26.56	21.34	21.76	27.38	CO	0.69	0.85	0.94	0.62	0.66	0.84	Near to SWP (North West)	PM	60.24	48.20	66.94	53.89	56.54	66.63	SO2	28.58	29.20	34.07	27.56	29.36	34.52	NOX	37.15	33.65	28.70	33.34	35.54	41.24	CO	1.04	1.27	1.26	0.79	0.81	0.99	Near to CPP (North East)	PM	59.68	60.03	57.17	50.17	51.96	62.24	SO2	27.13	26.55	26.48	23.16	23.41	29.30	NOX	35.53	31.54	28.87	28.48	28.67	36.04	CO	1.03	1.26	1.33	0.77	0.79	0.99	SLF (South East)	PM	62.42	58.69	69.13	50.16	51.96	62.24	SO2	9.01	12.60	16.61	23.15	23.41	29.30	NOX	12.84	18.51	21.51	28.48	28.67	36.04	CO	0.58	0.75	1.00	0.77	0.78	0.99
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xii)	<p>Fugitive dust emissions in the Zinc, Lead and Copper concentrate handling area and at various transfer points shall be minimized by provision of dust suppression system. The trucks carrying concentrate shall be fully covered. The Company shall improve overall housekeeping by asphaltting the internal roads and to reduce the generation of fugitive dust from vehicle movements.</p>	<p>Complied.</p> <ul style="list-style-type: none"> Fugitive dust emissions in the Zinc and Lead concentrate handling area and at various transfer points is mitigated by provision of dust suppression system and bag filters. Water Sprinkling System already installed in the Raw Material Handling of the Zinc Plant, Captive Power Plant and Lead Plant. Mechanized road sweepers are deployed for regular cleaning on the roads to reduce fugitive dust from vehicle movement. The trucks carrying concentrate are covered with tarpaulin before dispatched to Smelter from Mines. All roads in the plant and up to the connection to public road are concreted or black topped. <div data-bbox="790 952 1141 1176"></div> <div data-bbox="837 1176 1061 1254" data-label="Caption"> <p>Water Sprinkling on road</p> </div> <div data-bbox="1173 952 1508 1176"></div> <div data-bbox="1189 1176 1428 1243" data-label="Caption"> <p>Mechanized Road sweeper</p> </div> <div data-bbox="790 1288 1109 1556"></div> <div data-bbox="805 1556 1029 1624" data-label="Caption"> <p>Water Sprinkling System</p> </div> <div data-bbox="1173 1288 1508 1556"></div> <div data-bbox="1204 1556 1428 1624" data-label="Caption"> <p>Dust Suppression System</p> </div>
xiii)	<p>Fugitive emissions, acid mist vapours, fumes and SO₂ shall be controlled and work environment monitored for prevailing contaminants regularly. Bag filters shall be provided to calcine handling plant, zinc dust plant, melting</p>	<p>Complied.</p> <ul style="list-style-type: none"> To minimize fugitive emissions, 8-10% moisture is provided in the Zn & Pb Concentrate coming from the mines. Bag Filters have been provided to calcine handling

plant, dross milling plant, each coal transfer point, crushers and fly ash silos to control dust emissions. Bag filters shall be provided in fume extraction and melting and casting operations of smelter. SPM emissions from crusher house in beneficiation plant shall be controlled. Covered coal conveyors with water sprinkling system using wastewater to avoid dust emissions. Coal storage area shall be provided with water sprinkling system to arrest dust. Dust extraction system shall be provided to mineral handling area, loading and unloading areas including all the transfer points. Black top paved roads shall be made within the mine boundary. The trucks carrying concentrate shall be fully covered. Asphaltting/concreting of roads and water spray all around the critical areas prone to air pollution and having high levels of SPM and RPM shall be ensured.

system, zinc dust plant, coal transfer points, crusher and fly ash silos to control dust emissions.

- Details of the bag filters have been provided along with six monthly compliance report vide letter no. HZL/DSC/Env/2011/2/2 dated 23.11.2011 and again attached in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022.
- Covered Coal Conveyors with water sprinkling system have been installed at CPP to avoid dust emissions. Coal storage area is provided with water sprinkling system to arrest dust.
- All Internal roads and up to the public road are concreted/asphalted to reduce the dust emission. The trucks carrying concentrate are covered with tarpaulin and water is sprayed regularly on roads.
- Average Work Zone Environment Monitoring Results are furnished herewith as **Annexure VI**.
- SPM emissions from crusher house in beneficiation plant are controlled by the wet scrubbing system.
- Dust extraction system provided to mineral handling area, loading and unloading areas including all the mineral transfer points.





Covered Conveyor



Bag Filter Silo




Bag filter, Cyclone at Coal Crusher





																				
		Dust Extraction system	Tarpaulin Covered truck																	
xiv)	The project proponent shall carry out conditioning of the ore with water to mitigate fugitive dust emission, without affecting flow of ore in the ore processing and handling areas. Water sprinkling shall be done to minimize the dust during transportation.	<p>Complied.</p> <ul style="list-style-type: none">Ore conditioning is carried out to maintain 8-10% moisture as a mitigative measure against fugitive dust.Regular water sprinkling on fine ore stock points and at discharge points of conveyors carrying the crushed ore is done.																		
xv)	Secondary fugitive emissions (particularly below 5 micron) from all the sources including Roaster plant shall be controlled, regularly monitored along with ambient dust in dry day and still air condition on 24 hour basis and data submitted to the Regional Office of the Ministry at Lucknow, RSPCB and CPCB. It shall be ensured that the ambient air quality parameters conform to the norms prescribed by the Central Pollution Control Board in this regard.	<ul style="list-style-type: none">Complied, Fugitive emission monitoring results is furnished herewith as Annexure VII. <table><tr><th rowspan="2">Locations</th><th>Parameters (µg/ m3)</th></tr><tr><th>TSPM</th></tr><tr><td>Raw Material Handling (RMH)- Zinc Plant</td><td>343.83</td></tr><tr><td>Roaster Plant</td><td>244.91</td></tr><tr><td>Calcine Handling</td><td>303.95</td></tr><tr><td>Coal Handling Plant (CPP)</td><td>277.10</td></tr><tr><td>Fly Ash Handling</td><td>320.26</td></tr><tr><td>Raw Material Handling- Lead Plant</td><td>331.92</td></tr><tr><td>Near SKS Primary</td><td>253.52</td></tr></table>		Locations	Parameters (µg/ m3)	TSPM	Raw Material Handling (RMH)- Zinc Plant	343.83	Roaster Plant	244.91	Calcine Handling	303.95	Coal Handling Plant (CPP)	277.10	Fly Ash Handling	320.26	Raw Material Handling- Lead Plant	331.92	Near SKS Primary	253.52
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sxvi)	Vehicular emissions shall be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operation and in transportation of mineral. The vehicles carrying the mineral shall be covered with a tarpaulin and shall not be overloaded.	<p>Complied</p> <ul style="list-style-type: none">Mining equipment's and vehicle emissions are kept under control by regular preventive maintenance and condition monitoring at the in-house workshop.During transportation of minerals, vehicles are covered with tarpaulin.																		
xvii)	Total water requirement for the proposed smelter complex including the mining and beneficiation plants from Matrikundia dam, Gosunda dam and Mansiwakal dam shall not exceed	<ul style="list-style-type: none">Closed circuit cooling system with cooling towers has been provided to captive power plant. Cooling tower blow down and boiler blow down from CPP is being recycled in ETP and recycled water again used in																		

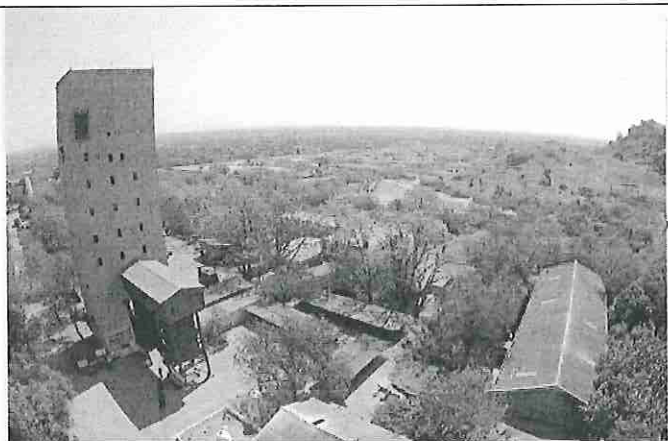
	<p>42,050 m³ /day as per the agreements signed with Govt. of Rajasthan. As proposed, water requirement shall not exceed 184 liter/ton of Sulphuric acid produced. No ground water shall be used. Closed circuit cooling system with cooling towers shall be provided to captive power plant. All the effluent generated from gas cleaning plant, sulphuric acid plant, anode and cathode washing, lead smelter, DM plant, cooling towers and power plant shall be neutralized and metallic elements present shall be precipitated and removed. Effluents from the proposed smelters, acid plant and other associated services shall be treated in effluent treatment plant (ETP). Zinc sulphate solution from the scrubbing process shall be treated in the leaching section of the Zinc smelter. Cooling tower blow down and boiler blow down from CPP shall be neutralized and reused in dust suppression, green belt development etc. The treated effluent shall conform to the prescribed standards and recycled in the process i.e. in gas cleaning plant, preparation of lime milk, dust suppression and green belt development. The effluents from sulphuric acid plant, scrubber, and general floor washings of electro-refinery plant shall also be sent to ETP for further treatment followed by two-stage Reverse Osmosis (RO) Plant. Sewage shall be treated in septic tank followed by soak pit. The rejects from the RO plant shall be evaporated in a solar evaporation pond to be constructed within smelter premises. 'Zero' discharge shall be maintained and no effluent shall be discharged outside the premises. Sewage generated shall be treated in septic tank followed by soak pit.</p>	<p>process.</p> <ul style="list-style-type: none">• Effluents generated from the smelter, acid plant and other associated services are treated in Effluent Treatment Plant (ETP) followed by two-stage Reverse Osmosis (RO) Plant and Multiple Effect Evaporator (MEE). The treated effluents conform to the prescribed standards and recycle in the process. Domestic Sewage is treated in STP and recycled water used in green belt development and process.• Third party analysis of the treated effluent is being conducted by third party which is NABL and MOEF&CC accredited laboratory.• The values of all parameters are well within limit of prescribed standard. Analysis reports are enclosed herewith as Annexure VIII. <table><tr><th>Parameters (in mg/L)</th><th>ETP Outlet</th></tr><tr><td>pH</td><td>7.31</td></tr><tr><td>TSS</td><td>26.05</td></tr><tr><td>Oil & Grease</td><td><4.00</td></tr><tr><td>COD</td><td>66.55</td></tr><tr><td>BOD (3 days at 270C)</td><td>13.33</td></tr><tr><td>Sulphide (as S)</td><td><1.00</td></tr><tr><td>Chloride (as cl)</td><td>473.00</td></tr><tr><td>Sulphates (as SO₄)</td><td>125.80</td></tr><tr><td>Fluoride (as F)</td><td>0.64</td></tr><tr><td>Copper (as Cu)</td><td>BLQ</td></tr><tr><td>Zinc (as Zn)</td><td>0.45</td></tr><tr><td>Cadmium (as Cd)</td><td>BLQ</td></tr><tr><td>Chromium (as Cr+6)</td><td>BLQ</td></tr><tr><td>Chromium (total)</td><td>BLQ</td></tr><tr><td>Lead (as Pb)</td><td>BLQ</td></tr><tr><td>Cyanide (as CN)</td><td>BLQ</td></tr><tr><td>Nickel (as Ni)</td><td>BLQ</td></tr><tr><td>Iron (as Fe)</td><td>0.33</td></tr><tr><td>Phosphate (as P)</td><td>0.22</td></tr><tr><td>Free available chlorine</td><td><0.2</td></tr></table>	Parameters (in mg/L)	ETP Outlet	pH	7.31	TSS	26.05	Oil & Grease	<4.00	COD	66.55	BOD (3 days at 270C)	13.33	Sulphide (as S)	<1.00	Chloride (as cl)	473.00	Sulphates (as SO ₄)	125.80	Fluoride (as F)	0.64	Copper (as Cu)	BLQ	Zinc (as Zn)	0.45	Cadmium (as Cd)	BLQ	Chromium (as Cr+6)	BLQ	Chromium (total)	BLQ	Lead (as Pb)	BLQ	Cyanide (as CN)	BLQ	Nickel (as Ni)	BLQ	Iron (as Fe)	0.33	Phosphate (as P)	0.22	Free available chlorine	<0.2
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xviii)	<p>The mine seepage water shall be collected in underground sumps and reused/recycled in mining and</p>	<p>Complied</p> <ul style="list-style-type: none">• Underground water from the mine is pumped to																																										


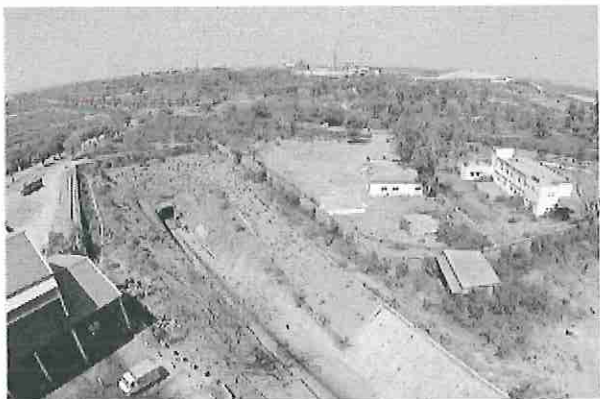
	beneficiation process to minimize the fresh water consumption. Decanted water from the tailings dam shall be recycled in the beneficiation plant to ensure 'zero' discharge. Tailings from beneficiation plant after recovery of Lead and Zinc concentrates shall be sent to tailing thickener for dewatering. Water recovered from tailing thickener shall be recycled to beneficiation plant for use in the process. Tailing thickener underflow shall be partly used as backfill for mines and remaining part shall be disposed to tailing dam. Water in the tailing dam shall be allowed to settle out and pumped to the water reservoir for reuse in the process.	<p>beneficiation plant for reuse and tailing dam water is also recycled to beneficiation plant for reuse.</p> <ul style="list-style-type: none"> • Zero discharge is being maintained.
xix)	Acid mine water, if any, has to be treated and use in plantation and existing mining activity after conforming to the standard prescribed by the competent authority.	<ul style="list-style-type: none"> • Not applicable as, no acid mine water is generated from mining activity.
xx)	Sewage treatment plant shall be installed for the colony. ETP shall also be provided for the mine workshop for the wastewater generated.	<p>Complied.</p> <ul style="list-style-type: none"> • Sewage treatment plant of 500 KLD and 400 KLD capacity are installed for the colony and the treated water is being used for horticulture purpose. • Wastewater from the workshop is collected in the settling pit after passing through oil and grease trap system and water is regularly recycled.
xxi)	The effluent from the ore beneficiation plant shall be treated to conform to the prescribed standards and the tailings slurry shall be transported through a closed pipeline to the tailing dam. The decanted water from the tailing dam shall be re-circulated and there shall be 'zero' discharge from the tailing dam. Acid mine water, if any, shall be neutralized and reused within the plant.	<p>Complied</p> <ul style="list-style-type: none"> • The tailing slurry is pumped through pipeline to tailing dam and decanted water is pumped back to beneficiation plant for reuse in the process. • Zero discharge is maintained. • No acid mine water is generated through mines.

			
		Taling dam pipeline	
xxii)	Detailed hydrological study shall be carried out and implementation of recommendations of the detailed hydrological study shall be ensured.	<p>Complied.</p> <ul style="list-style-type: none"> Detailed hydrological and hydro-geological study has been carried out by M/s Hydro-Geosurvey Consultants Private Limited, Jodhpur and the recommendations have been implemented. Report is attached in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022. 	
xxiii)	The project proponent shall ensure that no natural water course and/or water resources shall be obstructed due to any mining operations.	<ul style="list-style-type: none"> Complied, Due to underground mining activity no water course has been obstructed. 	
xxiv)	The project authority shall implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central Ground Water Board.	<p>Complied.</p> <ul style="list-style-type: none"> Suitable rainwater harvesting structures have been constructed to harvest rainwater and recharge the ground water in CPP, residential colonies, schools & in mines premises. Copy of the compliance report submitted to CGWA has been submitted along with six monthly compliance reports vide letter no. HZL/DSC/Env/2011/2/2 dated 23.11.2011. Report is again in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022. 	

