

Expression of Interest (EOI)

End to End Shutdown Maintenance Activities for Smelters

Hindustan Zinc Limited (HZL) invites *Expressions of Interest (EOI)* from experienced and competent business partners/service providers for undertaking **End to End Shutdown Maintenance Activities** across its Smelting, Melting & Casting Lead and Zinc_Units as a **single package**. The scope includes Electrical, Instrumentation, Automation, Mechanical, Process and Civil shutdown work along with the supply not limiting to of manpower, tools & tackles, equipment, supervision, and all associated resources. HZL intends to onboard capable partner who can ensure **safe, timely, and high-quality execution** of shutdown tasks in compliance with HZL standards and statutory norms.

Scope of Services (But not limited to)

A. Mechanical Shutdown Works

- Overhauling not limiting to of pumps, compressors, gearboxes, motors, agitators, and valves, EOT Cranes, all Rotary and Static Equipment.
- Supply, Fabrication, dismantling & installation of structural and mechanical assemblies & Pipeline/Ducting Supply, Fabrication, dismantling & erection

B. Electrical & Instrument Shutdown Works

- LT & HT Cable laying, glanding & termination works, Testing and Maintenance of HT and LT systems (IR, Hi-Pot, Relay testing, etc).
- Drive, motor, PLC, and control panel inspections, Panel erection, replacement.
- Installation, checking, testing, repair, calibration of field instruments, loop testing.
- HGP and WGP Inspection and Maintenance.

C. Civil Shutdown Works

- Repairs & maintenance of foundations, trenches, and equipment structures, Concreting, masonry, flooring & grouting works, core cutting etc.
- Fabrication/installation of temporary structures during shutdown, Industrial building repairs, painting, and civil safety provisions.

D. Common Requirements

- Deployment of skilled, semi-skilled & unskilled manpower with supply of tools, tackles, equipment, material handling & lifting equipment, scaffolding & consumables.
- Compliance with HZL safety standards and statutory norms, completion of tasks within defined shutdown schedules.

EOI Submission

Competent and Interested business partners /service providers are requested to submit their Expression of Interest within 10 days from the issuance of this notice.