xxv)	<p>Regular monitoring of ground water level and quality shall be carried out in and around the project area (mine lease, beneficiation plant and tailing dam) by establishing a network of existing wells and installing new piezometers during the operation. The periodic monitoring [(at least four times in a year- pre-monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January); once in each season)] shall be carried out in consultation with the State Ground Water Board/Central Ground Water Authority and the data thus collected may be sent regularly to the Ministry of Environment and Forests and its Regional Office Lucknow, the Central Ground Water Authority and the Regional Director, Central Ground Water Board. If at any stage, it is observed that the groundwater table is getting depleted due to the mining activity; necessary corrective measures shall be carried out.</p>	<ul style="list-style-type: none">Complied, Six no's of Piezometer have been installed for monitoring of ground water level and quality around the tailing dam and monthly monitoring is being carried out.Average Ground Water Monitoring Results for April'24 to September'24 are furnished herewith as Annexure IX. <table><tr><th>Parameters</th><th>PW1</th><th>PW2</th><th>PW3</th><th>PW4</th><th>PW5</th><th>PW6</th></tr><tr><td colspan="7">All figures in ppm except pH</td></tr><tr><td>pH</td><td>7.35</td><td>7.61</td><td>7.75</td><td>7.68</td><td>7.39</td><td>7.59</td></tr><tr><td>Suspended Solids</td><td>11</td><td>8.5</td><td>6.5</td><td>8</td><td>9.5</td><td>10</td></tr><tr><td>Lead</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td></tr><tr><td>Zinc</td><td>0.39</td><td>0.18</td><td>0.31</td><td>0.12</td><td>0.33</td><td>0.2</td></tr><tr><td>Copper</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td></tr><tr><td>Iron</td><td>0.1</td><td>0.045</td><td>0.04</td><td>0.045</td><td>0.059</td><td>0.08</td></tr><tr><td>Cadmium</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td></tr><tr><td>Nickel</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td></tr><tr><td>Cobalt</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td></tr><tr><td>Depth of well from surface (ft.)</td><td>145</td><td>145</td><td>150</td><td>140</td><td>145</td><td>150</td></tr><tr><td>Water level in. well from surface (ft.)</td><td>4.49</td><td>4.20</td><td>6.68</td><td>7.65</td><td>3.25</td><td>18.53</td></tr></table>	Parameters	PW1	PW2	PW3	PW4	PW5	PW6	All figures in ppm except pH							pH	7.35	7.61	7.75	7.68	7.39	7.59	Suspended Solids	11	8.5	6.5	8	9.5	10	Lead	BDL	BDL	BDL	BDL	BDL	BDL	Zinc	0.39	0.18	0.31	0.12	0.33	0.2	Copper	BDL	BDL	BDL	BDL	BDL	BDL	Iron	0.1	0.045	0.04	0.045	0.059	0.08	Cadmium	BDL	BDL	BDL	BDL	BDL	BDL	Nickel	BDL	BDL	BDL	BDL	BDL	BDL	Cobalt	BDL	BDL	BDL	BDL	BDL	BDL	Depth of well from surface (ft.)	145	145	150	140	145	150	Water level in. well from surface (ft.)	4.49	4.20	6.68	7.65	3.25	18.53
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xxvii)	<p>The project proponent shall obtain necessary prior permission of the competent authorities for draw of requisite quantity of water required for the project.</p>	<ul style="list-style-type: none">Complied, Groundwater intersection Permission have been obtained from CGWA vide letter No. CGWA/NOC/MIN/ORIG/2022/14264 Dated 07/01/2022.Average Surface & Ground Water Monitoring Results (around RD Mine & Tailing Dam Area) from April'24 to September'24 is furnished herewith as Annexure X. <table><tr><th>Parameters</th><th>Mine Water</th><th>Tailing Dam</th><th>Garland Drain</th><th>Sumer Singh Well</th><th>Nahar Singh Well</th></tr><tr><td colspan="6">All figures in ppm except pH</td></tr><tr><td>pH</td><td>7.35</td><td>7.06</td><td>7.19</td><td>7.82</td><td>7.83</td></tr><tr><td>Suspended Solids</td><td>13.50</td><td>13.67</td><td>17.00</td><td>10.33</td><td>10.00</td></tr><tr><td>Lead</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td></tr><tr><td>Zinc</td><td>0.423</td><td>1.10</td><td>0.72</td><td>BDL</td><td>BDL</td></tr><tr><td>Copper</td><td>0.053</td><td>0.030</td><td>0.043</td><td>BDL</td><td>BDL</td></tr><tr><td>Iron</td><td>0.112</td><td>0.14</td><td>0.093</td><td>BDL</td><td>BDL</td></tr><tr><td>Cadmium</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td></tr><tr><td>Nickle</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td></tr><tr><td>Cobalt</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td><td>BDL</td></tr></table>	Parameters	Mine Water	Tailing Dam	Garland Drain	Sumer Singh Well	Nahar Singh Well	All figures in ppm except pH						pH	7.35	7.06	7.19	7.82	7.83	Suspended Solids	13.50	13.67	17.00	10.33	10.00	Lead	BDL	BDL	BDL	BDL	BDL	Zinc	0.423	1.10	0.72	BDL	BDL	Copper	0.053	0.030	0.043	BDL	BDL	Iron	0.112	0.14	0.093	BDL	BDL	Cadmium	BDL	BDL	BDL	BDL	BDL	Nickle	BDL	BDL	BDL	BDL	BDL	Cobalt	BDL	BDL	BDL	BDL	BDL																									
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xxviii)	<p>Suitable rainwater harvesting measures on long term basis shall be planned and implemented in consultation with the Regional Director, Central Ground Water Board.</p>	<ul style="list-style-type: none"> Complied, Suitable rainwater harvesting structures have been constructed in consultation with CGWB to harvest rain water and recharge the underground water on long term basis. Photos of GWH Structure <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>Pond Deepening – Mahenduriya Pond</p> </div> <div style="text-align: center;">  <p>Mahenduriya Pond after Pond Deepening</p> </div> </div> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>Recharge Well</p> </div> <div style="text-align: center;">  <p>Storm Water Ponds # 3 & # 4</p> </div> </div>
xxix)	<p>Catch drains and siltation ponds of appropriate size shall be constructed around the mineral and over burden dumps to prevent run off of water and flow of sediments directly into the Banas River and other water bodies. The water so collected shall be utilized for watering the mine area, roads, green belt development etc. The drains shall be regularly desilted particularly after the monsoon and maintained properly.</p>	<p>Complied</p> <ul style="list-style-type: none"> Garland drains have been constructed around the waste dump area along with a collection sump to prevent run off of water and flow of sediments directly into the Banas River and other water bodies. Collected water is being utilized for watering the mine area, roads, green belt development etc. The drains are regularly desilted particularly after the monsoon and maintained properly.
xxx)	<p>Garland drains, settling tanks and check dams of appropriate size, gradient and length shall be constructed around the mineral and over burden dumps to prevent run off of water and flow of sediments directly into the Banas River and other water bodies and sump capacity shall be designed keeping 50%</p>	<p>Complied.</p> <ul style="list-style-type: none"> Garland drains have been constructed around the waste dump area along with a collection sump to prevent run off of water and flow of sediments directly into the Banas River and other water bodies. Collection sump capacity was designed keeping all

	<p>safety margin over and above peak sudden rainfall (based on 50 years data) and maximum discharge in the area adjoining the mine site. Sump capacity shall also provide adequate retention period to allow proper settling of silt material. Sedimentation pits shall be constructed at the corners of the garland drains and desilted at regular intervals.</p>	<p>safety measures and adequate retention period to allow proper settling of silt material.</p> <ul style="list-style-type: none"> The drains are regularly desilted particularly after the monsoon and maintained properly.
xxxii)	<p>Underground mining shall be carried out using Vertical Retreat Mining (VRM) and Blast Hot Stopping (BHS) with back filling. Concentration and separation of Lead and Zinc minerals shall be carried out in the beneficiation plant.</p>	<p>Complied</p> <ul style="list-style-type: none"> Underground mining is being carried out by using Vertical Retreat Mining (VRM) and Blast Hot Stopping (BHS) with backfilling. Lead Zinc mineral is being concentrated and separated in the Beneficiation Plant. <div data-bbox="791 840 1461 1279" data-label="Image">  </div> <p>Underground RD mines</p>
xxxiii)	<p>Controlled blasting practice shall be adopted. The mitigative measures for control of ground vibrations and to arrest fly rocks and boulders shall be implemented.</p>	<p>Complied</p> <ul style="list-style-type: none"> Controlled blasting is adopted. Same practice will be continued. Various mitigative measures for control of ground vibrations have being adopted. Being Underground mine there is no fly rocks and boulders generation. Photos of Ground Vibrations control and monitoring

		 <p>Instrument used for ground vibration monitoring</p>
xxxiii)	Wet drilling blasting method and provision for the control air emissions during blasting using dust collectors etc. shall be used.	<ul style="list-style-type: none"> Complied, Wet drilling Controlled blasting is being adopted to control air emissions and same practice will be regularly followed.  <p>Wet Drilling</p>
xxxiv)	Blast vibration shall be assessed from proposed operation. Ground subsidence and mine stability shall also be monitored on regular basis.	<p>Complied</p> <ul style="list-style-type: none"> Wet drilling Controlled blasting is being adopted in mining and the same practice will be regularly followed. Blast vibrations, Ground subsidence and mine stability are being continuously observed.
xxxv)	Regular monitoring of subsidence movement on the surface over working area and impact on water bodies/vegetation/ structures/ surrounding shall be continued till movement ceases completely. In case of observation of any high rate of subsidence movement, appropriate measures shall be taken to avoid loss of life and material. Cracks shall be effectively plugged with ballast and	<p>Complied</p> <ul style="list-style-type: none"> Regular subsidence-monitoring is carried out on surface on top of mining area, till date no subsidence is recorded. Measurements show negligible disturbance of less than 1 mm. All underground voids are promptly filled with cemented fill material.

	clayey soil/suitable material.	
xxxvi)	All the mine entries shall be above the highest flood level to avoid any anticipated flooding of mine from the surface water during the rainy season.	<p>Complied</p> <ul style="list-style-type: none"> Presently all the mine entries are above the highest flood level. HFL is 488.4 mRL. Main shaft collar & Auxiliary shaft collar are at 501 mRL and 496 mRL respectively.
xxxvii)	In areas where subsidence is anticipated in shallow mineral occurrence, such areas be identified and provided with garland drains to ensure draining of water and avoid ingress of the same in to the underground mine.	<ul style="list-style-type: none"> Complied, In area where any subsidence is anticipated, the areas are fenced along with garland drains to ensure draining of water and avoid ingress of the water in underground mine.
xxxviii)	The project authorities shall check the possibility of existence of fault(s) before deciding about the thickness of safe barrier required to be maintained between the working face and the water bodies, if any, in consultation with the Director General Mines & Safety (DGMS). De-pillaring shall also be carried out after taking prior approval of the DGMS.	<p>Complied</p> <ul style="list-style-type: none"> The stipulation is being complied with as per the DGMS guidelines. De pillaring, if required, is done with due approval from DGMS.
xxxix)	All the fly ash shall be utilized as per Fly Ash Notification, 1999 subsequently amended in 2003. Fly ash shall be provided to cement / brick manufacturing units for further use in making Pozollona Portland Cement (PPC).	<p>Complied</p> <ul style="list-style-type: none"> All the Fly Ash is utilized as per the Fly ash Notification and is being provided to cement manufacture for formation of PPC cement. Fly Ash return for financial year 2023-24 has been submitted in vide letter No. HZL/DSC/ENV/FLY ASH Return/2023-24 Dated -20.04.2024.
xl)	Mine waste shall be dumped in mine voids. Overburden due to mine expansion shall be dumped at a designated place. Waste rocks generated due to mining activity shall be utilized in construction and enhancement of tailing dam. In beneficiation plant, existing tailing dam shall be used for disposal of tailings.	<p>Complied</p> <ul style="list-style-type: none"> Mine waste is used for height rising of the tailing dam and construction of roads. Tailings generated from Beneficiation plant being disposed of in tailing dam.
xli)	The solid waste generated in the form Jarosite shall be stabilized as Jarofix and disposed off in Jarofix disposal yard	<p>Complied</p> <ul style="list-style-type: none"> Major waste Jarosite is being generated during extraction of zinc ore concentrate by

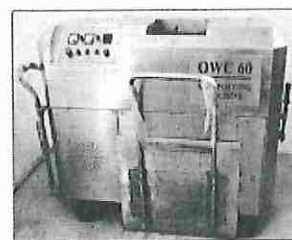
inside the plant premises. Cobalt cake, cooler cake, anode mud, enrichment cake, ETP sludge and spent catalyst etc. shall be disposed off in secured landfill (SLF). Waste/used oil shall be sold to registered recyclers.

hydrometallurgy operations (hydro plant).



- Jarosite is mixed with 2% lime and 12-14% cement which results stable material called Jarofix which is being disposed in HDPE lined Jarofix Disposal Yard in systematic way.
- The above technology supplied by M/s CEZ, Canada.
- The advantage of Jarofix is having much improved density and physic-mechanical properties and reduce reachability of the heavy metals.
- The design of HDPE lined Jarofix Disposal yard is approved by RSPCB.
- Anode mud is being recycled back into the process and surplus, if any is sold to registered recycler.
- Fly Ash generated from Power plant is being provided to cement manufacture. Bottom ash is being provided to bricks manufacturer.
- Cooler Cake and ETP sludge after stabilization is being disposed into SLF.
- Piezometers are provided at down/up stream of Secured land fill and Jarofix.
- Regular third-party monitoring of the ground water collected from piezometers by M/s Vibrant Techno Lab Pvt Ltd, which is MOEF&CC accredited laboratory.
- Waste/used oil is being sold to registered recyclers.



Used Oil Storage



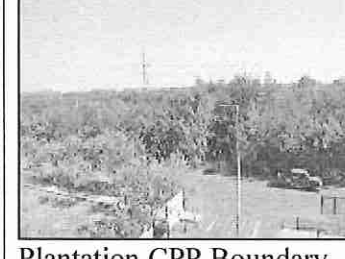


Organic Waste Converter

		 <p>Secured Landfill</p>	 <p>Jarofix Yard</p>
xlii)	<p>ETP Sludge in the form of cake shall be disposed to the captive SLF. Jarosite shall be treated by mixing lime and cement to produce Jarofix, a stable product. After stabilization, Jarofix shall be disposed in dedicated disposal yard. Cooler cake and part of lead silver residue shall be neutralized and stabilized before disposal in SLF. Anode mud, cobalt cake and purification cake shall be recycled back in the process and, if surplus, shall be sold to authorized recyclers or disposed in SLF after neutralization. Spent catalyst shall be disposed in SLF after neutralization. Lead smelter slag after fuming shall be stored in designated area and alternatives shall be explored for usage in road construction and cement manufacturing.</p>	<p>Complied.</p> <ul style="list-style-type: none"> ETP Sludge in the form of cake and Cooler Cake are disposed to the captive SLF after stabilization. Jarosite after stabilization with lime and cement is being disposed in HDPE Lined Jarofix Disposal Yard. Other hazardous wastes like Anode Mud, Purification Cake are being sold to authorized recyclers. 	
xliii)	<p>Column Leachate Studies of the stock piles of Run-of the-mine (ROM) ore, crushed ore, tailings, Jarofix shall be carried out to ascertain the pollution potential as per details given below:</p> <p>Temperature fluctuation and sunlight exposure under confined and unconfined conditions.</p> <p>Buried conditions</p> <p>Air circulation</p> <p>Dry – wet conditions in both confined and unconfined situations</p> <p>Temperature episodes and leachate release conditions</p>	<p>Complied.</p> <ul style="list-style-type: none"> Report on Column Leachate Studies of the stockpiles of Run-of the-mine (ROM) ore, crushed ore, tailings, Jarofix, carried out by IIT Kharagpur is submitted along with EC compliance report for Apr'12 to Sep'12 period vide letter HZL /DSC/ENV/2012/8/24.11.2012. (Report is again attached in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022.) Monitoring of Primary and Secondary organics (Poly Aromatic Hydrocarbons) and various anions and cations in Jarofix/Jarosite and Fresh tailings. Report is again attached in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022. 	


	<p>Leachate environmental residence study</p> <p>The leachate shall be measured for heavy metals for cations viz. As, St, Ni, Cu, Sb, Cr, Hg, Fe, Al, Pb, Zn, Au and Ag and anions viz. Sulfate, Chloride, Fluorine, Carbonate, Bicarbonate, Phosphate. The primary and secondary organics (Poly Aromatic Hydrocarbons) shall also be monitored in Jarofix and fresh tailings. Reports prepared shall be submitted to the Ministry within 6 months of operation of the plant.</p>	
xliv)	<p>The tailing dam shall be provided with HDPE lining. Tailing dam stability, risk assessment and disaster risk mitigation & planning studies shall be conducted in the likely affected zone.</p>	<p>Complied.</p> <ul style="list-style-type: none"> • HDPE lining is being provided in tailing dam. • Tailing Dam and SLF stability, risk assessment and disaster risk mitigation & planning studies are conducted, and report is again attached in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022.
xlvi)	<p>A complete hazards and risk assessment, and mitigation studies of the areas where hazardous substances are stored shall be carried out by approved agencies having qualified personnel. All plants identifiable hazardous areas like Sulfuric acid plants shall be color coded in "Red" and shall be made safe from any eventual spill or leakage. Regular inspection of the site shall be carried out.</p>	<p>Complied.</p> <ul style="list-style-type: none"> • HAZOP study has been carried out by M/s Safety Consultancy Services, Mumbai. • Recommendations of the report are implemented. • Sulphuric Acid Plant has been color coded in "Red" and made safe from any eventual spill or leakage. • Regular site inspection is being carried out for all sites. <p>Hazard and risk assessment are being carried out regularly and report is attached in Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022</p>
xlvi)	<p>In the mine sites, proper delineation of the confined and unconfined aquifers, permanent surface water bodies (having more than 1 ft standing water for at least 240 days in a year) within the lease hold area and within 3 kms radius of any potential mine site have to be shown in a map. Action plan shall be prepared for the protection of aquifers in the mine area during process of mining and submitted to the Ministry and its</p>	<ul style="list-style-type: none"> • Complied, No such surface water body exist having more than 1 ft standing water for at least 240 days in a year within the lease hold area and within 3 kms radius of any potential mine site.

	Regional Office at Lucknow.	
xlvi)	The top soil, if any, shall temporarily be stored at earmarked site(s) only and it shall not be kept unutilized for long. The topsoil shall be used for land reclamation and plantation.	<ul style="list-style-type: none"> Not applicable as mine is underground, therefore, no topsoil is not generated.
xlvi)	The over burden generated during the mining operation shall be stacked at earmarked dump site(s) only and it shall not be kept active for a long period of time and its phase-wise stabilization shall be carried out. There shall be one external over burden dump. Proper terracing of the OB dump shall be carried out so that the overall slope of the dump shall be maintained to 28°. The over burden dump shall be scientifically vegetated with suitable native species to prevent erosion and surface run off. Monitoring and management of rehabilitated areas shall continue until the vegetation becomes self-sustaining. Compliance status shall be submitted to the Ministry of Environment & Forests and its Regional Office located at Lucknow on six monthly basis.	<p>Complied.</p> <ul style="list-style-type: none"> One external overburden dump at mine site with 10-meter height and overall slope of 28° is maintained. Two nos. of inactive dumps are rehabilitated with plantation. Strengthening of Green cover on the inactive dump is being ensure.
xlix)	Pre-placement medical examination and periodical medical examination of the workers engaged in the project shall be carried out and records maintained. For the purpose, schedule of health examination of the workers shall be drawn and followed accordingly.	<p>Complied</p> <ul style="list-style-type: none"> Medical examination of all the workers engaged is carried out and records are maintained as per the rules. The main tests include in PME are Audiometry, Lung function & X- Ray.
l)	As proposed, plantation shall be raised in an area of 33 % ha. Including a 7.5 m wide green belt in the safety zone around the mining lease, over burden dump, around beneficiation plant, around tailing dam, roads etc. as per Central Pollution Control Board guidelines by planting the native species around the periphery of plant and township, canopy based green belt shall	<p>Complied</p> <ul style="list-style-type: none"> 33% of acquired area has been covered under plantation and the same is being maintained. Native plant species with long life are being planted as per CPCB guidelines and consultation with DFO. SO₂ resistant plant species are being selected for plantation. The density of the trees is around 1500 plants per

<p>be developed in consultation with the local DFO/Agriculture Department. The density of the trees shall be around 1,500 plants per ha.</p>	<p>ha.</p> <ul style="list-style-type: none"> Gap filling plantation is being carried out yearly to maintain the >95% survival rate of the plantation.
	 <p>Panoramic View of Industrial Area with Green Belt</p>
	<div data-bbox="774 862 1157 1120">  <p>Plantation Near Main Gate</p> </div> <div data-bbox="1157 862 1505 1120">  <p>Plantation CPP Boundary Wall</p> </div>


li)	Action plan for the mining, management of over burden (removal, storage, disposal etc.), reclamation of the mined-out area etc. shall be submitted to the Ministry and its Regional Office at Lucknow. A final mine closure plan along with details of Corpus Fund shall be submitted to the Ministry of Environment & Forests 5 years in advance of final mine closure for approval.	<p>Noted for Compliance.</p> <ul style="list-style-type: none"> • Presently, Mining is in the operational stage and have sufficient Reserves and Resources for the long term mine life. • The Progressive Mine Closure Plan is part of Approved Mine Plan and all the measures are under implementation as per approved plan. • Approved Final Mine closure along with sufficient corpus fund will be submitted to Regional Office, MOEF&CC, Lucknow, 5 years in advance of mine closure.
lii)	Conservation Plan for Schedule-I animals as per Wildlife Protection Act, 1972, if found in the study area shall be prepared and implemented on priority before commission the project for the conservation of wild fauna in consultation with the State Forest & Wildlife Department.	<p>Complied.</p> <ul style="list-style-type: none"> • No schedule-I animals are found in the core and buffer zone. • Being responsible company, various conservation measures for flora and fauna are being implemented in and around the project area.
liii)	Regular medical examination and health monitoring of all the employees for Lead (Pb) and Cadmium (Cd) shall be carried out and if cases of presence of Lead (Pb) and Cadmium (Cd) are detected, necessary compensation shall be arranged under the existing laws. A competent occupational health physician shall be appointed to carry out medical surveillance. Occupational health of all the workers shall be monitored for relevant parameters and records maintained for at least 40 years from the beginning of the employment or 15 years after the retirement or cessation of employment whichever is later.	<p>Complied.</p> <ul style="list-style-type: none"> • A full-fledged occupation health center with qualified doctor is established in the project site. • All personnel working in the Lead plant undergo test for Lead and Cadmium in Blood, to ensure early detection and rehabilitation if required. • The records are being maintained as stipulated.
liv)	All the recommendations made in Charter for Corporate Responsibility for Environment Protection (CREP) for Zinc smelters shall be implemented.	<p>Complied</p> <ul style="list-style-type: none"> • SO₂ levels are ensured below the limit of 1.5 kg/ton Sulphuric acid produced and acid mist lower than 50 mg/Nm³. • Compliance of recommendations made in Charter for Corporate Responsibility for Environment

		Protection (CREP) for Zinc smelter submitted with Six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022																																	
lv)	Overall proper housekeeping shall be ensured in all the plant areas viz. Zinc and Lead smelter, Beneficiation plant, Captive power plant and other processing plant areas. The Company shall improve overall housekeeping by asphaltting the internal roads and to reduce the generation of fugitive dust from vehicle movements.	<p>Complied</p> <ul style="list-style-type: none"> Internal roads have been concreted/ asphalted to reduce the dust emission. The roads are being swept through road sweepers and cleaned with water. 																																	
lvi)	Adequate funds shall be earmarked towards capital cost and recurring expenditure per annum and a break up shall be submitted to the Ministry covering all aspects of the environment pollution control measures including extensive tree plantation on the mine and plant sites with an objective to achieve 33 % green cover within 3 years of project completion and recurring expenditure/annum for adequate pollution control measures with on-line motoring systems, ETPs, SWTPs, sound and vibration control, social forestry, rain water harvesting, occupational health, employment of environmental cadre personnel for continuous improvement etc.	<p>Complied</p> <ul style="list-style-type: none"> Adequate funds are allocated for capital and revenue expenditures and no fund is diverted to other jobs/places. Environmental control measure expenditure breakup for FY2023-24 and Funds earmarked towards environmental control measures for FY2024-25 has been attached as Annexure- XIII & XIV. <table border="1"> <thead> <tr> <th>S.No</th><th>Description (Funds earmarked towards environmental control measures for FY 2024-25)</th><th>Total Amount (Rs. In Lakhs)</th></tr> </thead> <tbody> <tr> <td>1</td><td>Green Belt Development, Maintenance of old plantation & landscaping</td><td>331.82</td></tr> <tr> <td>2</td><td>Environment Monitoring</td><td>210.44</td></tr> <tr> <td>3</td><td>Storm water ponds operations and maintenance & Monsoon management</td><td>169.44</td></tr> <tr> <td>4</td><td>Environmental training, awareness and publicity</td><td>16.92</td></tr> <tr> <td>5</td><td>Hazardous Waste Management</td><td>3704.24</td></tr> <tr> <td>6</td><td>O&M of Organic waste Convertor</td><td>2.40</td></tr> <tr> <td>7</td><td>Environmental Audit & IMS</td><td>8.80</td></tr> <tr> <td>8</td><td>Returns, Fees for Award & CTO</td><td>127.40</td></tr> <tr> <td>9</td><td>Pollution control measures</td><td>348.24</td></tr> <tr> <td></td><td>Grand Total</td><td>4919.70</td></tr> </tbody> </table>	S.No	Description (Funds earmarked towards environmental control measures for FY 2024-25)	Total Amount (Rs. In Lakhs)	1	Green Belt Development, Maintenance of old plantation & landscaping	331.82	2	Environment Monitoring	210.44	3	Storm water ponds operations and maintenance & Monsoon management	169.44	4	Environmental training, awareness and publicity	16.92	5	Hazardous Waste Management	3704.24	6	O&M of Organic waste Convertor	2.40	7	Environmental Audit & IMS	8.80	8	Returns, Fees for Award & CTO	127.40	9	Pollution control measures	348.24		Grand Total	4919.70
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lvii)	Rehabilitation and Resettlement Plan for the project affected population including tribals, if applicable, as per the policy of the State Govt. in consultation with the	<ul style="list-style-type: none"> Noted for compliance, as of now no Rehabilitation and Resettlement Plan applicable for this project. 																																	


 HINDUSTAN ZINC Zinc & Steels of India	Six Monthly EC Compliance Report (Aril 2024 September 2024), Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Railmagra, Dist. - Rajsamand, Rajasthan
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	State Govt. of Rajasthan shall be implemented. Compensation paid in any case shall not be less than the norms prescribed under the National Resettlement and Rehabilitation Policy, 2007.	
lviii)	All the safety norms stipulated by the Director General, Mine & Safety (DGMS) shall be implemented.	<ul style="list-style-type: none"> Compliance of all safety norms stipulated by DGMS is being implemented.
lix)	All the recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) for the Smelters, thermal power plants and mining shall be implemented.	<p>Complied</p> <ul style="list-style-type: none"> SO₂ levels are ensured below the limit of 1.5 kg/ton Sulphuric acid produced and acid mist lower than 50 mg/Nm³. Compliance of recommendations made in Charter for Corporate Responsibility for Environment Protection (CREP) for Zinc smelters, Thermal Power Plants and mining was submitted with six monthly compliance report (HZL/RDC/EC-CR/2021-22/H2) dated 26.05.2022
lx)	The company shall comply with the commitments made during public hearing / consultation meeting held.	<ul style="list-style-type: none"> Complied, all commitments made during Public Hearing/consultations are being complied.
lxi)	No change in mining technology and scope of working shall be carried out without prior approval of the Ministry.	<ul style="list-style-type: none"> Noted for compliance, No further expansion or modification of the plant and change in mining technology will be carried out without prior approval of the Ministry.
lxii)	The company shall provide housing for construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	<ul style="list-style-type: none"> Noted for compliance, No any major construction is going on the site. However, various labors are residing on the colony area. Basic facilities are provided.
B.	EC General Conditions	Status of Compliance
i)	The project authorities must strictly adhere to the stipulations made by the Rajasthan State Pollution Control Board	<ul style="list-style-type: none"> Complied, Consent to operates have been obtained from the Rajasthan State Pollution Control Board (RSPCB) and all the conditions stipulated therein


	(RSPCB) and the State Government.	are being implemented.
ii)	No expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment and Forests.	<ul style="list-style-type: none">Noted for Compliance, No further expansion or modification of the plant and change in mining technology will be carried out without prior approval of the Ministry.
iii)	Adequate number of ambient air quality-monitoring stations shall be established in the downward direction as well as where maximum ground level concentration of SPM, SO2 and NOx are anticipated in consultation with the Rajasthan State Pollution Control Board. Data on ambient air quality and stack emission shall be regularly submitted to this Ministry including its Regional Office at Lucknow and the State Pollution Control Board/Central Pollution Control Board once in six months.	Complied.
		<ul style="list-style-type: none">Third Party Periodical monitoring of various parameters i.e. PM10, PM2.5, NOx and SO2 are being done in the ambient air within the impact zone.Ambient Air Quality Monitoring Stations (AAQMS) have been established.Third party monitoring of Ambient air quality carried out by Third party, which is NABL and MoEF&CC accredited laboratory.

 HINDUSTAN ZINC <small>ENVIRONMENTAL</small>	Six Monthly EC Compliance Report (Aril 2024 September 2024), Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Railmagra, Dist. - Rajsamand, Rajasthan
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		nt-compliance/ <ul style="list-style-type: none"> Six Monthly Environment Compliance report along with all Analysis reports for the ambient, stack and fugitive emission are enclosed and being submitted to the Regional Office, MOEF&CC Lucknow, CPCB and RSPCB.
iv)	Industrial wastewater shall be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. The treated wastewater should be recycled in the plant as well as utilization for plantation purposes.	Complied <ul style="list-style-type: none"> Industrial waste water is properly collected, treated in the ETP (capacity 9000KLD) followed by double stage RO (capacity 8850 KLD) and MEE 600 KLD capacity so as to confirm treated water quality as per the prescribed standards and recycled back in the plant as well as utilized for plantation purposes. Details of ETP plant has been submitted along with six monthly compliance report vide letter no. HZL/DSC/Env/2011/2/2 dated 23.11.2011. Zero Discharge is being maintained.
v)	The project authorities must strictly comply with the rules and regulations with regard to handling and disposal of hazardous wastes in accordance with the Hazardous Wastes (Management and Handling) Rules, 2003. Authorization from the State Pollution Control Board must be obtained for collection, storage, treatment and disposal of hazardous wastes.	Complied <ul style="list-style-type: none"> Hazardous waste Authorization under Hazardous Waste and other Waste (Management and Handling & Transboundary) Rules, 2016 has been obtained from RSPCB. Hazardous Wastes are properly collected and stored in dedicated area before handed over to authorized vendor. Jarosite is mixed with 4% lime and 12-14% cement which results stable material called Jarofix which is being disposed in HDPE lined Jarofix Disposal Yard in systematic way. Anod mud is being reuse/ sold to registered recycler. Fly Ash generated from Power plant is being provided to cement manufacture. Bottom ash is being provided to bricks manufacture Cooler Cake and ETP sludge after stabilization is being disposed into SLF. Waste/used oil is being sold to registered recycler.
vi)	The overall noise levels in and around	Complied

 HINDUSTAN ZINC Rajasthan	Six Monthly EC Compliance Report (Aril 2024 September 2024), Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Railmagra, Dist. - Rajsamand, Rajasthan
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	the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz. 75 dBA (daytime) and 70 dBA (nighttime).	<ul style="list-style-type: none"> Noise control measures including acoustic hoods, silencers, enclosures etc. have been provided on all sources of noise generation. Noise levels in and around the plant area are being monitored regularly and utmost care is taken to ensure that noise level remains below the norms. Average noise monitoring report is furnished herewith as Annexure XI.
vii)	Occupational Health Surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.	<p>Complied</p> <ul style="list-style-type: none"> A full-fledged occupation health center with qualified doctor is established in the project site. All personnel working in the Lead plant undergo test for Lead and Cadmium in Blood, to ensure early detection and rehabilitation if required. The records are being maintained as stipulated.
viii)	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP/risk analysis and DMP report.	<p>Complied</p> <ul style="list-style-type: none"> Environmental protection measures and safeguards recommended in the EIA/EMP/risk analysis and DMP report are being implemented. For emission control, ESP, Bag houses, Venturi, cyclone and gas wash tower have been installed with adequate stacks height for proper dispersion of emission. For Effluent. Control, zero discharge is being maintained through ETP, Double stage RO and MEE plants. For Hazardous waste management, best available technology being used for waste minimization and disposal of Hazardous waste is being done as per Authorization conditions.
ix)	As proposed, Rs. 230.00 Crores and Rs. 1.20 Crores shall be earmarked towards total capital cost and recurring cost/annum for environmental pollution control measures to implement the conditions stipulated by the Ministry of Environment and Forests as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so provided should not be diverted for	<p>Complied</p> <ul style="list-style-type: none"> Adequate funds are allocated for capital and revenue expenditures and no fund is diverted to other jobs/places. Environmental control measure expenditure breakup for FY2023-24 and Funds earmarked towards environmental control measures for FY2024-25 has already been submitted as Annexure- XIII & XIV.

 HINDUSTAN ZINC <small>ENVIRONMENTAL</small>	Six Monthly EC Compliance Report (Aril 2024 September 2024), Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Railmagra, Dist. - Rajsamand, Rajasthan
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	any other purposes.	<table> <tr> <th data-bbox="764 250 858 387">S. No.</th><th data-bbox="858 250 1385 387">Description (Expenditure towards environmental control measures for FY 2023-24)</th><th data-bbox="1385 250 1516 387">Total Amount (Rs. In Lakhs)</th></tr> <tr> <td data-bbox="764 387 858 461">1</td><td data-bbox="858 387 1385 461">Green Belt Development, Maintenance of old plantation & landscaping</td><td data-bbox="1385 387 1516 461">110.85</td></tr> <tr> <td data-bbox="764 461 858 499">2</td><td data-bbox="858 461 1385 499">Environment Monitoring</td><td data-bbox="1385 461 1516 499">163.54</td></tr> <tr> <td data-bbox="764 499 858 573">3</td><td data-bbox="858 499 1385 573">Storm water ponds operations and maintenance & Monsoon management</td><td data-bbox="1385 499 1516 573">90.03</td></tr> <tr> <td data-bbox="764 573 858 647">4</td><td data-bbox="858 573 1385 647">Environmental training, awareness, and publicity</td><td data-bbox="1385 573 1516 647">1.85</td></tr> <tr> <td data-bbox="764 647 858 685">5</td><td data-bbox="858 647 1385 685">Hazardous Waste Management</td><td data-bbox="1385 647 1516 685">2,583.52</td></tr> <tr> <td data-bbox="764 685 858 723">6</td><td data-bbox="858 685 1385 723">O&M of Organic waste Converter</td><td data-bbox="1385 685 1516 723">0.00</td></tr> <tr> <td data-bbox="764 723 858 761">7</td><td data-bbox="858 723 1385 761">Environmental Audit & IMS</td><td data-bbox="1385 723 1516 761">18.57</td></tr> <tr> <td data-bbox="764 761 858 799">8</td><td data-bbox="858 761 1385 799">Returns, Fees for Award & CTO</td><td data-bbox="1385 761 1516 799">30.09</td></tr> <tr> <td data-bbox="764 799 858 837">9</td><td data-bbox="858 799 1385 837">Pollution control measures</td><td data-bbox="1385 799 1516 837">339.08</td></tr> <tr> <td data-bbox="764 837 858 853"></td><td data-bbox="858 837 1385 853">Grand Total</td><td data-bbox="1385 837 1516 853">3,337.54</td></tr> </table>	S. No.	Description (Expenditure towards environmental control measures for FY 2023-24)	Total Amount (Rs. In Lakhs)	1	Green Belt Development, Maintenance of old plantation & landscaping	110.85	2	Environment Monitoring	163.54	3	Storm water ponds operations and maintenance & Monsoon management	90.03	4	Environmental training, awareness, and publicity	1.85	5	Hazardous Waste Management	2,583.52	6	O&M of Organic waste Converter	0.00	7	Environmental Audit & IMS	18.57	8	Returns, Fees for Award & CTO	30.09	9	Pollution control measures	339.08		Grand Total	3,337.54
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x)	A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parishad/ Municipal Corporation, Urban Local Body and the local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal. The clearance letter shall also be put on the web site of the company by the proponent.	<ul style="list-style-type: none"> Complied and communicated to Regional Office, MoEF vide letter no: HZL/RDM/Env/2009/898 dated 20.11.2009. 																																	
xi)	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the MOEF at Lucknow, the respective Zonal Office of CPCB and the RSPCB. The criteria pollutant levels namely; SPM, RSPM, SO ₂ , NO _x (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.	<p>Complied</p> <ul style="list-style-type: none"> Status of compliance of the stipulated environment clearance conditions, including results of monitored data are being furnished regularly to the Regional Office, MOEF&CC, CPCB and RSPCB. Critical environmental parameters are being displayed near the main gate and company website along with six monthly compliance reports. Link of the report is https://www.hzlindia.com/sustainability/environment-compliance/ 																																	
xii)	The project proponent shall also submit	Complied																																	

 HINDUSTAN ZINC Zinc & Lead Refining	Six Monthly EC Compliance Report (Aril 2024 September 2024), Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Railmagra, Dist. - Rajsamand, Rajasthan
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	<p>six monthly reports on the status of the compliance of the stipulated environmental conditions including results of monitored data (both in hard copies as well as by e-mail) to the Regional Office of MOEF, the respective Zonal Office of CPCB and the RSPCB. The Regional Office of this Ministry at Lucknow / CPCB / RSPCB shall monitor the stipulated conditions.</p>	<ul style="list-style-type: none"> The monitored data has been displayed on the display board at the project site and on the Company website along with Six Monthly Environment Compliance report. Link of the report is https://www.hzllndia.com/sustainability/environment-compliance/ Six Monthly Environment Compliance report along with all Analysis reports for the ambient, stack and fugitive emission are enclosed and being submitted to the Regional Office, MOEF&CC Lucknow, CPCB and RSPCB.
xiii)	<p>The environmental statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental conditions and shall also be sent to the respective Regional Offices of the MOEF by e-mail.</p>	<p>Complied</p> <ul style="list-style-type: none"> Environmental Statement (Form-V) of Financial Year 2022-23 is submitted on date 22.09.2023 via letter number: HZL/DSC/ENV/ES/2023/1 for Zinc, HZL/DSC/ENV/ES/2023/2 for Lead, & HZL/DSC/ENV/ES/2023/3 for CPP. Environmental Statement (Form-V) of Financial Year 2022-23 is displayed on the Company website along with Six Monthly Environment Compliance report. Link of the Form V is https://www.hzllndia.com/sustainability/environment-compliance/
xiv)	<p>The Project Proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the RSPCB and may also be seen at Website of the Ministry of Environment and Forests at http://envfor.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same should be forwarded to the Regional office.</p>	<ul style="list-style-type: none"> Complied, Press advertisement published in local newspapers (hindi) i.e. Rajasthan Patrika & Dainik Bhasker (Rajsamand edition) on 08.11.09 and has been communicated to Regional Office, MoEF vide letter no: HZL/RDM/Env/2009/898 dated 20.11.2009.
xv)	<p>Project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned</p>	<ul style="list-style-type: none"> Complied.

 HINDUSTAN ZINC Zinc & Beyond	Six Monthly EC Compliance Report (Aril 2024 September 2024), Hindustan Zinc Limited, Dariba Integrated Project, Village Dariba, Tehsil - Railmagra, Dist. - Rajsamand, Rajasthan
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	authorities and the date of commencing the land development work.	
Environment Clearance Letter no.: J-11015/380/2008-IA II (I) dated 26.7.2018 for Expansion of Lead Zinc Ore production from 0.9 MTPA to 1.08 MTPA		
1.	The environmental clearance will not be operational till such time the project proponent complies with all the statutory requirements and Judgement of Hon'ble Supreme Court dated 2nd August 2017 in Writ Petition (Civil) No: 114 of 2014 in the matter of Common Cause versus Union of India and Ors, if any, applicable to this project.	<ul style="list-style-type: none"> • Noted and Complied.
2.	The Department of Mines and Geology, Government of Rajasthan shall ensure that mining operations shall not commence till the entire compensation levied, if any, for illegal mining paid by the Project Proponent through their respective department of Mines and Geology in strict compliance of Judgement of Hon'ble Supreme Court dated 2nd August 2017 in Writ Petition (Civil) No: 114 of 2014 in the matter of Common Cause versus Union of India and Ors.	<ul style="list-style-type: none"> • Noted and Complied.
3.	All other specific and general conditions mentioned in the Ministry's EC Letter No: J-11015/380/2008-IA-II(M) dated 4.11.2009 shall remain the same.	<ul style="list-style-type: none"> • Noted and Complied.

Annexure I

**Hindustan Zinc Limited
Dariba Smelter Complex
Dariba, Dist. Rajsamand, Rajasthan.**

SO₂ Continuous Monitoring Report (April'24-September'24)

Month Location	Parameters	Prescribed Limits	April'24	May'24	June'24	July'24	Aug'24	Sept'24
Acid Plant* (Zinc Smelter) Roaster-1	SO ₂ (Kg/T of H ₂ SO ₄ Production)	1.5	0.67	0.69	0.68	0.75	0.87	0.84
Acid Plant* (Zinc Smelter) Roaster-2	SO ₂ (Kg/T of H ₂ SO ₄ Production)	1.5	0.87	0.99	1.07	0.93	0.97	0.95
TGT Stack (Lead Plant)	SO ₂ (Kg/T of H ₂ SO ₄ Production)	1.5	0.18	0.12	0.12	0.21	0.22	0.20



(Vivek Kumar)

Head - Environment

Rajpura Dariba Complex



VIBRANT
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Sample Number : VTL/S/01

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

TEST REPORT



Report No. : VTL/S/2408120001/A
Format No : 7.8 F-03
Party Reference No : NIL
Report Date : 21/08/2024
Period of Analysis : 12/08/2024-21/08/2024
Receipt Date : 12/08/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : LEP Pyro South
Sample Collected By : VTL Team
Date of Sampling : 07/08/2024
Sampling duration (Minutes) : 31 Min. (10:00 to 10:31 Hrs.)
Stack attached to : Bag Filter
Make of stack : MS
Diameter of stack(m) : 2.0 M.
Height of stack(m) : 40 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 30
Temperature of Stack Gases - Ts (°C) : 132
Velocity of Stack Gases (m/sec.) : 10.39
Flow rate of PM (LPM) : 32
Flow rate of Gas (LPM) : --
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	34.30	mg/Nm3	50.0
2	Lead (Pb)	USEPA-29:2017	3.19	mg/Nm3	10.0

*BLQ= Below Limit Of Quantification, **LOQ= Limit Of Quantification

End of Report



Checked by



RK Yadav
Lab Incharge
Authorized Signatory



Page No. 1/1

Approved & Certified : EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

Vibrant Techno Lab Pvt. Ltd.

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9929108691, 9810205356, 8005707098, 9549956601

0141-2954638

bd@vibranttechnolab.com

www.vibranttechnolab.com



TEST REPORT



Sample Number : VTL/S/02

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/S/2408120002/A
Format No : 7.8 F-03
Party Reference No : NIL
Report Date : 21/08/2024
Period of Analysis : 12/08/2024-21/08/2024
Receipt Date : 12/08/2024

Sample Description : Stack Emission Monitoring

General Information:-
Sampling Location : LEP Pyro North
Sample Collected By : VTL Team
Date of Sampling : 07/08/2024
Sampling duration (Minutes) : 30 Min. (11:00 to 11.30 Hrs.)
Stack attached to : Bag Filter
Make of stack : MS
Diameter of stack(m) : 2.0 M.
Height of stack(m) : 40 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 30
Temperature of Stack Gases - Ts (°C) : 108
Velocity of Stack Gases (m/sec.) : 10.23
Flow rate of PM (LPM) : 34
Flow rate of Gas (LPM) : --
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	33.90	mg/Nm3	50.0
2	Lead (Pb)	USEPA-29:2017	4.11	mg/Nm3	10.0

*BLQ= Below Limit Of Quantification, **LOQ= Limit Of Quantification

End of Report



Checked by



RK Yadav
Lab Incharge
Authorized Signatory



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TEST REPORT



Sample Number : VTL/S/03

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/S/2408120003/A

Format No : 7.8 F-03

Party Reference No : NIL

Report Date : 21/08/2024

Period of Analysis : 12/08/2024-21/08/2024

Receipt Date : 12/08/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : Coal Crusher
Sample Collected By : VTL Team
Date of Sampling : 07/08/2024
Sampling duration (Minutes) : 34 Min. (12:00 to 12.34 Hrs.)
Stack attached to : Bag Filter
Make of stack : MS
Diameter of stack(m) : 1.3 M.
Height of stack(m) : 30 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 28
Temperature of Stack Gases - Ts (°C) : 34
Velocity of Stack Gases (m/sec.) : 7.20
Flow rate of PM (LPM) : 29
Flow rate of Gas (LPM) : --
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	44.32	mg/Nm3	50.0

*BLQ= Below Limit Of Quantification, **LOQ= Limit Of Quantification

End of Report



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VIBRANT

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Sample Number : VTL/S/04

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

TEST REPORT



Report No. : VTL/S/2408120004/A
Format No : 7.8 F-03
Party Reference No : NIL
Report Date : 21/08/2024
Period of Analysis : 12/08/2024-21/08/2024
Receipt Date : 12/08/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : TGT Lead Plant
Sample Collected By : VTL Team
Date of Sampling : 08/08/2024
Sampling duration (Minutes) : 27 Min. (10:30 to 10:57 Hrs.)
Stack attached to : Blast Furnace, Acid Plant & CDT Input
Make of stack : MS
Diameter of stack(m) : 2.0 M.
Height of stack(m) : 100 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 30
Temperature of Stack Gases - Ts (°C) : 58
Velocity of Stack Gases (m/sec.) : 9.77
Flow rate of PM (LPM) : 37
Flow rate of Gas (LPM) : 2.0
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Sulphur Dioxide (SO ₂)	IS: 11255(P- 2): 1985, RA.2019	211.30	mg/Nm ³	950.0
2	Acid Mist (H ₂ SO ₄)	USEPA 8, 1983	29.78	mg/Nm ³	50.0

*BLQ= Below Limit Of Quantification, **LOQ= Limit Of Quantification

End of Report



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**VIBRANT***"Experience the unimaginable"*
Sample Number : VTL/S/05Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan**TEST REPORT**

TC-11227

Report No. : VTL/S/2408120005/A
Format No : 7.8 F-03
Party Reference No : NIL
Report Date : 21/08/2024
Period of Analysis : 12/08/2024-21/08/2024
Receipt Date : 12/08/2024

Sample Description : Stack Emission Monitoring

General Information:-Sampling Location : Blast Furnace
Sample Collected By : VTL Team
Date of Sampling : 08/08/2024
Sampling duration (Minutes) : 28 Min. (11:00 to 11:28 Hrs.)
Stack attached to : Bag Filler
Make of stack : MS
Diameter of stack(m) : 2.2 M.
Height of stack(m) : 75 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 30
Temperature of Stack Gases - Ts (°C) : 52
Velocity of Stack Gases (m/sec.) : 11.07
Flow rate of PM (LPM) : 29
Flow rate of Gas (LPM) : --
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	35.43	mg/Nm3	50.0
2	Lead (Pb)	USEPA-29;2017	3.45	mg/Nm3	10.0

*BLQ= Below Limit Of Quantification, **LOQ= Limit Of Quantification

End of Report



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**VIBRANT***"Experience the unimaginable"*

Sample Number: VTL/S/06

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan**TEST REPORT**

TC-11227

Report No. : VTL/S/2408120006/A

Format No : 7.8 F-03

Party Reference No : NIL

Report Date : 21/08/2024

Period of Analysis : 12/08/2024-21/08/2024

Receipt Date : 12/08/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : Zinc Dross
 Sample Collected By : VTL Team
 Date of Sampling : 08/08/2024
 Sampling duration (Minutes) : 37 Min. (12:00 to 12.37 Hrs.)
 Stack attached to : Bag Filter
 Make of stack : MS
 Diameter of stack(m) : 1.3 M.
 Height of stack(m) : 30 M.
 Instrument calibration status : Calibrated
 Meteorological Condition : Clear Sky
 Ambient Temperature - Ta (°C) : 32
 Temperature of Stack Gases - Ts (°C) : 55
 Velocity of Stack Gases (m/sec.) : 6.88
 Flow rate of PM (LPM) : 27
 Flow rate of Gas (LPM) : --
 Sampling condition : OK
 Protocol used : IS 11255 & USEPA
 Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	22.49	mg/Nm3	50.0

*BLQ= Below Limit Of Quantification, **LOQ= Limit Of Quantification

End of Report



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**VIBRANT***"Experience the unimaginable"*

Sample Number : VTL/S/07

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan**TEST REPORT**

TC-11227

Report No. : VTL/S/2408120007/A
Format No : 7.8 F-03
Party Reference No : NIL
Report Date : 21/08/2024
Period of Analysis : 12/08/2024-21/08/2024
Receipt Date : 12/08/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : Zinc Dust Plant With Bag House
Sample Collected By : VTL Team
Date of Sampling : 09/08/2024
Sampling duration (Minutes) : 30 Min. (13:00 to 13.30 Hrs.)
Stack attached to : Bag Filter
Make of stack : MS
Diameter of stack(m) : 0.5 M.
Height of stack(m) : 30 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 32
Temperature of Stack Gases - Ts (°C) : 48
Velocity of Stack Gases (m/sec.) : 19.44
Flow rate of PM (LPM) : 34.
Flow rate of Gas (LPM) : -
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	29.96	mg/Nm3	50.0

*BLQ= Below Limit Of Quantification, **LOQ= Limit Of Quantification

End of Report



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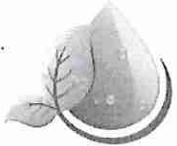
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Sample Number : VTL/S/08

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan**TEST REPORT**

TC-11227

Report No. : VTL/S/2408120008/A
Format No : 7.8 F-03
Party Reference No : NIL
Report Date : 21/08/2024
Period of Analysis : 12/08/2024-21/08/2024
Receipt Date : 12/08/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : Zinc Smelter Roaster (R-5)
Sample Collected By : VTL Team
Date of Sampling : 09/08/2024
Sampling duration (Minutes) : 27 Min. (11:00 to 11:27 Hrs.)
Stack attached to : Bag Filter
Make of stack : MS
Diameter of stack(m) : 2.5 M.
Height of stack(m) : 100 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 30
Temperature of Stack Gases - Ts (°C) : 58
Velocity of Stack Gases (m/sec.) : 9.92
Flow rate of PM (LPM) : 38
Flow rate of Gas (LPM) : 2.0
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Sulphur Dioxide (SO ₂)	IS: 11255(P- 2): 1985, RA.2019	345.10	mg/Nm ³	950.0
2	Acid Mist (H ₂ SO ₄)	USEPA 8, 1983	25.34	mg/Nm ³	50.0

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TEST REPORT



Sample Number : VTL/S/09

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/S/2408120009/A

Format No : 7.8 F-03

Party Reference No : NIL

Report Date : 21/08/2024

Period of Analysis : 12/08/2024-21/08/2024

Receipt Date : 12/08/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : LEP M&C North
Sample Collected By : VTL Team
Date of Sampling : 09/08/2024
Sampling duration (Minutes) : 27 Min. (12:00 to 12.27 Hrs.)
Stack attached to : Bag Filter
Make of stack : MS
Diameter of stack(m) : 2.0 M.
Height of stack(m) : 40 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 30
Temperature of Stack Gases - Ts (°C) : 84
Velocity of Stack Gases (m/sec.) : 9.92
Flow rate of PM (LPM) : 38
Flow rate of Gas (LPM) : --
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	26.98	mg/Nm3	50.0
2	Lead (Pb)	USEPA-29:2017	3.18	mg/Nm3	10.0

*BLQ= Below Limit Of Quantification, **LOQ= Limit Of Quantification

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Sample Number: VTL/S/10

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

TEST REPORT



Report No. : VTL/S/2408120010/A
Format No : 7.8 F-03
Party Reference No : NIL
Report Date : 21/08/2024
Period of Analysis : 12/08/2024-21/08/2024
Receipt Date : 12/08/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : LEP M&C South
Sample Collected By : VTL Team
Date of Sampling : 10/08/2024
Sampling duration (Minutes) : 42 Min. (09:00 to 09:42 Hrs.)
Stack attached to : Bag Filter
Make of stack : MS
Diameter of stack(m) : 2.0 M.
Height of stack(m) : 40 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 30
Temperature of Stack Gases - Ts (°C) : 85
Velocity of Stack Gases (m/sec.) : 7.18
Flow rate of PM (LPM) : 24
Flow rate of Gas (LPM) : --
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	35.60	mg/Nm3	50.0
2	Lead (Pb)	USEPA-29:2017	4.06	mg/Nm3	10.0

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Sample Number : VTL/S/11

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/S/2408120011/A

Format No : 7.8 F-03

Party Reference No : NIL

Report Date : 21/08/2024

Period of Analysis : 12/08/2024-21/08/2024

Receipt Date : 12/08/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : Zinc Smelter (R-4)
Sample Collected By : VTL Team
Date of Sampling : 10/08/2024
Sampling duration (Minutes) : 30 Min. (10:00 to 10.30 Hrs.)
Stack attached to : Bag Filter
Make of stack : MS
Diameter of stack(m) : 2.5 M.
Height of stack(m) : 100 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 29
Temperature of Stack Gases - Ts (°C) : 62
Velocity of Stack Gases (m/sec.) : 9.17
Flow rate of PM (LPM) : 34
Flow rate of Gas (LPM) : 2.0
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Sulphur Dioxide (SO ₂)	IS: 11255(P- 2): 1985, RA.2019	391.69	mg/Nm ³	950.0
2	Acid Mist (H ₂ SO ₄)	USEPA 8, 1983	36.12	mg/Nm ³	50.0

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TEST REPORT



Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/S/2408120012/A
Format No : 7.8 F-03
Party Reference No : NIL
Report Date : 21/08/2024
Period of Analysis : 12/08/2024-21/08/2024
Receipt Date : 12/08/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : CPP 2X85 MW
Sample Collected By : VTL Team
Date of Sampling : 10/08/2024
Sampling duration (Minutes) : 28 Min. (11:00 to 11.28 Hrs.)
Stack attached to : ESP
Make of stack : MS
Diameter of stack(m) : 4.0 M.
Height of stack(m) : 165 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 35
Temperature of Stack Gases - Ts (°C) : 132
Velocity of Stack Gases (m/sec.) : 25.98
Flow rate of PM (LPM) : 36
Flow rate of Gas (LPM) : 2.0
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	36.90	mg/Nm3	50
2	Sulphur Dioxide (SO ₂)	IS: 11255(P- 2): 1985, RA.2019	1470.0	mg/Nm3	600
3	Oxide of Nitrogen (NO ₂)	IS-11255 (P-7), RA 2017	241.30	mg/Nm3	300
4	Mercury (Hg)	USEPA 29: 1996	0.016	mg/Nm3	0.03

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Sample Number : VTL/S/13

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

TEST REPORT



TC-11227

Report No. : VTL/S/2408120013/A
Format No : 7.8 F-03
Party Reference No : NIL
Report Date : 21/08/2024
Period of Analysis : 12/08/2024-21/08/2024
Receipt Date : 12/08/2024

Sample Description : Stack Emission Monitoring

General Information:-
Sampling Location : SKS Furnace
Sample Collected By : VTL Team
Date of Sampling : 10/08/2024
Sampling duration (Minutes) : 28 Min. (12:00 to 12.28 Hrs.)
Stack attached to : Bag House
Make of stack : MS
Diameter of stack(m) : 2.0 M.
Height of stack(m) : 75 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 30
Temperature of Stack Gases - Ts (°C) : 53
Velocity of Stack Gases (m/sec.) : 9.06
Flow rate of PM (LPM) : 35
Flow rate of Gas (LPM) : --
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	34.93	mg/Nm3	50.0
2	Lead (Pb)	USEPA-29:2017	3.82	mg/Nm3	10.0

*BLQ= Below Limit Of Quantification, **LOQ= Limit Of Quantification

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Sample Number : VTL/S/08

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/S/2405210008/A

Format No : 7.8 F-03

Party Reference No : NIL

Report Date : 28/05/2024

Period of Analysis : 21/05/2024-28/05/2024

Receipt Date : 21/05/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : Zinc Smelter Roaster (R-5)
Sample Collected By : VTL Team
Date of Sampling : 16/05/2024
Sampling duration (Minutes) : 32 Min. (09:45 to 10:17 Hrs.)
Stack attached to : Bag Filter
Make of stack : MS
Diameter of stack(m) : 2.5 M.
Height of stack(m) : 100 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 41
Temperature of Stack Gases - Ts (°C) : 75
Velocity of Stack Gases (m/sec.) : 7.79
Flow rate of PM (LPM) : 27
Flow rate of Gas (LPM) : 2.0
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Sulphur Dioxide (SO ₂)	IS: 11255(P- 2); 1985, RA.2019	368.0	mg/Nm ³	950.0
2	Acid Mist (H ₂ SO ₄)	USEPA 8, 1983	28.2	mg/Nm ³	50.0

*BLQ= Below Limit Of Quantification, **LOQ= Limit Of Quantification

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Sample Number : VTL/S/09

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/S/2405210009/A
Format No : 7.8 F-03
Party Reference No : NIL
Report Date : 28/05/2024
Period of Analysis : 21/05/2024-28/05/2024
Receipt Date : 21/05/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : LEP M&C North
Sample Collected By : VTL Team
Date of Sampling : 18/05/2024
Sampling duration (Minutes) : 33 Min. (16:01 to 16:34 Hrs.)
Stack attached to : Bag Filter
Make of stack : MS
Diameter of stack(m) : 2.0 M.
Height of stack(m) : 40 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 41
Temperature of Stack Gases - Ts (°C) : 47
Velocity of Stack Gases (m/sec.) : 7.45
Flow rate of PM (LPM) : 30
Flow rate of Gas (LPM) : 2.0
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	29.2	mg/Nm ³	50.0
2	Lead (Pb)	USEPA-29:2017	3.56	mg/Nm ³	10.0

*BLQ= Below Limit Of Quantification, **LOQ= Limit Of Quantification

End of Report



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Lab Incharge
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TEST REPORT



Sample Number: VTL/S/10

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/S/2405210010/A
Format No : 7.8 F-03
Party Reference No : NIL
Report Date : 28/05/2024
Period of Analysis : 21/05/2024-28/05/2024
Receipt Date : 21/05/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : LEP M&C South
Sample Collected By : VTL Team
Date of Sampling : 18/05/2024
Sampling duration (Minutes) : 34 Min. (15:00 to 15:34 Hrs.)
Stack attached to : Bag Filter
Make of stack : MS
Diameter of stack(m) : 2.0 M.
Height of stack(m) : 40 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 41
Temperature of Stack Gases - Ts (°C) : 64
Velocity of Stack Gases (m/sec.) : 7.73
Flow rate of PM (LPM) : 29
Flow rate of Gas (LPM) : 2.0
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	36.52	mg/Nm3	50.0
2	Lead (Pb)	USEPA-29:2017	4.32	mg/Nm3	10.0

*BLQ= Below Limit Of Quantification, **LOQ= Limit Of Quantification

End of Report

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VIBRANT

"Experience the unimaginable" VTL/S/11

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

TEST REPORT



TC-11227

Report No. : VTL/S/2405210011/A
Format No : 7.8 F-03
Party Reference No : NIL
Report Date : 28/05/2024
Period of Analysis : 21/05/2024-28/05/2024
Receipt Date : 21/05/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : Zinc Smelter (R-4)
Sample Collected By : VTL Team
Date of Sampling : 15/05/2024
Sampling duration (Minutes) : 42 Min. (16:10 to 16:52 Hrs.)
Stack attached to : Bag Filter
Make of stack : MS
Diameter of stack(m) : 2.5 M.
Height of stack(m) : 100 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 42
Temperature of Stack Gases - Ts (°C) : 64
Velocity of Stack Gases (m/sec.) : 6.42
Flow rate of PM (LPM) : 24
Flow rate of Gas (LPM) : 2.0
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Sulphur Dioxide (SO ₂)	IS: 11255(P- 2): 1985, RA.2019	415.0	mg/Nm ³	950.0
2	Acid Mist (H ₂ SO ₄)	USEPA 8, 1983	36.48	mg/Nm ³	50.0

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Sample Number : VTL/S/12

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan**TEST REPORT**

TC-11227

Report No. : VTL/S/2405210012/A
 Format No : 7.8 F-03
 Party Reference No : NIL
 Report Date : 28/05/2024
 Period of Analysis : 21/05/2024-28/05/2024
 Receipt Date : 21/05/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : CPP 2X85 MW
 Sample Collected By : VTL Team
 Date of Sampling : 15/05/2024
 Sampling duration (Minutes) : 28 Min. (10:45 to 11:13 Hrs.)
 Stack attached to : ESP
 Make of stack : MS
 Diameter of stack(m) : 4.0 M.
 Height of stack(m) : 165 M.
 Instrument calibration status : Calibrated
 Meteorological Condition : Clear Sky
 Ambient Temperature - Ta (°C) : 41
 Temperature of Stack Gases - Ts (°C) : 136
 Velocity of Stack Gases (m/sec.) : 26.13
 Flow rate of PM (LPM) : 36
 Flow rate of Gas (LPM) : 2.0
 Sampling condition : OK
 Protocol used : IS 11255 & USEPA
 Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	35.64	mg/Nm3	50
2	Sulphur Dioxide (SO ₂)	IS: 11255(P- 2): 1985, RA.2019	1435.0	mg/Nm3	600
3	Oxide of Nitrogen (NO ₂)	IS-11255 (P-7), RA 2017	232.0	mg/Nm3	300
4	Mercury (Hg)	USEPA 29: 1996	0.02	mg/Nm3	0.03

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Sample Number : VTL/S/13

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/S/2405210013/A
Format No : 7.8 F-03
Party Reference No : NIL
Report Date : 28/05/2024
Period of Analysis : 21/05/2024-28/05/2024
Receipt Date : 21/05/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : SKS Furnace
Sample Collected By : VTL Team
Date of Sampling : 17/05/2024
Sampling duration (Minutes) : 32 Min. (10:57 to 11:29 Hrs.)
Stack attached to : Bag House
Make of stack : MS
Diameter of stack(m) : 2.0 M.
Height of stack(m) : 75 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 41
Temperature of Stack Gases - Ts (°C) : 52
Velocity of Stack Gases (m/sec.) : 7.12
Flow rate of PM (LPM) : 28
Flow rate of Gas (LPM) : 2.0
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	37.44	mg/Nm ³	50.0
2	Lead (Pb)	USEPA-29:2017	4.71	mg/Nm ³	10.0

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TEST REPORT



Sample Number : VTL/S/06

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/S/2405210006/A

Format No : 7.8 F-03

Party Reference No : NIL

Report Date : 28/05/2024

Period of Analysis : 21/05/2024-28/05/2024

Receipt Date : 21/05/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : Zinc Dross
Sample Collected By : VTL Team
Date of Sampling : 16/05/2024
Sampling duration (Minutes) : 37 Min. (10:50 to 11:27 Hrs.)
Stack attached to : Bag Filter
Make of stack : MS
Diameter of stack(m) : 1.3 M.
Height of stack(m) : 30 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 41
Temperature of Stack Gases - Ts (°C) : 45
Velocity of Stack Gases (m/sec.) : 6.68
Flow rate of PM (LPM) : 27
Flow rate of Gas (LPM) : --
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	25.62	mg/Nm3	50.0

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Sample Number : VTL/S/05
Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/S/2405210005/A
Format No : 7.8 F-03
Party Reference No : NIL
Report Date : 28/05/2024
Period of Analysis : 21/05/2024-28/05/2024
Receipt Date : 21/05/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : Blast Furnace
Sample Collected By : VTL Team
Date of Sampling : 20/05/2024
Sampling duration (Minutes) : 42 Min. (10:10 to 10:52 Hrs.)
Stack attached to : Bag Filter
Make of stack : MS
Diameter of stack(m) : 2.2 M.
Height of stack(m) : 75 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 40
Temperature of Stack Gases - Ts (°C) : 58
Velocity of Stack Gases (m/sec.) : 6.23
Flow rate of PM (LPM) : 24
Flow rate of Gas (LPM) : 2.0
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	36.40	mg/Nm3	50.0
2	Lead (Pb)	USEPA-29:2017	4.3	mg/Nm3	10.0

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Sample Number : VTL/S/07

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan**TEST REPORT**

Report No. : VTL/S/2405210007/A
Format No : 7.8 F-03
Party Reference No : NIL
Report Date : 28/05/2024
Period of Analysis : 21/05/2024-28/05/2024
Receipt Date : 21/05/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : Zinc Dust Plant With Bag House
Sample Collected By : VTL Team
Date of Sampling : 15/05/2024
Sampling duration (Minutes) : 23 Min. (15:20 to 15:43 Hrs.)
Stack attached to : Bag Filter
Make of stack : MS
Diameter of stack(m) : 0.5 M.
Height of stack(m) : 30 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 41
Temperature of Stack Gases - Ts (°C) : 44
Velocity of Stack Gases (m/sec.) : 24.08
Flow rate of PM (LPM) : 43
Flow rate of Gas (LPM) : --
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	45.28	mg/Nm3	50.0

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Sample Number: VTL/S/04

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

TEST REPORT



Report No. : VTL/S/2405210004/A
Format No : 7.8 F-03
Party Reference No : NIL
Report Date : 28/05/2024
Period of Analysis : 21/05/2024-28/05/2024
Receipt Date : 21/05/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : TGT Lead Plant
Sample Collected By : VTL Team
Date of Sampling : 17/05/2024
Sampling duration (Minutes) : 33 Min. (10:00 to 10:33 Hrs.)
Stack attached to : Blast Furnace, Acid Plant & CDT Input
Make of stack : MS
Diameter of stack(m) : 2.0 M.
Height of stack(m) : 100 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 41
Temperature of Stack Gases - Ts (°C) : 54
Velocity of Stack Gases (m/sec.) : 7.59
Flow rate of PM (LPM) : 30
Flow rate of Gas (LPM) : 2.0
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Sulphur Dioxide (SO ₂)	IS: 11255(P- 2): 1985, RA.2019	224.0	mg/Nm ³	950.0
2	Acid Mist (H ₂ SO ₄)	USEPA 8, 1983	32.55	mg/Nm ³	50.0

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Sample Number : VTL/S/03

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

TEST REPORT



TC-11227

Report No. : VTL/S/2405210003/A
Format No : 7.8 F-03
Party Reference No : NIL
Report Date : 28/05/2024
Period of Analysis : 21/05/2024-28/05/2024
Receipt Date : 21/05/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : Coal Crusher
Sample Collected By : VTL Team
Date of Sampling : 18/05/2024
Sampling duration (Minutes) : 42 Min. (12:00 to 12:42 Hrs.)
Stack attached to : Bag Filter
Make of stack : MS
Diameter of stack(m) : 1.3 M.
Height of stack(m) : 30 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 41
Temperature of Stack Gases - Ts (°C) : 58
Velocity of Stack Gases (m/sec.) : 5.91
Flow rate of PM (LPM) : 24
Flow rate of Gas (LPM) : --
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	45.32	mg/Nm3	50.0

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Sample Number : VTL/S/01
Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/S/2405210001/A
Format No : 7.8 F-03
Party Reference No : NIL
Report Date : 28/05/2024
Period of Analysis : 21/05/2024-28/05/2024
Receipt Date : 21/05/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : LEP Pyro South
Sample Collected By : VTL Team
Date of Sampling : 18/05/2024
Sampling duration (Minutes) : 37 Min. (10:10 to 10:47 Hrs.)
Stack attached to : Bag Filter
Make of stack : MS
Diameter of stack(m) : 2.0 M.
Height of stack(m) : 40 M.
Instrument calibration status : Calibrated
Meteorological Condition : Clear Sky
Ambient Temperature - Ta (°C) : 42
Temperature of Stack Gases - Ts (°C) : 116
Velocity of Stack Gases (m/sec.) : 8.36
Flow rate of PM (LPM) : 27
Flow rate of Gas (LPM) : 2.0
Sampling condition : OK
Protocol used : IS 11255 & USEPA
Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	36.85	mg/Nm ³	50.0
2	Lead (Pb)	USEPA-29:2017	4.16	mg/Nm ³	10.0

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Sample Number : VTL/S/02

Name & Address of the Party : M/s Hindustan Zinc Ltd.
 Dariba Smelter Complex, Post- Dariba, District -
 Rajpura Dariba Udaipur Rajasthan

TEST REPORT

TC-11227

Report No. : VTL/S/2405210002/A
 Format No : 7.8 F-03
 Party Reference No : NIL
 Report Date : 28/05/2024
 Period of Analysis : 21/05/2024-28/05/2024
 Receipt Date : 21/05/2024

Sample Description : Stack Emission Monitoring

General Information:-

Sampling Location : LEP Pyro North
 Sample Collected By : VTL Team
 Date of Sampling : 18/05/2024
 Sampling duration (Minutes) : 38 Min. (11:10 to 11.48 Hrs.)
 Stack attached to : Bag Filter
 Make of stack : MS
 Diameter of stack(m) : 2.0 M.
 Height of stack(m) : 40 M.
 Instrument calibration status : Calibrated
 Meteorological Condition : Clear Sky
 Ambient Temperature - Ta (°C) : 41
 Temperature of Stack Gases - Ts (°C) : 111
 Velocity of Stack Gases (m/sec.) : 7.85
 Flow rate of PM (LPM) : 26
 Flow rate of Gas (LPM) : 2.0
 Sampling condition : OK
 Protocol used : IS 11255 & USEPA
 Coordinates : --

S.No.	Parameters	Test Method	Results	Units	Limits
1	Particulate Matter (PM)	IS: 11255 (P-1) : 1985, RA 2019	33.80	mg/Nm ³	50.0
2	Lead (Pb)	USEPA-29:2017	3.6	mg/Nm ³	10.0

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**HINDUSTAN ZINC LIMITED
RAJPURA DARIBA MINE**

Average Ambient Air Quality Monitoring Results

April – 24

Name of Monitoring Station	PM 10 ($\mu\text{g}/\text{m}^3$)	PM 2.5 ($\mu\text{g}/\text{m}^3$)	NO₂ ($\mu\text{g}/\text{m}^3$)	SO₂ ($\mu\text{g}/\text{m}^3$)	CO ($\mu\text{g}/\text{m}^3$)
Near Laboratory	76.10	46.0	20.70	11.50	1031
Near DG Set	66.50	40.20	15.10	08.40	916
Near AB - Type Quarter	62.30	37.50	13.20	07.40	802
Near Concentrate Yard	78.50	46.00	14.00	8.50	1031

May – 24

Name of Monitoring Station	PM 10 ($\mu\text{g}/\text{m}^3$)	PM 2.5 ($\mu\text{g}/\text{m}^3$)	NO₂ ($\mu\text{g}/\text{m}^3$)	SO₂ ($\mu\text{g}/\text{m}^3$)	CO ($\mu\text{g}/\text{m}^3$)
Near Laboratory	79.6	47.2	12.8	23.3	1260
Near DG Set	60.7	36.5	8.1	14.4	802
Near AB - Type Quarter	56.7	34.0	6.8	10.3	687
Near Concentrate Yard	73.0	44.5	7.3	12.9	916

Jun – 24

Name of Monitoring Station	PM 10 ($\mu\text{g}/\text{m}^3$)	PM 2.5 ($\mu\text{g}/\text{m}^3$)	NO₂ ($\mu\text{g}/\text{m}^3$)	SO₂ ($\mu\text{g}/\text{m}^3$)	CO ($\mu\text{g}/\text{m}^3$)
Near Laboratory	73.5	43.2	10.3	18.7	1031
Near DG Set	68.4	40.6	7.7	13.5	1031
Near AB - Type Quarter	54.9	32.8	7.6	10.5	687
Near Concentrate Yard	77.1	46.4	9.2	16.6	1145

July-24

Name of Monitoring Station	PM 10 ($\mu\text{g}/\text{m}^3$)	PM 2.5 ($\mu\text{g}/\text{m}^3$)	NO₂ ($\mu\text{g}/\text{m}^3$)	SO₂ ($\mu\text{g}/\text{m}^3$)	CO ($\mu\text{g}/\text{m}^3$)
Near Laboratory	61.2	37.5	7.6	11.2	802
Near DG Set	62.0	37.0	7.3	10.9	687
Near AB - Type Quarter	50.4	29.7	7.2	10.1	573
Near Concentrate Yard	70.7	42.6	8.3	13.5	916

August-24

Name of Monitoring Station	PM 10 ($\mu\text{g}/\text{m}^3$)	PM 2.5 ($\mu\text{g}/\text{m}^3$)	NO ₂ ($\mu\text{g}/\text{m}^3$)	SO ₂ ($\mu\text{g}/\text{m}^3$)	CO ($\mu\text{g}/\text{m}^3$)
Near Laboratory	58.6	35.1	07.20	10.70	687
Near DG Set	58.8	35.6	7.0	10.3	802
Near AB - Type Quarter	53.9	32.0	7.6	12.5	687
Near Concentrate Yard	64.30	38.0	7.9	12.0	802

September-24

Name of Monitoring Station	PM 10 ($\mu\text{g}/\text{m}^3$)	PM 2.5 ($\mu\text{g}/\text{m}^3$)	NO ₂ ($\mu\text{g}/\text{m}^3$)	SO ₂ ($\mu\text{g}/\text{m}^3$)	CO ($\mu\text{g}/\text{m}^3$)
Near Laboratory	65.8	38.6	9.5	15.2	916
Near DG Set	62.0	37.40	7.3	11.9	916
Near AB - Type Quarter	58.5	34.1	8.4	12.0	802
Near Concentrate Yard	67.4	40.5	8.1	14.3	1031

Apurv
25/11/24

(Apurv Gautam)

Head - Environment
Rajpura Dariba Mines

**VIBRANT**

"Exposure to the environment is inevitable" Sample Number: VTL/AA/01

TEST REPORT

Name & Address of the Party : M/s Hindustan Zinc Ltd.
 Dariba Smelter Complex, Post- Dariba, District -
 Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/A/2405210001/A
 Format No : 7.8 F-02
 Party Reference No : NIL
 Report Date : 27/05/2024
 Period of Analysis : 21/05/2024-27/05/2024
 Receipt Date : 21/05/2024

Sample Description : AMBIENT AIR QUALITY MONITORING

General Information:-

Sampling Location : Near Main Gage (South)
 Sample Collected By : VTL Team
 Sampling Equipment used : RDS/FPS
 Instrument Code : VTL/RDS/FPS/01
 Coordinates : 24°57'35" & 74°07'06"
 Meteorological condition during monitoring : Clear Sky
 Date of Monitoring : 17/05/2024 To 18/05/2024
 Time of Monitoring : 10:30 to 10:30 Hrs.
 Ambient Temperature (°C) : Min.29° Max 42°
 Surrounding Activity : Human, Vehicular & Plant Activity
 Scope of Monitoring : Regulatory Requirement
 Method of Sampling : IS :5182
 Sampling Duration : 24 Hrs.
 Parameter Required : As per work order

S.No.	Parameters	Test Method	Results	Units	NAAQS 2009
1	Particulate Matter (as PM10)	IS:5182 (P- 23)-2006, RA. 2017	82.42	µg/m³	100
2	Particulate Matter (as PM2.5)	IS:5182 (P- 24)-2019	41.63	µg/m³	60
3	Nitrogen Dioxide (as NO2)	IS:5182 (P- 6)-2006, RA.2018	33.86	µg/m³	80
4	Sulphur Dioxide (as SO2)	IS:5182 (P- 2)-2001, RA. 2018	24.58	µg/m³	80
5	Benzene (as C6H6)	IS 5182 (P-11)-2006, RA.2017	*BLQ (**LOQ 1.0)	µg/m³	5
6	Ammonia (as NH3)	Methods of air sampling and analysis, 3rd ed., 1988, Method No. 401	14.18	µg/m³	400
7	Ozone (as O3)	IS 5182 (P-9):1974, RA.2019	15.23	µg/m³	180
8	Lead (as Pb)	IS 5182 (P-22) : 2004, RA.2019	0.16	µg/m³	1
9	Arsenic (as As)	Methods of air sampling and analysis, 3rd ed., 1988, Method No.302	*BLQ (**LOQ 0.15)	ng/m³	6
10	Nickel (as Ni)	USEPA compendium IO-3.2,1999	*BLQ (**LOQ 5.0)	ng/m³	20
11	Benzo (alpha) Pyrene-Particulate Phase Only	IS:5182 (P-12):2004, RA.2019	*BLQ (**LOQ 0.2)	ng/m³	1



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 Lab Incharge
 Authorized Signatory



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Vibrant Techno Lab Pvt. Ltd.

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TEST REPORT

Sample Number : VTL/AA/01

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/A/2405210001/B
Format No : 7.8 F-02
Party Reference No : NIL
Report Date : 27/05/2024
Period of Analysis : 21/05/2024-27/05/2024
Receipt Date : 21/05/2024

Sample Description : AMBIENT AIR QUALITY MONITORING

General Information:-

Sampling Location : Near Main Gage (South)
Sample Collected By : VTL Team
Sampling Equipment used : RDS/FPS
Instrument Code : VTL/RDS/FPS/01
Coordinates : 24°57'35" & 74°07'06"
Meteorological condition during monitoring : Clear Sky
Date of Monitoring : 17/05/2024 To 18/05/2024
Time of Monitoring : 10:30 to 10:30 Hrs.
Ambient Temperature (°C) : Min.29° Max 42°
Surrounding Activity : Human, Vehicular & Plant Activity
Scope of Monitoring : Regulatory Requirement
Method of Sampling : IS :5182
Sampling Duration : 24 Hrs.
Parameter Required : As per work order

S.No.	Parameters	Test Method	Results	Units	NAAQS 2009
1	Carbon Monoxide (as CO)	IS:5182 (P- 10)-1999, RA. 2019 (NDIR)	0.60	mg/m ³	4

*BLQ-Below Limit Of Quantification, **LOQ-Limit Of Quantification

End of Report

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**VIBRANT**

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Sample Number : VTL/AA/02

Name & Address of the Party : M/s Hindustan Zinc Ltd.

Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan**TEST REPORT**

TC-11227

Report No. : VTL/A/2405210002/A

Format No : 7.8 F-02

Party Reference No : NIL

Report Date : 28/05/2027

Period of Analysis : 21/05/2024-27/05/2024

Receipt Date : 21/05/2024

Sample Description : AMBIENT AIR QUALITY MONITORING

General Information:-

Sampling Location : Near Storm Water Pond (North - West)
 Sample Collected By : VTL Team
 Sampling Equipment used : RDS/FPS
 Instrument Code : VTL/RDS/FPS/01
 Coordinates : 24°57'48" & 74°6'51"
 Meteorological condition during monitoring : Clear Sky
 Date of Monitoring : 16/05/2024 To 17/05/2024
 Time of Monitoring : 10:00 to 10:00 Hrs.
 Ambient Temperature (°C) : Min.29° Max 42°
 Surrounding Activity : Human, Vehicular & Plant Activity
 Scope of Monitoring : Regulatory Requirement
 Method of Sampling : IS :5182
 Sampling Duration : 24 Hrs.
 Parameter Required : As per work order

S.No.	Parameters	Test Method	Results	Units	NAAQS 2009
1	Particulate Matter (as PM10)	IS:5182 (P- 23)-2006, RA. 2017	79.66	µg/m³	100
2	Particulate Matter (as PM2.5)	IS:5182 (P- 24)-2019	34.68	µg/m³	60
3	Nitrogen Dioxide (as NO2)	IS:5182 (P- 6)-2006, RA.2018	23.14	µg/m³	80
4	Sulphur Dioxide (as SO2)	IS:5182 (P- 2)-2001, RA. 2018	17.3	µg/m³	80
5	Benzene (as C6H6)	IS 5182 (P-11)-2006, RA.2017	*BLQ (**LOQ 1.0)	µg/m³	5
6	Ammonia (as NH3)	Methods of air sampling and analysis,3rd ed., 1988, Method No. 401	13.56	µg/m³	400
7	Ozone (as O3)	IS 5182 (P-9):1974, RA.2019	9.48	µg/m³	180
8	Lead (as Pb)	IS 5182 (P-22) : 2004, RA.2019	*BLQ (**LOQ 0.02)	µg/m³	1
9	Arsenic (as As)	Methods of air sampling and analysis,3rd ed., 1988, Method No.302	*BLQ (**LOQ 0.15)	ng/m³	6
10	Nickel (as Ni)	USEPA compendium IO-3.2,1999	*BLQ (**LOQ 5.0)	ng/m³	20
11	Benzo (alpha) Pyrene-Particulate Phase Only	IS:5182 (P-12):2004, RA.2019	*BLQ (**LOQ 0.2)	ng/m³	1



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**VIBRANT***"Experience the unimaginable"***TEST REPORT**

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/A/2405210002/B
Format No : 7.8 F-02
Party Reference No : NIL
Report Date : 28/05/2027
Period of Analysis : 21/05/2024-27/05/2024
Receipt Date : 21/05/2024

Sample Description : AMBIENT AIR QUALITY MONITORING

General Information:-

Sampling Location : Near Storm Water Pond (North - West)
Sample Collected By : VTL Team
Sampling Equipment used : RDS/FPS
Instrument Code : VTL/RDS/FPS/01
Coordinates : 24°57'48" & 74°6'51"
Meteorological condition during monitoring : Clear Sky
Date of Monitoring : 16/05/2024 To 17/05/2024
Time of Monitoring : 10:00 to 10:00 Hrs.
Ambient Temperature (°C) : Min.29° Max 42°
Surrounding Activity : Human, Vehicular & Plant Activity
Scope of Monitoring : Regulatory Requirement
Method of Sampling : IS :5182
Sampling Duration : 24 Hrs.
Parameter Required : As per work order

S.No.	Parameters	Test Method	Results	Units	NAAQS 2009
1	Carbon Monoxide (as CO)	IS:5182 (P- 10)-1999, RA. 2019 (NDIR)	0.65	mg/m ³	4

*BLQ-Below Limit Of Quantification, **LOQ-Limit Of Quantification

End of Report

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Sample Number : VTL/AA/03

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

TEST REPORT



TC-11227

Report No. : VTL/A/2405210003/A
Format No : 7.8 F-02
Party Reference No : NIL
Report Date : 27/05/2024
Period of Analysis : 21/05/2024-27/05/2024
Receipt Date : 21/05/2024

Sample Description : AMBIENT AIR QUALITY MONITORING

General Information:-

Sampling Location : Near SLF Area
Sample Collected By : VTL Team
Sampling Equipment used : RDS/FPS
Instrument Code : VTL/RDS/FPS/07
Coordinates : 24°57'34" & 74°7'53"
Meteorological condition during monitoring : Clear Sky
Date of Monitoring : 17/05/2024 To 18/05/2024
Time of Monitoring : 11:00 to 11:00 Hrs.
Ambient Temperature (°C) : Min.29° Max 42°
Surrounding Activity : Human, Vehicular & Plant Activity
Scope of Monitoring : Regulatory Requirement
Method of Sampling : IS :5182
Sampling Duration : 24 Hrs.
Parameter Required : As per work order

S.No.	Parameters	Test Method	Results	Units	NAAQS 2009
1	Particulate Matter (as PM10)	IS:5182 (P- 23)-2006, RA. 2017	80.14	µg/m³	100
2	Particulate Matter (as PM2.5)	IS:5182 (P- 24)-2019	35.10	µg/m³	60
3	Nitrogen Dioxide (as NO2)	IS:5182 (P- 6)-2006, RA.2018	30.28	µg/m³	80
4	Sulphur Dioxide (as SO2)	IS:5182 (P- 2)-2001, RA. 2018	17.22	µg/m³	80
5	Benzene (as C6H6)	IS 5182 (P-11)-2006, RA.2017	*BLQ (**LOQ 1.0)	µg/m³	5
6	Ammonia (as NH3)	Methods of air sampling and analysis, 3rd ed., 1988, Method No. 401	15.35	µg/m³	400
7	Ozone (as O3)	IS 5182 (P-9):1974, RA.2019	9.58	µg/m³	180
8	Lead (as Pb)	IS 5182 (P-22) : 2004, RA.2019	0.12	µg/m³	1
9	Arsenic (as As)	Methods of air sampling and analysis, 3rd ed., 1988, Method No.302	*BLQ (**LOQ 0.15)	ng/m³	6
10	Nickel (as Ni)	USEPA compendium IO-3.2, 1999	*BLQ (**LOQ 5.0)	ng/m³	20
11	Benzo (alpha) Pyrene-Particulate Phase Only	IS:5182 (P-12):2004, RA.2019	*BLQ (**LOQ 0.2)	ng/m³	1



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TEST REPORT

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"Experience the unimaginable" VTL/AA/03

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/A/2405210003/B
Format No : 7.8 F-02
Party Reference No : NIL
Report Date : 27/05/2024
Period of Analysis : 21/05/2024-27/05/2024
Receipt Date : 21/05/2024

Sample Description : AMBIENT AIR QUALITY MONITORING

General Information:-
Sampling Location : Near SLF Area
Sample Collected By : VTL Team
Sampling Equipment used : RDS/FPS
Instrument Code : VTL/RDS/FPS/07
Coordinates : 24°57'34" & 74°7'53"
Meteorological condition during monitoring : Clear Sky
Date of Monitoring : 17/05/2024 To 18/05/2024
Time of Monitoring : 11:00 to 11:00 Hrs.
Ambient Temperature (°C) : Min.29° Max 42°
Surrounding Activity : Human, Vehicular & Plant Activity
Scope of Monitoring : Regulatory Requirement
Method of Sampling : IS :5182
Sampling Duration : 24 Hrs.
Parameter Required : As per work order

S.No.	Parameters	Test Method	Results	Units	NAAQS 2009
1	Carbon Monoxide (as CO)	IS:5182 (P- 10)-1999, RA. 2019 (NDIR)	0.62	mg/m ³	4

*BLQ-Below Limit Of Quantification, **LOQ-Limit Of Quantification

End of Report

VIBRANT
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VIBRANT

"Expressly Verifiable" VTL/AA/04

TEST REPORT



Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/A/2405210004/A
Format No : 7.8 F-02
Party Reference No : NIL
Report Date : 27/05/2024
Period of Analysis : 21/05/2024-27/05/2024
Receipt Date : 21/05/2024

Sample Description : AMBIENT AIR QUALITY MONITORING

General Information:-
Sampling Location : Near CPP (North - East)
Sample Collected By : VTL Team
Sampling Equipment used : RDS/FPS
Instrument Code : VTL/RDS/FPS/07
Coordinates : 24°55'36" & 74°4'52"
Meteorological condition during monitoring : Clear Sky
Date of Monitoring : 16/05/2024 To 17/05/2024
Time of Monitoring : 10:30 to 10:30 Hrs.
Ambient Temperature (°C) : Min. 29° Max 42°
Surrounding Activity : Human, Vehicular & Plant Activity
Scope of Monitoring : Regulatory Requirement
Method of Sampling : IS :5182
Sampling Duration : 24 Hrs.
Parameter Required : As per work order

S.No.	Parameters	Test Method	Results	Units	NAAQS 2009
1	Particulate Matter (as PM10)	IS:5182 (P- 23)-2006, RA. 2017	78.55	µg/m³	100
2	Particulate Matter (as PM2.5)	IS:5182 (P- 24)-2019	32.92	µg/m³	60
3	Nitrogen Dioxide (as NO2)	IS:5182 (P- 6)-2006, RA.2018	16.86	µg/m³	80
4	Sulphur Dioxide (as SO2)	IS:5182 (P- 2)-2001, RA. 2018	11.18	µg/m³	80
5	Benzene (as C6H6)	IS 5182 (P-11)-2006, RA.2017	*BLQ(**LOQ1.0)	µg/m³	5
6	Ammonia (as NH3)	Methods of air sampling and analysis, 3rd ed., 1988, Method No. 401	13.48	µg/m³	400
7	Ozone (as O3)	IS 5182 (P-9):1974, RA.2019	9.10	µg/m³	180
8	Lead (as Pb)	IS 5182 (P-22) : 2004, RA.2019	0.20	µg/m³	1
9	Arsenic (as As)	Methods of air sampling and analysis, 3rd ed., 1988, Method No.302	*BLQ (**LOQ 0.15)	ng/m³	6
10	Nickel (as Ni)	USEPA compendium IO-3.2,1999	*BLQ (**LOQ 5.0)	ng/m³	20
11	Benzo (alpha) Pyrene-Particulate Phase Only	IS:5182 (P-12):2004, RA.2019	*BLQ (**LOQ 0.2)	ng/m³	1



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Lab Incharge
Authorized Signatory



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**VIBRANT***"Experience the unimaginable"*

Sample Number : VTL/AA/04

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

TEST REPORT

Report No. : VTL/A/2405210004/B
Format No : 7.8 F-02
Party Reference No : NIL
Report Date : 27/05/2024
Period of Analysis : 21/05/2024-27/05/2024
Receipt Date : 21/05/2024

Sample Description : AMBIENT AIR QUALITY MONITORING

General Information:-
Sampling Location : Near CPP (North - East)
Sample Collected By : VTL Team
Sampling Equipment used : RDS/FPS
Instrument Code : VTL/RDS/FPS/07
Coordinates : 24°55'36" & 74°4'52"
Meteorological condition during monitoring : Clear Sky
Date of Monitoring : 16/05/2024 To 17/05/2024
Time of Monitoring : 10:30 to 10:30 Hrs.
Ambient Temperature (°C) : Min.29° Max 42°
Surrounding Activity : Human, Vehicular & Plant Activity
Scope of Monitoring : Regulatory Requirement
Method of Sampling : IS :5182
Sampling Duration : 24 Hrs.
Parameter Required : As per work order

S.No.	Parameters	Test Method	Results	Units	NAAQS 2009
1	Carbon Monoxide (as CO)	IS:5182 (P- 10)-1999, RA. 2019 (NDIR)	0.68	mg/m ³	4

*BLQ-Below Limit Of Quantification, **LOQ-Limit Of Quantification

End of Report




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**VIBRANT**

"Experience the Difference" Sample Number: VTL/AA/01

TEST REPORT

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/A/2408120001/A
Format No : 7.8 F-02
Party Reference No : NIL
Report Date : 21/08/2024
Period of Analysis : 12/08/2024-21/08/2024
Receipt Date : 12/08/2024

Sample Description : AMBIENT AIR QUALITY MONITORING

General Information:-

Sampling Location : Near Main Gage (South)
Sample Collected By : VTL Team
Sampling Equipment used : RDS/FPS
Instrument Code : VTL/RDS/FPS/01
Coordinates : 24°57'35" & 74°07'06"
Meteorological condition during monitoring : Clear Sky
Date of Monitoring : 06/08/2024 To 07/08/2024
Time of Monitoring : 11:00 to 11:00 Hrs.
Ambient Temperature (°C) : Min.26° Max 33°
Surrounding Activity : Human, Vehicular & Plant Activity
Scope of Monitoring : Regulatory Requirement
Method of Sampling : IS :5182
Sampling Duration : 24 Hrs.
Parameter Required : As per work order

S.No.	Parameters	Test Method	Results	Units	NAAQS 2009
1	Particulate Matter (as PM10)	IS:5182 (P- 23)-2006, RA. 2017	63.45	µg/m³	100
2	Particulate Matter (as PM2.5)	IS:5182 (P- 24)-2019	25.92	µg/m³	60
3	Nitrogen Dioxide (as NO2)	IS:5182 (P- 6)-2006, RA.2018	18.59	µg/m³	80
4	Sulphur Dioxide (as SO2)	IS:5182 (P- 2)-2001, RA. 2018	15.90	µg/m³	80
5	Benzene (as C6H6)	IS 5182 (P-11)-2006, RA.2017	*BLQ (**LOQ 1.0)	µg/m³	5
6	Ammonia (as NH3)	Methods of air sampling and analysis, 3rd ed., 1988, Method No. 401	9.98	µg/m³	400
7	Ozone (as O3)	IS 5182 (P-9):1974, RA.2019	10.40	µg/m³	180
8	Lead (as Pb)	IS 5182 (P-22) : 2004, RA.2019	0.11	µg/m³	1
9	Arsenic (as As)	Methods of air sampling and analysis, 3rd ed., 1988, Method No.302	*BLQ (**LOQ 0.15)	ng/m³	6
10	Nickel (as Ni)	USEPA compendium IO-3.2,1999	*BLQ (**LOQ 5.0)	ng/m³	20
11	Benzo (alpha) Pyrene-Particulate Phase Only	IS:5182 (P-12):2004, RA.2019	*BLQ (**LOQ 0.2)	ng/m³	1



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Sample Number: VTL/AA/01

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

TEST REPORT

Report No. : VTL/A/2408120001/B
Format No : 7.8 F-02
Party Reference No : NIL
Report Date : 21/08/2024
Period of Analysis : 12/08/2024-21/08/2024
Receipt Date : 12/08/2024

Sample Description : AMBIENT AIR QUALITY MONITORING

General Information:-
Sampling Location : Near Main Gage (South)
Sample Collected By : VTL Team
Sampling Equipment used : RDS/FPS
Instrument Code : VTL/RDS/FPS/01
Coordinates : 24°57'35" & 74°07'06"
Meteorological condition during monitoring : Clear Sky
Date of Monitoring : 06/08/2024 To 07/08/2024
Time of Monitoring : 11:00 to 11:00 Hrs.
Ambient Temperature (°C) : Min.26° Max 33°
Surrounding Activity : Human, Vehicular & Plant Activity
Scope of Monitoring : Regulatory Requirement
Method of Sampling : IS :5182
Sampling Duration : 24 Hrs.
Parameter Required : As per work order

S.No.	Parameters	Test Method	Results	Units	NAAQS 2009
1	Carbon Monoxide (as CO)	IS:5182 (P- 10)-1999, RA, 2019 (NDIR)	0.47	mg/m ³	4

*BLQ-Below Limit Of Quantification, **LOQ-Limit Of Quantification

End of Report



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Lab Incharge
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**VIBRANT**

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Sample Number : VTL/AA/02

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

TEST REPORT

Report No. : VTL/A/2408120002/A
Format No : 7.8 F-02
Party Reference No : NIL
Report Date : 21/08/2024
Period of Analysis : 12/08/2024-21/08/2024
Receipt Date : 12/08/2024

Sample Description : AMBIENT-AIR QUALITY MONITORING

General Information:-

Sampling Location : Near Storm Water Pond (North - West)
Sample Collected By : VTL Team
Sampling Equipment used : RDS/FPS
Instrument Code : VTL/RDS/FPS/01
Coordinates : 24°57'48" & 74°6'51"
Meteorological condition during monitoring : Clear Sky
Date of Monitoring : 07/08/2024 To 08/08/2024
Time of Monitoring : 11:30 to 11:30 Hrs.
Ambient Temperature (°C) : Min.26° Max 33°
Surrounding Activity : Human, Vehicular & Plant Activity
Scope of Monitoring : Regulatory Requirement
Method of Sampling : IS :5182
Sampling Duration : 24 Hrs.
Parameter Required : As per work order

S.No.	Parameters	Test Method	Results	Units	NAAQS 2009
1	Particulate Matter (as PM10)	IS:5182 (P- 23)-2006, RA. 2017	55.79	µg/m³	100
2	Particulate Matter (as PM2.5)	IS:5182 (P- 24)-2019	28.30	µg/m³	60
3	Nitrogen Dioxide (as NO2)	IS:5182 (P- 6)-2006, RA.2018	21.96	µg/m³	80
4	Sulphur Dioxide (as SO2)	IS:5182 (P- 2)-2001, RA. 2018	15.47	µg/m³	80
5	Benzene (as C6H6)	IS 5182 (P-11)-2006, RA.2017	*BLQ (**LOQ 1.0)	µg/m³	5
6	Ammonia (as NH3)	Methods of air sampling and analysis, 3rd ed., 1988, Method No. 401	10.08	µg/m³	400
7	Ozone (as O3)	IS 5182 (P-9):1974, RA.2019	7.69	µg/m³	180
8	Lead (as Pb)	IS 5182 (P-22) : 2004, RA.2019	*BLQ (**LOQ 0.02)	µg/m³	1
9	Arsenic (as As)	Methods of air sampling and analysis, 3rd ed., 1988, Method No.302	*BLQ (**LOQ 0.15)	ng/m³	6
10	Nickel (as Ni)	USEPA compendium IO-3.2, 1999	*BLQ (**LOQ 5.0)	ng/m³	20
11	Benzo (alpha) Pyrene-Particulate Phase Only	IS:5182 (P-12):2004, RA.2019	*BLQ (**LOQ 0.2)	ng/m³	1



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Sample Number : VTL/AA/02

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

TEST REPORT

Report No. : VTL/A/2408120002/B
Format No : 7.8 F-02
Party Reference No : NIL
Report Date : 21/08/2024
Period of Analysis : 12/08/2024-21/08/2024
Receipt Date : 12/08/2024

Sample Description : AMBIENT AIR QUALITY MONITORING

General Information:-
Sampling Location : Near Storm Water Pond (North - West)
Sample Collected By : VTL Team
Sampling Equipment used : RDS/FPS
Instrument Code : VTL/RDS/FPS/01
Coordinates : 24°57'48" & 74°6'51"
Meteorological condition during monitoring : Clear Sky
Date of Monitoring : 07/08/2024 To 08/08/2024
Time of Monitoring : 11:30 to 11:30 Hrs.
Ambient Temperature (°C) : Min.26° Max 33°
Surrounding Activity : Human, Vehicular & Plant Activity
Scope of Monitoring : Regulatory Requirement
Method of Sampling : IS :5182
Sampling Duration : 24 Hrs.
Parameter Required : As per work order

S.No.	Parameters	Test Method	Results	Units	NAAQS 2009
1	Carbon Monoxide (as CO)	IS:5182 (P- 10)-1999, RA. 2019 (NDIR)	0.51	mg/m ³	4

*BLQ-Below Limit Of Quantification, **LOQ-Limit Of Quantification.

End of Report



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TEST REPORT



Sample Number : VTL/AA/03

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/A/2408120003/A
Format No : 7.8 F-02
Party Reference No : NIL
Report Date : 21/08/2024
Period of Analysis : 12/08/2024-21/08/2024
Receipt Date : 12/08/2024

Sample Description : AMBIENT AIR QUALITY MONITORING

General Information:-
Sampling Location : Near SLF Area
Sample Collected By : VTL Team
Sampling Equipment used : RDS/FPS
Instrument Code : VTL/RDS/FPS/01
Coordinates : 24°57'34" & 74°7'53"
Meteorological condition during monitoring : Clear Sky
Date of Monitoring : 08/08/2024 To 09/08/2024
Time of Monitoring : 12:10 to 12:10 Hrs.
Ambient Temperature (°C) : Min.26° Max 32°
Surrounding Activity : Human, Vehicular & Plant Activity
Scope of Monitoring : Regulatory Requirement
Method of Sampling : IS :5182
Sampling Duration : 24 Hrs.
Parameter Required : As per work order

S.No.	Parameters	Test Method	Results	Units	NAAQS 2009
1	Particulate Matter (as PM ₁₀)	IS:5182 (P- 23)-2006, RA. 2017	58.36	µg/m ³	100
2	Particulate Matter (as PM _{2.5})	IS:5182 (P- 24)-2019	22.49	µg/m ³	60
3	Nitrogen Dioxide (as NO ₂)	IS:5182 (P- 6)-2006, RA.2018	18.70	µg/m ³	80
4	Sulphur Dioxide (as SO ₂)	IS:5182 (P- 2)-2001, RA. 2018	8.95	µg/m ³	80
5	Benzene (as C ₆ H ₆)	IS 5182 (P-11)-2006, RA.2017	*BLQ (**LOQ 1.0)	µg/m ³	5
6	Ammonia (as NH ₃)	Methods of air sampling and analysis, 3rd ed., 1988, Method No. 401	11.47	µg/m ³	400
7	Ozone (as O ₃)	IS 5182 (P-9):1974, RA.2019	6.96	µg/m ³	180
8	Lead (as Pb)	IS 5182 (P-22) : 2004, RA.2019	0.09	µg/m ³	1
9	Arsenic (as As)	Methods of air sampling and analysis, 3rd ed., 1988, Method No.302	*BLQ (**LOQ 0.15)	ng/m ³	6
10	Nickel (as Ni)	USEPA compendium IO-3.2, 1999	*BLQ (**LOQ 5.0)	ng/m ³	20
11	Benzo (alpha) Pyrene-Particulate Phase Only	IS:5182 (P-12):2004, RA.2019	*BLQ (**LOQ 0.2)	ng/m ³	1



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Sample Number : VTL/AA/03

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

TEST REPORT

Report No. : VTL/A/2408120003/B
Format No : 7.8 F-02
Party Reference No : NIL
Report Date : 21/08/2024
Period of Analysis : 12/08/2024-21/08/2024
Receipt Date : 12/08/2024

Sample Description : AMBIENT AIR QUALITY MONITORING

General Information:-
Sampling Location : Near SLF Area
Sample Collected By : VTL Team
Sampling Equipment used : RDS/FPS
Instrument Code : VTL/RDS/FPS/01
Coordinates : 24°57'34" & 74°7'53"
Meteorological condition during monitoring : Clear Sky
Date of Monitoring : 08/08/2024 To 09/08/2024
Time of Monitoring : 12:10 to 12:10 Hrs.
Ambient Temperature (°C) : Min.26° Max 32°
Surrounding Activity : Human, Vehicular & Plant Activity
Scope of Monitoring : Regulatory Requirement
Method of Sampling : IS :5182
Sampling Duration : 24 Hrs.
Parameter Required : As per work order

S.No.	Parameters	Test Method	Results	Units	NAAQS 2009
1	Carbon Monoxide (as CO)	IS:5182 (P- 10)-1999, RA. 2019 (NDIR)	0.37	mg/m ³	4

*BLQ-Below Limit Of Quantification, **LOQ-Limit Of Quantification

End of Report



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Sample Number : VTL/AA/04

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Report No. : VTL/A/2408120004/A
Format No : 7.8 F-02
Party Reference No : NIL
Report Date : 21/08/2024
Period of Analysis : 12/08/2024-21/08/2024
Receipt Date : 12/08/2024

Sample Description : AMBIENT AIR QUALITY MONITORING

General Information:-
Sampling Location : Near CPP (North - East)
Sample Collected By : VTL Team
Sampling Equipment used : RDS/FPS
Instrument Code : VTL/RDS/FPS/01
Coordinates : 24°55'36" & 74°4'52"
Meteorological condition during monitoring : Clear Sky
Date of Monitoring : 09/08/2024 To 10/08/2024
Time of Monitoring : 12:40 to 12:40 Hrs.
Ambient Temperature (°C) : Min.25° Max 32°
Surrounding Activity : Human, Vehicular & Plant Activity
Scope of Monitoring : Regulatory Requirement
Method of Sampling : IS :5182
Sampling Duration : 24 Hrs.
Parameter Required : As per work order

S.No.	Parameters	Test Method	Results	Units	NAAQS 2009
1	Particulate Matter (as PM10)	IS:5182 (P- 23)-2006, RA. 2017	53.08	µg/m³	100
2	Particulate Matter (as PM2.5)	IS:5182 (P- 24)-2019	24.89	µg/m³	60
3	Nitrogen Dioxide (as NO2)	IS:5182 (P- 6)-2006, RA.2018	20.80	µg/m³	80
4	Sulphur Dioxide (as SO2)	IS:5182 (P- 2)-2001, RA. 2018	16.49	µg/m³	80
5	Benzene (as C6H6)	IS 5182 (P-11)-2006, RA.2017	*BLQ(**LOQ1.0)	µg/m³	5
6	Ammonia (as NH3)	Methods of air sampling and analysis,3rd ed.,1988, Method No. 401	9.32	µg/m³	400
7	Ozone (as O3)	IS 5182 (P-9):1974, RA.2019	6.47	µg/m³	180
8	Lead (as Pb)	IS 5182 (P-22) : 2004, RA.2019	0.11	µg/m³	1
9	Arsenic (as As)	Methods of air sampling and analysis,3rd ed.,1988, Method No.302	*BLQ (**LOQ 0.15)	ng/m³	6
10	Nickel (as Ni)	USEPA compendium IO-3.2,1999	*BLQ (**LOQ 5.0)	ng/m³	20
11	Benzo (alpha) Pyrene-Particulate Phase Only	IS:5182 (P-12):2004, RA.2019	*BLQ (**LOQ 0.2)	ng/m³	1



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Sample Number : VTL/AA/04

Name & Address of the Party : M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

TEST REPORT

Report No. : VTL/A/2408120004/B
Format No : 7.8 F-02
Party Reference No : NIL
Report Date : 21/08/2024
Period of Analysis : 12/08/2024-21/08/2024
Receipt Date : 12/08/2024

Sample Description : AMBIENT AIR QUALITY MONITORING

General Information:-
Sampling Location : Near CPP (North - East)
Sample Collected By : VTL Team
Sampling Equipment used : RDS/FPS
Instrument Code : VTL/RDS/FPS/01
Coordinates : 24°55'36" & 74°4'52"
Meteorological condition during monitoring : Clear Sky
Date of Monitoring : 09/08/2024 To 10/08/2024
Time of Monitoring : 12:40 to 12:40 Hrs.
Ambient Temperature (°C) : Min.25° Max 32°
Surrounding Activity : Human, Vehicular & Plant Activity
Scope of Monitoring : Regulatory Requirement
Method of Sampling : IS :5182
Sampling Duration : 24 Hrs.
Parameter Required : As per work order

S.No.	Parameters	Test Method	Results	Units	NAAQS 2009
1	Carbon Monoxide (as CO)	IS:5182 (P- 10)-1999, RA. 2019 (NDIR)	0.41	mg/m ³	4

*BLQ-Below Limit Of Quantification, **LOQ-Limit Of Quantification

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HINDUSTAN ZINC LIMITED
DARIBA SMELTER COMPLEX

Ambient Air Quality Monitoring Report (Outside Plant)
(April'24-September'24)

Month	Parameters	April'24	May'24	June'24	July'24	Aug'24	Sept'24
Village							
Aanjana	PM10	83.11	85.46	72.71	63.57	61.77	65.08
	PM2.5	39.48	37.63	30.02	26.46	24.65	27.29
	SO2	13.24	10.9	10.79	9.35	11.51	10.39
	NOx	14.07	11.49	11.05	10.34	12.63	12.11
	Pb	BDL	BDL	BDL	BDL	BDL	BDL
Makhanpuriya	PM10	76.51	81.19	69.07	65.47	62.32	66.61
	PM2.5	33.62	35.14	29.38	27.68	24.82	27.32
	SO2	10.67	6.88	6.79	5.79	7.15	7.91
	NOx	11.55	7.29	7.55	6.39	8.19	8.42
	Pb	BDL	BDL	BDL	BDL	BDL	BDL
Mahenduriya	PM10	87.22	89.81	79.88	69.68	66.48	70.16
	PM2.5	41.36	39.65	32.25	29.77	27.13	29.21
	SO2	14.15	11.77	11.81	10.25	12.33	11.19
	NOx	15.11	12.86	12.58	12.15	13.24	13.34
	Pb	BDL	BDL	BDL	BDL	BDL	BDL
Ladapacha	PM10	67.38	70.43	67.36	57.86	55.65	59.63
	PM2.5	28.71	30.14	27.29	24.18	22.57	24.86
	SO2	9.08	5.86	6.19	5.75	6.68	6.44
	NOx	9.92	6.55	7.33	6.23	7.79	6.95
	Pb	BDL	BDL	BDL	BDL	BDL	BDL

Annexure IV (Cont.)

Lunera	PM10	84.78	87.2	79.18	74.76	67.39	71.24
	PM2.5	38.73	37.74	31.88	29.48	28.52	29.63
	SO2	11.62	9.18	9.14	8.79	10.37	9.74
	NOx	12.89	9.87	9.56	9.59	11.18	10.54
	Pb	BDL	BDL	BDL	BDL	BDL	BDL
Charana	PM10	70.11	75.61	66.58	52.54	49.46	54.29
	PM2.5	30.21	32.82	26.01	21.55	19.29	22.08
	SO2	9.76	7.31	7.51	6.57	7.12	7.26
	NOx	10.11	8.30	8.22	7.56	7.95	8.03
	Pb	BDL	BDL	BDL	BDL	BDL	BDL
Kotadi	PM10	86.49	88.41	83.38	78.42	70.64	74.04
	PM2.5	40.16	38.59	34.55	32.28	30.05	30.62
	SO2	12.49	10.89	10.81	9.81	11.63	10.11
	NOx	13.67	11.14	11.29	10.74	12.69	11.62
	Pb	BDL	BDL	BDL	BDL	BDL	BDL
Chothpura	PM10	73.88	76.49	66.99	60.18	56.28	60.48
	PM2.5	31.04	33.63	28.58	25.63	23.45	25.32
	SO2	9.89	6.56	6.42	5.42	6.57	7.33
	NOx	10.12	7.04	6.82	6.14	7.52	7.75
	Pb	BDL	BDL	BDL	BDL	BDL	BDL

*All readings in ug/m³



(Vivek Kumar)
Head - Environment
Rajpura Dariba Complex

HINDUSTAN ZINC LIMITED
DARIBA SMELTER COMPLEX

Continuous Ambient Air Quality Monitoring Results

(April'24-September'24)

Location		Prescribed Limits*	Month					
			April'24	May'24	June'24	July'24	Aug'24	Sept'24
Near to Main Gate (South-West)	RSPM	100	50.48	66.45	55.92	48.68	49.30	60.99
	SO ₂	80	29.83	27.36	29.45	19.62	20.03	28.62
	NO _x	80	35.74	18.67	26.56	21.34	21.76	27.38
	CO	2	0.69	0.85	0.94	0.62	0.66	0.84
Near to SWP (North-West)	RSPM	100	60.24	48.20	66.94	53.89	56.54	66.63
	SO ₂	80	28.58	29.20	34.07	27.56	29.36	34.52
	NO _x	80	37.15	33.65	28.70	33.34	35.54	41.24
	CO	2	1.04	1.27	1.26	0.79	0.81	0.99
Near to CPP (North-East)	RSPM	100	59.68	60.03	57.17	50.17	51.96	62.24
	SO ₂	80	27.13	26.55	26.48	23.16	23.41	29.30
	NO _x	80	35.53	31.54	28.87	28.48	28.67	36.04
	CO	2	1.03	1.26	1.33	0.77	0.79	0.99
SLF (South-East)	RSPM	100	62.42	58.69	69.13	50.16	51.96	62.24
	SO ₂	80	9.01	12.60	16.61	23.15	23.41	29.30
	NO _x	80	12.84	18.51	21.51	28.48	28.67	36.04
	CO	2	0.58	0.75	1.00	0.77	0.78	0.99

* National Ambient Air Standards, 2009

* All readings in ug/m³, except CO in mg/m³



(Vivek Kumar)

Head - Environment

Rajpura Dariba Complex

Annexure VI

HINDUSTAN ZINC LIMITED
DARIBA SMELTER COMPLEX
Work Zone Environment Monitoring Results
(April'24- September'24)

Month Location	Parameters	Prescribed Standards*	April'24	May'24	June'24	July'24	Aug'24	Sept'24
Zinc Plant								
Raw Material Handling (RMH)	SPM	10	8.04	8.92	8.90	8.35	7.35	7.09
	SO ₂	5	0.114	0.115	0.150	0.133	0.106	0.119
	Zn	5	1.54	2.20	2.21	2.30	1.61	1.33
Zinc Dust Plant	SPM	10	8.97	8.25	7.93	8.10	7.06	6.19
	SO ₂	5	0.053	0.049	0.059	0.069	0.066	0.057
	Zn	5	2.16	1.81	1.67	2.46	1.79	1.58
Purification Section	SPM	10	4.20	4.78	4.02	4.02	3.58	3.17
	SO ₂	5	0.062	0.056	0.085	0.079	0.076	0.062
	Zn	5	0.304	0.369	0.312	0.293	0.302	0.290
Cell House	SPM	10	2.66	2.30	2.02	1.95	1.92	2.02
	SO ₂	5	0.286	0.207	0.225	0.226	0.226	0.252
	Zn	5	0.272	0.232	0.207	0.203	0.192	0.207
Lead Plant								
Raw Material Handling (RMH)	SPM	10	8.88	8.18	8.08	8.09	7.25	6.96
	SO ₂	5	0.105	0.093	0.117	0.104	0.10	0.09
	Pb	0.15	0.125	0.113	0.113	0.132	0.109	0.107
SKS	SPM	10	6.90	6.40	6.56	6.22	5.74	5.71
	SO ₂	5	0.118	0.105	0.154	0.134	0.130	0.164
	Pb	0.15	0.107	0.095	0.097	0.104	0.098	0.073
Blast Furnace	SPM	10	7.10	7.86	7.30	6.86	6.35	6.09
	SO ₂	5	0.105	0.106	0.083	0.085	0.093	0.093
	Pb	0.15	0.110	0.122	0.106	0.102	0.098	0.082
LEP Melting & Casting	SPM	10	6.68	6.19	6.20	5.84	5.06	5.37
	SO ₂	5	0.064	0.056	0.073	0.069	0.058	0.055
	Pb	0.15	0.099	0.088	0.074	0.090	0.070	0.065

* Time Weighted Average (TWA) .All readings in ppm

* Factory Act, 1948 (Schedule II)



(Vivek Kumar)

Head - Environment

Rajpura Dariba Complex

**HINDUSTAN ZINC LIMITED
DARIBA SMELTER COMPLEX**

Fugitive Emission Monitoring Results

(April'24- September'24)

Location	Parameters (All figures in $\mu\text{g}/\text{m}^3$)
	TSPM
Prescribed Limit*	-
Raw Material Handling (RMH) - Zinc	343.83
Roaster Plant	244.91
Calcine Handling	303.95
Coal Handling Plant (CPP)	277.10
Fly Ash Handling	320.26
Raw Material Handling (RMH) – Lead Plant	331.92
Near SKS Primary	253.52

Secondary fugitive emissions are monitored on 24 hrs. basis at a distance of 10 m from the source.



(Vivek Kumar)

Head - Environment

Rajpura Dariba Complex

**VIBRANT**

"Experiencing the Unimaginable"

Sample Number: VTL/WW/05

TEST REPORT

TC-11227

Name & Address of the Party :

Sample Description : Waste Water
 Sampling Location : ETP Outlet
 Sample Collected By : VTL Team
 Preservation : Suitable Preservation
 Method of sampling : IS: 3025

M/s Hindustan Zinc Ltd.
 Dariba Smelter Complex, Post- Dariba, District -
 Rajpura Dariba Udaipur Rajasthan

ULR No. : TC1122724000000913F
 Report No. : VTL/WW/2405210003/A
 Format No : 7.8 F-01
 Party Reference No : NIL
 Report Date : 27/05/2024
 Period of Analysis : 21/05/2024-27/05/2024
 Receipt Date : 21/05/2024
 Sampling Date : 18/05/2024
 Sampling Type : Grab
 Sample Quantity : 2 Ltr.
 Coordinates : --

S.No.	Test Parameters	Test Method	Result	Unit	Limits
1	pH	IS: 3025 (P-11): 2022	7.1	-	5.5 to 9.0
2	Total Suspended Solids (TSS)	IS: 3025 (P-17): 2022	37.5	mg/l	100
3	Oil & Grease	IS:3025 (P-39): 2021	*BLQ(**LOQ-4.0)	mg/l	10
4	Biochemical Oxygen Demand (BOD) (3 days @ 27°C)	IS: 3025 (P-44): 2023	18.1	mg/l	30
5	Chemical oxygen Demand (COD)	IS : 3025 (P-58) :2023	87.3	mg/l	250
6	Lead (as Pb)	APHA 23rd Edition-3030 D, 3113 B, 2017	*BLQ(**LOQ-0.1)	mg/l	0.1
7	Chromium (as Cr)	APHA 23rd Edition 3113 B, 2017	*BLQ(**LOQ- 0.10)	mg/l	2
8	Copper (as Cu)	APHA 23rd Edition -3111B, 2017	*BLQ(**LOQ-0.10)	mg/l	3
9	Zinc (as Zn)	APHA 23rd Edition-3030D, 3113 B, 2017	0.56	mg/l	5
10	Nickel (as Ni)	APHA 23rd Edition-3030D, 3113 B, 2017	*BLQ(**LOQ-0.1)	mg/l	3
11	Fluoride (as F)	APHA 23rd Edition, 4500FD, 2017	0.85	mg/l	2
12	Sulphide (as S)	IS: 3025 (P-29) :2022	0.73	mg/l	2
13	Cadmium (as Cd)	APHA 23rd edition-3030D, 3113 B, 2017	*BLQ(**LOQ-0.10)	mg/l	2.0
14	Residual Free Chlorine	IS: 3025 (P-26):2021	*BLQ(**LOQ-0.2)	mg/l	1.0
15	Iron (as Fe)	APHA 23RD Edition 3111 B, 2017	0.42	mg/l	1.0



Checked by



RK Yadav
 Lab Incharge
 Authorized Signatory



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Page No. 1/2

Vibrant Techno Lab Pvt. Ltd.

SC-40, 3rd Floor, Narayan Vihar S, Ajmer Road, Jaipur Raj. 302020
 9929108691, 9810205356, 8005707098, 9549956601

☎ 0141-2954638

✉ bd@vibranttechnolab.com

🌐 www.vibranttechnolab.com

Term & conditions: PTO

Sample Number: VTL/WW/05

M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Name & Address of the Party :

Sample Description : Waste Water
Sampling Location : ETP Outlet
Sample Collected By : VTL Team
Preservation : Suitable Preservation
Method of sampling : IS: 3025

Report No. : VTL/WW/2405210003/B
Format No : 7.8 F-01
Party Reference No : NIL
Report Date : 27/05/2024
Period of Analysis : 21/05/2024-27/05/2024
Receipt Date : 21/05/2024
Sampling Date : 18/05/2024
Sampling Type : Grab
Sample Quantity : 2 Ltr.
Coordinates : --

S.No.	Test Parameters	Test Method	Result	Unit	Limits
1	Hexavalent Chromium (Cr+6)	APHA 23rd 3500 Cr B Colorimetric Method:2017	*BLQ(**LOQ0.02)	mg/l	0.1
2	Chloride (as Cl)	IS: 3025 (P-32): 1988, RA. 2019	534	mg/l	--
3	Phosphate (as PO4)	IS:3025 (P-31); (stannous Chloride Method) Sec.1 : 2022	0.23	mg/l	5
4	Sulphate (as SO4)	IS: 3025 (P-24): Turbidity Method	141	mg/l	--
5	Cyanide (as CN)	APHA 23rd Edition- 4500 CN-E, 2017	*BLQ(**LOQ-0.03)	mg/l	0.2

*BLQ-Below Limit OF Quantification, **LOQ- Limit Of Detection

End of Report



Checked by



RK Yadav
Lab Incharge
Authorized Signatory

Approved & Certified EPA 1986 Recognised, ISO:9001 and OHSAS:45001 Certified

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9929108691, 9810205356, 8005707098, 9549956601

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bd@vibranttechnolab.com

www.vibranttechnolab.com

Sample Number: VTL/WW/05

M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Name & Address of the Party :

Sample Description : Waste Water
Sampling Location : ETP Outlet
Sample Collected By : VTL Team
Coordinates : --

ULR No. : TC1122724000001725F
Report No. : VTL/WW/2408120002/A
Format No : 7.8 F-01
Party Reference No : NIL
Report Date : 21/08/2024
Period of Analysis : 12/08/2024-21/08/2024
Receipt Date : 12/08/2024
Sampling Date : 10/08/2024
Parameter Required : As per work order

S.No.	Test Parameters	Test Method	Result	Unit	Limits
1	pH	IS: 3025 (P-11): 2022	7.52	-	6.5 to 8.5
2	Total Suspended Solids (TSS)	IS: 3025 (P-17): 2022	14.60	mg/l	100
3	Oil & Grease	IS:3025 (P-39): 2021	*BLQ(**LOQ-4.0)	mg/l	10
4	Biochemical Oxygen Demand (BOD) (3 days @ 27°C)	IS: 3025 (P-44): 1993, RA: 2019	8.56	mg/l	30
5	Chemical oxygen Demand (COD)	IS : 3025 (P-58) : 2006 RA: 2017	45.80	mg/l	250
6	Lead (as Pb)	APHA 23rd Edition-3030 D, 3113 B, 2017	*BLQ(**LOQ-0.1)	mg/l	NS
7	Chromium (as Cr)	APHA 23rd Edition 3113 B, 2017	*BLQ(**LOQ- 0.10)	mg/l	0.2
8	Copper (as Cu)	APHA 23rd Edition -3111B, 2017	*BLQ(**LOQ-0.10)	mg/l	1.0
9	Zinc (as Zn)	APHA 23rd Edition-3030D, 3113 B, 2017	0.34	mg/l	1.0
10	Nickel (as Ni)	APHA 23rd Edition-3030D, 3113 B, 2017	*BLQ(**LOQ-0.1)	mg/l	NS
11	Fluoride (as F)	APHA 23rd Edition, 4500FD, 2017	0.42	mg/l	NS
12	Sulphide (as S)	IS: 3025 (P-29) :1986 Idometric, RA :2019	0.58	mg/l	NS
13	Cadmium (as Cd)	APHA 23rd edition-3030D, 3113 B, 2017	*BLQ(**LOQ-0.10)	mg/l	NS
14	Residual Free Chlorine	IS: 3025 (P-26):2021	*BLQ(**LOQ-0.2)	mg/l	NS
15	Iron (as Fe)	APHA 23RD Edition 3111 B, 2017	0.23	mg/l	1.0

*BLQ-Below Limit OF Quantification, **LOQ- Limit Of Detection

End of Report



Checked by



RK Yadav
Lab Incharge
Authorized Signatory



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Vibrant Techno Lab Pvt. Ltd.

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bd@vibranttechnolab.com

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Sample Number: VTL/WW/05

M/s Hindustan Zinc Ltd.
Dariba Smelter Complex, Post- Dariba, District -
Rajpura Dariba Udaipur Rajasthan

Name & Address of the Party :

Sample Description : Waste Water

Sampling Location : ETP Outlet

Sample Collected By : VTL Team

Coordinates : --

Report No. : VTL/WW/2408120002/B

Format No : 7.8 F-01

Party Reference No : NIL

Report Date : 21/08/2024

Period of Analysis : 12/08/2024-21/08/2024

Receipt Date : 12/08/2024

Sampling Date : 10/08/2024

Parameter Required : As per work order

S.No.	Test Parameters	Test Method	Result	Unit	Limits
1	Hexavalent Chromium (Cr+6)	APHA 23rd 3500 Cr B Colorimetric Method:2017	*BLQ(**LOQ0.02)	mg/l	NS
2	Chloride (as Cl)	IS: 3025 (P-32): 1988, RA. 2019	412.0	mg/l	NS
3	Phosphate (as PO4)	IS:3025 (P-31):1988, (stannous Chloride Method) Sec.3 RA: 2022	0.21	mg/l	5.0
4	Sulphate (as SO4)	IS: 3025 (P-24): 1986, RA. 2019 Turbidity Method	110.60	mg/l	NS
5	Cyanide (as CN)	APHA 23rd Edition- 4500 CN-E, 2017	*BLQ(**LOQ-0.03)	mg/l	NS

*BLQ-Below Limit OF Quantification, **LOQ- Limit Of Detection

End of Report



Checked by



RK Yadav
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ANNEXURE – IX

Piezometer water Quality

May – 24
(Tailing dam)

(All figures in ppm except pH)

Parameter	PW 1	PW 2	PW 3	PW 4	PW 5	PW 6
pH	07.23	07.84	07.87	07.73	07.44	07.78
Suspended Solids	11.00	08.00	08.00	06.00	07.00	10.00
Lead	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)
Zinc	00.72	00.29	00.55	00.18	00.60	00.28
Copper	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)
Iron	00.12	00.04	00.06	00.06	00.067	00.05
Cadmium	(<0.003)	(<0.003)	(<0.003)	(<0.003)	(<0.003)	(<0.003)
Nickel	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)
Cobalt	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)

August – 24
(Tailing dam)

(All figures in ppm except pH)

Parameter	PW 1	PW 2	PW 3	PW 4	PW 5	PW 6
pH	07.47	07.38	07.62	07.62	07.34	07.39
Suspended Solids	11.00	09.00	05.00	10.00	12.00	10.00
Lead	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)
Zinc	00.07	00.06	00.07	00.06	00.05	00.12
Copper	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)
Iron	00.08	00.05	00.02	00.03	00.05	00.06
Cadmium	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)
Nickel	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)	(<0.01)
Cobalt	(<0.05)	(<0.05)	(<0.05)	(<0.05)	(<0.05)	(<0.05)

Annexure X

Process water Quality results**April – 24**

Parameter	Mine Water	Tailing Dam Water	Garland Drain Water
pH	07.15	07.13	07.58
Suspended Solids	13.00	12.00	07.00
Lead	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Zinc	00.67	00.87	00.72
Copper	00.06	00.03	00.05
Iron	00.14	00.10	00.08
Cadmium	BDL (<0.003)	BDL (<0.003)	BDL (<0.003)
Nickel	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Cobalt	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)

(All figures in ppm except pH)

May-24

Parameter	Mine Water	Tailing Dam Water	Garland Drain Water
pH	07.32	07.10	07.23
Suspended Solids	15.00	15.00	11.00
Lead	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Zinc	00.73	01.16	00.97
Copper	00.08	BDL (<0.01)	00.03
Iron	00.15	00.14	00.14
Cadmium	BDL (<0.003)	BDL (<0.003)	BDL (<0.003)
Nickel	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Cobalt	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)

(All figures in ppm except pH)

June – 24

Parameter	Mine Water	Tailing Dam Water	Garland Drain Water
pH	07.48	07.31	07.11
Suspended Solids	16.00	19.00	27.00
Lead	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Zinc	00.31	01.25	00.80
Copper	00.02	BDL (<0.01)	00.05
Iron	00.10	00.16	0.13
Cadmium	BDL (<0.003)	BDL (<0.003)	BDL (<0.003)
Nickel	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Cobalt	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)

(All figures in ppm except pH)

July – 24

Parameter	Mine Water	Tailing Dam Water	Garland Drain Water
pH	07.37	06.81	06.97
Suspended Solids	11.00	16.00	20.00
Lead	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Zinc	00.35	01.59	00.97
Copper	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Iron	00.12	00.20	00.09
Cadmium	BDL (<0.003)	BDL (<0.003)	BDL (<0.003)
Nickel	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Cobalt	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)

(All figures in ppm except pH)

August – 24

Parameter	Mine Water	Tailing Dam Water	Garland Drain Water
pH	07.50	06.89	07.04
Suspended Solids	16.00	12.00	17.00
Lead	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Zinc	00.26	00.96	00.32
Copper	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Iron	00.10	00.13	00.04
Cadmium	BDL (<0.003)	BDL (<0.003)	BDL (<0.003)
Nickel	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Cobalt	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)

(All figures in ppm except pH)

September – 24

Parameter	Mine Water	Tailing Dam Water	Garland Drain Water
pH	7.25	7.13	7.20
Suspended Solids	10.00	8.00	20.00
Lead	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Zinc	0.22	0.77	0.52
Copper	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Iron	0.06	0.10	0.08
Cadmium	BDL (<0.003)	BDL (<0.003)	BDL (<0.003)
Nickel	BDL (<0.01)	BDL (<0.01)	BDL (<0.01)
Cobalt	(<0.01)	(<0.01)	(<0.01)

(All figures in ppm except pH)

**HINDUSTAN ZINC LIMITED
DARIBA SMELTER COMPLEX**

Ambient Noise Monitoring Report

(April'24- September'24)

Plant	DARIBA SMELTER COMPLEX			
Location	Boundary Wall near Plantation site (SW)	Near Gate No.2 (SE)	Boundary wall of CPP (NE)	Behind main reservoir (NW)
Prescribed Standards* (70-75)				
April'24- Sept'24	59.1-69.1	60.8-70.7	60.1-70.0	59.3-69.3

(Vivek Kumar)

Head - Environment

Rajpura Dariba Complex

Average Ambient Noise Monitoring Results**April – 24**

Name of Monitoring Stations	Day Level (in dB)	Night Level (in dB)
Near Laboratory	63.50	57.70
Near DG Set	59.20	54.00
Near AB – Type Quarter	54.40	44.30

May – 24

Name of Monitoring Stations	Day Level (in dB)	Night Level (in dB)
Near Laboratory	60.80	57.40
Near DG Set	57.60	54.30
Near AB – Type Quarter	53.20	44.10

June – 24

Name of Monitoring Stations	Day Level (in dB)	Night Level (in dB)
Near Laboratory	62.50	52.30
Near DG Set	56.20	51.40
Near AB – Type Quarter	51.60	44.50

July – 24

Name of Monitoring Stations	Day Level (in dB)	Night Level (in dB)
Near Laboratory	62.10	56.90
Near DG Set	61.80	55.00
Near AB – Type Quarter	56.60	51.20

August – 24

Name of Monitoring Stations	Day Level (in dB)	Night Level (in dB)
Near Laboratory	61.60	57.0
Near DG Set	60.5	55.20
Near AB – Type Quarter	56.10	50.80

September – 24

Name of Monitoring Stations	Day Level (in dB)	Night Level (in dB)
Near Laboratory	61.7	50.9
Near DG Set	58.0	53.3
Near AB – Type Quarter	53.6	45.0

Annexure XII

**Hindustan Zinc Limited
Dariba Smelter Complex
Dariba, Dist. Rajsamand, Rajasthan.**

**Average Sulphur and ash content in coal Monitoring Report
(April'24- September'24)**

Month	Average Sulphur content %	Average Ash %
April-24	0.785	25.10
May-24	0.745	26.54
June-24	0.607	26.72
July-24	0.654	27.76
August-24	0.658	25.20
September-24	0.654	26.89



(K Kathiresan)

Head CPP

Dariba Smelter Complex

Annexure XIII**HINDUSTAN ZINC LIMITED
DARIBA SMELTER COMPLEX****Expenditure made in environmental control measures.
(2023-24)**

Sr. No.	Description	Total amount
		(Rs. in lakhs)
1	Green Belt Development, Maintenance of old plantation & landscaping	110.85
2	Environment Monitoring	163.54
3	Storm water ponds operation and maintenance & Monsoon management	90.03
4	Environmental training, awareness and publicity	1.85
5	Hazardous Waste Management	2,583.52
6	O & M of Organic waste Convertor	0.00
7	Environmental Audit	18.57
8	Returns, fees for Award & CTO	30.09
9	Pollution control measure	339.08
	Grand Total	3,337.54

HINDUSTAN ZINC LIMITED
DARIBA SMELTER COMPLEX

Funds earmarked towards environmental control measures.

(2024-25)

Sr. No.	Description	Total amount
		(Rs. in lakhs)
1	Green Belt Development, Maintenance of old plantation & landscaping	331.82
2	Environment Monitoring	210.44
3	Storm water ponds operation and maintenance & Monsoon management	169.44
4	Environmental training, awareness and publicity	16.92
5	Hazardous Waste Management	3,704.24
6	O & M of Organic waste Converter	2.40
7	Environmental Audit & IMS	8.80
8	Returns, fees for Award & CTO	127.40
9	Pollution control measure	348.24
	Grand Total	4,919.70